



REVISION TRANSMITTAL SHEET

1. General

- A. Component Maintenance Manual 25-23-52, 1st Issue, Revision No. 5, dated Apr 04/22 is attached.

2. Reason of Revision

- A. The CMM has been completely re-issued to introduce the followings:
 - (1) New seat part numbers added
 - (2) Several non-technical improvements

3. Filing Instruction

- A. Remove and destroy the previous revision and replace it by this one.



A1341

**COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST OF
Aircraft Passenger Seat – “ESSENZA” model
A320 aircraft**

PART NUMBERS

D3-03H751-1LF	D3-05H007-1LF
D3-03H752-1LF	D3-05H008-1LF
D3-06H001-1LF	D3-07-303-1LF
D3-06H002-1LF	D3-05-012-1LF
D3-05H001-1LF	D3-07H007-1LF
D3-05H002-1LF	D3-02H002-1LF
D3-05H003-1LF	D3-05H016-1LF
D3-05H004-1LF	D3-05H017-1LF
D3-05H005-1LF	D3-05H018-1LF
D3-05H006-1LF	D3-05H019-1LF



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D3-05H020-1LF	D3-05H721-1LF
D3-07-305-1LF	D3-05H722-1LF
D3-05-024-1LF	D3-05H723-1LF
D3-05H701-1LF	D3-05H724-1LF
D3-05H702-1LF	D3-05H047-1LF
D3-05H703-1LF	D3-05H048-1LF
D3-05H704-1LF	D3-07-325-1LF
D3-07H307-1LF	D3-05-060-1LF
D3-07H308-1LF	D3-07H039-1LF
D3-07-603-1LF	D3-02H006-1LF
D3-07-604-1LF	D3-05H062-1LF
D3-03H757-1LF	D3-05H049-1LF
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D3-06H008-1LF	D3-05H052-1LF
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D3-07H930-1LF

D3-07H927-1LF

D3-05H716-1LF

D3-07-617-1LF

D3-07H322-1LF

D3-07H321-1LF



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RECORD OF REVISIONS

[illegible]



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RECORD OF TEMPORARY REVISION

TR NO.	ISSUE DATE	INSERTED		REMOVED		PAGE NO.
		DATE	BY	DATE	BY	



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SERVICE BULLETIN LIST

1. General

- A. The SB List reflects the incorporation status of Service Bulletins edited by GEVEN. The SB List has the following five columns to indicate SBs and their status :
- (1) Revision number (Rev No.). This is the revision number of the SB.
 - (2) SB issue date (DATE) This is the date of the SB issue.
 - (3) Incorporation date (INCORP. DATE). SB status or incorporation date is indicated in this column as follow:
 - (a) If the SB is fully incorporated into the manual, the incorporation date is indicated.
 - (b) If the SB is partially incorporated into the manual, the field is left blank.
 - (c) If the SB data does not affect the manual content, the comment NO EFFECT is given.
 - (4) Title. This is the title of the SB.



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SB NO.	REV NO.	DATE	INCORP.DATE	TITLE
D300-25-010	0	21/01/2021	21/01/2021	RECONFIGURATION OF ARMREST ASSY ON "ESSENZA" SEATS
D300-25-015	0	21/01/2021	21/01/2021	ADDING OF TIE-WRAPPS ON VELCRO STRIPS OF FRONT BEAM ON "ESSENZA" SEAT



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	1008	Apr 04/22		3014	Apr 04/22
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	10031-6	Apr 04/22		10036-6	BLANK
	10031-7	Apr 04/22		10037-1	Apr 04/22
	10031-8	Apr 04/22		10037-2	Apr 04/22
	10031-9	Apr 04/22		10037-3	BLANK
	10031-10	Apr 04/22		10037-4	Apr 04/22
	10031-11	Apr 04/22		10037-5	Apr 04/22
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INTRODUCTION

Task 25-23-52-879-801-A01

1. General

A. Purpose of the manual

The Component Maintenance Manual (CMM) provides shop-verified procedure in order to allow seat component restoring. This CMM/IPL is issued in accordance with an alternative procedure to DOA Prot. No. AP109.

2. Manual Breakdown Arrangement

A. Preliminary pages at the beginning of the CRM

(1) Transmittal Sheet (TS)

The Transmittal Sheet gives a list of the revised pages with the page numbers and a brief description of the revision to each page.

(2) Title Page (TP)

(3) Record of Revisions (ROR)

(4) Record of Temporary Revisions (RTR)

The Record of Temporary Revisions gives a list of the Temporary Revisions with their status.

(5) List of Service Bulletins (LSB)

The List of Service Bulletins gives a list of all the Service Bulletins and which are applicable for the component.

(6) List of Effective Pages (LEP)

The List of Effective Pages gives a list of all the pages that are effective for a given revision issue. The list contains the following page movement codes:

(a) "N" for new pages

(b) "R" for revised pages

(c) "D" for deleted pages.

(7) Table of Contents (TOC)

The Table of Contents gives a list of all the major sub-divisions of each page block contained in the manual.



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- B. Introduction (INTRO) structure
- C. Description and Operation structure
- D. Maintenance Procedure structure

Task 25-23-52-879-802-A01

3. Symbols and Definitions

- A. Definition of Terms

WARNING: CALLS ATTENTION TO USE OF MATERIAL, PROCESSES, METHODS, PROCEDURES OR LIMITS WHICH MUST BE FOLLOWED PRECISELY TO AVOID INJURY OR DEATH TO PERSONS

CAUTION: CALLS ATTENTION TO METHODS AND PROCEDURES WHICH MUST BE FOLLOWED TO AVOID DAMAGE TO EQUIPMENT

NOTE: Calls attention to methods that make the job easier or provide supplementary or explanatory information. The term "TIGHTEN" is generally used in locations where no torque value is specified in the text.

The following terms are used in the CMM and are defined as follows:

Task 25-23-52-879-803-A01

4. Abbreviations and Symbols



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DESCRIPTION	MEANING
AR	AS REQUIRED
A.S.	aisle side
ASSY	ASSEMBLY
BKDN	BREAKDOWN
Cont'd	CONTINUED
CONFIG.	CONFIGURATION(S)
CNT	CENTRAL
CVS	CONVERTIBLE
DBL	DOUBLE
DPA	DISABLE PEOPLE ARMREST
Eff.	EFFECTIVITY
EMER	EMERGENCY
ENRW	EXTRA NARROW
EXT	EXTERNAL
FIG./Fig.	FIGURE
Ft	FEET
F.S.	FUSELAGE SIDE
FWD	FORWARD
IAT	IN – ARM TABLE
ID	IDENTIFICATION
INSTL	INSTALLATION
IPL	ILLUSTRATED PARTS LIST
Lbs	POUNDS
LH	LEFT HAND
LIM RECL	LIMITED RECLINE
LR	LAST ROW
NHA	NEXT HIGHER ASSY
NP	NO PROCURABLE
Nm	NEWTON PER METER
NO ARM OUTBD	NO ARMREST OUTBOARD
NO RECL	NO RECLINE
NRT	NO REAR TABLE
NRW	NARROW
PARA/Para	PARAGRAPH
Ref.	REFER
RF	REFERENCE
RH	RIGHT HAND
sh	SHEET
SPECL	SPECIAL
STD	STANDARD
TPL	TRIPLE



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DESCRIPTION AND OPERATION

Task 25-23-52-870-820-A01

1. Description

Each seat, installed on the aircraft through the related front and rear fittings, consists in the following main components:

A. Bottom Structure Assembly

The bottom assembly consists of two tubular beams (front and rear) to which leg and spreader structures are attached. The inboard spreader is equipped with a rigid injection polycarbonate bumper, it is designed for the impact protection.

B. Backrest Structure Assembly

Backrest Assembly. The seat is provided with a composite modular backrest, connected to the bottom structure using standard bolts and nuts. The backrest is provided, in the upper side, with a literature pocket, consisting of an elastic net pocket installed within a rigid plastic frame. The Essenza seat model is equipped with an override function that allows each backrest (partially or fully reclined) to return in TTOL position (Taxi, Take-off and landing position) by applying forward facing hand load at the top of the backrest. The Essenza Y/C seat model has been designed with the backrest recline mechanism that actuate the backrest tilting from one side of it. On the opposite side the backrest is spring loaded supported, it means that at full recline the spring is compressed and offers a better backrest support even on the non-actuated side, as obvious when the seat is in TTOL position, the un-actuated side has the spring uncompressed and so, applying a load on the upper backrest corner it is normal to generate a rotation of the backrest.

C. Rear Table

The table is hinged to a couple of metallic arms hinged to backrest structure to allow the deploying and the rotation of the table. The tray table is also provided of sliding mechanism. A latch, fixed on the backrest structure, maintains the rear table in its stowed position.

D. Armrests

The seat is provided with innovative lightweight armrests, connected to the sitting spreaders. Each armrest is completely hidden and flushed within backrest when folded up to guarantee easy passenger access or evacuation. The inboard armrest is equipped with a discrete latch device.

E. Cushions

Each seat is provided with two bottom cushion, consisting of ultra-lightweight foam cushion, and two backrest dress cover, made of padding covered by leather. Each bottom cushion is provided with a structural suspension device that allows the installation of cushion without sitting pans.



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F. In-Arm Table

The seats is equipped with two "In-Arm" table (IAT), stowed in the related housing inside each side kit (aisle and central). Each table is made by an internal metallic frame covered by a polycarbonate fairing.

G. Identification Placard

Each seat is provided with an identification placard, designed to display basic seat and component information.

H. Literature Pockets

The seat is basically equipped with a lower "soft" pocket.

2. Operation

A. Rear Table Operation

NOTE: To restore the stowed position, follow the procedure backwards.

In the normal condition, the rear table is in stowed position. To unstow the table operate as follows:

- (1) Turn table latch and pull table away from seat backrest.
- (2) Unstow the table and place it in the related operational position.

B. In-Arm Table (IAT) Operation

NOTE: To restore stowed condition, set table it in the upright position. Stow table in the related housing operating carefully in order to avoid that it strikes housing structure surface.

In the normal operation, the IAT is stowed in the related housing. To extract table operate as follows:

- (1) Open side kit armcap.
- (2) Pull table out pivoting it from related housing.
- (3) Deploy table.

C. Armrest Operation

NOTE: Fuselage side armrest configuration is locked in the down position during the normal condition.

Ref. to Figure 1



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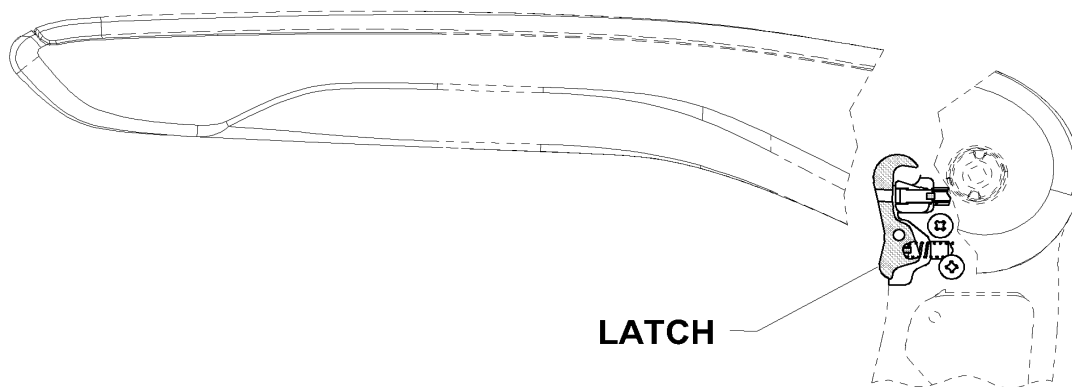
(1) Central Armrest.

In the normal condition, the armrest is positioned in the down position. The central armrest is not provided with locking device and it can move freely.

(2) Aisle Side Armrest.

In the normal condition, the armrest is locked in the down position through the related latch device. The armrest can be folded up by pushing latch lever located on the spreader (see figure). The armrest locks simply by folding it down (normal position). Pull armrest upward operating as follows:

- (a) Pressing latch device and unlock armrest.
- (b) With latch pressed, pull armrest up until it reaches the first end stroke position.
- (c) Release the latch and pull armrest up completely.



ARMREST LOCKING LATCH POSITION
Figure 1 / Graphic 25-24-05-991-001-A01

D. Life Vest Operation

The life vest is located in under each seat pan. To remove the life vest from its stowage operate as follows:

- (1) Pull the clearly marked tab just under the bottom cushion.



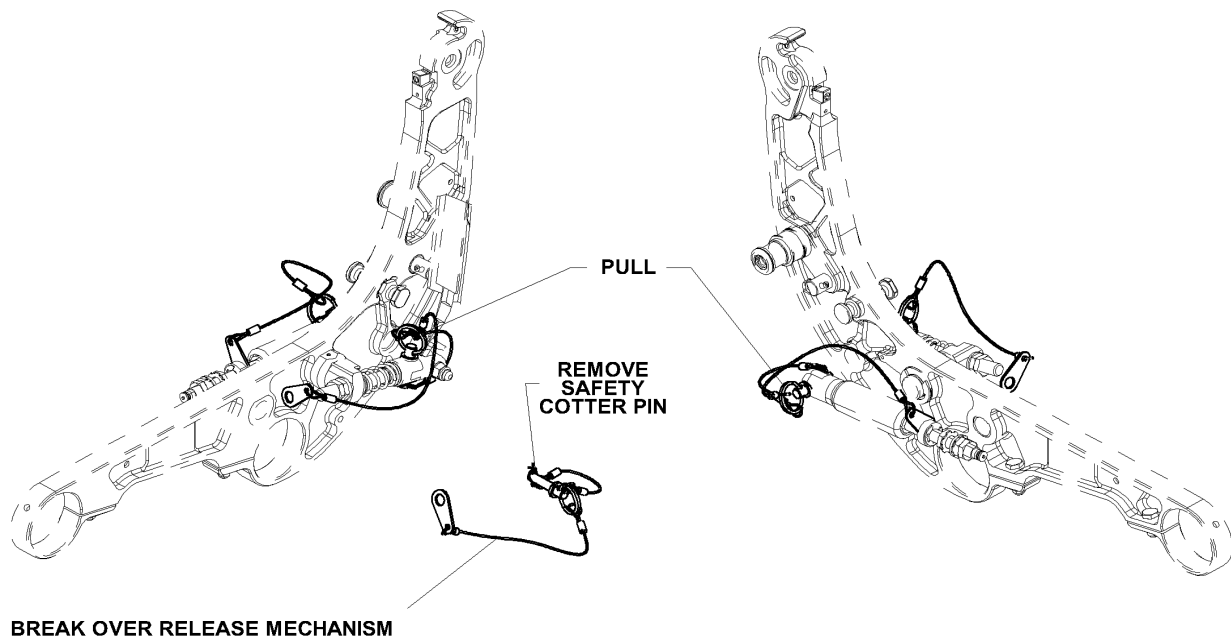
D3 series

- (2) Remove life vest from related pouch.

E. Breakover Operation

Breakover operation is controlled through related device, located on backrest lower side. To perform breakover operation proceed as follows: Ref. to Figure 2

- (1) Remove bottom cushion.
- (2) Remove cotter pin.
- (3) Pull breakover pin and remove it.
- (4) Pull backrest down.
- (5) To restore backrest upright position operate as follows:
 - (a) Position backrest in upright position.
 - (b) Install breakover pin.
 - (c) Install new cotter pin (where installed). Bent pin in order to secure the breakover pin.
 - (d) Install bottom cushion.



BREAKOVER OPERATION - For reference only
Figure 2 / Graphic 25-23-52-991-002-A01

115-027

3. Seat Part Numbers

A. For seats part number refer to the following table.



D3 series

EFF.	PARTNUMBER	CONFIGURATION
A	D3-03H751-1LF	ESSENZA, FWD, TPL, IAT, Y-BELT, LH, WII
B	D3-03H752-1LF	ESSENZA, FWD, TPL, IAT, Y-BELT, RH, WII
C	D3-06H001-1LF	ESSENZA, FWD, TPL, STD, LH, WII
D	D3-06H002-1LF	ESSENZA, FWD, TPL, STD, RH, WII
E	D3-05H001-1LF	ESSENZA, FWD, TPL, STD, LH, WII
F	D3-05H002-1LF	ESSENZA, FWD, TPL, STD, RH, WII
G	D3-05H003-1LF	ESSENZA, FWD, TPL, STD, LH, WII
H	D3-05H004-1LF	ESSENZA, FWD, TPL, STD, RH, WII
J	D3-05H005-1LF	ESSENZA, FWD, TPL, STD, LH, WII
K	D3-05H006-1LF	ESSENZA, FWD, TPL, STD, RH, WII
L	D3-05H007-1LF	ESSENZA, FWD, TPL, STD, LH, WII
M	D3-05H008-1LF	ESSENZA, FWD, TPL, STD, RH, WII
N	D3-07-303-1LF	ESSENZA, FWD, TPL, NRW, NIP
P	D3-05-012-1LF	ESSENZA, FWD, TPL, STD, RH, NIP
Q	D3-07H007-1LF	ESSENZA, FWD, TPL, IAT, LH, WII
R	D3-02H002-1LF	ESSENZA, FWD, DBL SPCL, IAT, WII
S	D3-05H016-1LF	ESSENZA, FWD, TPL, STD, RH WII
T	D3-05H017-1LF	ESSENZA, FWD, TPL, STD, LH, WII
U	D3-05H018-1LF	ESSENZA, FWD, TPL, STD, RH WII
V	D3-05H019-1LF	ESSENZA, FWD, TPL, NRW, LH, WII
W	D3-05H020-1LF	ESSENZA, FWD, TPL, NRW, RH, WII



D3 series

EFF.	PARTNUMBER	CONFIGURATION
X	D3-07-305-1LF	ESSENZA, FWD, TPL, NRW, LH, NIP
Y	D3-05-024-1LF	ESSENZA, FWD, TPL, NRW, RH, NIP
Z	D3-05H701-1LF	ESSENZA, FWD, TPL, STD, LH, WII
AA	D3-05H702-1LF	ESSENZA, FWD, TPL, STD, RH, WII
AB	D3-05H703-1LF	ESSENZA, FWD, TPL, STD, LH, WII
AC	D3-05H704-1LF	ESSENZA, FWD, TPL, STD, RH, WII
AD	D3-07H307-1LF	ESSENZA, FWD, TPL, NRW, LH, WII
AE	D3-07H308-1LF	ESSENZA, FWD, TPL, NRW, RH, WII
AF	D3-07-603-1LF	ESSENZA, FWD, TPL, ENRW, LH, DPA, NO REC, NO RR TAB
AG	D3-07-604-1LF	ESSENZA, FWD, TPL, ENRW, RH, DPA, NO REC, NO RR TAB
BA	D3-03H757-1LF	ESSENZA, FWD, TPL, IAT, Y-BELT, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BB	D3-03H758-1LF	ESSENZA, FWD, TPL, IAT, Y-BELT, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BC	D3-06H007-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BD	D3-06H008-1LF	ESSENZA, FWD, TPL, STD, RH,, WITH HARNESSSES INSTALLATION NO-ETSO
BE	D3-05H719-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BF	D3-05H720-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BG	D3-05H721-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO



D3 series

EFF.	PARTNUMBER	CONFIGURATION
BH	D3-05H722-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BJ	D3-05H723-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BK	D3-05H724-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BL	D3-05H047-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BM	D3-05H048-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BN	D3-07-325-1LF	ESSENZA, FWD, TPL, NRW, LH, DPA, NO RR TAB, NO REC
BP	D3-05-060-1LF	ESSENZA, FWD, TPL, STD, RH, DPA, NO RR TAB, NO REC
BQ	D3-07H039-1LF	ESSENZA, FWD, TPL, IAT, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BR	D3-02H006-1LF	ESSENZA, FWD, DBL SPCL, IAT, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BS	D3-05H062-1LF	ESSENZA, FWD, TPL, STD, RH WITH HARNESSSES INSTALLATION NO-ETSO
BT	D3-05H049-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BU	D3-05H050-1LF	ESSENZA, FWD, TPL, STD, RH WITH HARNESSSES INSTALLATION NO-ETSO
BV	D3-05H051-1LF	ESSENZA, FWD, TPL, NRW, LH, WITH HARNESSSES INSTALLATION NO-ETSO
BW	D3-05H052-1LF	ESSENZA, FWD, TPL, NRW, RH, WITH HARNESSSES INSTALLATION NO-ETSO
BX	D3-07-327-1LF	ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO RR TAB, NO REC



D3 series

EFF.	PARTNUMBER	CONFIGURATION
BY	D3-05-064-1LF	ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO RR TAB, NO REC
BZ	D3-07-620-1LF	ESSENZA, FWD, TPL, XNRW, RH, DPA, SPC UPR, NO REC, NO RR TAB
CA	D3-07H930-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
CD	D3-07H927-1LF	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO
CE	D3-05H716-1LF	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO
CG	D3-07-617-1LF	ESSENZA, FWD, TPL, XNRW, LH, DPA, NO REC, NO RR TAB
CH	D3-07H322-1LF	ESSENZA, FWD, TPL, NRW, RH, WITH HARNESSSES INSTALLATION NO-ETSO
CJ	D3-07H321-1LF	ESSENZA, FWD, TPL, NRW, LH, WITH HARNESSSES INSTALLATION NO-ETSO



D3 series

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D3 series

TESTING AND FAULT ISOLATION

Task 25-23-52-700-801-A01

1. Testing of the Seat Assembly

NOTE: Front fittings are provided with a cup spring system so that, if you pull rearward the top of a backrest of a fully unoccupied seat, as consequence of the elastic effect of the cup springs the front legs show a small upward travel . This is a normal behavior with no impact on seat strength and safety.

A. General

NOTE: For seat code configurations procedure applicability refer to DESCRIPTION AND OPERATION.

In case of fault identification, perform component general visual inspection in order to check it for damage and general condition before to perform any removal or adjustment procedure. For seat component check refer to INSPECTION/CHECK chapter (pageblock 5000).

Task 25-23-52-700-802-A01

2. Armrests Alignment Test

NOTE: This procedure is not applicable for fuselage side armrest.

- A. Check the armrest height. Refer to SEAT DIMENSION figure(s) to check the related dimension.
- B. If required, perform Armrest Alignment Adjustment procedure.

Task 25-23-52-820-806-A03

3. Armrest Alignment Adjustment

NOTE: This porcedure can be applied for aisle and central armrest only. Aisle side armrest configuration has been taken as reference.

Ref. to Figure 35 of IPL

- A. Pull armrest up completely. Refer to DESCRIPTION AND OPERATION chapter.
- B. Adjust armrest alignment by operating on pin (120).
- C. Pull armrest down and check the alignment. If required, repeat the previous steps.



D3 series

Task 25-23-52-700-803-A02

4. Rear Table Test

- A. Unstow table (completely).
- B. Perform a visually check of table inclination (in the deploying position).
- C. Perform a visually check of table alignment (in the deploying position).

Task 25-23-52-820-808-A01

5. Rear Table Adjustment - Inclination

Ref. to Figure 15 of IPL

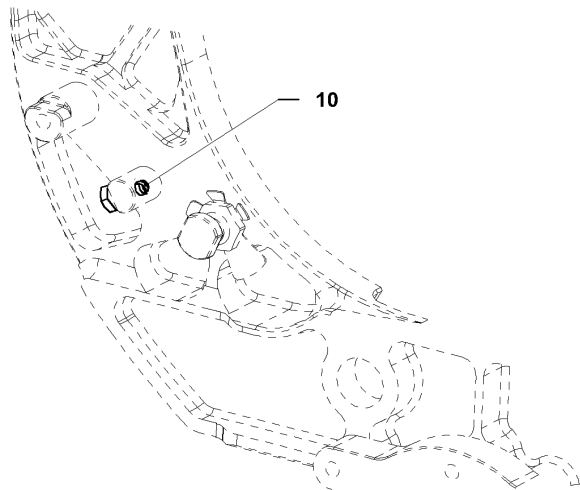
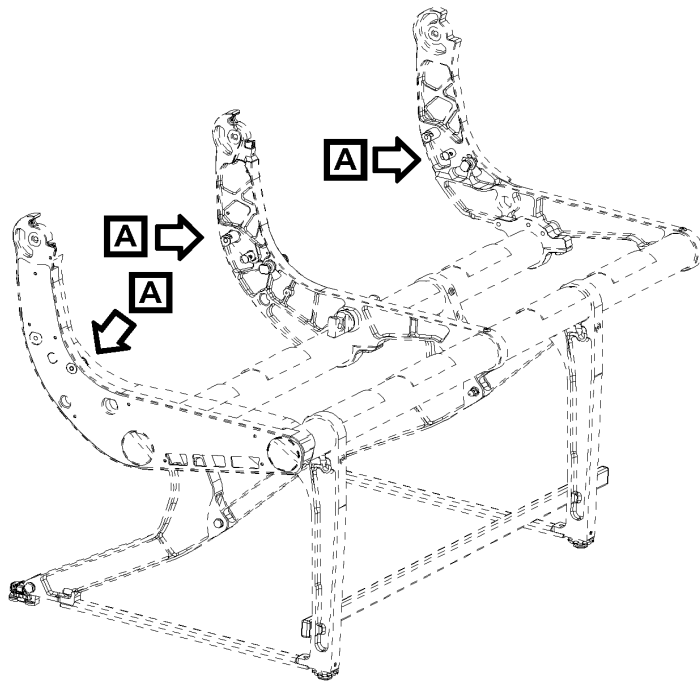
- A. Deploy the table.
- B. Adjust table by operating on the dowel (100).

Task 25-23-52-820-808-A02

6. Rear Table Adjustment - Alignment

Ref. to Figure 1001

- A. Operating from seat front side, adjust table alignment by operating on pin (10).
- B. Check table alignment. If required, repeat previous step.



A TYPICAL

REAR TABLE ADJUSTMENT - ALIGNMENT
Figure 1001 / Graphic 25-23-52-991-003-A01

Task 25-23-52-700-815-A01

7. In-Arm Table Alignment Test

1001-025



D3 series

- A. Unstow table. Refer to DESCRIPTION AND OPERATION chapter.
- B. Check table height. Refer to SEAT DIMENSION figure(s). Adjust Table as required.
- C. With table deployed, check that it is not in contact with side kit escutcheon. Adjust Table as required.

Task 25-23-52-820-817-A01

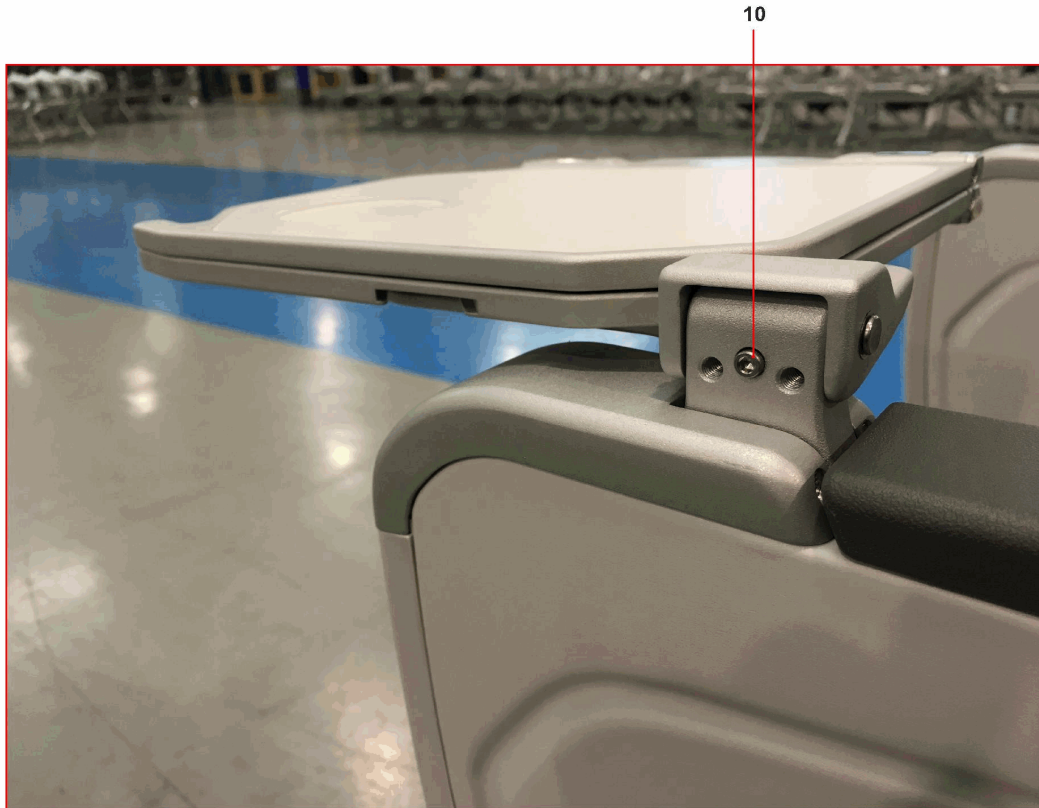
8. In-Arm Table Adjustment

Ref. to Figure 14 of IPL

- A. Deploy the table. Refer to DESCRIPTION AND OPERATION chapter.
- B. Adjust table by operating on screw (20).



D3 series



IN-ARM TABLE ADJUSTMENT
Figure 1002 / Graphic 25-23-99-991-004-A01

Task 25-23-52-700-806-A01

9. Recline Test



D3 series

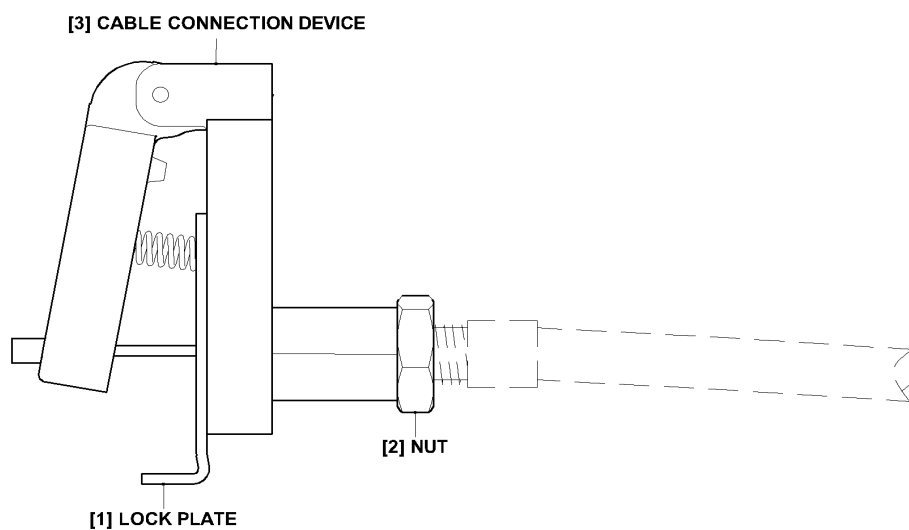
- A. Press recline control button.
- B. Apply a pressure against backrest and check that it operates correctly.
- C. Release control button and check that backrest remains in the reclined position.
- D. Press control button. With no pressure exerted on the backrest, the seat must be return in the normal position.
- E. In case of recline system malfunction, perform recline cable adjustment procedure.

Task 25-23-52-820-801-A01

10. Recline Cable Adjustment

Ref. to Figure 1003

- A. Remove bottom cushion.
- B. Disconnect recline cable connection device (3) from jack by pulling-down the lock plate (1).
- C. Unscrew nut (2).
- D. Adjust cable by rotating connection device (3) clockwise/counterclockwise.
- E. Tighten nut (2) as required.
- F. Position connection device (3) in the related location.
- G. Lock connection device (3) to the jack by pushing-up lock plate (1).
- H. Check backrest for correct operation. If required, repeat from step (B).
- I. Install bottom cushion.



Recline Cable Adjustment
Figure 1003 / Graphic 25-23-49-004-A01

VARC05.B

Task 25-23-52-700-805-A01

11. Backrest Test

- A. Check backrest upright position. Refer to SEAT DIMENSIONS figure. If required perform related backrest adjustment procedure.
- B. Check that each backrest reclines correctly. If required perform recline cable adjustment procedure.



D3 series

Task 25-23-52-820-805-A01

12. Backrest Adjustment - Upright - Recline Seat Configuration

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 1004

- A. Remove Bottom cushion (Refer to DISASSEMBLY chapter, pageblock 3000).
- B. Remove recline cover as follows:
 - (1) Remove screws (20) and washers (30).
 - (2) Remove cover.
- C. Adjust backrest upright position by operating on nuts (40) (rear side only).
- D. Check backrest upright position (Ref. to SEAT DIMENSIONS figures). If required repeat previous step.
- E. Install Bottom cushion (Refer to ASSEMBLY chapter, pageblock 7000).

Task 25-23-52-820-805-A02

13. Backrest Adjustment - Upright - No Recline Seat Configuration

NOTE: This procedure is applicable only for no recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 30 of IPL

- A. Remove Bottom cushion (Refer to DISASSEMBLY chapter, pageblock 3000).
- B. Adjust backrest upright position by operating on nuts (350).
- C. Check backrest upright position (Ref. to SEAT DIMENSIONS figures). If required repeat previous step.
- D. Install Bottom cushion (Refer to ASSEMBLY chapter, pageblock 7000).

Task 25-23-52-750-801-A01

14. Fault Isolation

- A. For seat fault isolation refer to the following table.



D3 series

Table 1001 - Seat Assy - Fault Isolation

FAULT	PROBABLE CAUSE	CORRECTION
FLOOR TRACK ATTACHMENT 1. Seat assy not correctly installed. 2. Front legs show a small upward travel.	1. Rear fitting(s) not correctly locked. 2. Rear fitting(s) damaged. 3. Front fitting(s) not correctly locked. 1. Front fittings are provided with a cup spring system so that, if you pull rearward the top of a backrest of a fully unoccupied seat, as consequence of the elastic effect of the cup springs the front legs show a small upward travel. This is a normal behavior with no impact on seat strength and safety.	1. Perform each fitting visual inspection in order to verify component correct installation. Adjust as required. 1. Perform each fitting visual inspection in order to verify component damage and general condition. Replace as necessary. 1. Replace split washer P/N GFP06151A000 (Ref. to ILLUSTRATED PART LIST chapter) and lock fitting (Ref. to INSTALLATION chapter). None.
BACKREST OPERATION 1. Backrest does not recline freely.	1. Recline control device not correctly adjusted. 2. Recline cable damaged. 3. Jack damaged.	1. Adjust as required. 1. Replace cable. 1. Replace jack.

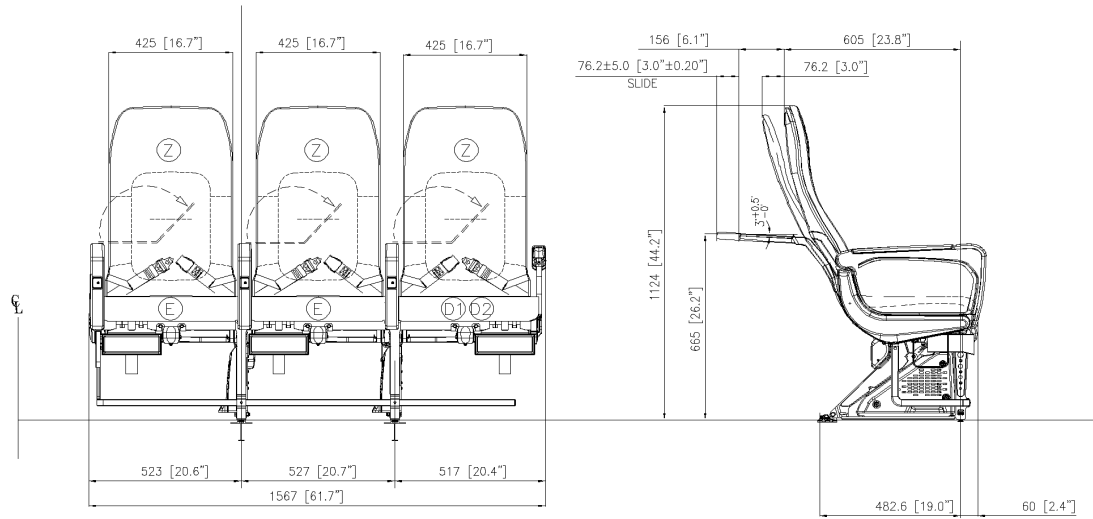


D3 series

Table 1001 - Seat Assy - Fault Isolation

FAULT	PROBABLE CAUSE	CORRECTION
BACKREST OPERATION (CONT'D) 2. With recline control button engaged, backrest does not recline. 3. Recline pushbutton locked. 4. Seat reclines even when control button is not pressed.	1. Recline control device not correctly adjusted. 2. Recline cable damaged. 3. Jack damaged. 1. Pushbutton not correctly adjusted. 2. Recline cable damaged. 3. Jack damaged. 1. Recline control device not correctly adjusted. 2. Recline cable damaged. 3. Jack damaged.	1. Adjust as required. 1. Replace cable. 1. Replace jack. 1. Adjust as required. 1. Replace cable. 1. Replace jack. 1. Adjust as required. 1. Replace cable. 1. Replace jack.
ARMREST OPERATION 1. (Only for aisle side armrest configuration) Armrest not locked.	1. DPA device not engaged	1. Adjust as required.
REAR TABLE OPERATION 1. Tables not aligned (vertically). 2. Table not aligned (horizontally).	1. Table arms not correctly adjusted. 1. Table not correctly adjusted.	1. Adjust as required. 1. Adjust as required.
IN ARM TABLE OPERATION 1. Table not aligned.	1. Table not correctly adjusted.	1. Adjust as required.

D3 series

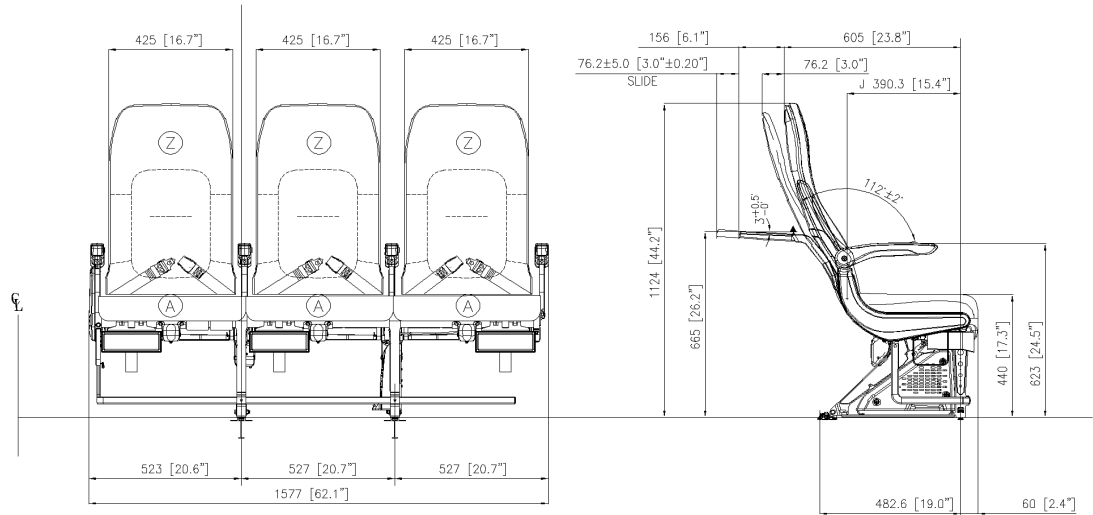


P/N D3-03H751-1LF AS SHOWN

P/N D3-03H752-1LF OPPOSITE TO THE SHOWN

P/N D3-03H757-1LF AS SHOWN

P/N D3-03H758-1LF OPPOSITE TO THE SHOWN



P/N D3-06H001-1LF AS SHOWN

P/N D3-06H002-1LF OPPOSITE TO THE SHOWN

P/N D3-06H007-1LF AS SHOWN

P/N D3-06H008-1LF OPPOSITE TO THE SHOWN

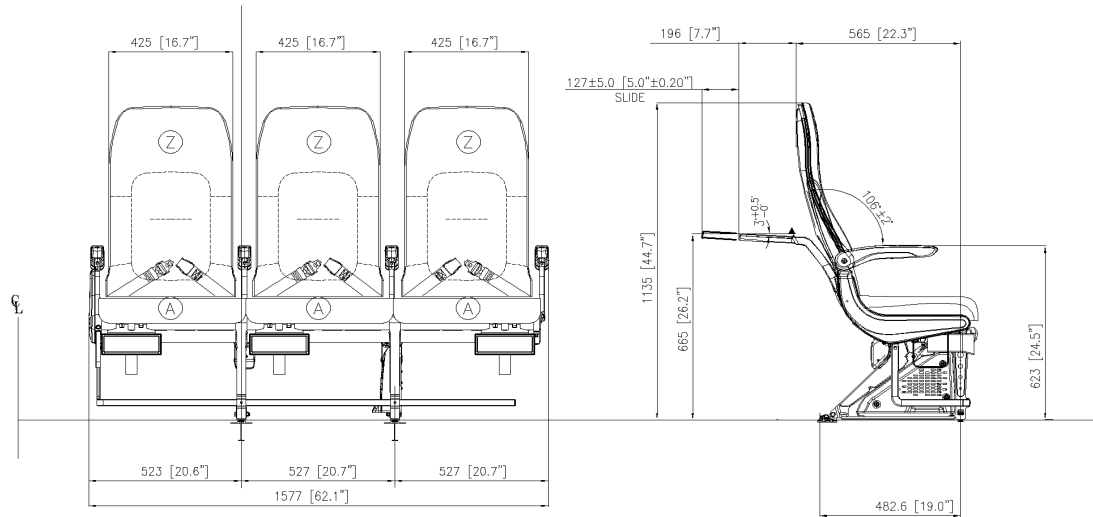
SEAT DIMENSIONS

Figure 1005 (Sheet 1/13) / Graphic 25-23-52-991-005-A01

11F-028



D3 series

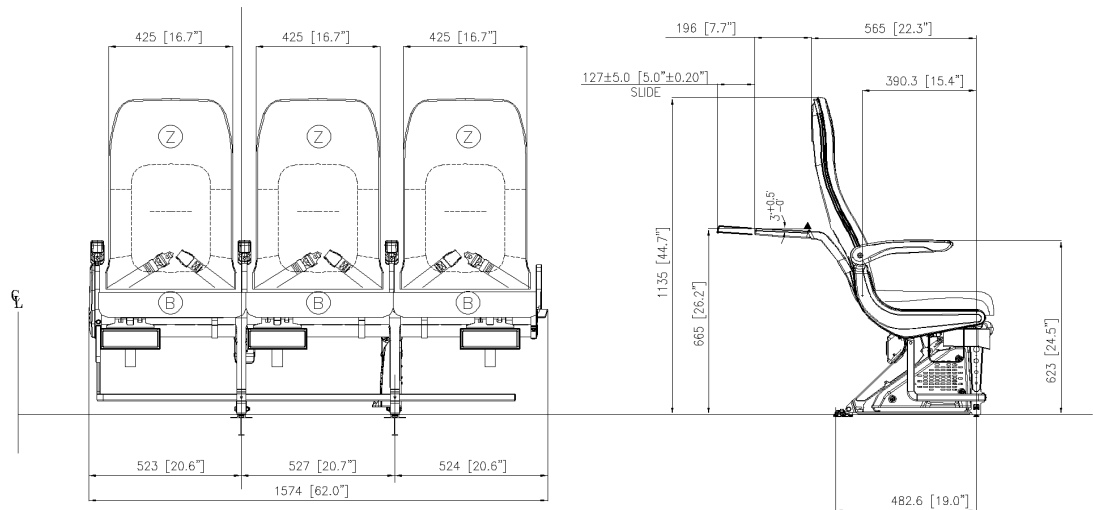


P/N D3-05H001-1LF AS SHOWN

P/N D3-05H002-1LF OPPOSITE TO THE SHOWN

P/N D3-05H719-1LF AS SHOWN

P/N D3-05H720-1LF OPPOSITE TO THE SHOWN



P/N D3-05H003-1LF AS SHOWN

P/N D3-05H004-1LF OPPOSITE TO THE SHOWN

P/N D3-05H721-1LF AS SHOWN

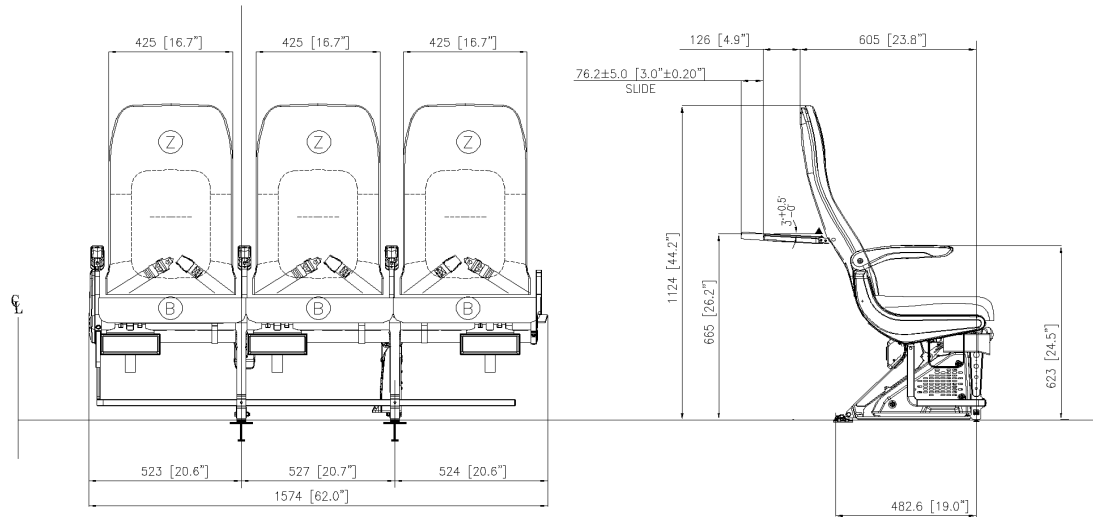
P/N D3-05H722-1LF OPPOSITE TO THE SHOWN

SEAT DIMENSIONS

Figure 1005 (Sheet 2/13) / Graphic 25-23-52-991-005-A02

11F-029

D3 series

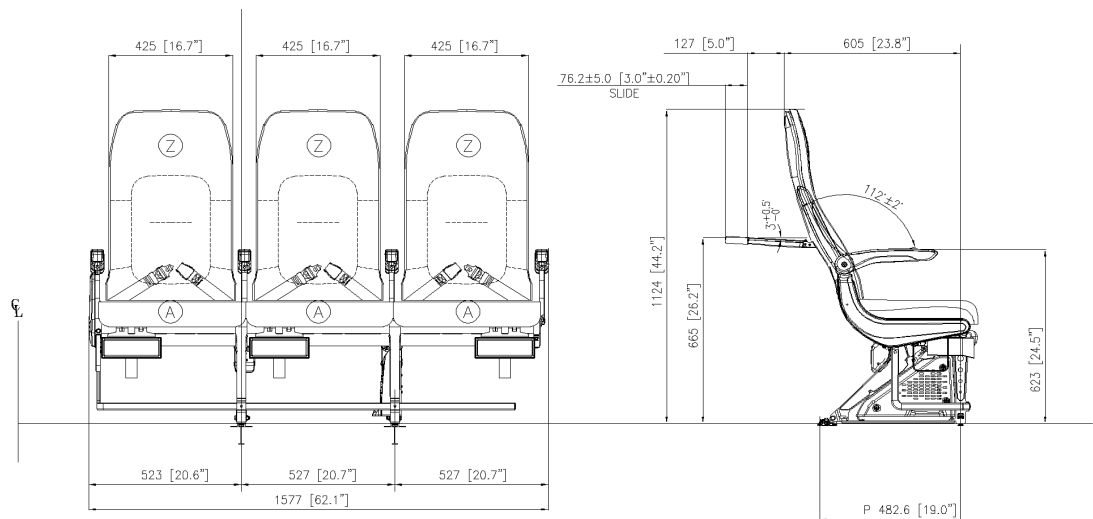


P/N D3-05H005-1LF AS SHOWN

P/N D3-05H006-1LF OPPOSITE TO THE SHOWN

P/N D3-05H723-1LF AS SHOWN

P/N D3-05H724-1LF OPPOSITE TO THE SHOWN



P/N D3-05H007-1LF AS SHOWN

P/N D3-05H008-1LF OPPOSITE TO THE SHOWN

P/N D3-05H047-1LF AS SHOWN

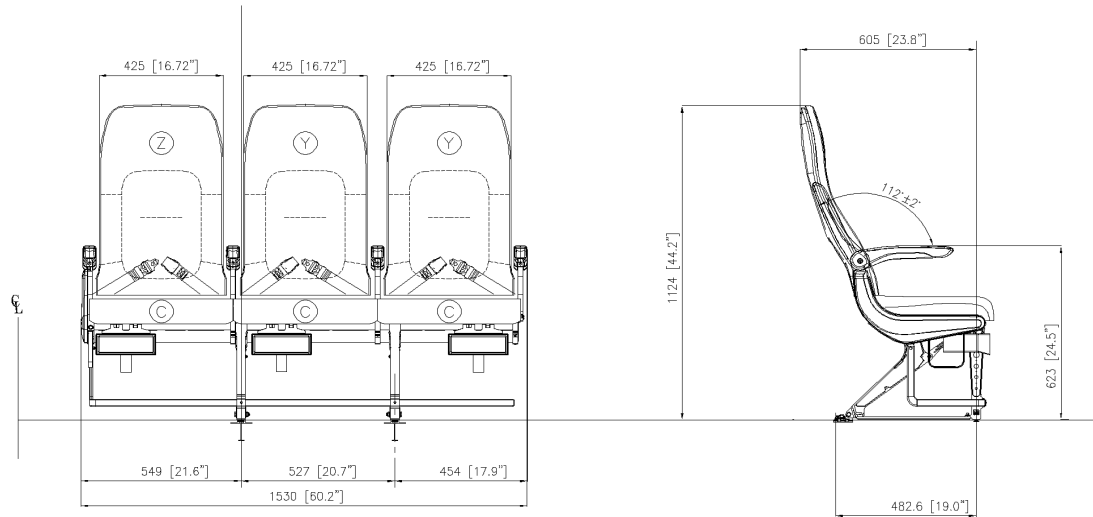
P/N D3-05H048-1LF OPPOSITE TO THE SHOWN

SEAT DIMENSIONS

Figure 1005 (Sheet 3/13) / Graphic 25-23-52-991-007-A03

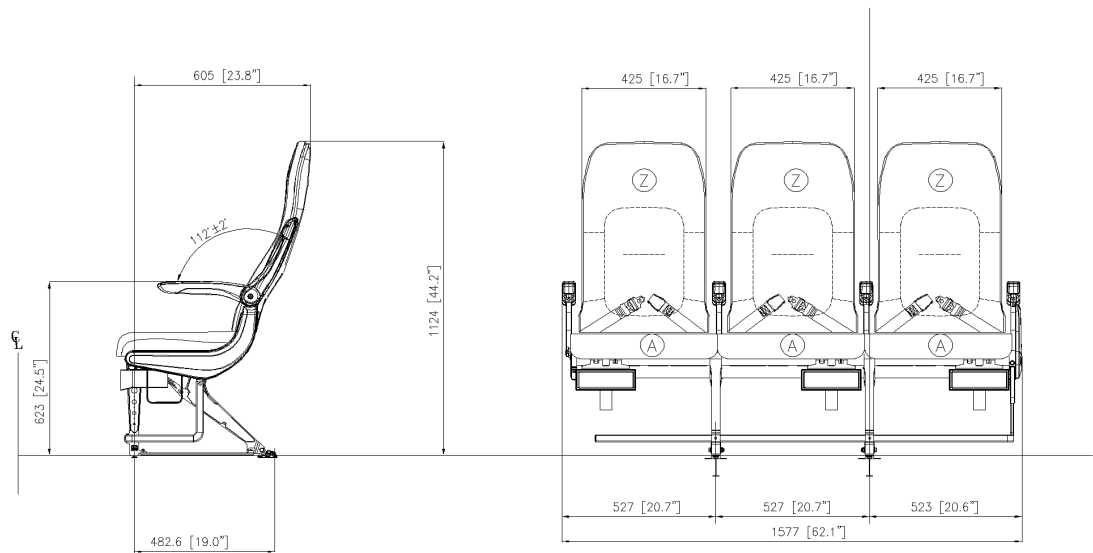


D3 series



P/N D3-07-303-1LF AS SHOWN

P/N D3-07-325-1LF AS SHOWN



P/N D3-05-012-1LF AS SHOWN

P/N D3-05-060-1LF AS SHOWN

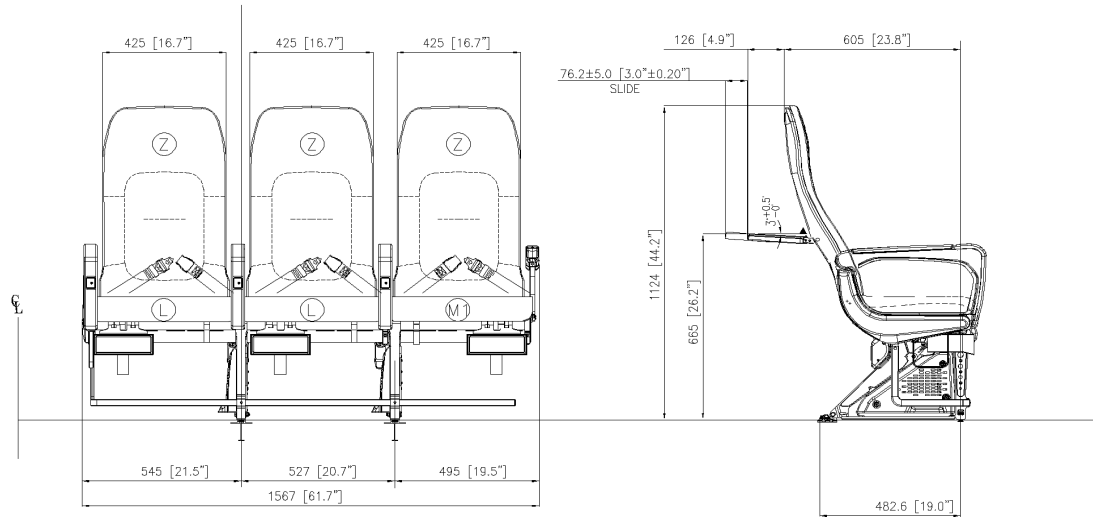
SEAT DIMENSIONS

Figure 1005 (Sheet 4/13) / Graphic 25-23-52-991-008-A04

1L5-031

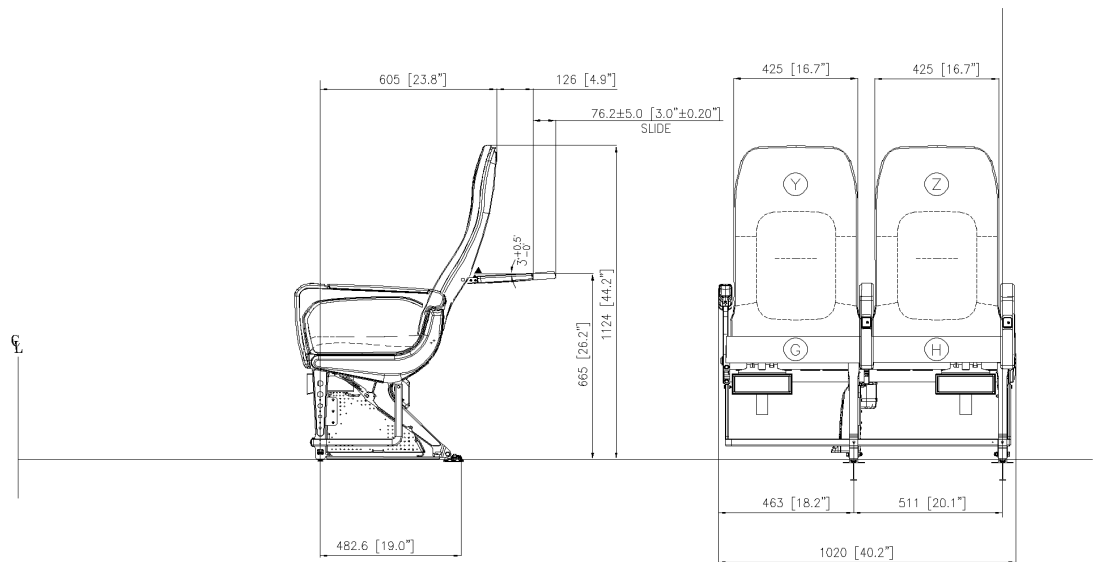


D3 series



P/N D3-07H007-1LF AS SHOWN

P/N D3-07H039-1LF AS SHOWN



P/N D3-02H002-1LF AS SHOWN

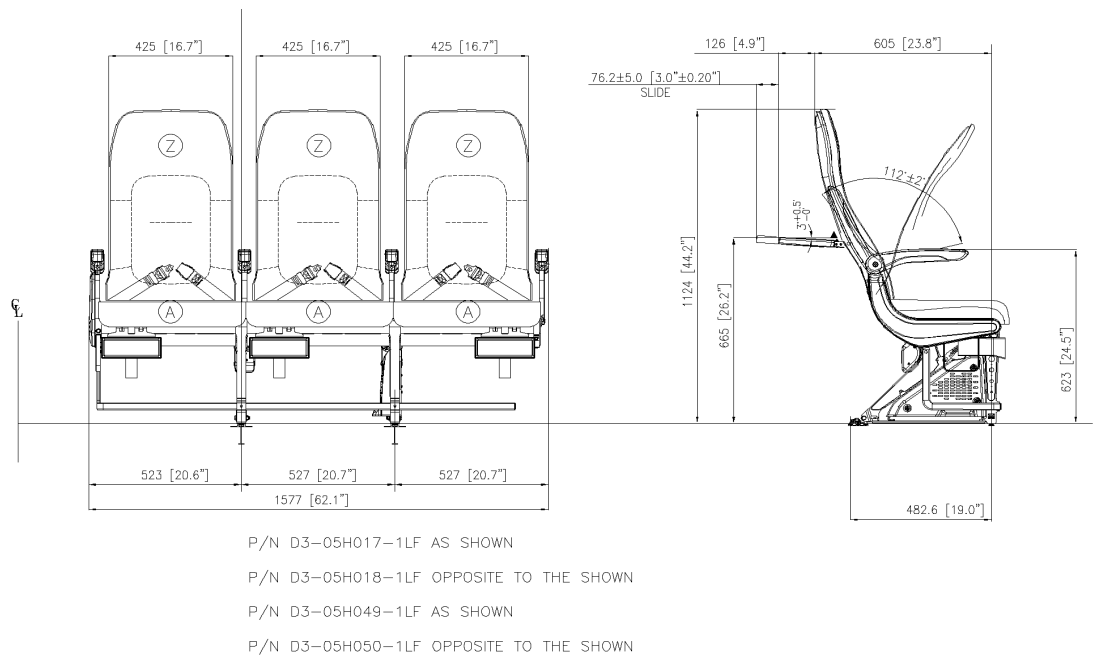
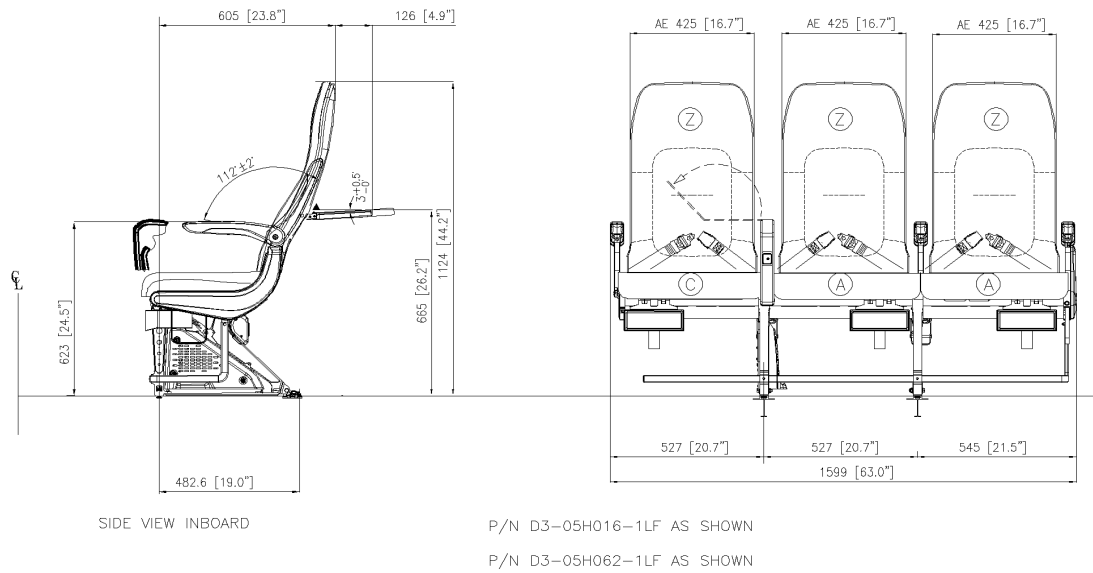
P/N D3-02H006-1LF AS SHOWN

SEAT DIMENSIONS

Figure 1005 (Sheet 5/13) / Graphic 25-23-52-991-009-A05

1LF-032

D3 series



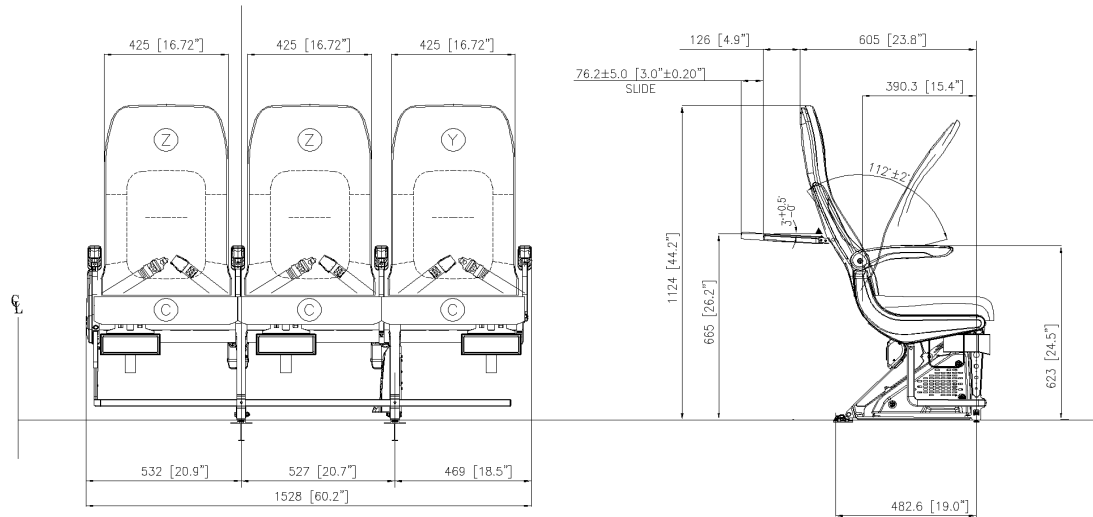
SEAT DIMENSIONS

Figure 1005 (Sheet 6/13) / Graphic 25-23-52-991-010-A06

1LF-038



D3 series

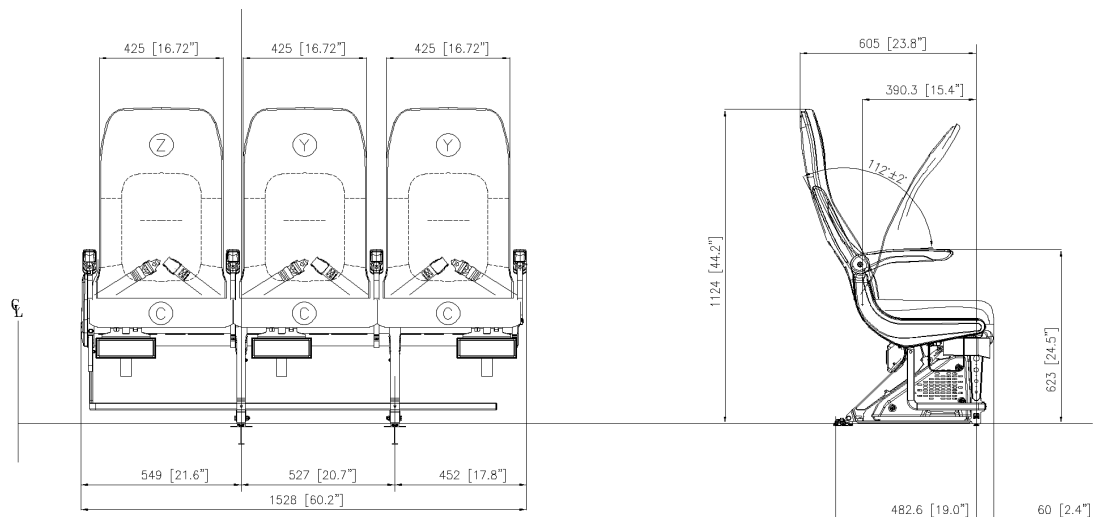


P/N D3-05H019-1LF AS SHOWN

P/N D3-05H020-1LF OPPOSITE TO THE SHOWN

P/N D3-05H051-1LF AS SHOWN

P/N D3-05H052-1LF OPPOSITE TO THE SHOWN



P/N D3-07-305-1LF AS SHOWN

P/N D3-07-327-1LF AS SHOWN

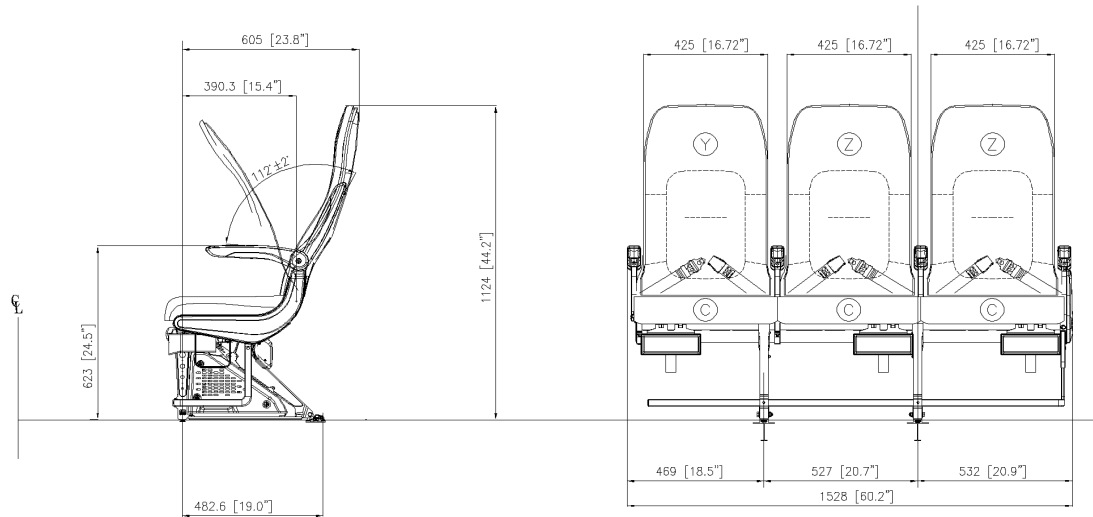
SEAT DIMENSIONS

Figure 1005 (Sheet 7/13) / Graphic 25-23-52-991-011-A07

1LF-034



D3 series



P/N D3-05-024-1LF AS SHOWN

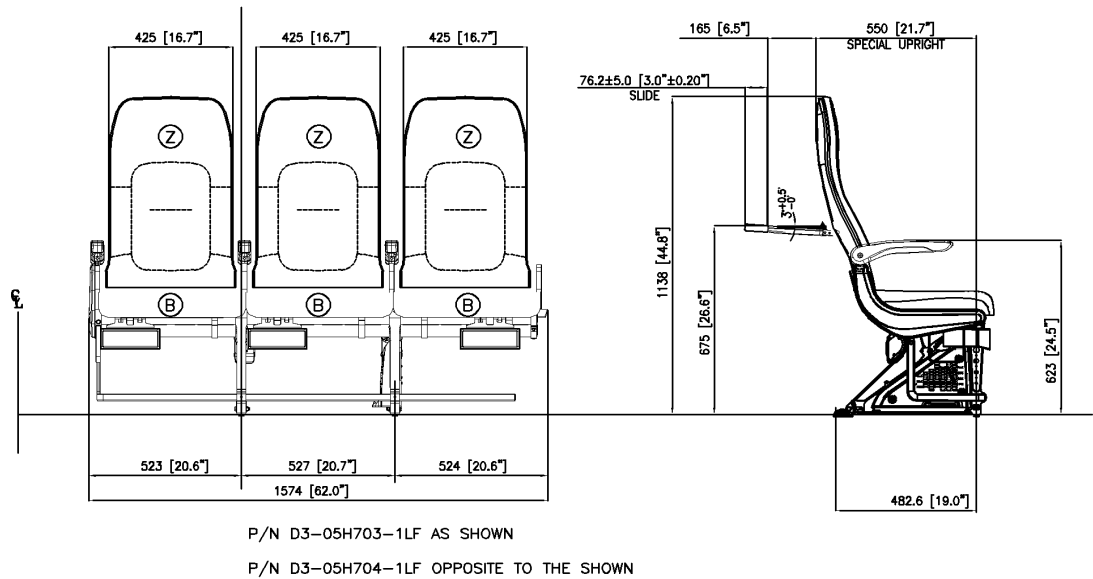
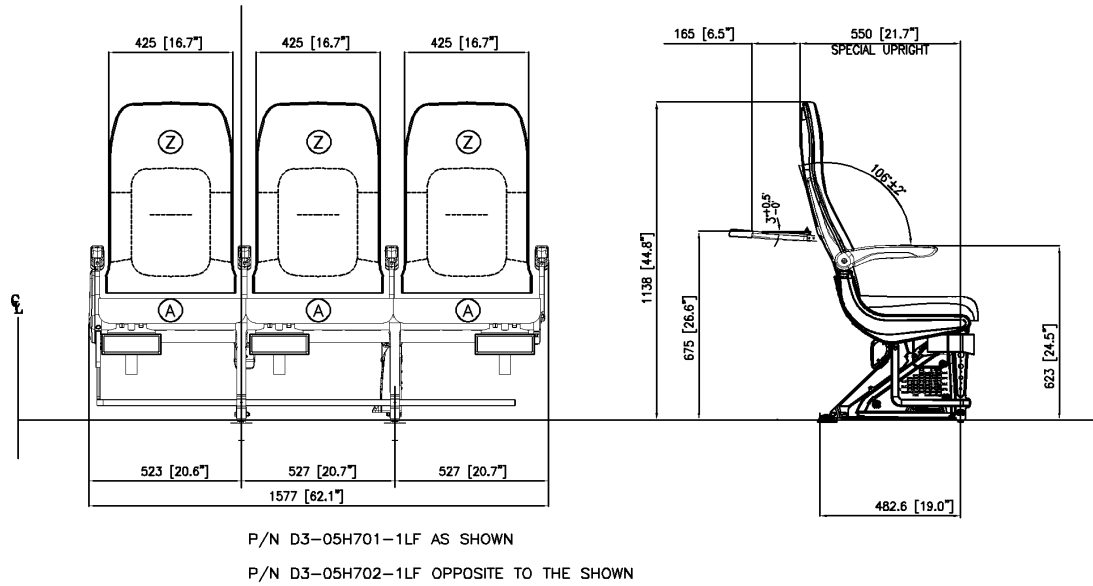
P/N D3-05-064-1LF AS SHOWN

SEAT DIMENSIONS

Figure 1005 (Sheet 8/13) / Graphic 25-23-52-991-012-A08

1LF-035

D3 series

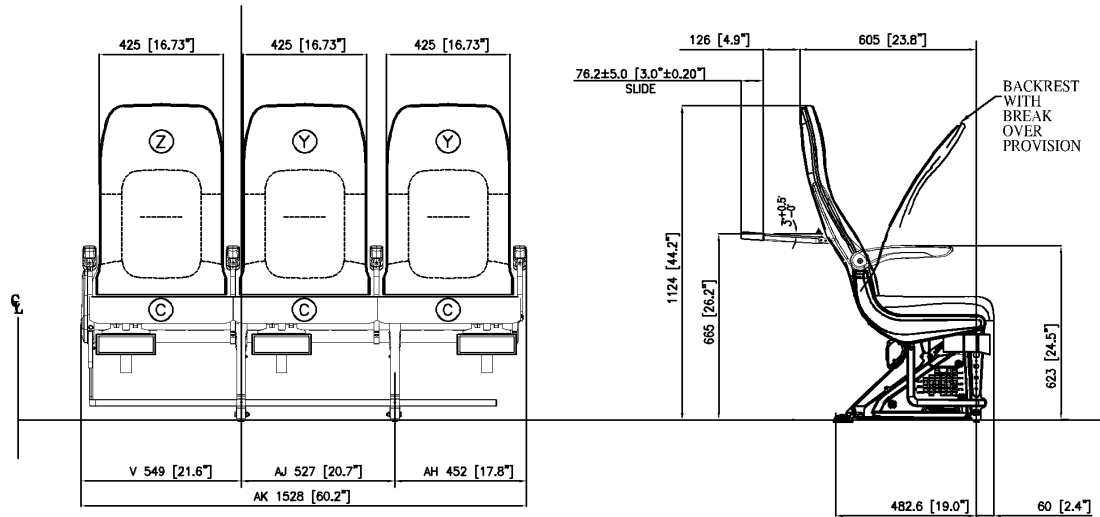


SEAT DIMENSIONS

Figure 1005 (Sheet 9/13) / Graphic 25-23-52-991-012-A09

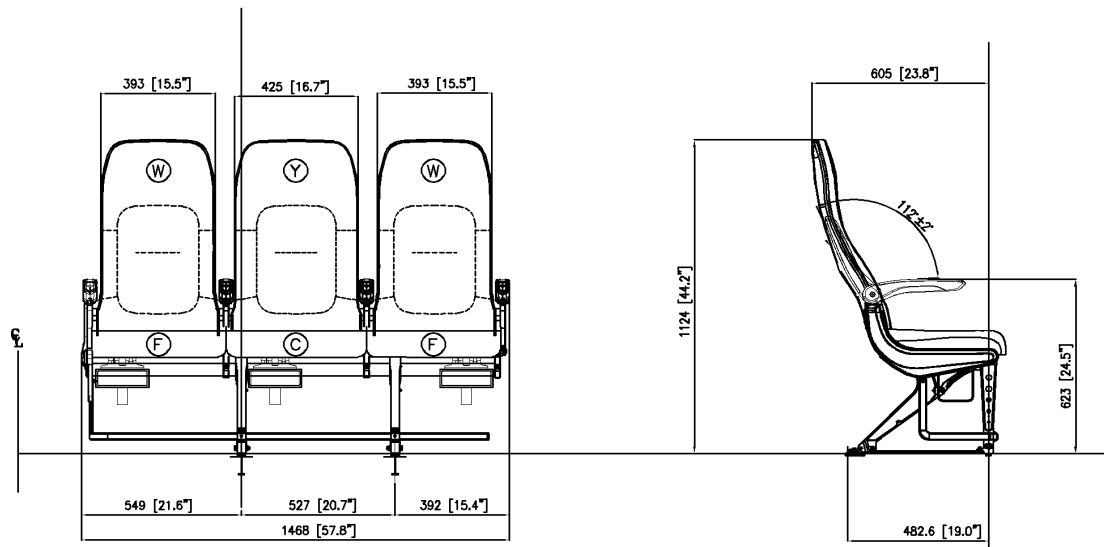
11E-054

D3 series



P/N D3-07H307-1LF AS SHOWN

P/N D3-07H308-1LF OPPOSITE TO THE SHOWN



P/N D3-07-603-1LF AS SHOWN

P/N D3-07-604-1LF OPPOSITE TO THE SHOWN

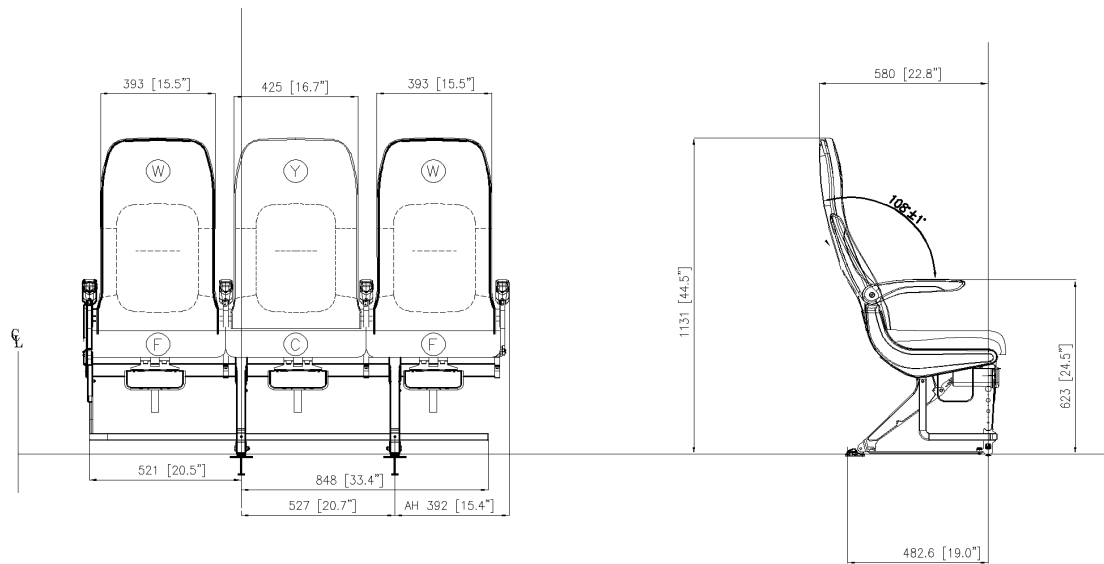
SEAT DIMENSIONS

Figure 1005 (Sheet 10/13) / Graphic 25-23-52-991-012-A10

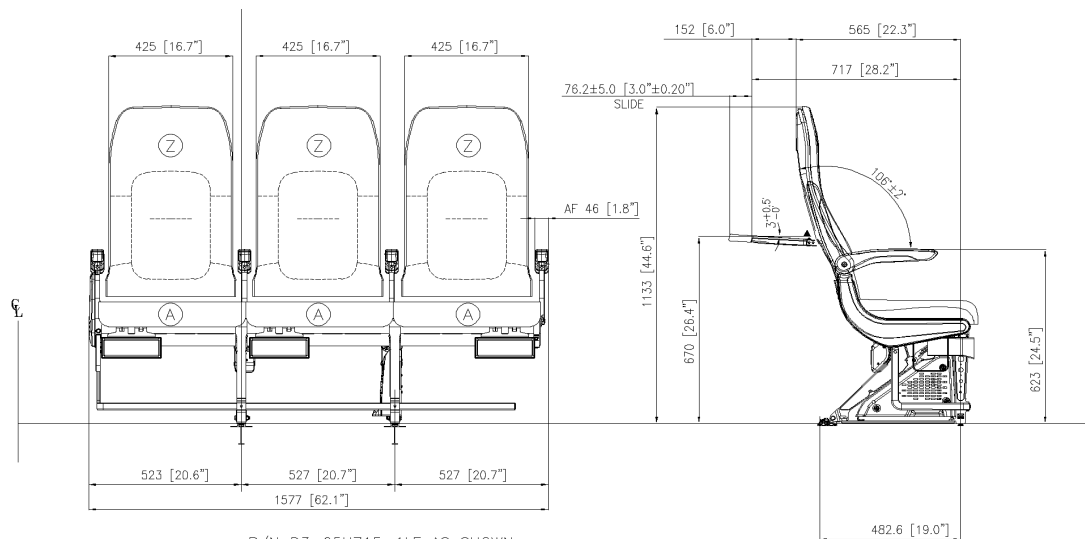
1LF-055



D3 series



P/N D3-07-617-1LF AS SHOWN



P/N D3-05H715-1LF AS SHOWN

P/N D3-05H716-1LF OPPOSITE TO THE SHOWN

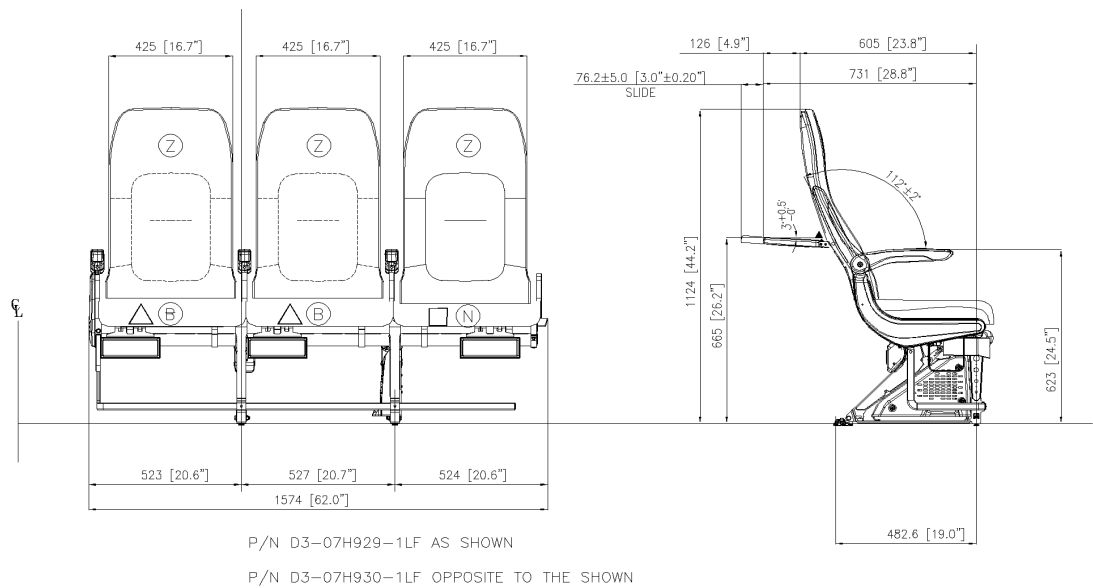
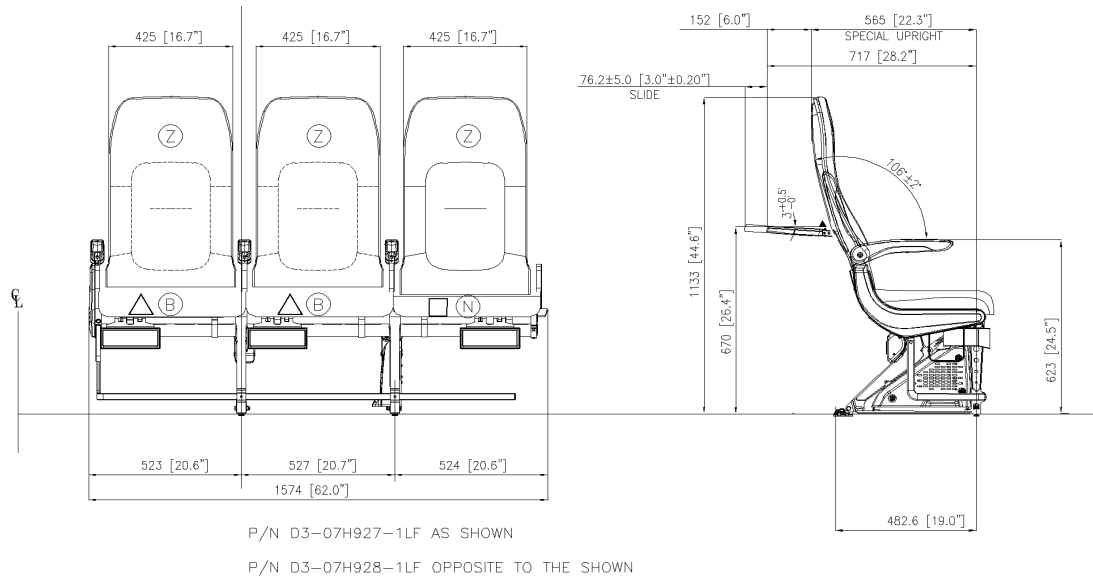
SEAT DIMENSIONS

Figure 1005 (Sheet 11/13) / Graphic 25-23-52-991-005-A11

11F-113



D3 series



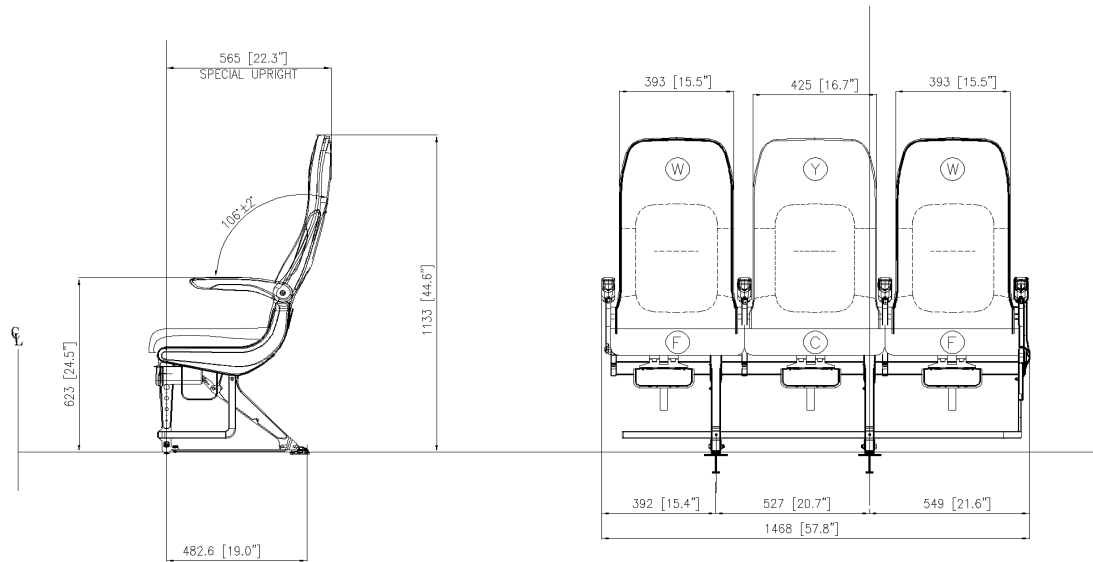
SEAT DIMENSIONS

Figure 1005 (Sheet 12/13) / Graphic 25-23-52-991-005-A12

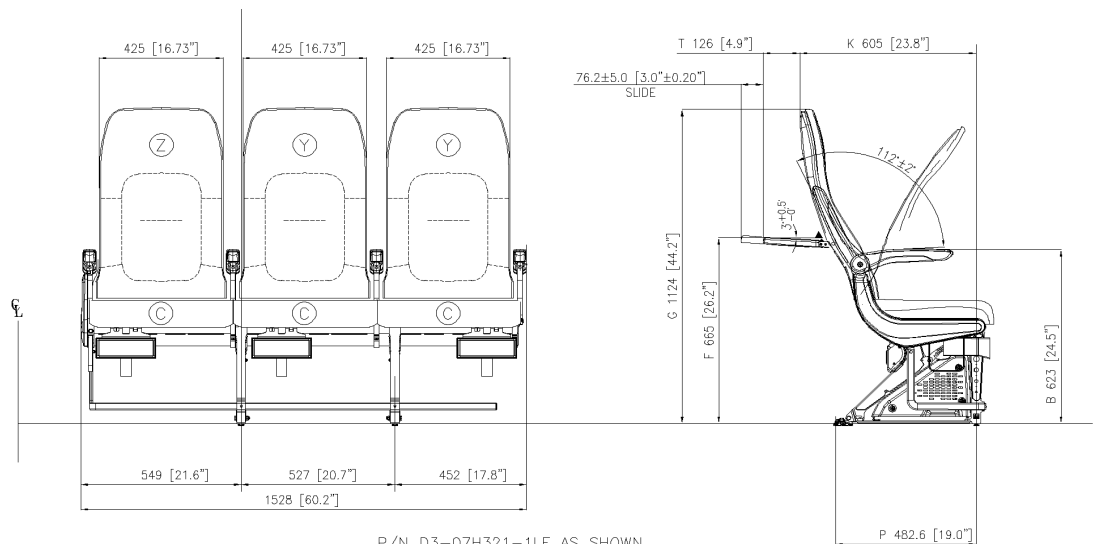
1L5-114



D3 series



P/N D3-07-620-1LF AS SHOWN



P/N D3-07H321-1LF AS SHOWN

P/N D3-07H322-1LF OPPOSITE TO THE SHOWN

SEAT DIMENSIONS

Figure 1005 (Sheet 13/13) / Graphic 25-23-52-991-005-A13

1LF-112



D3 series

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D3 series

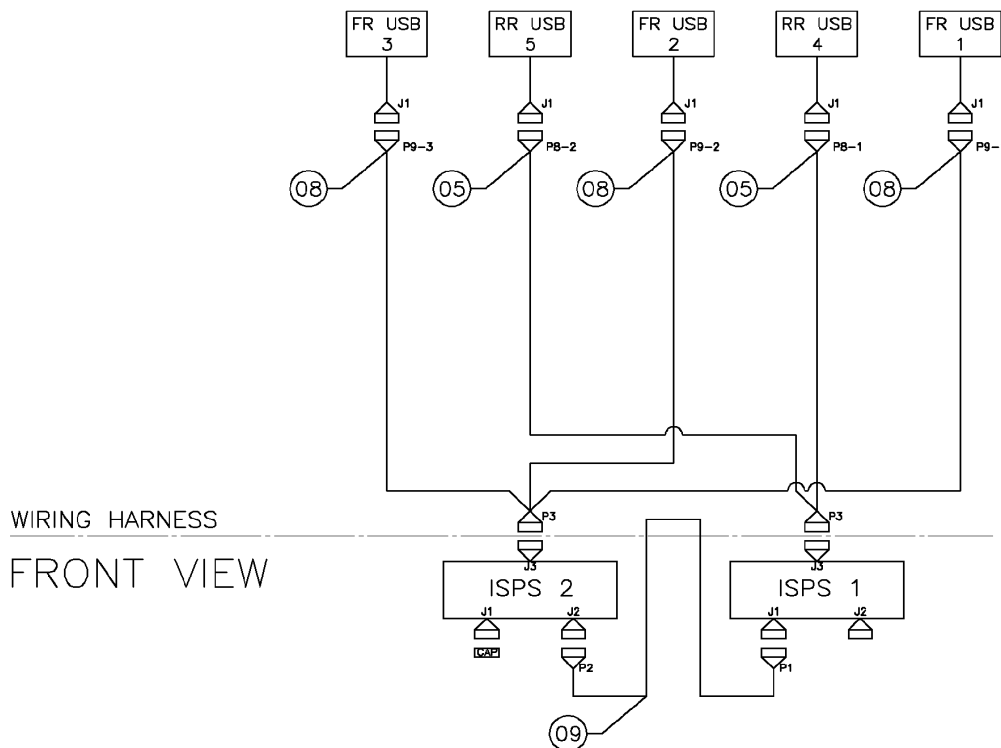
SCHEMATIC AND WIRING DIAGRAMS

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
(05)	Z276H3002LT1	P3 - J3 ISPS 1	RR USB 4 / P8-1 (SEAT 1/2)	[60]	0.15	(41)
			RR USB 5 / P8-2 (SEAT 2/3)	[110]	0.15	(41)
(08)	Z276H3003LT1	P3 - J3 ISPS 2	FR USB 1 / P9-1 (SEAT 1)	[140]	0.15	(41)
			FR USB 2 / P9-2 (SEAT 2)	[90]	0.15	(41)
			FR USB 3 / P9-3 (SEAT 3)	[140]	0.15	(41)
(09)	Z240H3221020	P1 - J1 ISPS 1	P2 - J2 ISPS 2	[200]	0.35	(41)

SEAT 3 (C)

SEAT 2 (B)

SEAT 1 (A)



ELECTRICAL SCHEMATIC - TPL LH IAT - A AND BA EFF. CODES

Figure 2001 / Graphic 25-23-52-991-013-A01

11F-120

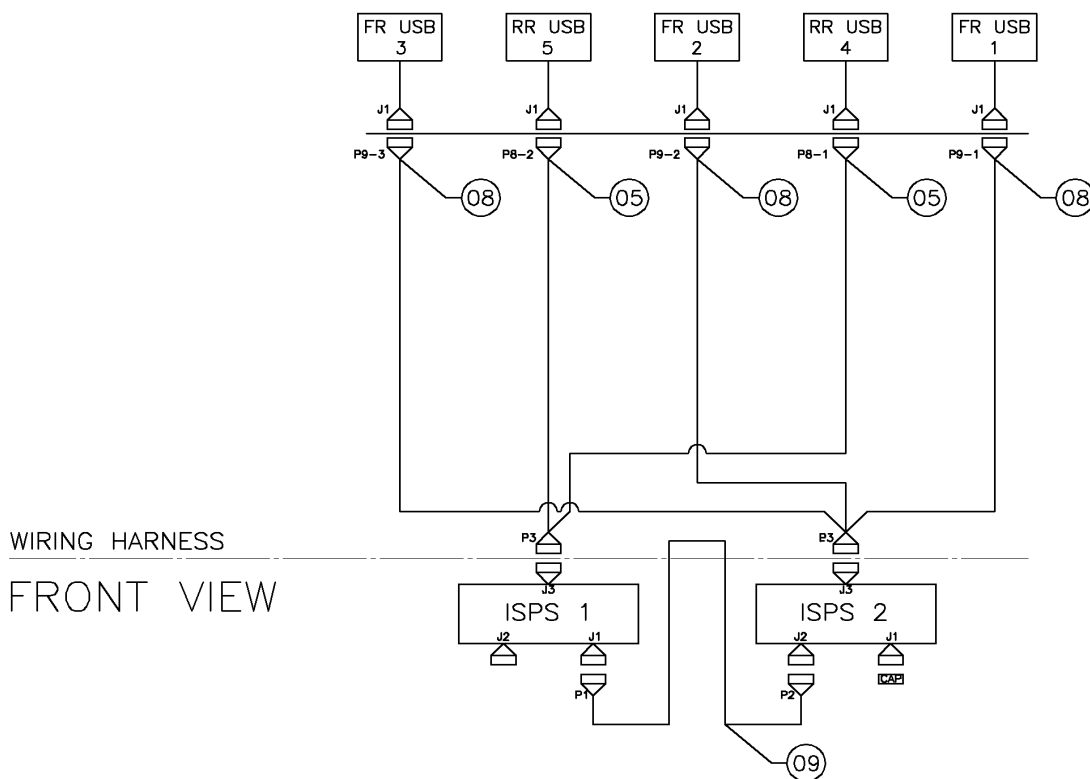
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
(05)	Z276H3002LT3	P3 - J3 ISPS 1	RR USB 4 / P8-1 (SEAT 1/2)	[110]	0.15	(41)
			RR USB 5 / P8-2 (SEAT 2/3)	[60]	0.15	(41)
(08)	Z276H3003LT2	P3 - J3 ISPS 2	FR USB 1 / P9-1 (SEAT 1)	[140]	0.15	(41)
			FR USB 2 / P9-2 (SEAT 2)	[90]	0.15	(41)
			FR USB 3 / P9-3 (SEAT 3)	[140]	0.15	(41)
(09)	Z240H3221020	P1 - J1 ISPS 1	P2 - J2 ISPS 2	[200]	0.35	(41)

SEAT 3 (E)

SEAT 2 (B)

SEAT 1 (A)



ELECTRICAL SCHEMATIC - TPL RH IAT - B AND BB EFF. CODES
Figure 2002 / Graphic 25-23-52-991-014-A01

1L-101



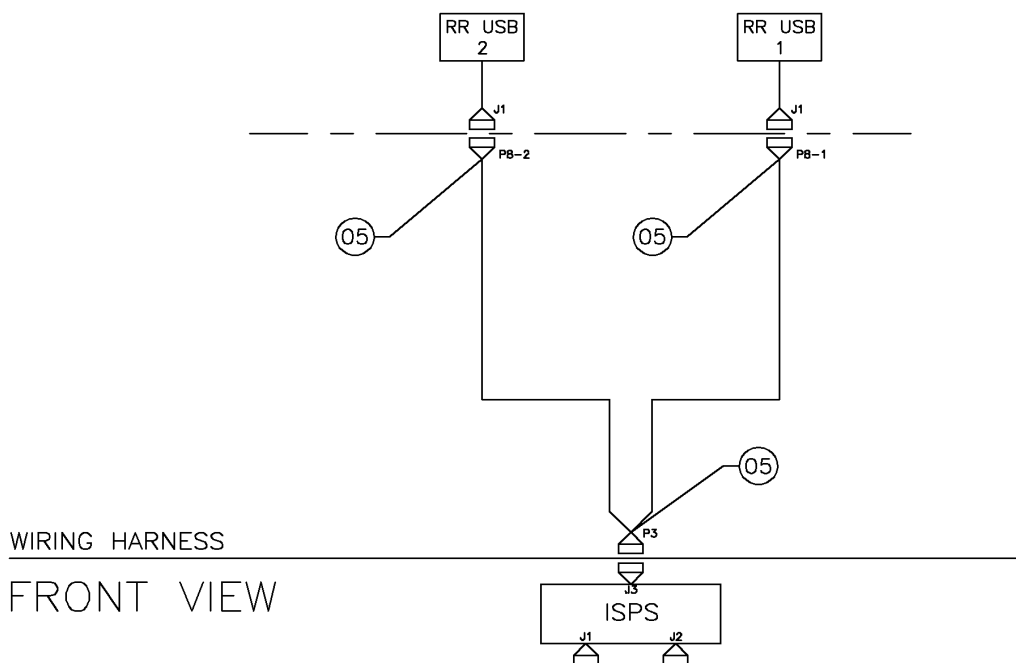
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
05	Z276H3002LT1	P3 - J3 ISPS	USB 1 / P8-1 (SEAT 1/2)	[60]	0.15	41
			USB 2 / P8-2 (SEAT 2/3)	[110]	0.15	41

SEAT 3 (C)

SEAT 2 (B)

SEAT 1 (A)



ELECTRICAL SCHEMATIC - TPL LH STD -
C,E,G,J,L,T,Z,AB,BC,BE,BG,BJ,BL,BT,CB,CD AND CF EFF. CODES
Figure 2003 / Graphic 25-23-52-991-015-A01

115-102

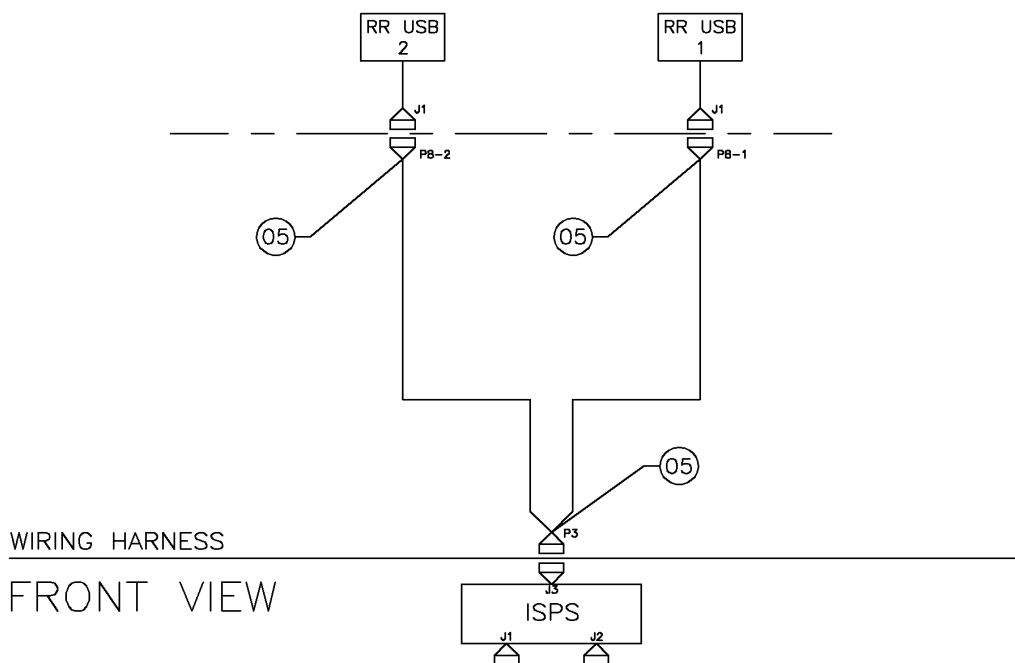
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
(05)	Z276H3002LT3	P3 - J3 ISPS	USB 1 / P8-1 (SEAT 1/2)	[110]	0.15	(41)
			USB 2 / P8-2 (SEAT 2/3)	[60]	0.15	(41)

SEAT 3 (F)

SEAT 2 (E)

SEAT 1 (D)



ELECTRICAL SCHEMATIC - TPL RH IAT -
D,F,H,K,M,U,AA,AC,BD,BF,BH,BK,BM,BU,CA,CC AND CE EFF. CODES
Figure 2004 / Graphic 25-23-52-991-016-A01

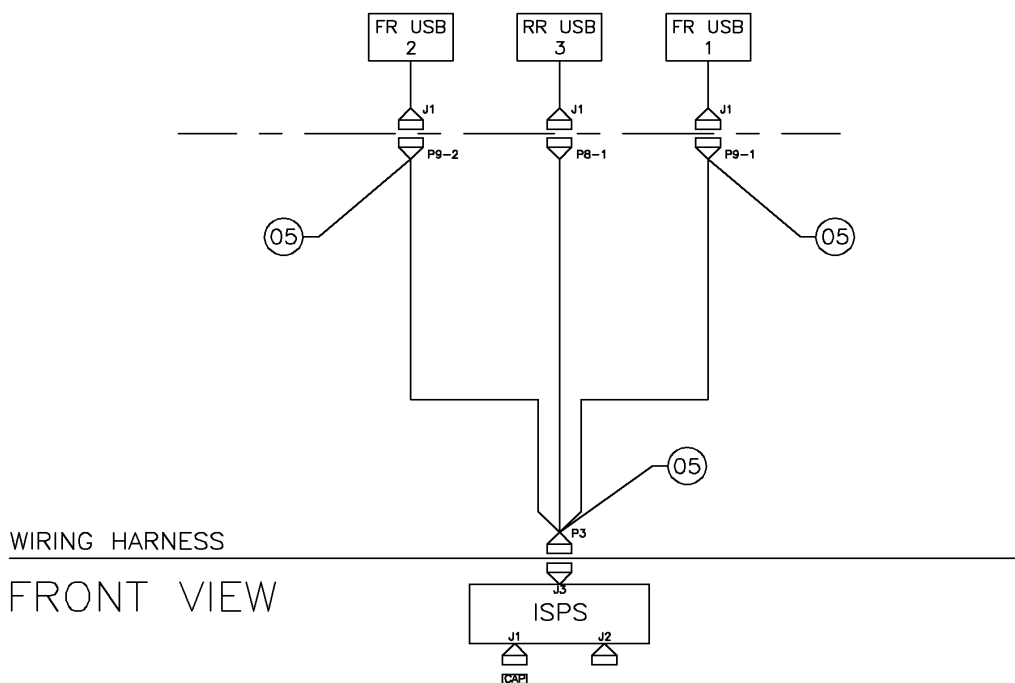
115-103

D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
(05)	Z276H3003LT3	P3 - J3 ISPS	FR USB 1 / P9-1 (SEAT 1)	[140]	0.15	(41)
			FR USB 2 / P9-2 (SEAT 2)	[90]	0.15	(41)
			RR USB 3 / P8-1 (SEAT 1/2)	[60]	0.15	(41)

SEAT 2 (E)

SEAT 1 (D)



ELECTRICAL SCHEMATIC - DBL SPCL RH IAT - R AND BR EFF. CODES
Figure 2005 / Graphic 25-23-52-991-017-A01

115-104

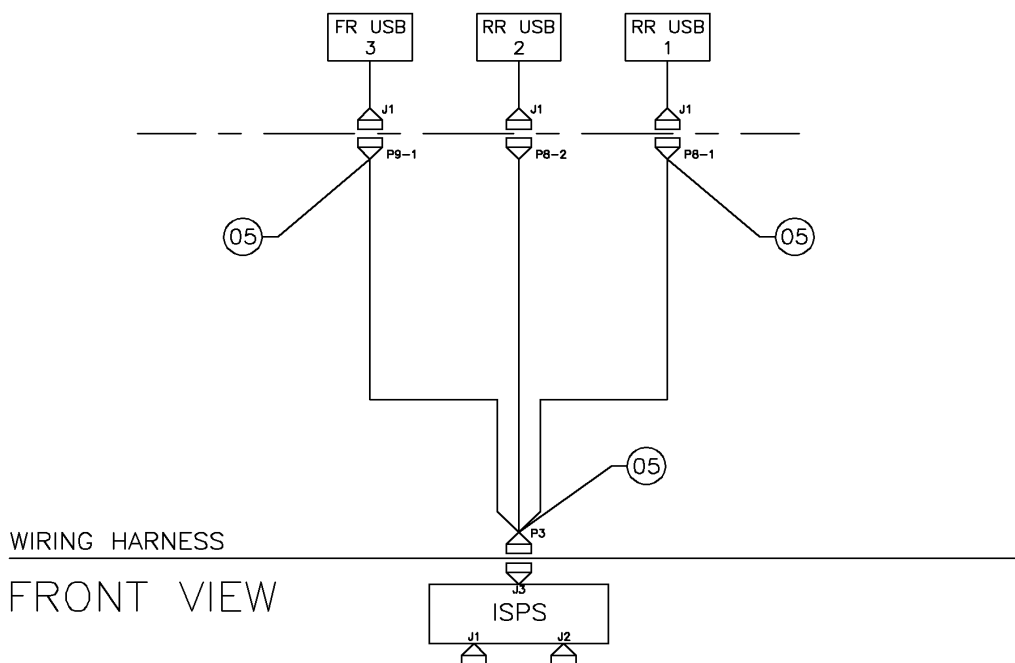
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
	Z276H3003LT4	P3 - J3 ISPS	RR USB 1 / P8-1 (SEAT 1/2)	[120]	0.15	
			RR USB 2 / P8-2 (SEAT 2/3)	[60]	0.15	
			FR USB 3 / P9-1 (SEAT 3)	[90]	0.15	

SEAT 3 (F)

SEAT 2 (E)

SEAT 1 (D)



ELECTRICAL SCHEMATIC - TPL RH IAT OUTB - S AND BS EFF. CODES
Figure 2006 / Graphic 25-23-52-991-018-A01

115-105

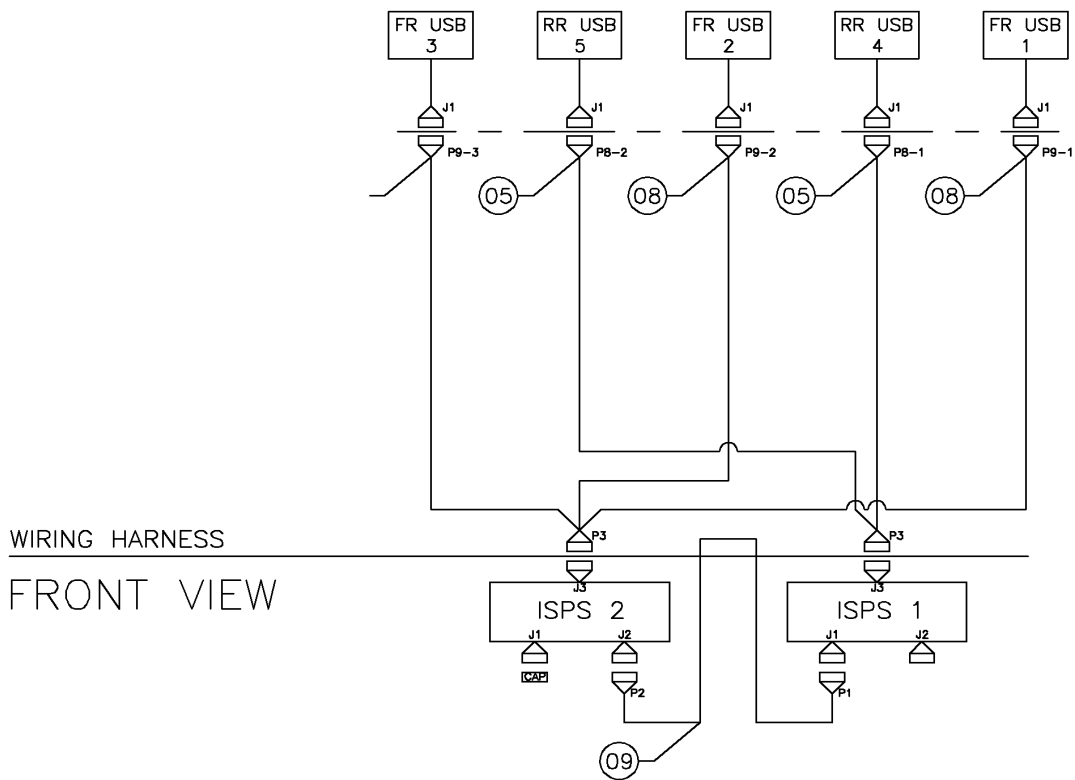
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
(05)	Z276H3002LT2	P3 - J3 ISPS 1	RR USB 4 / P8-1 (SEAT 1/2)	[60]	0.15	(41)
			RR USB 5 / P8-2 (SEAT 2/3)	[120]	0.15	(41)
(08)	Z276H3003LT1	P3 - J3 ISPS 2	FR USB 1 / P9-1 (SEAT 1)	[140]	0.15	(41)
			FR USB 2 / P9-2 (SEAT 2)	[90]	0.15	(41)
			FR USB 3 / P9-3 (SEAT 3)	[140]	0.15	(41)
(09)	Z240H3221020	P1 - J1 ISPS 1	P2 - J2 ISPS 2	[200]	0.35	(41)

SEAT 3 (C)

SEAT 2 (B)

SEAT 1 (A)



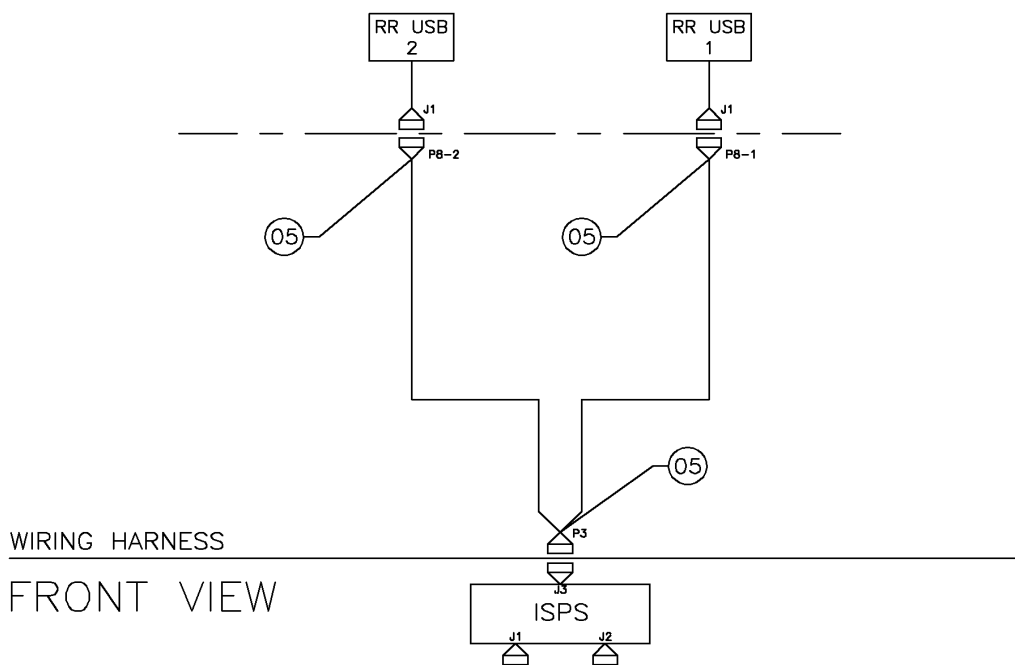
ELECTRICAL SCHEMATIC - TPL LH IAT STG - Q AND BQ EFF. CODES
Figure 2007 / Graphic 25-23-52-991-019-A01

D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
05	Z276H3002LT2	P3 - J3 ISPS	USB 1 / P8-1 (SEAT 1/2)	[60]	0.15	41
			USB 2 / P8-2 (SEAT 2/3)	[120]	0.15	41

SEAT 3 (C)

SEAT 2 (B)



ELECTRICAL SCHEMATIC - TPL LH NRW - V,AD,BV AND CJ EFF. CODES
Figure 2008 / Graphic 25-23-52-991-020-A01

115-107

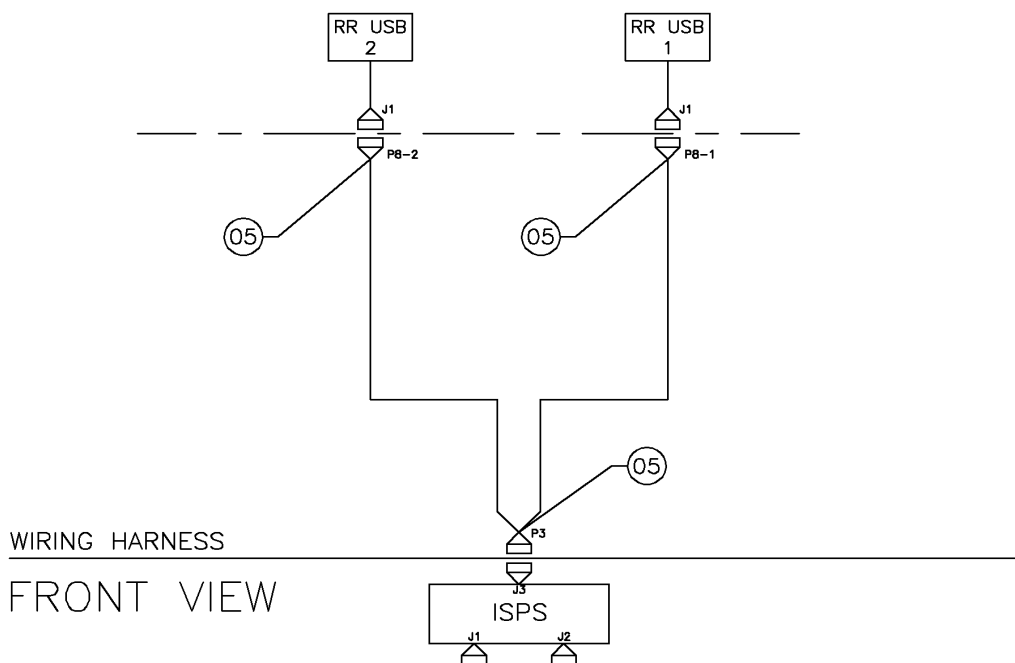
D3 series

TABLE CONNECTION AND LENGTHS						
Part List Item Reference	Cable P/N	Connector From	Connector To	Length (in cm)	Diameter (in inches)	Protection Sleeve
05	Z276H3002LT4	P3 - J3 SEB	USB 1 / P8-1 (SEAT 1/2)	[120]	0.15	41
			USB 2 / P8-2 (SEAT 2/3)	[60]	0.15	41

SEAT 3 (F)

SEAT 2 (E)

SEAT 1 (D)



ELECTRICAL SCHEMATIC - TPL RH NRW - W,AE,BW AND CH EFF. CODES
Figure 2009 / Graphic 25-23-52-991-021-A01

115-108



D3 series

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D3 series

DISASSEMBLY

Task 25-23-52-030-801-A01

1. Seat Assy Disassembly

NOTE: This procedure gives step-by-step seat component disassembly instructions in a logical sequence. In case of a single component removal is required, perform all previous procedures.

Subtask 25-23-52-040-017-A01

A. Safety Belt Removal

NOTE: Safety belt can be removed simply by disconnecting it from shackle by operating on the related attaching device.

Subtask 25-23-52-040-001-A01

B. Cushions Removal

CAUTION: IN ORDER TO AVOID DAMAGE TO CUSHIONS, THE BOTTOM CUSHIONS MUST BE GENTLY REMOVED HOLDING THEM FROM THE LATERAL SIDE.

IN ORDER TO AVOID VELCRO TEARING OFF FROM BACKREST, THE BACKREST CUSHION COVERS MUST BE GENTLY DETACHED.

Ref. to Figure 3001

(1) Remove bottom cushions as follows:

- (a) Grab the cushion from lateral side (LH or RH) and start to pull it up (Ref. to Figure 3001, sh. 1/2).
- (b) Remove cushion (Ref. to Figure 3001, sh. 2/2).

(2) Remove backrest cushion covers.

(3) Remove backrest cushion cores.

D3 series



BOTTOM CUSHION REMOVAL

Figure 3001 (Sheet 1/2) / Graphic 25-23-52-991-024-A01



BOTTOM CUSHION REMOVAL

Figure 3001 (Sheet 2/2) / Graphic 25-23-52-991-025-A02

Subtask 25-23-52-040-011-A05

C. Rear Table Removal

Ref. to Figure 15 of IPL

- (1) Unstow the table.
- (2) Remove screws (70) (outboard ones only).
- (3) Remove table.

Subtask 25-23-52-040-002-A04

D. Armrest Removal

NOTE: This procedure is typical and can be applied to remove all armrests configuration.

Ref. to Figure 04 of IPL



D3 series

- (1) Remove recline pushbutton (where installed).
- (2) Remove screw (110).
- (3) Remove bushing (60).
- (4) Remove armrest.
- (5) Remove spacers (90).

Subtask 25-23-52-040-005-A02

E. Spreader Bumper Removal

NOTE: This procedure can be applied only with inboard bottom cushion removed from seat.

Ref. to Figure 05 of IPL

- (1) Remove screws (30, 40) and washers (50,55).
- (2) Remove bumper.

Subtask 25-23-52-32-040-034-A01

F. In-Arm Table Removal

Ref. to Figure 14 of IPL

- (1) Unstow table.
- (2) Remove washer (30).
- (3) Remove pin (40).
- (4) Remove table.

Subtask 25-23-52-040-014-A03

G. Side Kit Armcap Removal

NOTE: This procedure is typical and can be applied to remove armcap from aisle and central side kit.

Ref. to Figure 03 of IPL

- (1) Open armcap.
- (2) Remove screws (30).



D3 series

- (3) Remove armcap.
- (4) If required, remove stop (20) unscrewing screw (40).

Subtask 25-23-52-040-008-A01

H. Armrest Armcap Removal

Ref. to Figure 02 of IPL

- (1) Operating from armrest lower side, remove screw (20).
- (2) Move armcap rearward in order to disconnect it from armrest structure and remove it.

Subtask 25-23-52-040-029-A02

I. Side Kit Fairings Removal

NOTE: This procedure is typical and can be applied to remove fairing from inboard and central side kits.
Inboard side kit configuration has been taken as reference.
Remove escutcheon before to perform this porcedure

- (1) Move front fairing (60) upward in order to disconnect it from side kit structure.
Remove fairing.
- (2) Remove screw (200) and washer (220).
- (3) Remove plate (100) by removing screw (160).
- (4) Cut clip (140).
- (5) Remove fairings.

Subtask 25-23-52-040-122-A02

J. Side Kit Armcap Hinges Removal

NOTE: This procedure can be applied only with side kit fairing and armcap removed from seat.
This procedure is typical and can be applied to install hinges on inboard and central side kits.
Inboard kit has been taken as reference.

Ref. to Figure 12 of IPL

- (1) Remove screws (190) and washers (210).
- (2) Remove hinge.



D3 series

Subtask 25-23-52-040-021-A02

K. Side Kit Escutcheon Removal

NOTE: This procedure is typical and can be applied to remove escutcheon from inboard and central side kits.
Inboard side kit configuration has been taken as reference.

Ref. to Figure 12 of IPL

- (1) Open armcap.
- (2) Remove screws (160).
- (3) Remove escutcheon.

Subtask 25-23-52-040-031-A04

L. Literature Pocket Removal - Upper

Ref. to Figure 11 of IPL

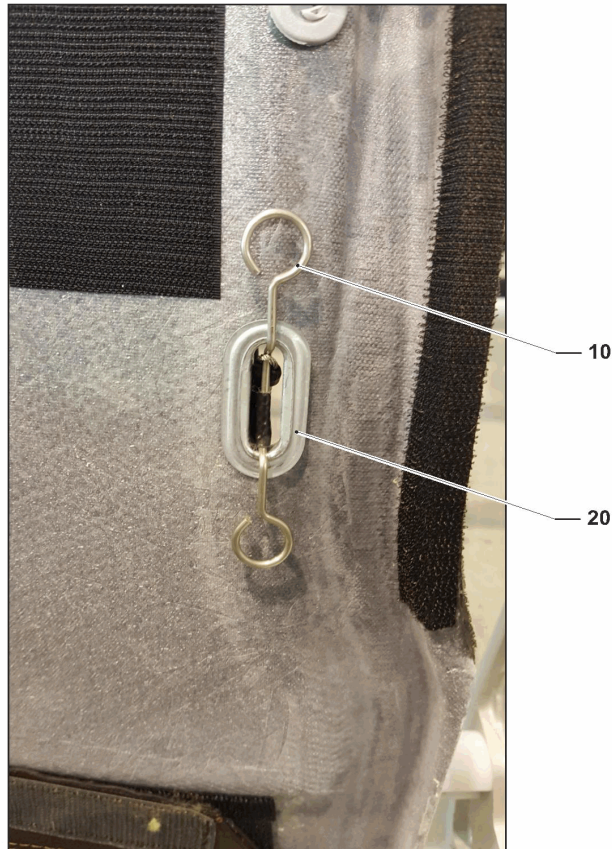
- (1) Remove screws (30) and washers (20).
- (2) Operating from the lower side of pocket, remove screws (40).
- (3) Remove pocket.

Subtask 25-23-52-040-031-A01

M. Literature Pocket Removal - Lower

Ref. to Figure 3002

- (1) Disconnect the lower side of backrest cover in order to access to the pocket spring pin (10).
- (2) Operating from backrest front side, pull each pin (10) out and insert it in the related eyelet (20) (horizontally).
- (3) Operating from backrest rear side, remove pocket.



LITERATURE POCKET REMOVAL
Figure 3002 / Graphic 25-23-52-991-024-A01

Subtask 25-23-52-040-022-A02

N. Rear Table Latch Removal



D3 series

NOTE: This procedure can be applied only with upper literature panel removed from the seat.

Ref. to Figure 33 of IPL

- (1) Remove nut (210).
- (2) Remove washer (180).
- (3) Remove support (20).
- (4) Remove washer (200) and spring (110).
- (5) Remove latch.
- (6) Remove washer (190).

Subtask 25-23-52-040-012-A02

O. Rear Table Arms Removal

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 15 of IPL

- (1) Remove bottom cushion.
- (2) Unstow rear table.
- (3) Remove table assy (with tube (30) and table attached) by removing screws (90).
- (4) Operating from backrest front side, remove screws (80) and disconnect arms (10, 20).
- (5) Remove supports (40).

Subtask 25-23-52-040-065-A04

P. Backrest Removal - Recline Seats Configuration

WARNING: **WITH BACKREST DISCONNECTED FROM RECLINE SUPPORT KIT, BACKREST IS FRE TO ROTATE. OPERATE CAREFULLY.**

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 29 of IPL

- (1) Disconnect recline support kit as follows:



D3 series

- (a) Remove screws (90), washers (130) and nuts (150).
- (b) Disconnect backrest from support kit. Remove spacers (50).
- (2) Remove spring washers (110).
- (3) Remove spacers (40).
- (4) Remove screws (100).
- (5) Remove bushings (10) and spacers (60).
- (6) Remove backrest.

Subtask 25-23-52-040-051-A03

Q. Recline Jack Removal

CAUTION: WITH RECLINE JACK REMOVED SEAT, BACKREST IS FRE TO ROTATE. OPERATE CAREFULLY.

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 27 of IPL

- (1) Disconnect recline cable from jack (Ref. to Subtask 25-2()-()-040-060-A06 or Subtask 25-2()-()-040-060-A07).
- (2) Unscrew nut (20) (upper side only) and disconnect jack from related pivot.
- (3) Remove screw (120), washers (130) and nut (140).
- (4) Remove jack. If required, remove nuts (20), washers (40) and spacer (30) from jack.

Subtask 25-23-52-186-A01

R. DPA Device Removal

NOTE: This operation can be applied on DPA seat configuration only.

Ref. to Figure 35 of IPL

- (1) Remove inboard armrest.
- (2) Remove screws (50).
- (3) Remove plate (40).



D3 series

- (4) Operating from inboard side, remove pin (70).
- (5) Remove DPA device (60).
- (6) Remove spring (100).

Subtask 25-23-52-040-018-A02

S. Lifevest Pouch Removal

Ref. to Figure 19 of IPL

- (1) Remove bottom cushion.
- (2) Remove screws (20), washers (30) and nuts (40).
- (3) Remove pocket.

Subtask 25-23-52-040-192-A01

T. IAT Joint Removal

Ref. to Figure 34 of IPL

- (1) Open armcap.
- (2) Remove escutcheon.
- (3) Remove In-Arm Table.
- (4) Pull side kit fairing(s) out to easy access screw (30) and pin (50).
- (5) Remove screw (30).
- (6) Remove dowel (60 and pin (50).
- (7) Remove joint.
- (8) Remove spacers (40).
- (9) Remove bushing (20).

Subtask 25-23-52-040-030-A02

U. Baggage Bar Removal

NOTE: This procedure is typical and can be applied to remove bar from all seat configurations.



D3 series

Ref. to Figure 17 of IPL

- (1) Remove screws (110, 120, 130), washers (140) and nuts (150).
- (2) Remove bar.
- (3) Remove covers (70).
- (4) If required, disassemble bar by disconnect bar from supports (80, 85, 90, 95).

Subtask 25-23-52-040-193-A01

V. Finger Trap Removal

NOTE: This operation can be applied on central armrest only.

Ref. to Figure 08 of IPL

- (1) Pull armrest up completely refer to DESCRIPTION AND OPERATION chapter.
- (2) Remove screw (20).
- (3) Remove finger trap (10).

Subtask 25-23-52-040-058-A01

W. Spreader Fairing Removal

Ref. to Figure 16 of IPL

- (1) Remove screws (40, 50).
- (2) Remove fairing.

Subtask 25-23-52-040-060-A06

X. Recline Cable Removal - Armrest Assy

NOTE: This procedure is applicable to remove the cable from armrest assy only.

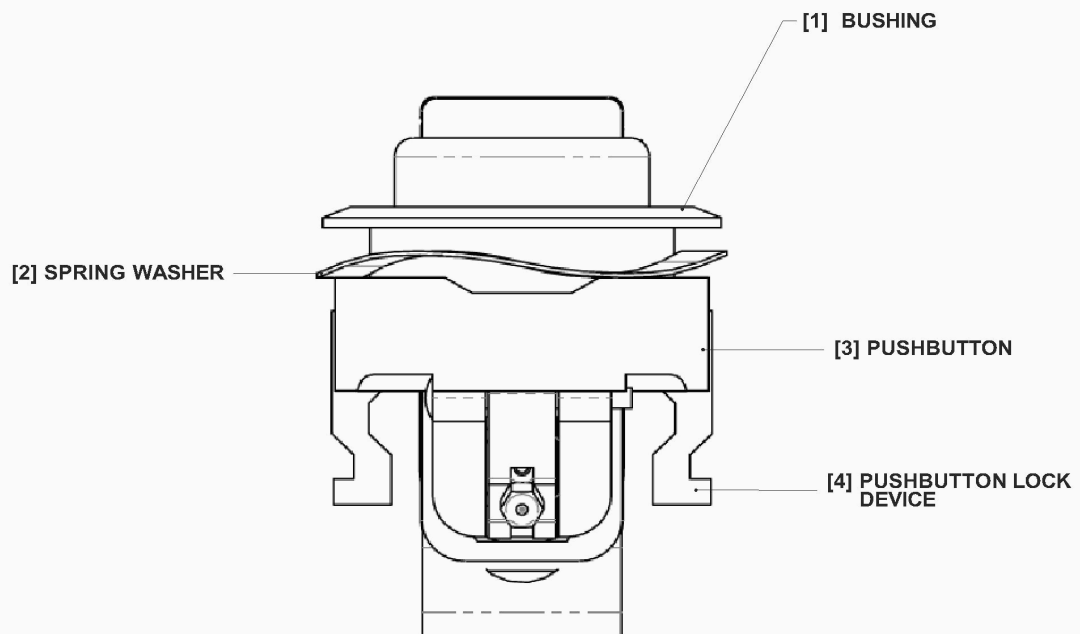
Ref. to Figure 3003

- (1) Remove armcap.
- (2) Remove bottom cushion.
- (3) Disconnect cable from jack operating as follows:



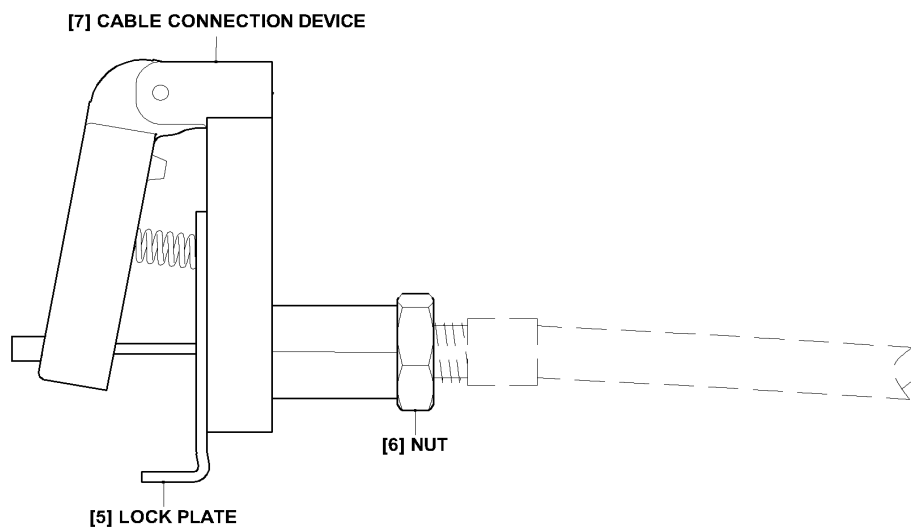
D3 series

- (a) Remove bottom cushion.
- (b) Pull lock plate (5) downward.
- (c) Disconnect connection device (7) from jack.
- (d) Rotate connection device (7) clockwise/counterclockwise until it is completely disconnected from recline cable.
- (4) Remove pushbutton as follows:
 - (a) Press lock device (4) to unlock bushing (1).
 - (b) Remove bushing (1) (from external side of armrest).
 - (c) Remove pushbutton (3) and washer (2) (from internal side of armrest).
- (5) Disconnect cable from bottom structure.
- (6) Slide cable from armrest side and remove it. If required, remove spreader fairing.



10N-028

PUSHBUTTON REMOVAL
Figure 3003 / Graphic 25-24-05-991-027-A01



VARC24

PUSHBUTTON REMOVAL

Figure 3003 (2/3) / Graphic 25-24-05-991-028-A01



PUSHBUTTON REMOVAL

Figure 3003 (3/3) / Graphic 25-24-05-991-029-A02

Subtask 25-23-52-040-065-A05

Y. Backrest Removal - No Recline Seats Configuration



D3 series

CAUTION: WITH BACKREST DISCONNECTED FROM RECLINE SUPPORT KIT, BACKREST IS FREE TO ROTATE. OPERATE CAREFULLY.

NOTE: This procedure is applicable only for no recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 07 of IPL

(1) Disconnect backrest from upright kit as follows (Ref to Figure 30 of IPL):

(a) Remove screws (200), washers (250) and nuts (370).

(b) Disconnect backrest from upright kit. Remove spacers (590).

(2) Remove springs (80).

(3) Remove spacers (70).

(4) Remove screws (40).

(5) Remove bushings (10) and spacers (60).

(6) Remove backrest.

Subtask 25-23-52-040-001-A02

Z. Cushions Removal - Emergency Exit seat

CAUTION: IN ORDER TO AVOID DAMAGE TO CUSHIONS, THE BOTTOM CUSHIONS MUST BE GENTLY REMOVED HOLDING THEM FROM THE LATERAL SIDE.

IN ORDER TO AVOID VELCRO TEARING OFF FROM BACKREST, THE BACKREST CUSHION COVERS MUST BE GENTLY DETACHED.

NOTE: This procedure can be applied to the Emergency Exit seat configuration only.

Ref. to Figure 3005

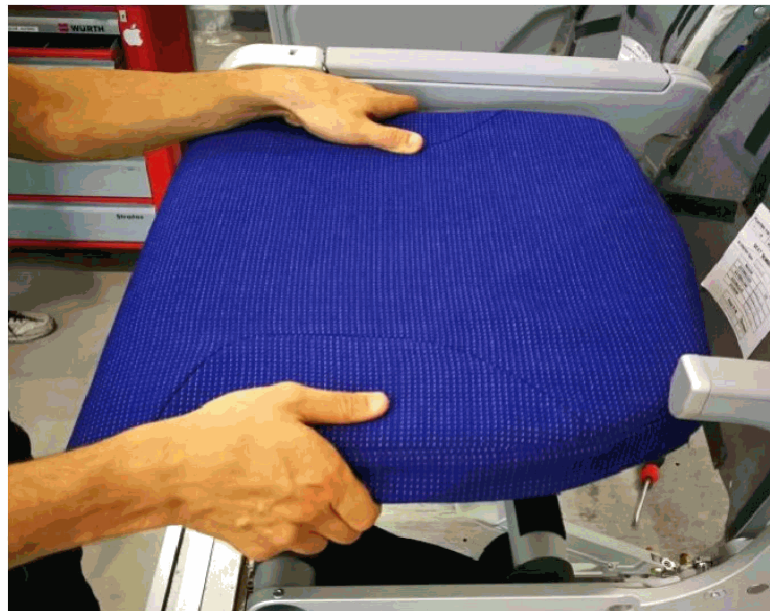
(1) Locate the four velcro strips underneath the bottom cushion.

(2) Disconnect velcro strips.

(3) Remove cushion by pulling it up.



D3 series



CUSHION REMOVAL - EMERGENCY EXIT SEAT - For reference only
Figure 3005 / Graphic 25-23-52-991-030-A01

Subtask 25-23-52-040-060-A07

AA. Recline Cable Removal - Side Kit

VAF-089



D3 series

NOTE: This procedure can be applied to remove cable only side kit only

Ref. to Figure 3003

- (1) Remove armcap.
- (2) Remove escutcheon.
- (3) Disconnect cable from jack operating as follows:
 - (a) Remove bottom cushion.
 - (b) Pull lock plate (1) downward.
 - (c) Disconnect connection device (3) from jack.
- (4) Remove pushbutton as follows:
 - (a) Press lock device (4) to unlock bushing (1).
 - (b) Remove bushing (1) (from external side of armrest).
 - (c) Remove pushbutton (3) and washer (2) (from internal side of armrest).
- (5) Slide cable (from recline jack side) and remove it.

Subtask 25-23-52-040-201-A01

BB. Gap Filler Removal

Ref. to Figure 18 of IPL

- (1) Remove bottom cushion.
- (2) Remove screws (40) and washers (50).
- (3) Remove filler (10) and spacers (30).

Subtask 25-23-52-040-011-A06

CC. Rear Table Removal - Hinged

NOTE: This procedure is applicable only to the rear table configuration directly hinged to the backrest structure (without support arms).

Ref. to Figure 15 of IPL



D3 series

- (1) Remove screws (95).
- (2) Remove pins (120).
- (3) Operating from the internal side, pull out pins (110).
- (4) Remove table. Remove washers (140) and bushings (130).



D3 series

CLEANING

Task 25-23-52-100-801-A01

1. Polyurethane Components Cleaning

CAUTION: NEVER USE ABRASIVE OR HIGHLY ALKALINE CLEANER.
POLYURETHANE LIFE WILL BE SERIOUSLY REDUCED AND CRACKING
WILL OCCUR IF CLEANED WITH STRONG SOLVENTS.

A. Reference Information

(1) Tools

REFERENCE	QTY	DESIGNATION
No specific	1	Dry Cloth

(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
No specific	AR	Standard cleaning products

B. Procedure

- (1) Perform polyurethane components cleaning procedure using water with neutral cleaning agent.

Task 25-23-52-100-802-A01

2. Polycarbonate Components Cleaning

CAUTION: NEVER USE ABRASIVE OR HIGHLY ALKALINE CLEANER.
POLYCARBONATE LIFE WILL BE SERIOUSLY REDUCED AND CRACKING
WILL OCCUR IF CLEANED WITH STRONG SOLVENTS.

A. Reference Information

(1) Tools

REFERENCE	QTY	DESIGNATION
No specific	1	Dry Cloth



D3 series

(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
No specific	AR	Isopropyl alcohol

B. Procedure

- (1) Perform polycarbonate components cleaning procedure using cloth and isopropyl alcohol.

Task 25-23-52-100-810-A01

3. Leather Dress Cover Cleaning

A. Reference Information

(1) Tools

REFERENCE	QTY	DESIGNATION
NO SPECIFIC	1	DRY CLOTH
NO SPECIFIC	1	SPONGE

(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
NO SPECIFIC	AR	LEATHER CARE KIT

B. Procedure



D3 series

CAUTION: BEFORE TO PERFORM THE CLEANING PROCEDURE DAMPEN A WHITE CLOTH WITH A WATER ONLY, RUB LIGHTLY A HIDDEN PART OF DRESS COVER AND VERIFY IF COLOUR IS TRANSFERRED TO THE CLOTH. IF COLOUR IS REMOVED, DO NOT USE THE CLEANER. IF COLOUR IS NOT TRANSFERRED, REPEAT THE TEST BY USING CHEWING GUM AWAY IN PLACE OF WATER, BEING SURE THAT YOU ARE SATISFIED WITH THE RESULTS.

- (1) Dilute 1 part of Power Cleaner in 5 to 8 parts of water.
- (2) Wet a sponge with the prepared mix and rub with circular movements.
- (3) Rinse the cleaned surface with water and let dry at room temperature.
- (4) Apply leather protector by using a dry cloth.

Task 25-23-52-100-812-A01

4. Dress Cover Cleaning – Chewing Gum Removal

A. Reference Information

NOTE: For cleaning product requirements please contact IMMEDIO CONTRACT S.R.L.

(1) Tools

REFERENCE	QTY	DESIGNATION
NO SPECIFIC	AR	BRUSH, MEDIUM BRISTLE

(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
NO SPECIFIC	AR	CHEWING GUM AWAY

B. Procedure



D3 series

CAUTION: BEFORE TO PERFORM THE CLEANING PROCEDURE DAMPEN A WHITE CLOTH WITH A WATER ONLY, RUB LIGHTLY A HIDDEN PART OF COVER AND VERIFY IF COLOUR IS TRANSFERRED TO THE CLOTH. IF COLOUR IS REMOVED, DO NOT USE THE CLEANER. IF COLOUR IS NOT TRANSFERRED, REPEAT THE TEST BY USING CHEWING GUM AWAY IN PLACE OF WATER, BEING SURE THAT YOU ARE SATISFIED WITH THE RESULTS.

- (1) Apply the product directly on the chewing gum and around it, without pre-diluting the product.
- (2) Wait a few seconds and rub with a medium bristle brush until the chewing gum is completely removed.
- (3) Repeat the operation if necessary.



D3 series

INSPECTION/CHECK

Task 25-23-52-200-801-A01

1. General

- A. This maintenance program is applicable to all seats in operation.

NOTE: The following inspection/check schedule may be aligned with the maintenance schedule of the airline.

After seat long storage, perform all checks described in this section.

If fault is detected, refer to TESTING AND FAULT ISOLATION chapter for identification.

Front fittings are provided with a cup spring system so that, if you pull rearward the top of a backrest of a fully unoccupied seat, as consequence of the elastic effect of the cup springs the front legs show a small upward travel . This is a normal behavior with no impact on seat strength and safety.



D3 series

TASK DESCRIPTION	TASK SCHEDULE			
	500H	1500H	3000H	5000H
CUSHIONS				
1. Check all covers for damage and general conditions.	X			
2. Check all cushions attachment (velcro strips) for damage and general conditions.	X			
3. Check each cushion for damage and general conditions.	X			
FLOOR TRACK FITTINGS				
1. Perform all fittings general inspection to verify each component for damage and general condition.	X			
2. Check each front fitting for correct engagement with track.			X	
3. Verify all rear fitting are tightened at 4.9 ÷ 1Nm (3.6 ÷ 0.7 ft lb).			X	
ARMRESTS				
1. Check armrest alignment (Refer to TESTING AND FAULT ISOLATION CHAPTER, pageblock 1000).	X			
2. Check all armrest armcaps for damage and general conditions.	X			
3. Check each armrest external surface for damage and general conditions.	X			
4. Check all inboard armrest for correct locking/unlocking operation.		X		
5. Check all armrest attaching parts for correct tightening.		X		
6. Check for all armrests freedom movement and sufficient friction at pivot point to retain armrest in any "tipped-up" position.	X			
SIDE KITS				
1. Check all side kit armcap for damage and general conditions.	X			
2. Check all side kit escutcheons for damage and general conditions.	X			
3. Check all side kit fairings for damage and general conditions.	X			
4. Check all In-Arm tables for correct operation.	X			



D3 series

TASK DESCRIPTION	TASK SCHEDULE			
	500H	1500H	3000H	5000H
SIDE KITS (CONT'D)				
5. Check all In-Arm tables for damage and general conditions.	X			
REAR TABLES				
1. Check all tables for correct and freely operation.	X			
2. Check all tables for damage and general condition.	X			
3. Check that table is level and aligned when it is deployed (Refer to TESTING AND FAULT ISOLATION CHAPTER, pageblock 1000).	X			
4. Check table inclination (Refer to TESTING AND FAULT ISOLATION CHAPTER, pageblock 1000).	X			
BAGGAGE BAR				
1. Check all baggage bars for correct installation.			X	
2. Check baggage bar for damage and general condition.	X			
SAFETY BELTS				
1. Check all seat belt shackles for damage and general conditions.	X			
3. Check that the torque value for seat belt attaching bolt is not less than 8 Nm. If required, tighten.	X			
PLACARDS				
1. Check all placards for missing and correct Installation.	X			
2. Check all placards for legibility.	X			
SEAT ASSY STRUCTURE				
1. Check seat structure for missing, loose, damaged or worn parts. Apply Loctite 222 on loose parts.			X	
2. Perform all components, minor assemblies and minor subassemblies visual inspection using a strong light and preferably some means of magnification.				X
3. Perform deep visual inspection in order to check component for nicks, cracks, cuts, corrosion, crossed and stripped threads, scoring, excessive wear defects that could impair efficient seat operation.				X



D3 series

IN-ARM TABLE				
1. Check table travels smoothly when lifted from stowed position.	X			



D3 series

REPAIR

1. DELETED

Task 25-23-52-300-802-A03

2. Velcro Strips Replacement by using 3MSCOTCH-WELD 847

NOTE: The following procedure is applicable for backrest structures only.
The replacement procedure is not applicable for the strips installed on cushion core and covers. Please contact technical.assistance@geven.com for core/cover strips damage

Refer to ILLUSTRATED PART LIST chapter (IPL, page block 10000) for velcro part number identification

A. Reference Information

(1) Consumable Materials

REFERENCE	QTY	DESIGNATION
3M SCOTCH-WELD 847	AR	UNIVERSAL ADHESIVE

(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
3M SCOTCH-WELD 847	AR	UNIVERSAL ADHESIVE

B. Procedure

NOTE: Hand pressure is normally sufficient but a hand roller pressure may be more useful. Sustained pressure is unnecessary.
In conditions of high humidity a "bloom" may form on the surface. This reduces tack and inhibits coalescence. It is not advisable to make bonds under these conditions.

- (1) Pull away gently old Velcro strips from bottom pan by fingers or tongs.
- (2) Clean the area of backshell where to apply the new glue using a dry cloth and isopropyl alcohol.
- (3) Apply glue 3M Scotch-Weld 847 by means of a paint brush before on the rear surface of Velcro strips and then on the related area of backshell.



D3 series

- (4) Allow to dry for 1 minute or until the adhesive film no longer transfer to the fingertip.
- (5) Install velcro strip. Remove the excess of glue using a dry cloth and isopropyl alcohol.
- (6) Allow a curing time of 2 hours before redressing cushions and/or covers.

Task 25-23-52-300-803-A01

3. Placard Replacement

- A. Remove placard.
- B. Clean placard installation area (Ref. to related paragraph of CLEANING chapter).
- C. Install new placard.

Task 25-23-52-300-802-A06

4. Velcro Strips Replacement - Bottom Structure (post SB D300-25-015)

CAUTION: THE MINIMUM RECOMMENDED BONDING TEMPERATURE FOR VELCRO INSTALLATION IS 18°C.

DURING THE USING OF HEAT GUN, KEEP IT AT LEAST 15CM AWAY FROM VELCRO STRIP.

NOTE: The following procedure is applicable for the replacement of velcro strips installed on bottom structure (beams) only.

The replacement procedure is not applicable for the strips installed on cushion core and covers. Please contact technical.assistance@geven.com for core/cover strips damage.

Refer to ILLUSTRATED PART LIST chapter (IPL, page block 10000) for velcro part number identification.

This procedure can be applied only on seat with SB D300-25-015 embodied.

Ref. to Figure 6002

A. Reference Information

- (1) Tools



D3 series

REFERENCE	QTY	DESIGNATION
COMMERCIAL	1	HEAT GUN
COMMERCIAL	1	CUE, PLASTIC
COMMERCIAL	AR	CLOTH, DRY
COMMERCIAL	1	PLIERS

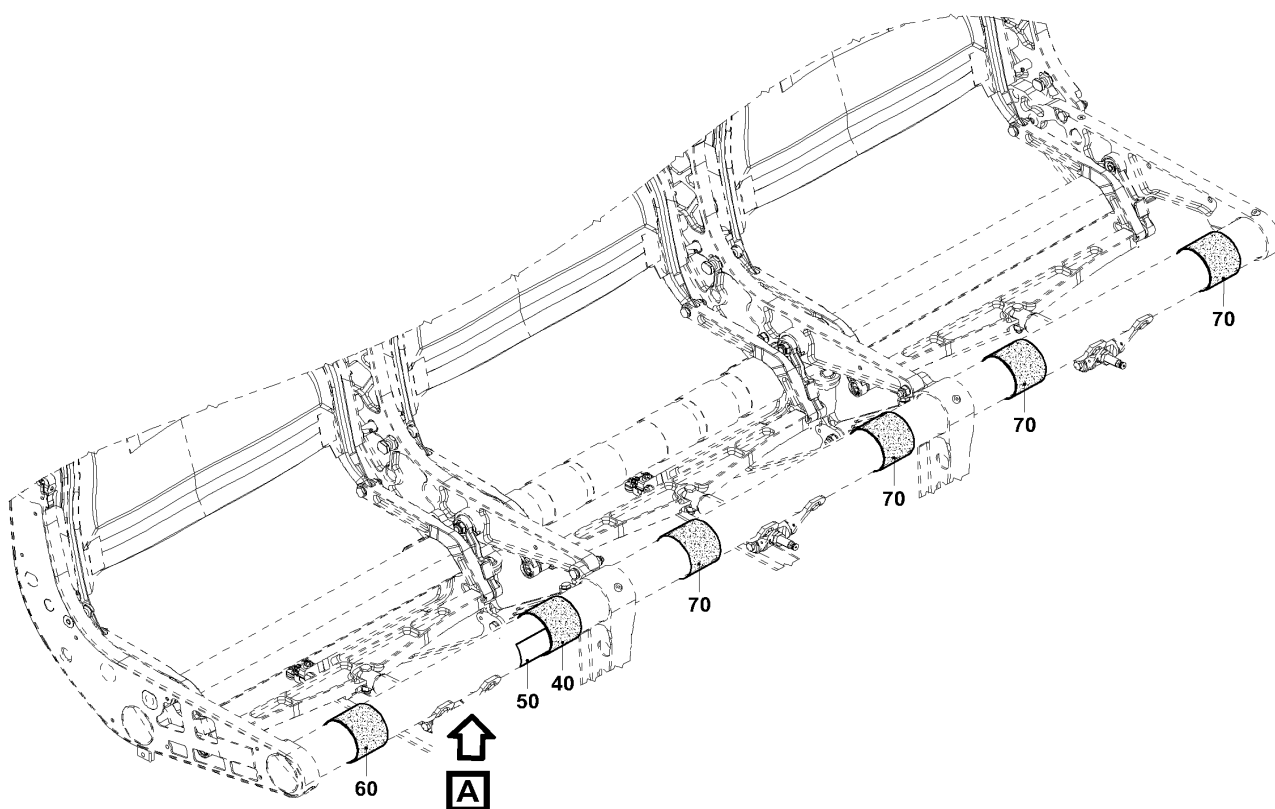
(2) Consumable Materials

REFERENCE	QTY	DESIGNATION
COMMERCIAL	AR	ALCOHOL, ISOPROPYL

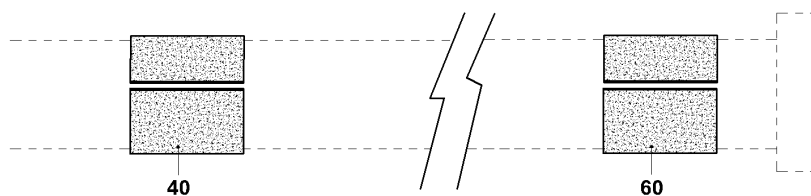
B. Procedure

NOTE: For Aisle side pax, Attach one of the two new Velcro strips (40) around beam starting from the external end of the identification placard (50), paying attention that the short ends of Velcro strips are on the lower surface of the beam (DETAIL A). Attach the other new Velcro strip (60) aligning it with end of the removed Velcro strip and paying attention that the short ends of Velcro strips are on the lower surface of the beam (DETAIL A).

- (1) Remove bottom cushion (Ref. to DISASSEMBLY)
- (2) Pull away gently old Velcro strips from bottom pan by fingers or tongs.
- (3) Clean the area where to apply the new strip using a dry cloth and isopropyl alcohol.
- (4) Set the heat gun to 300-350°C.
- (5) Attach two new adhesive Velcro strips (70) around beams aligning them with ends of the removed Velcro strips and paying attention that ends of both Velcro strips are on the lower surface of the beam (DETAIL A).
- (6) Moving the heat gun longitudinally, heat the Velcro strips for one minute.
- (7) Lightly press on the strip by using a plastic cue. Check that the strip edges are correctly bonded



A view from beam lower side



BOTTOM STRUCTURE VELCRO STRIP REPLACEMENT
FIGURE 6002 / Graphic 25-23-52-991-043-A01

D30125015-3



D3 series

ASSEMBLY

Task 25-23-52-440-801-A01

1. Seat Assy Reassembly

NOTE: If not specified in the related installation procedure, all attaching parts (screws, washers, etc.) removed during disassembly procedures may be routinely replaced at each heavy maintenance regardless of apparent conditions.

This procedure gives step-by-step seat component reassembly instructions in a logical sequence. In case of single component installation, restore seat assy configuration performing following procedures as necessary.

Apply Loctite 222 to the screws in the absence of self-locking nuts and helicoil.

For electrical components connection refer to SCHEMATIC AND WIRING D

A. Reference Information (Not Applicable)

Subtask 25-23-52-470-002-A02

B. Lifevest Pouch Installation

Ref. to Figure 19 of IPL

- (1) Position lifevest in the related location.
- (2) Install screws (20), washers (30) and new self-lock nuts (40).

Subtask 25-23-52-470-032-A01

C. Baggage Bar Installation

NOTE: This porcedure is typical and can be applied to install bar on all seat configuration.
TPL seat has been taken as reference.

Ref. to Figure 17 of IPL

- (1) Position bar in the related location.
- (2) Apply loctite 222 on screws (120, 130). Install and tighten screws.
- (3) Install covers (70).
- (4) Install screws (110), washers (140) and nuts (100). Tighten as required.

Subtask 25-23-52-470-020-A04



D3 series

D. Backrest Installation - Recline Seats Configuration

CAUTION: WITH BACKREST DISCONNECTED FROM RECLINE SUPPORT KIT, BACKREST IS FRE TO ROTATE. OPERATE CAREFULLY.

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 29 of IPL

- (1) Position backrest in the related location.
- (2) Install bushings (10) and spacers (60).
- (3) Apply loctite 243 on screws (100) and install them. Tighten screws (100) up to 10 ± 0.5 Nm (7.4 ± 0.4 ft lb).
- (4) Install spacers (40).
- (5) Install spring washers (110).
- (6) Connect backrest to the recline support kit as follows:
 - (a) Connect backrest terminals to the support kit. Install spacers (50).
 - (b) Install screws (90), washers (130) and new self-lock nuts (115). Tighten screws to 3 ± 0.5 Nm (2.2 ± 0.4 ft lb).

Subtask 25-23-52-470-034-a02

E. Recline Jack Installation

CAUTION: WITH RECLINE JACK REMOVED SEAT, BACKREST IS FRE TO ROTATE. OPERATE CAREFULLY.

Ref. to Figure 27 of IPL

- (1) If removed, install nuts (20), washers (40) and spacer (30) on the jack.
- (2) Position jack in the related location.
- (3) Install screw (120), washers (130) and new self-lock nuts (140). Tighten to 3 ± 0.5 Nm (2.2 ± 0.4 ft lb).
- (4) Perform backrest adjustment procedure. Refer to TESTING AND FAULT ISOLATION chapter (pageblock 1000).
- (5) Connect recline cable from jack operating as follows (Ref. to Figure 7004):
 - (a) Connect connection device (3) to the jack terminal.
 - (b) Pull lock plate (5) upward.



D3 series

- (c) Check backrest for correct recline operation. If required, refer to TESTING AND FAULT ISOLATION chapter.

Subtask 25-23-52-470-047-A02

F. Rear Table Arms Installation

Ref. to Figure 15 of IPL

- (1) Operating from backrest front side, position arms (10, 20) and supports (40) in the related position. Install and tighten screws (80).
- (2) Install table assy (with tube (30) and table attached) by installing screws (90).
- (3) Stow rear table.
- (4) Install bottom cushion.

Subtask 25-23-52-470-029-A02

G. Rear Table Installation

NOTE: This procedure is applicable only for recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 15 of IPL

- (1) Position table in the related location.
- (2) Install screws (70) (external ones only). Tighten as required.
- (3) Check table inclination. Refer to TESTING AND FAULT ISOLATION chapter.
- (4) Stow table.

Subtask 25-23-52-470-028-A01

H. In-Arm Table Installation

Ref. to Figure 14 of IPL

- (1) Position table in the related location.
- (2) Install pin (40).
- (3) Install washer (30).
- (4) Stow table.

Subtask 25-23-52-470-134-A01



D3 series

I. Side Kit Armcap Hinges Installation

NOTE: This procedure can be applied only with side kit fairing and armcap removed.
This procedure is typical and can be applied to install hinges on aisle and central kits.
Aisle side kit has been taken as reference.

Ref. to Figure 12 of IPL

- (1) Position hinge in the related location.
- (2) Install screws (190) and washers (210). Tighten as required.

Subtask 25-23-52-470-025-A02

J. Side Kit Fairings Installation

NOTE: This procedure is typical and can be applied to install fairing on aisle side and central kit configurations.
Aisle side kit configuration has been taken as reference.

Ref. to Figure 12 of IPL

- (1) Position fairings in the related location.
- (2) Install new clips (where installed).
- (3) (Ref. to Figure 13 of IPL) Install plate (170) by installing screw (320) (where installed). Tighten as required.
- (4) Install screws (200) and washers (220). Tighten as required.
- (5) Position front fairing (60) in the related location. Move fairing downward in order to lock it to the side kit structure.
- (6) Install escutcheon.

Subtask 25-23-52-470-019-A01

K. Side Kit Escutcheon Installation

NOTE: This procedure is typical and can be applied to install escutcheon on aisle and central side kit configurations.
Aisle side kit configuration has been taken as reference.

Ref. to Figure 12 of IPL

- (1) Position escutcheon in the related location.
- (2) Install and tighten screws (160).



D3 series

Subtask 25-23-52-470-008-A05

L. Armrest Installation

NOTE: This procedure is typical and can be applied to install all armrests configuration.

Ref. to Figure 04 of IPL

- (1) Install spacers (90).
- (2) Position armrest in the related location.
- (3) Install bushing (60).
- (4) Apply loctite 242 on screw (110). Install and tighten screw.
- (5) Install recline pushbutton (where installed).

Subtask 25-23-52-470-007-A02

M. Armrest Armcap Installation

NOTE: This procedure can be applied with armrest installed on the seat.
This procedure is typical and can be applied to install armcap on standard and short armrest.
Standard armrest configuration has been taken as reference.

Ref. to Figure 02 of IPL

- (1) Position armcap in the related location.
- (2) Install and tighten screw (20).

Subtask 25-23-52-470-012-A01

N. Side Kit Armcap Installation

NOTE: This procedure is typical and can be applied to install armcap on inboard and central side kit configurations.

Ref. to Figure 03 of IPL

- (1) If removed, install stop (20) by screwing screw (40). Tighten as required.
- (2) Position armcap in the related location. Install washers (50).
- (3) Install and tighten screws (30).



D3 series

Subtask 25-23-52-470-013-A01

O. Spreader Bumper Installation

NOTE: This procedure can be applied only with inboard bottom cushion removed from seat.

Ref. to Figure 05 of IPL

- (1) Position bumper in the related location.
- (2) Apply loctite 577 on screws (30, 40) and install them with washers (50). Tighten screws as required.

Subtask 25-23-52-470-030-A02

P. Rear Table Latch Installation

NOTE: This procedure can be applied only with upper literature pocket removed from seat.

Ref. to Figure 33 of IPL

- (1) Position latch on the fairing.
- (2) Install spring (110), washers (180, 200), support (20).
- (3) Install and tighten nut (210).

Subtask 25-23-52-470-023-A04

Q. Literature Pocket Installation - Upper

Ref. to Figure 11 of IPL

- (1) Position pocket (entire assy) in the related location.
- (2) Install screws (40) and washers (20, 30). Tighten as required.

Subtask 25-23-52-470-178-A01

R. IAT Joint Installation

NOTE: This operation can be applied with escutcheon removed.

- (1) Install bushing (20).



D3 series

- (2) Install spacers (40).
- (3) With side kit fairing(s) pulled out install pin (50), dowel (60) and screw (30).
Tighten as required.

Subtask 25-23-52-470-023-A05

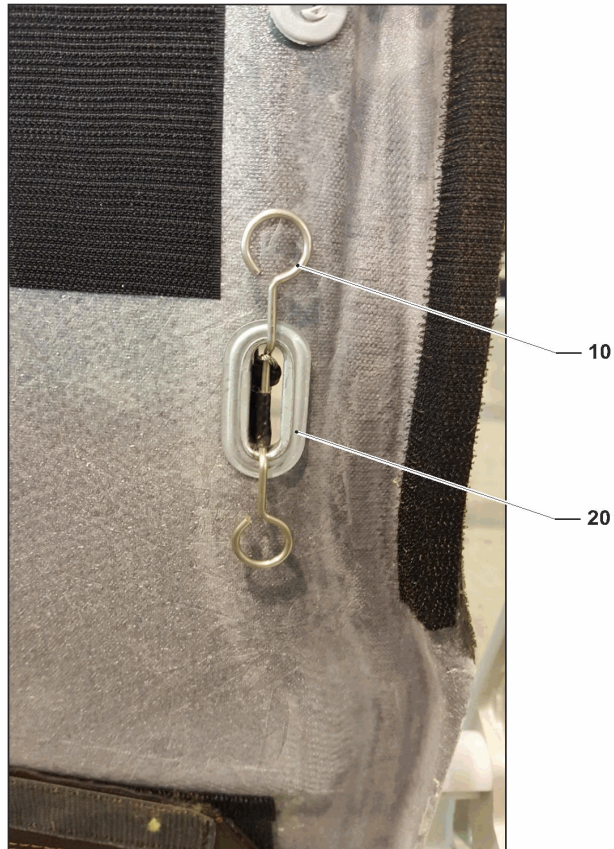
S. Literature Pocket Installation - Lower

Ref. to Figure 7001

- (1) Operating from backrest rear side, position pocket in the related location and put each pin (10) in the related eyelet (20) (horizontally).
- (2) Position each pin (20) vertically making attention that the pocket spring retainer cable is not positioned under pin terminal (Sheet 2).
- (3) Restore cover.



D3 series



LOWER LITERATURE POCKET INSTALLATION
Figure 7001 (Sheet 1/2) / Graphic 25-23-52-991-017-A01

VAR-052



LOWER LITERATURE POCKET INSTALLATION
Figure 7001 (Sheet 2/2) / Graphic 25-23-52-991-018-A02

Subtask 25-23-52-470-179-A01

T. Finger Trap Installation



D3 series

NOTE: This operation can be applied on central armrest only.

Ref. to Figure 08 of IPL

- (1) Pull armrest up completely. Refer to DESCRIPTION AND OPERATION chapter.
- (2) Position finger trap in related position.
- (3) Install screw (20). Tighten as required.

Subtask 25-23-52-470-017-A01

U. Cushions Installation

CAUTION: BOTTOM CUSHION INSTALLATION MUST BE PERFORMED HOLDING COMPONENT FROM LATERAL SIDE

NOTE: Backrest and bottom cushions can be installed locking them through the related velcro strips. During this procedure operate carefully in order to avoid cushion cover damage.

- (1) Install cushions as follows:
 - (a) Install backrest cushion cores.
 - (b) Install backrest cushion covers.
 - (c) Install bottom cushions.

Subtask 25-23-52-470-005-A02

V. DPA Device Installation

NOTE: This operation can be applied on DPA seat configuration only.

Ref. to Figure 35 of IPL

- (1) Install spring (100).
- (2) Position DPA device in related location.
- (3) Position table in the related location.
- (4) Install pin (70).
- (5) Install plate (40).



D3 series

- (6) Install screws (50). Tighten as required.
- (7) Check device for correct operation. Refer to TEST AND FAULT ISOLATION chapter.

Subtask 25-23-61-470-017-A02

W. Cushions Installation - Emergency Exit seat

CAUTION: BOTTOM CUSHION INSTALLATION MUST BE PERFORMED HOLDING COMPONENT FROM LATERAL SIDE

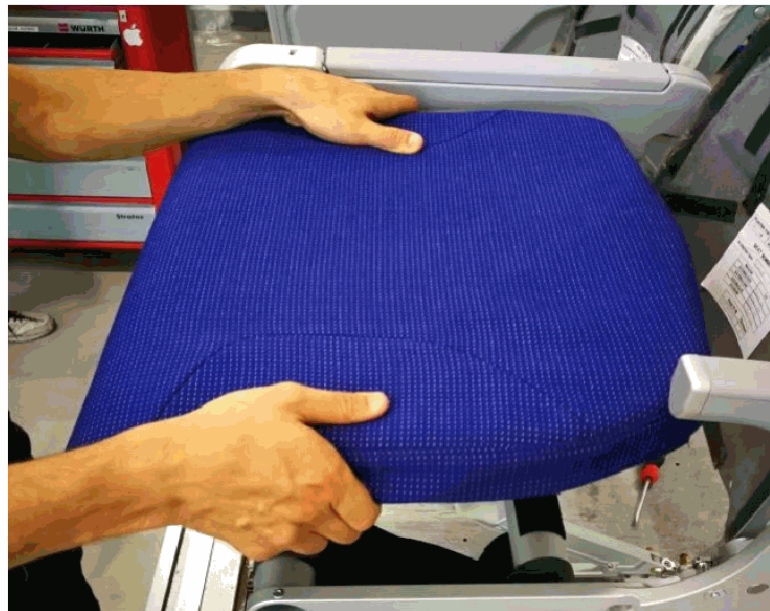
NOTE: This procedure can be applied to the Emergency Exit seat configuration only.

Ref. to Figure 7002

- (1) Install cushions as follows:
 - (a) Install backrest cushion cores.
 - (b) Install backrest cushion covers.
 - (c) Install bottom cushions.
- (2) Lock cushion by operating on the related four velcro strips as shown in the figure.



D3 series



CUSHION INSTALLATION - EMERGENCY EXIT SEAT - For reference only
Figure 7002 / Graphic 25-23-52-991-029-A01

Subtask 25-23-52-470-018-A01

X. Safety Belt Installation



D3 series

NOTE: Safety belt can be installed by connecting it to the joint by the related attaching device. Install new safety belt tie wrap to lock the belt. Refer to ILLUSTRATED PARTS LIST chapter (Figure 01) for part number identification.

Subtask 25-23-52-470-027-A07

Y. Recline Cable Installation - Armrest

NOTE: This procedure is applicable to install the cable on armrest assy only

Ref. to Figure 7004

(1) Install pushbutton as follows:

- (a) Disconnect bushing (1) from pushbutton (3) by operating on lock devices (4). (For RH pushbutton only) Remove and discard spring washer (2).
- (b) Position pushbutton (3) in the related location.
- (c) Install bushing (1). A "click" noise has been heard when the pushbutton is correctly locked (after bushing installation).

(2) Restore cable routing as per removal procedure. Check as follows:

- (a) Check that there is no extra length in the cable routing.
- (b) Check that the cable routing is positioned on the armrest cavities located on the same side of armrest pushbutton hole.
- (c) If required, adjust cable and install and tighten screw (3) until cable is not able to slide anymore between the pushbutton and bushing (4).

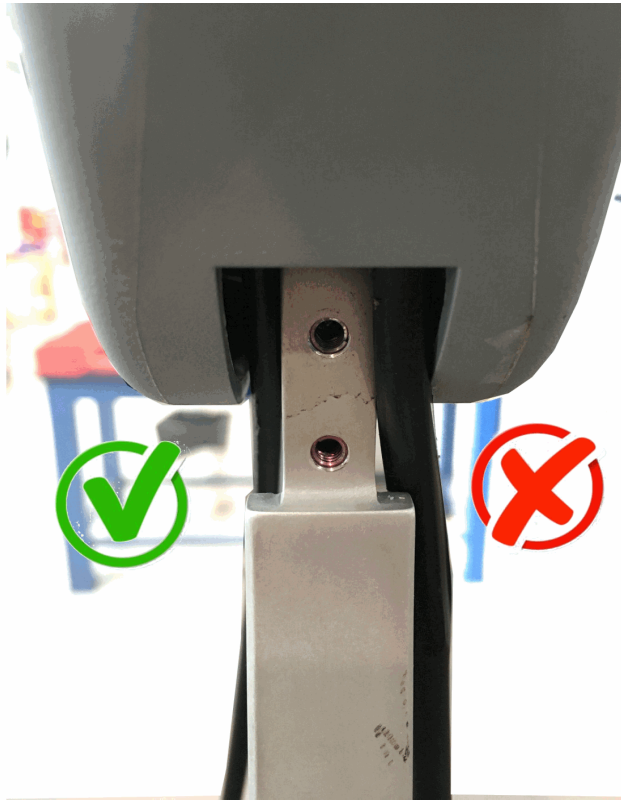
(3) Connect cable to jack operating as follows:

- (a) Rotate connection device (7) clockwise/counterclockwise until it is completely connected to the cable.
- (b) Connect connection device (7) to the jack.
- (c) Pull lock plate (5) upward.

(4) Check each cable for correct operation. Refer to TESTING AND FAULT ISOLATION chapter (pageblock 1000).



D3 series



RECLINE CABLE ROUTING - ARMREST - For Reference Only
Figure 7005 (Sheet 1/2) / Graphic 25-23-52-991-033-A01

D3 series



RECLINE CABLE ROUTING - ARMREST - For Reference Only
Figure 7005 (Sheet 2/2) / Graphic 25-23-52-991-033-A02

Subtask 25-23-52-470-027-A06

Z. Recline Cable Installation – Side Kit

NOTE: This procedure is typical and can be applied to install recline cable on aisle side and central kit configurations.

Aisle side kit configuration has been taken as reference

(1) Install pushbutton as follows:

- (a) Position cable pushbutton (3) in the related housing.
- (b) Install bushing (1).
- (c) Lock cable pushing-in lock device (4).

(2) Restore cable routing as per removal procedure.

(3) Connect cable to the jack as follows:



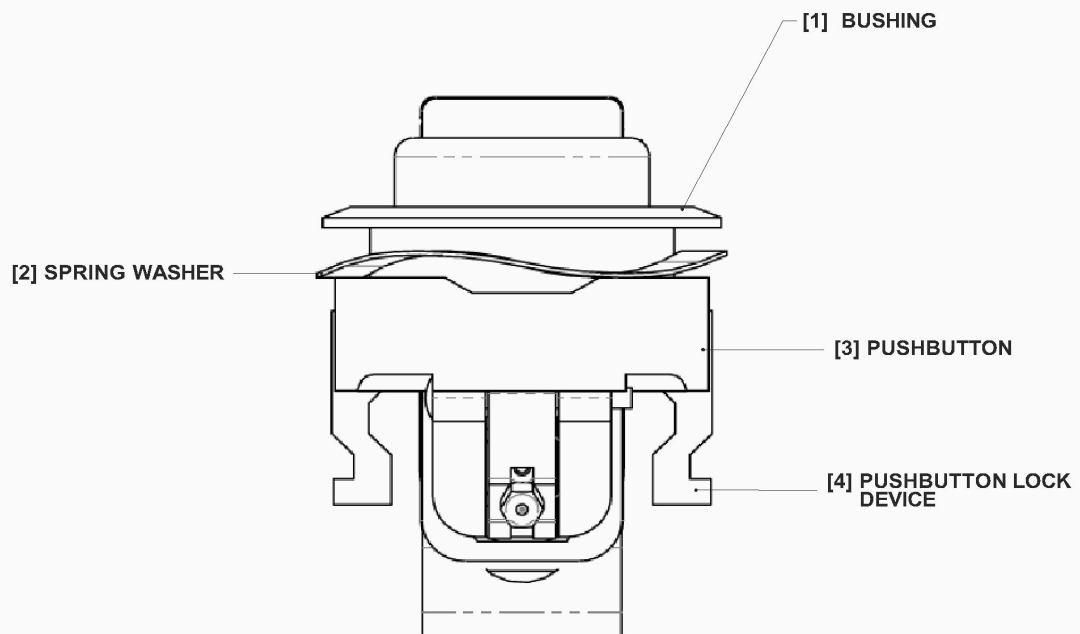
D3 series

- (a) Connect cable to the connection device (7).
- (b) Rotate connection device (7) clockwise/counterclockwise until it is completely connected to the cable.
- (c) Connect connection device (7) to the reline jack and lock it by pulling lock plate (5) up.
- (4) Check each cable for correct operation. Refer to TESTING AND FAULT ISOLATION chapter (pageblock 1000).



RECLINE CABLE INSTALLATION

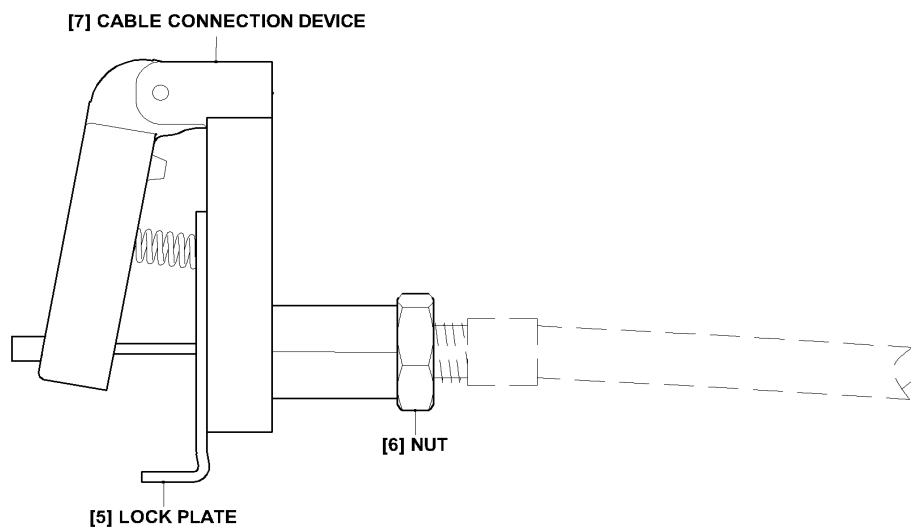
Figure 7004 (Sheet 1/3) / Graphic 25-23-81-991-036-A01



10N-028

RECLINE CABLE INSTALLATION

Figure 7004 (Sheet 2/3) / Graphic 25-23-81-991-037-A02



VARC24

RECLINE CABLE INSTALLATION

Figure 7004 (Sheet 3/3) / Graphic 25-23-81-991-037-A02

Subtask 25-23-52-470-999-A02

AA. Backrest Installation - No Recline Seats Configuration

CAUTION: WITH BACKREST DISCONNECTED FROM RECLINE SUPPORT KIT, BACKREST IS FRE TO ROTATE. OPERATE CAREFULLY.

NOTE: This procedure is applicable only for no recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.



D3 series

Ref. to Figure 07 of IPL

- (1) Position backrest in the related location.
- (2) Install bushings (10) and spacers (60).
- (3) Apply loctite 243 on screws (40) and install them. Tighten screws (40) up to 10 ± 0.5 Nm (7.4 ± 0.4 ft lb).
- (4) Install spacers (70).
- (5) Install washers (80).
- (6) Connect backrest to the upright kit as follows (Ref. to Figure 30 of IPL):
 - (a) Connect backrest terminals to the upright kit.
 - (b) Install screws (200), washers (250) and new self-lock nuts (370). Tighten screw to 3 ± 0.5 Nm (2.2 ± 0.4 lb ft).

Subtask 25-23-52-470-029-A03

BB. Rear Table Removal - Hinged

NOTE: This procedure is applicable only for no recline seat configuration. Refer to IPL chapter for seat part number / effectivity identification.

Ref. to Figure 15 of IPL

- (1) Position table in the related location.
- (2) Install bushings (130).
- (3) Install pins (110).
- (4) Install washers (140) as shown in the related IPL figure.
- (5) Install pins (120).
- (6) Install and tighten screws (95).



D3 series

FITS AND CLEARANCES

Task 25-23-52-940-801-A01

1. General

- A. No special clearances information is required for normal heavy maintenance of the seat assemblies.

Task 25-23-52-998-801-A01

2. Torque Values

- A. Standard torque values can be applied to the seat component attaching parts, unless otherwise specified in the following table

IPL (FIG - ITEM)	NOMENCLATURE	TORQUE
-	REAR FITTING BOLT	5 ± 0.5 Nm (3.7 ± 0.4 lb ft)



D3 series

INTENTIONALLY LEFT BLANK



D3 series

SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES

Task 25-23-52-940-802-A01

1. Tools

- A. All tools required to perform all seat maintenance procedures are listed in the table below

NOTE: Alternative can be used

P/N	DESIGNATION	SUPPLIER CODE	PAGE BLOCK
-	Dry Cloth	LOCAL PURCHASE	4000
-	TORQUE WRENCH	LOCAL PURCHASE	13000
-	SPONGE	LOCAL PURCHASE	4000
-	BRUSH, MEDIUM BRISTLE	LOCAL PURCHASE	4000
-	HEAT GUN	LOCAL PURCHASE	6000
-	PLASTIC CUE	LOCAL PURCHASE	6000
-	PLIERS	LOCAL PURCHASE	6000

Task 25-23-52-940-803-A01

2. Consumable Materials

- A. All consumable materials required to perform all seat maintenance procedures are listed in the table below.



D3 series

P/N	DESIGNATION	SUPPLIER CODE	PAGE BLOCK
COMMERCIAL	Isopropyl Alcohol	LOCAL PURCHASE	4000
COMMERCIAL	STANDARD CLEANING PRODUCT	LOCAL PURCHASE	4000
COMMERCIAL	LOCTITE 222	LOCAL PURCHASE	VARIOUS
COMMERCIAL	LOCTITE 243	LOCAL PURCHASE	VARIOUS
LEATHER CARE KIT	3M SCOTCH-WELD 847 UNIVERSAL ADHESIVE	LOCAL PURCHASE	6000
HG00021-00	LEATHER CARE KIT	LOCAL PURCHASE	11000
Isopropyl Alcohol	SPACER	GEVEN	



D3 series

ILLUSTRATED PARTS LIST

Task 25-23-52-871-801-A01

1. General

CAUTION: WHEN LH AND RH SEATS / ASSEMBLIES / COMPONENTS ARE SYMMETRIC YOU WILL FIND SHOWN ONLY ONE OF THEM. REFER TO FIGURE LIST OF PART NUMBER TO CORRECTLY IDENTIFY THE SYMMETRIC ONE.

A. Purpose

NOTE: To place purchase orders, please use only part numbers listed in this IPL. Do not use references marked on components

This Illustrated Parts List (IPL) is intended only for use in identifying, provisioning, requisitioning, storing and issuing replaceable parts. The IPL is part of the Component Maintenance Manual and includes all parts referred to in the maintenance practices.

Geven S.p.A. disclaims any and all responsibility for data added, deleted, and/or revised by airline/operator-initiated modifications to this document.

B. IPL breakdown

The Illustrated Parts List (IPL) is made up of sections

- (1) Introduction
- (2) Alpha Numerical Index
- (3) Detailed Parts List (DPL)

C. Use of the Illustrated Parts List

- (1) When component Part Number is not known: look the exploded view illustrations in order to identify the component; make note of component item number and check the corresponding number in the part list in order to find component part number, description and quantity for that application.
- (2) When component Part Number is known: turn to the Numerical Index and locate part number using figure and item references; make note of references and check the corresponding figure/item in the part list in order to find component part number, description and quantity for that application.

Task 25-23-52-871-803-A01

2. Detailed Parts List (DPL)



D3 series

CAUTION: WHEN LH AND RH SEATS / ASSEMBLIES / COMPONENTS ARE SYMMETRIC YOU WILL FIND SHOWN ONLY ONE OF THEM. REFER TO FIGURE LIST OF PART NUMBER TO CORRECTLY IDENTIFY THE SYMMETRIC ONE.

A. Figure Item column

(1) Figure number

The figure number refers to the applicable illustration. When modifications or system variants necessitate an additional figure, this is introduced with a sequential alpha-suffix

(2) Item number

(3) Non-illustrated part

If an item is not illustrated, a dash is added to the left of the item number.

B. Part Number column

NOTE: The alphanumeric '0' is considered as numeric zero.

If a part number has more than 15 digits it is replaced by the nomenclature "NO NUMBER" and the NOMENCLATURE column contains the statement ORDER OVERLGTH PN XXXXX.

If a part is the subject of a design change, modification or change of material, a new manufacturer's part number is allocated. This new part number is given in the PART NUMBER column and the NOMENCLATURE column contains the statement RPLD BY ITEM XXXXX.

C. Airline Stock Number column

For customer usage

D. Nomenclature column

The indenture system in the NOMENCLATURE column shows the relationship of parts and assemblies to the next higher assemblies (NHA).

The data contained in the NOMENCLATURE column are:

- (1) ATTACHING PARTS. The indication "ATTACHING PARTS" shows the parts that attach an assembly or part. Attaching parts are listed immediately below the item they attach and at the same indenture level. The first item is preceded by the words 'ATTACHING PARTS' and the last one is followed by the '***'.
- (2) SEE 25NNNN- XX FOR DET or NHA. Gives the location in the IPL of either the full breakdown or the NHA of a sub-assembly.
- (3) POST SB. Identifies a part modified or added by a Service Bulletin.



D3 series

- (4) PRE SB. Identifies a part modified or deleted by a Service Bulletin.
- (5) SEL FROM. Identifies a group of alternative parts from which you can select the necessary one.
- (6) OPT TO. Identifies an optional part that is fully interchangeable with the initial part.
- (7) ALT FROM PN. Identifies an alternate part number, for a part that is fully interchangeable with the initial part after alteration(s) to it.
- (8) RPLS (replaces part number). Indicates that parts are fully interchangeable (two-way).
- (9) RPLD BY (replaced by part number). Indicates that parts are fully interchangeable (two-way).
- (10) SUPSDS (supersedes part number). Indicates that parts are non-interchangeable (or one-way).
- (11) SUPSD BY (superseded by part number). Indicates that parts are non-interchangeable (or one-way).
- (12) MATCHED PART. Parts which cannot be delivered individually:
 - (a) MATCHED PART, ORDER NHA ITEM NUMBER
 - (b) MATCHED PART, ORDER WITH ITEM NUMBER
 - (c) MATCHED PART, USED WITH ITEM NUMBER
 - (d) MATCHED PART, REPLACE TOGETHER WITH ITEM NUMBER
- (13) USED ON PN. Identifies the Next Higher Assembly (NHA) for a part, where the Usage Code does not make it clear (almost identical assemblies that share a single breakdown).
- (14) ORDER OVRLGHT PN. Identifies a part number with more than fifteen characters that cannot fit in the part number column.
- (15) VALID FOR AMDT (amendment). Links the part to the seat assembly. To identifies the correct amendment revision refer to the seat identification placard (AMDT block) installed on the bottom structure beam.



D3 series

NCAGE A1341 Via Boscofagnone Zona ASI Nola-Marigliano 80035-Nola (Napoli) ITALY		MODEL:	
P/N:		AMDT:	
S/N:		WEIGHT:	
DMF:		LOAD FACTORS	
SAFETY BELT P/N:		PRIMARY	COMBINED
SEAT FACING DIRECTION: FF		FWD 9.0g	FWD 1.5g + DOWN 3.75g
BOTTOM CUSHION P/N:		SIDE 4.0g	SIDE 3.0g + DOWN 1.5g
LH:		DOWN 6.5g	
CNT:		UP 3.5g	
RH:		AFT 1.5g	
BACKREST CUSHION P/N:		COMPLIES WITH:	
LH:		- ETSO-C127a - TYPE A - FF	
CNT:		- CS 25.853(e) Amdt.17	
RH:		Effective 15/07/2015	
ETSO APP. NO. EASA.210.10065164		- 14CFR 25.853(c) Amdt.25-116	
ETSO/TSO PART NUMBER		Effective 11/26/04	
PLACARD P/N: GSP06539B000		- SEE INSTALLATION LIMITATIONS IN GEVEN DOCUMENT IIL-16-001	

E. USAGE CODE column



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The Usage Code links each IPL item to the seat assembly on which the part is installed. If there are six item numbers for the highest assembly e.g. A thru F, the usage code could be ACE, indicating that the part is used on A, C and E seat assemblies, but not on B, D or F. If the part is used on all assemblies the column is left blank. Where the usage code does not make it is clear (almost identical assemblies that share a single breakdown), "USED ON PN" wording is shown in the nomenclature column (Ref. to step D.) to clarify the relative highest assembly. Where the usage code of seat assembly consists of two letters (e.g. AA or AB) the usage code could be A,CE,AC, indicating that the part is used on A, C, E and AC seat assemblies.

F. Units Per Assembly column

NOTE: The abbreviation NP (Not Procurable) indicates that the Part (Installation Assembly; Welded Parts etc.) is not provided as a spare part and is only listed for descriptive purposes.

A numeric entry in the 'UNITS PER ASSY' column indicates the quantity of parts used in one next higher assembly or installation. For total quantity per Unit for one location refer to Alpha Numerical Index.

Where items are listed for reference purposes (lead item of the figure), the column states 'RF' (Reference). Item 1 (and/or Item 2 if applicable) is the 'Lead Items' of the figure. They are listed for reference purposes. Refer to NHA (where shown) for actual quantity. For certain bulk items such as items cut from raw stock, or common hardware items such as shims where quantity must be determined upon installation, the column states 'AR' (As Required).

3. Alpha Numerical Index

A. In the following pages are provided the alphanumerical index tables.



D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
MS24693-C26	05	45	4
00002.91.10	12	140	1
102-2	31	80	AR
112003-10	34	90	1
114211-20	38	01A	RF
114211-20	34	135	2
122052	38	40	1
122053	38	20	1
122080	38	10	1
122083	38	30	1
122091	34	95	1
122145	38	60	1
150-40581	31	100	AR
156-00006	31	110	AR
160041-10	38	50	6
160057-20	38	70	1
2192-1-041-8034	01	75	3
2192-1-041-8034	01	80	2
2326-1-031-8034	01	85	2
2326-1-031-8034	01	87	1
2326-1-041-8034	01	85A	2
2326-1-041-8034	01	87A	1
A,B,Q,R,S,BA,BB,BQ,BR,BS	03	01A	RF
DELETED	30	300	
A12U7434-75	30	310	2
A12U7434-75	30	320	2
A12U7437-75	07	80	2
A12U7437-75	29	110	6
A3.2U7434-75	14	30	1
A3.2U7434-75	30	330A	6
A3.2U7434-75	30	340A	4
A4U7434-75	30	330	NP
A4U7434-75	30	340	NP
AIT-T8KEM4	01	350	
AN3-12A	25	40	2
AN316-6R	27	20	3
AN316-6R	30	350	24
AN316-6R	30	360	16
AN3-4A	27	60	4
AN3-6A	17	110	1
AN3-6A	17	115	2
AN3-6A	27	80	2
AN4-10A	29	90	6
AN4-10A	30	200	6
AN4-10A	30	210	5
AN4-10A	30	220	4
AN4-11A	27	120	RF
AN4-11A	29	80	3
AN4-13A	04	110	NP

PART NUMBER	FIG	ITEM	UNIT PER ASSY
AN4-15A	04	110A	1
AN4-5A	23	20	2
AN4-7A	18	40	2
AN525-10R6	17	120	1
AN525-10R6	17	125	2
AN525-10R9	17	130	1
AN525-10R9	17	135	2
AN6-16A	34	100	1
ASE01069B000	01	670	NP
ASE01069B000	31	01A	RF
ASE01070B000	01	670A	NP
ASE01070B000	31	01B	RF
ASE01071B000	01	670B	NP
ASE01071B000	31	01C	RF
ASE01072B000	01	670C	NP
ASE01072B000	31	01D	RF
ASE01074B000	01	670D	NP
ASE01074B000	31	01E	RF
ASE01076B000	01	670E	NP
ASE01076B000	31	01F	RF
ASE01077B000	01	670F	NP
ASE01077B000	31	01G	RF
ASE01079B000	01	670G	NP
ASE01079B000	31	01H	RF
ASE01080B000	01	670H	NP
ASE01080B000	31	01J	RF
ASK04541D1LF	01	420B	NP
ASK04541D1LF	12	01C	RF
ASK04541E1LF	01	420	NP
ASK04541E1LF	12	01A	RF
ASK04542D1LF	01	420C	NP
ASK04542D1LF	12	01D	RF
ASK04542E1LF	01	420A	NP
ASK04542E1LF	12	01B	RF
ASK04565E1LF	01	410	NP
ASK04565E1LF	13	01A	RF
ASK04565F1LF	01	410B	NP
ASK04565F1LF	13	01C	RF
ASK04566E1LF	01	410A	NP
ASK04566E1LF	13	01B	RF
ASK04566F1LF	01	415	NP
ASK04566F1LF	13	01D	RF
ASK04641EP54	01	430A	
ASK04641EP54	14	01B	RF
ASK04642EP54	01	430	
ASK04642EP54	01	440	
ASK04642EP54	01	445	
ASK04642EP54	14	01A	RF
ASK04643C000	01	110	3
ASK04643C000	01	115	2
ASK04643C000	07	01B	RF



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PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASK04643F000	01	105	1
ASK04643F000	07	01A	RF
ASK04643G000	01	117	2
ASK04643G000	07	01D	RF
ASK04643H000	01	117A	2
ASK04643J000	01	110A	3
ASK04643J000	07	01C	RF
ASK04643S000	01	105A	1
ASK04643S000	07	01E	RF
ASK04661B504	04	01A	RF
ASK04661B504	01	45	NP
ASK04662B504	04	01B	RF
ASK04662B504	01	45A	NP
ASK04663D504	01	52	NP
ASK04663D504	04	01E	RF
ASK04663E504	04	01C	RF
ASK04663E504	01	50A	NP
ASK04664D504	01	52A	NP
ASK04664D504	04	01F	RF
ASK04664E504	04	01D	RF
ASK04664E504	01	50C	NP
ASK04725A000	01	630	
ASK04725A000	30	01A	RF
ASK04725B000	01	630A	
ASK04725B000	30	01B	RF
ASK04725C000	01	630B	
ASK04725C000	30	01C	RF
ASK04725D000	01	630F	
ASK04725D000	30	01G	RF
ASK04725E000	01	630C	
ASK04725E000	30	01D	RF
ASK04725F000	01	630D	
ASK04725F000	30	01E	RF
ASK04725G000	01	630E	
ASK04725G000	30	01F	RF
ASK04725L000	01	630G	
ASK04725L000	30	01H	1
ASK04733B1LF	01	665	NP
ASK04733B1LF	11	01A	RF
ASK04733C1LF	01	665A	NP
ASK04733C1LF	11	01B	RF
ASK04733D1LF	01	665B	NP
ASK04733D1LF	01	665D	NP
ASK04733D1LF	11	01C	RF
ASK04733M1LF	01	665E	NP
ASK04733M1LF	11	01E	RF
ASK04733N1LF	01	665F	NP
ASK04733N1LF	11	01F	RF
ASK04733P1LF	01	665G	NP
ASK04733P1LF	11	01G	RF
ASK04734B1LF	01	665C	NP

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASK04734B1LF	11	01D	RF
ASK04734N1LF	01	665H	NP
ASK04734N1LF	11	01H	RF
ASK04735A450	01	450	
ASK04735A450	15	01A	RF
ASK04737A450	01	450A	
ASK04737A450	01	455	
ASK04737A450	15	01B	RF
ASK04757A604	01	10	4
ASK04757A604	01	20	3
ASK04757A604	01	30	1
ASK04757A604	02	01A	RF
ASK04771B000	01	210	
ASK04771B000	18	01B	RF
ASK04772B000	01	210A	
ASK04772B000	18	01A	RF
ASK04791E366	01	100	NP
ASK04791E366	05	01A	RF
ASK04791F366	01	100A	NP
ASK04791F366	05	01B	RF
ASK04791S366	01	100E	1
ASK04791S366	05	01F	RF
ASK04791T366	01	100G	1
ASK04791T366	05	01H	RF
ASK04792E366	01	100B	NP
ASK04792E366	05	01C	RF
ASK04792F366	01	100C	NP
ASK04792F366	05	01D	RF
ASK04792S366	01	100F	1
ASK04792S366	05	01G	RF
ASK04792T366	01	100H	1
ASK04792T366	05	01J	RF
ASK04803A450	01	450B	
ASK04803A450	15	01C	RF
ASK04813B000	01	235	
ASK04813B000	28	01A	RF
ASK04817A000	01	240	
ASK04817A000	27	01A	RF
ASK04835A4GV	01	470	
ASK04835A4GV	24	01A	RF
ASK04836A4GV	01	470A	
ASK04836A4GV	24	01B	RF
ASK04841A4GV	01	480	
ASK04841A4GV	25	01A	RF
ASK04841B4GV	01	480A	
ASK04841B4GV	25	01B	RF
ASK04841C4GV	01	490	
ASK04841C4GV	25	01C	RF
ASK04842A4GV	01	500	
ASK04842A4GV	25	01D	RF
ASK04857A000	01	580	



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PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASK04857A000	01	585	
ASK04857A000	22	01A	RF
ASK04859B366	01	100D	NP
ASK04859B366	05	01E	RF
ASK04861A289	01	35	3
ASK04861A289	01	40	2
ASK04861A289	01	42	1
ASK04871A366	01	200	
ASK04871A366	16	01A	RF
ASK04872A366	01	200A	
ASK04872A366	16	01B	RF
ASK04881A000	01	590	
ASK04881A000	01	595	
ASK04881A000	26	01A	RF
ASK04881B000	01	600	
ASK04881B000	26	01B	RF
ASK04882B000	01	600A	
ASK04882B000	26	01C	RF
ASK04883A000	01	605	
ASK04883A000	26	01D	RF
ASK04884A000	01	605A	
ASK04884A000	26	01E	RF
ASK04885A000	01	605B	
ASK04885A000	26	01F	RF
ASK04886A000	01	605C	
ASK04886A000	26	01G	RF
ASK04887A000	01	610	
ASK04887A000	26	01H	RF
ASK04888A000	01	610A	
ASK04888A000	26	01J	RF
ASK04889A000	01	230	
ASK04889A000	29	01A	RF
ASK04889B000	01	230A	
ASK04889B000	29	01B	RF
ASK04890B000	01	230B	
ASK04890B000	29	01C	RF
ASK04899A0GV	01	385	
ASK04899A0GV	01	390	
ASK04899A0GV	19	01A	RF
ASK04945A254	01	70	1
ASK04945A254	17	01G	RF
ASK04945B254	01	70A	1
ASK04945B254	17	01D	RF
ASK04945F254	01	70C	1
ASK04945F254	17	01B	RF
ASK04945G254	01	70B	1
ASK04945G254	17	01A	RF
ASK04945J254	01	70D	1
ASK04945J254	17	01C	RF
ASK04945K254	01	70J	1
ASK04945K254	17	01K	RF

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASK04945S254	01	70K	1
ASK04945S254	17	01L	RF
ASK04946A254	01	70E	1
ASK04946A254	17	01E	RF
ASK04946B254	01	70F	1
ASK04946B254	17	01F	RF
ASK04946G254	01	70G	1
ASK04946G254	17	01H	RF
ASK04946H254	01	70H	1
ASK04946H254	17	01J	RF
ASK04946K254	01	70L	1
ASK04946K254	17	01M	RF
ASK04946S254	01	70M	1
ASK04946S254	17	01N	RF
ASK04959A151	01	120	2
ASK04959A151	01	125	1
ASK04959A151	08	01A	RF
ASK05109A368	01	570	
ASK05109A368	21	01A	RF
ASK05125A000	01	620	
ASK05125A000	23	01A	RF
ASK05795A366	01	100J	1
ASK05795A366	05	01K	RF
ASM03945M000	30	650	6
ASM04999H000	12	110	2
ASM04999H000	13	210	2
ASM06513F000	34	10	3
ASM06514F000	34	10A	3
ASM06514F000	34	17	1
ASM07361A000	17	10	1
ASM07361H000	17	10A	1
ASM07361K000	17	10D	1
ASM07361L000	17	10C	1
ASM07361U000	17	10E	1
ASM07361V000	17	10F	1
ASM07451A4GV	01	90	1
ASM07451A4GV	34	01A	RF
ASM07451E4GV	01	90A	1
ASM07451E4GV	34	01B	RF
ASM07451J4GV	01	90B	1
ASM07451J4GV	34	01C	RF
ASM07451K4GV	01	90C	1
ASM07451K4GV	34	01D	RF
ASM07451L4GV	01	90D	1
ASM07451L4GV	34	01E	RF
ASM07452A4GV	01	90E	1
ASM07452A4GV	34	01F	RF
ASM07452E4GV	01	90F	1
ASM07452E4GV	34	01G	RF
ASM07452H4GV	01	90G	1
ASM07452H4GV	34	01H	RF



D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASM07452J4GV	01	90H	1
ASM07452J4GV	34	01J	RF
ASM07452K4GV	01	90J	1
ASM07452K4GV	34	01K	RF
ASM07452L4GV	01	90K	1
ASM07452L4GV	34	01L	RF
ASM07461A4GV	01	90L	1
ASM07461A4GV	34	01M	RF
ASM07462A4GV	01	90M	1
ASM07462A4GV	34	01N	RF
ASM07481C000	15	30	1
ASM07483B000	15	10	1
ASM07484B000	15	20	1
ASM07499A4GV	01	90N	1
ASM07499A4GV	34	01P	RF
ASM07499E4GV	01	90P	1
ASM07499E4GV	34	01Q	RF
ASM07500A4GV	01	90Q	1
ASM07500A4GV	34	01R	RF
ASM07543B4GV	01	90R	1
ASM07543B4GV	34	01S	RF
ASM07543C4GV	01	90S	1
ASM07543C4GV	34	01T	RF
ASM07543G4GV	01	90U	1
ASM07543G4GV	34	01V	RF
ASM07544C4GV	01	90V	1
ASM07544C4GV	34	01W	RF
ASM07544G4GV	01	90W	1
ASM07544G4GV	34	01Z	RF
ASM07555A000	04	50	NP
ASM07555F000	04	35	1
ASM07707A000	17	95	1
ASM07711A000	15	110	2
ASM07722A4GV	01	90T	1
ASM07722A4GV	34	01U	RF
ASM07737A000	17	15	1
ASM07799A000	17	10B	1
ASM07819B000	18	10	1
ASM07820B000	18	10A	1
ASM07869A000	15	35	1
ASM07871C000	33	10	1
ASM07871D000	33	10A	1
ASM07889A000	05	25	1
ASM07891A000	05	20	1
ASM07903C000	27	50	1
ASM07947A000	22	10	1
ASM07949A000	22	20	1
ASM07997C000	27	100	NP
ASM07997F000	27	100A	1
ASM07998C000	27	110	NP
ASM07998F000	27	110A	1

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASM08027A000	26	10	1
ASM08027B000	26	20	1
ASM08027C000	26	10D	1
ASM08027D000	26	10B	1
ASM08028A000	26	10A	1
ASM08028B000	26	20A	1
ASM08028C000	26	10E	1
ASM08028D000	26	10C	1
ASM08143D000	33	30	1
ASM08673A000	27	70	1
ASM09653A4GV	01	90X	1
ASM09653A4GV	34	02A	RF
ASM09654A4GV	01	90Y	1
ASM09654A4GV	34	02B	RF
ASP09123EP54	14	10	1
ASP09124EP54	14	10A	1
ASP09147A289	03	10	1
ASP09149B366	32	10	1
DELETED	06	10	
DELETED	06	10A	
ASP09271A504	04	10A	NP
ASP09271B504	04	10	NP
ASP09273A604	02	10	1
ASP09365A450	15	50	1
ASP09425A450	15	50A	1
ASP09541A450	15	50B	1
ASP09565A1LF	10	20	1
ASP09565B1LF	10	20A	1
ASP09565C1LF	10	20B	1
ASP09565D1LF	10	20C	1
ASP09565E1LF	10	20H	1
ASP09565F1LF	10	20K	1
ASP09565G1LF	10	20F	1
ASP09565H1LF	10	20G	1
ASP09565L1LF	10	20J	1
ASP09565M1LF	10	20E	1
ASP09566D1LF	10	20D	1
ASP09567A1LF	01	140	3
ASP09567A1LF	01	160B	
ASP09567A1LF	10	01A	RF
ASP09567B1LF	01	140A	3
ASP09567B1LF	01	160D	
ASP09567B1LF	10	01B	RF
ASP09567C1LF	01	140B	3
ASP09567C1LF	01	150D	
ASP09567C1LF	10	01C	RF
ASP09567D1LF	01	150	
ASP09567D1LF	10	01D	RF
ASP09567E1LF	01	160	
ASP09567E1LF	10	01J	RF
ASP09567F1LF	01	160C	



D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASP09567F1LF	10	01L	RF
ASP09567G1LF	01	150C	
ASP09567G1LF	10	01G	RF
ASP09567H1LF	01	155	
ASP09567H1LF	10	01H	RF
ASP09567L1LF	01	160A	
ASP09567L1LF	10	01K	RF
ASP09567M1LF	01	150B	
ASP09567M1LF	10	01F	RF
ASP09567N1LF	01	150E	
ASP09568D1LF	01	150A	
ASP09568D1LF	10	01E	RF
ASP09569A000	09	20	1 (MP)
ASP09570A000	09	30	1
ASP09571A000	09	10	1
ASP09573A1LF	09	40	1 (MP)
ASP09573B1LF	09	40A	1 (MP)
ASP09573C1LF	09	40B	1 (MP)
ASP09575A1LF	01	130	3
ASP09575A1LF	01	135	2
ASP09575A1LF	01	137	1
ASP09575A1LF	09	01A	RF
ASP09575B1LF	01	135A	2
ASP09575B1LF	01	138	1
ASP09575B1LF	09	01B	RF
ASP09575C1LF	01	135B	2
ASP09575C1LF	09	01C	RF
ASP09577A1LF	01	360	
ASP09577A1LF	01	365	
ASP09587A366	12	60	1
ASP09587A366	13	105	1
ASP09587A366	32	01A	RF
ASP09591A4GV	24	20	1
ASP09592A4GV	24	20A	1
ASP09593A4GV	24	10	1
ASP09594A4GV	24	10A	1
ASP09599A4GV	25	30	1
ASP09599B4GV	25	30A	1
ASP09621CV57	01	60F	2
ASP09643EV57	01	65	1
ASP09643FV57	01	60	2
ASP09643HV57	01	65A	1
ASP09643JV57	01	60A	2
ASP09643NV57	01	65B	1
ASP09643PV57	01	60B	2
ASP09643QV57	01	55	3
ASP09643WV57	01	65C	1
ASP09643YV57	01	55A	3
ASP09644FV57	01	60C	2
ASP09644JV57	01	60D	2
ASP09644JV57	01	67	1

PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASP09644PV57	01	60E	2
ASP09781A504	04	30	1
ASP09781A504	06	01B	RF
ASP09782A504	04	30A	1
ASP09782A504	06	01A	RF
ASP09839A4GV	25	10	1
ASP09839B4GV	25	10A	1
ASP09840A4GV	25	10B	1
ASP09855A366	16	10	2
ASP10005A060	10	10	1 (MP)
ASP10005B060	10	10A	1 (MP)
ASP10005C060	10	10B	1 (MP)
ASP10005D060	10	10C	1 (MP)
ASP10005E060	10	10H	1 (MP)
ASP10005F060	10	10K	1 (MP)
ASP10005G060	10	10F	1 (MP)
ASP10005H060	10	10G	1 (MP)
ASP10005L060	10	10J	1 (MP)
ASP10005M060	10	10E	1 (MP)
ASP10006D060	10	10D	1 (MP)
ASP10213D4GV	19	50	1
ASP10275A000	01	510	
ASP10275A000	01	520	
ASP10275A000	01	530	
ASP10275A000	20	01A	RF
ASP10275B000	01	540	
ASP10275B000	01	550	
ASP10275B000	20	01B	RF
ASP10275C000	01	560	
ASP10275C000	20	01C	RF
ASP10345A366	33	40B	1
ASP10345C366	33	40	1
ASP10346C366	33	40A	1
ASP10357A1LF	11	10C	1
ASP10357A1LF	33	01D	RF
ASP10357C1LF	11	10	1
ASP10357C1LF	33	01A	RF
ASP10357D1LF	11	10B	1
ASP10357D1LF	33	01C	RF
ASP10357K1LF	11	10D	1
ASP10357K1LF	33	01E	RF
ASP10357L1LF	11	10E	1
ASP10357L1LF	33	01F	RF
ASP10357M1LF	11	10F	1
ASP10357M1LF	33	01G	RF
ASP10358C1LF	11	10A	1
ASP10358C1LF	33	01B	RF
ASP10358L1LF	11	10G	1
ASP10358L1LF	33	01H	RF
ASP10359A366	05	10	NP
ASP10359B366	05	15	NP



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PART NUMBER	FIG	ITEM	UNIT PER ASSY
ASP10359H366	05	10B	1
ASP10360A366	05	10A	NP
ASP10360H366	05	10C	1
ASP11139A1LF	33	40C	1
ASP11139C1LF	33	40D	1
ASP11140C1LF	33	40E	1
ASP11149A504	04	10D	1
ASP11149B504	04	10B	1
ASP11150A504	04	10E	1
ASP11150B504	04	10C	1
ASP11189A000	19	10A	1
ASP11935E366	05	15A	1
BC001-1100	04	70	1
BC001-1100	12	40	1
BC001-1100	13	90	1
CCS19-S8-C	04	80	1
CR2-M	31	70	AR
CSCS-M	31	50	AR
D3-02-002-1LF	01	05P	RF
D3-02-006-1LF	01	06Y	RF
D3-02H002-1LF	01	01R	RF
D3-02H006-1LF	01	01AY	RF
D3-03-751-1LF	01	05A	RF
D3-03-752-1LF	01	05B	RF
D3-03-757-1LF	01	06K	RF
D3-03-758-1LF	01	06L	RF
D3-03H751-1LF	01	01A	RF
D3-03H752-1LF	01	01B	RF
D3-03H757-1LF	01	01AH	RF
D3-03H758-1LF	01	01AJ	RF
D3-05-001-1LF	01	05E	RF
D3-05-002-1LF	01	05F	RF
D3-05-003-1LF	01	05G	RF
D3-05-004-1LF	01	05H	RF
D3-05-005-1LF	01	05J	RF
D3-05-006-1LF	01	05K	RF
D3-05-007-1LF	01	05L	RF
D3-05-008-1LF	01	05M	RF
D3-05-012-1LF	01	01P	RF
D3-05-016-1LF	01	05Q	RF
D3-05-017-1LF	01	05R	RF
D3-05-018-1LF	01	05S	RF
D3-05-019-1LF	01	05T	RF
D3-05-020-1LF	01	05U	RF
D3-05-024-1LF	01	01Y	RF
D3-05-047-1LF	01	06V	RF
D3-05-048-1LF	01	06W	RF
D3-05-049-1LF	01	06AA	RF
D3-05-050-1LF	01	06AB	RF
D3-05-051-1LF	01	06AC	RF
D3-05-052-1LF	01	06AD	RF

PART NUMBER	FIG	ITEM	UNIT PER ASSY
D3-05-060-1LF	01	01AW	RF
D3-05-062-1LF	01	06Z	RF
D3-05-064-1LF	01	01BF	RF
D3-05-701-1LF	01	06A	RF
D3-05-702-1LF	01	06B	RF
D3-05-703-1LF	01	06C	RF
D3-05-704-1LF	01	06D	RF
D3-05-715-1LF	01	06AQ	RF
D3-05-716-1LF	01	06AP	RF
D3-05-719-1LF	01	06P	RF
D3-05-720-1LF	01	06Q	RF
D3-05-721-1LF	01	06R	RF
D3-05-722-1LF	01	06S	RF
D3-05-723-1LF	01	06T	RF
D3-05-724-1LF	01	06U	RF
D3-05H001-1LF	01	01E	RF
D3-05H002-1LF	01	01F	RF
D3-05H003-1LF	01	01G	RF
D3-05H004-1LF	01	01H	RF
D3-05H005-1LF	01	01J	RF
D3-05H006-1LF	01	01K	RF
D3-05H007-1LF	01	01L	RF
D3-05H008-1LF	01	01M	RF
D3-05H016-1LF	01	01S	RF
D3-05H017-1LF	01	01T	RF
D3-05H018-1LF	01	01U	RF
D3-05H019-1LF	01	01V	RF
D3-05H020-1LF	01	01W	RF
D3-05H047-1LF	01	01AT	RF
D3-05H048-1LF	01	01AU	RF
D3-05H049-1LF	01	01BA	RF
D3-05H050-1LF	01	01BB	RF
D3-05H051-1LF	01	01BC	RF
D3-05H052-1LF	01	01BD	RF
D3-05H062-1LF	01	01AZ	RF
D3-05H701-1LF	01	01Z	RF
D3-05H702-1LF	01	01AA	RF
D3-05H703-1LF	01	01AB	RF
D3-05H704-1LF	01	01AC	RF
D3-05H715-1LF	01	01BM	RF
D3-05H716-1LF	01	01BN	RF
D3-05H719-1LF	01	01AM	RF
D3-05H720-1LF	01	01AN	RF
D3-05H721-1LF	01	01AP	RF
D3-05H722-1LF	01	01AQ	RF
D3-05H723-1LF	01	01AR	RF
D3-05H724-1LF	01	01AS	RF
D3-06-001-1LF	01	05C	RF
D3-06-002-1LF	01	05D	RF
D3-06-007-1LF	01	06M	RF
D3-06-008-1LF	01	06N	RF



D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
D3-06H001-1LF	01	01C	RF
D3-06H002-1LF	01	01D	RF
D3-06H007-1LF	01	01AK	RF
D3-06H008-1LF	01	01AL	RF
D3-07-007-1LF	01	05N	RF
D3-07-039-1LF	01	06X	RF
D3-07-303-1LF	01	01N	RF
D3-07-305-1LF	01	01X	RF
D3-07-307-1LF	01	06E	RF
D3-07-308-1LF	01	06F	RF
D3-07-321-1LF	01	06AT	RF
D3-07-322-1LF	01	06AS	RF
D3-07-325-1LF	01	01AV	RF
D3-07-327-1LF	01	01BE	RF
D3-07-603-1LF	01	01AF	RF
D3-07-604-1LF	01	01AG	RF
D3-07-617-1LF	01	01BP	RF
D3-07-620-1LF	01	01BG	RF
D3-07-927-1LF	01	06AN	RF
D3-07-928-1LF	01	06AM	RF
D3-07-929-1LF	01	06AL	RF
D3-07-930-1LF	01	06AK	RF
D3-07H007-1LF	01	01Q	RF
D3-07H039-1LF	01	01AX	RF
D3-07H307-1LF	01	01AD	RF
D3-07H308-1LF	01	01AE	RF
D3-07H321-1LF	01	01BR	RF
D3-07H322-1LF	01	01BQ	RF
D3-07H927-1LF	01	01BL	RF
D3-07H928-1LF	01	01BK	RF
D3-07H929-1LF	01	01BJ	RF
D3-07H930-1LF	01	01BH	RF
DAN125-5	06	40	1
DELETED	01	460	
DELETED	01	460A	
DELETED	34	150A	
DELETED	34	150B	
DELETED	34	150C	
DELETED	34	150D	
DELETED	34	150E	
DELETED	34	150F	
DELETED	34	150G	
DELETED	34	150H	
DELETED	34	150J	
DELETED	34	150K	
DELETED	34	150L	
DELETED	34	150M	
DELETED	34	150N	
DELETED	34	150P	
DELETED	34	150Q	
DELETED	34	160A	

PART NUMBER	FIG	ITEM	UNIT PER ASSY
DELETED	34	160B	
DELETED	34	160C	
DELETED	34	160D	
DELETED	34	160E	
DELETED	34	160F	
DELETED	34	160G	
DELETED	34	160H	
DELETED	34	160J	
DELETED	34	160K	
DELETED	34	160L	
DELETED	34	160M	
DELETED	34	160N	
DELETED	34	160P	
DELETED	34	160Q	
DELETED	34	160R	
DELETED	34	160S	
DELETED	34	160T	
DELETED	34	160U	
DELETED	34	170A	
DELETED	34	170B	
DELETED	34	170C	
DELETED	34	170D	
DELETED	34	170E	
DELETED	34	170F	
DELETED	34	170G	
DELETED	34	170H	
DELETED	34	170J	
DELETED	34	170K	
DELETED	34	170L	
DELETED	34	170M	
DELETED	34	180	
DELETED	34	180A	
DELETED	34	180B	
DELETED	34	180C	
DELETED	34	180D	
DELETED	34	180E	
DELETED	34	180F	
DELETED	34	180G	
DELETED	34	180H	
DELETED	34	180J	
DELETED	34	180K	
DELETED	34	190	
DELETED	34	190A	
DELETED	34	190B	
DELETED	34	190C	
DELETED	34	190D	
DELETED	34	190E	
DELETED	34	190F	
DELETED	34	200	
DELETED	34	70A	
DELETED	34	70B	



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PART NUMBER	FIG	ITEM	UNIT PER ASSY
DELETED	34	70C	
DELETED	34	70D	
DELETED	34	70E	
DELETED	34	70F	
DELETED	34	70G	
DELETED	34	70H	
DELETED	34	70J	
DELETED	34	70K	
DELETED	34	80A	
DELETED	34	80B	
DELETED	34	80C	
DELETED	34	80D	
DELETED	34	80E	
DELETED	34	80F	
DELETED	34	80G	
DR25-1/2"	19	80	NP
DR25-3/8"	19	80A	AR
EN6049-006-05-5	31	90	AR
F22NKM02	17	100	1
F22NKM02	17	105	2
F22NKM02	25	80	2
F22NKM82	19	40	6
F22NKM82	24	80	3
F23NKE048	27	140	RF
F42NKE048	29	150	6
F42NKE048	29	155	3
F42NKE048	30	370	6
F42NKE048	30	380	3
F42NKE048	30	390	4
F52NKTE064	34	120	1
FX134060	19	60	1
GFM07589K000	12	50	1
GFM07589K000	13	100	1
GFM07590A000	34	50	3
GFM07590A000	34	55	2
GFM07590A000	34	57	1
GFM07640B000	34	20	3
GFM07640B000	34	25	2
GFM07640B000	34	27	1
GFM07783A000	33	180	1
GFM08689A000	27	30	2
GFM08963A000	18	30	2
GFM10177C000	14	40	1
GFM12993D000	37	10	1
GFM12993D000	37	12	2
GFM13001B000	35	80	1
GFM13001B000	37	30	1
GFM13005G000	35	60	1
GFM13007A000	35	90	1
GFM13007A000	37	40	1
GFM13017D000	07	10A	2

PART NUMBER	FIG	ITEM	UNIT PER ASSY
GFM13017G000	07	10	2
GFM13017G000	29	10	6
GFM13017L000	07	10B	2
GFM13027C000	37	15	1
GFM13027C000	37	17	2
GFM13027D000	35	10	1
GFM13027D000	35	15	2
GFM13027D000	36	10	1
GFM13027D000	36	15	2
GFM13079A000	34	140	4
GFM13219A000	30	10	6
GFM13219A000	30	20	5
GFM13219A000	30	30	4
GFM13219B000	30	40	1
GFM13221A000	30	400	6
GFM13221A000	30	410	4
GFM13223P000	30	50	6
GFM13223P000	30	60	4
GFM13225B000	30	70	4
GFM13225B000	30	80	4
GFM13225C000	30	80A	4
GFM13225J000	30	100	2
GFM13225L000	30	90	1
GFM13225T000	30	110	1
GFM13225V000	30	110A	1
GFM13225W000	30	110B	1
GFM13225Y000	30	120	1
GFM13225Z000	30	120A	1
GFM13229C000	30	140	1
GFM13229D000	30	160	1
GFM13229D000	30	170	2
GFM13229E000	30	160A	1
GFM13229E000	30	170A	2
GFM13231D000	30	470	2
GFM13231D000	30	480	1
GFM13233B000	30	440	2
GFM13233C000	30	440A	2
GFM13233C000	30	460	1
GFM13235A000	30	420	4
GFM13235A000	30	430	2
GFM13439D000	35	40	1
GFM13440D000	35	40A	1
GFM13497C000	15	40	2
GFM13517A000	33	20	1
GFM13533A000	12	240	1
GFM13534A000	12	240A	1
GFM13543A000	35	70	1
GFM13591A000	04	60	1
GFM13637A000	35	30	1
GFM13637A000	35	35	2
GFM13637A000	36	30	1



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PART NUMBER	FIG	ITEM	UNIT PER ASSY
GFM13637A000	36	35	2
GFM13877A000	28	10	2
GFM13923A000	15	120	2
GFM14109A000	07	70	2
GFM14109A000	29	40	6
GFM14165A000	32	20	1
GFM14167A000	32	40	1
GFM14195B000	26	100	1
GFM14195C000	26	110	1
GFM14241A000	03	20	1
GFM14261E000	11	20	2
GFM14303A000	35	130	1
GFM14303B000	36	50A	1
GFM14303C000	36	50	1
GFM14305A000	26	30	2
GFM14305A000	26	35	1
GFM14313A000	26	90	1
GFM14315A000	37	80	1
GFM14317A000	26	40	2
GFM14317A000	26	45	1
GFM14393C000	33	220	1
GFM14401E000	30	610	6
GFM14401E000	30	620	4
GFM14433A000	33	120	1
GFM14487A000	12	100	1
GFM14487A000	13	170	1
GFM14647A000	35	120	1
GFM14647A000	36	40	1
GFM14647A000	37	70	2
GFM14883A000	30	190	1
GFM15111A000	30	630	2
GFM15111A000	30	640	1
DELETED	04	65	
GFP02155C000	34	130	2
GFP02399C000	33	50	1
GFP02853A000	34	40	6
GFP02853A000	34	45	4
GFP02853A000	34	47	2
GFP02909D000	24	90	2
GFP02940A000	30	530	2
GFP02940A000	30	540	3
GFP02940B000	30	550	1
GFP03107A000	26	50	1
GFP03280A000	33	190	1
GFP04837B000	20	20	1
GFP04837C000	20	10	1
GFP04837D000	20	30	1
GFP05419A000	29	50	18
GFP05419A000	30	590	12
GFP05419A000	30	600	8
GFP05501C000	07	60	2

PART NUMBER	FIG	ITEM	UNIT PER ASSY
GFP05501C000	29	60	6
GFP05517A000	07	20	2
GFP05517A000	29	20	6
GFP05519C000	07	30A	2
GFP05519C000	29	30	6
GFP05519C000	29	35	4
GFP05519E000	07	30	2
GFP05519E000	29	55	2
GFP05521A000	30	520	2
GFP05541A000	04	90	2
GFP05601A000	28	20	2
GFP05605B000	26	60	1
GFP05605D000	26	65	2
GFP05627A000	15	130	2
GFP05631A000	27	130	RF
GFP05631A000	29	70	6
GFP05633A000	26	70	2
GFP05633A000	26	75	1
GFP05633A000	27	90	4
GFP05637A000	28	30	2
GFP05639A000	30	490	1
GFP05639B000	30	500	3
GFP05639B000	30	510	3
GFP05731A000	22	30	1
GFP05753A000	26	80	1
GFP05851A000	15	65	2
GFP06023B000	33	200	1
GFP06023C000	33	200A	1
DELETED	38	70A	
GPM00273E000	33	110	1
GPM04097A000	20	40	1
GPM05028A000	20	50	1
GPM06079A000	17	55	2
GPM06079B000	17	50	1
GPM08043A000	35	100	2
GPM08043A000	37	50	1
GPM08047B000	23	10	1
GPM08049A000	17	65	2
GPM08049B000	17	60	1
GPM08157B000	35	20	1
GPM08157B000	35	25	2
GPM08157B000	36	20	1
GPM08157B000	36	25	2
GPM08157B000	37	20	1
GPM08157B000	37	25	2
GPM08157C000	35	20A	1
GPM08437A000	24	30	1
GPM08449A000	32	30	1
GPM08867A000	28	40	2
GPM08893B000	33	60	1
GPM08894B000	33	70	1



D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
GPM08905A000	33	80	1
GPM08991A000	30	560	2
GPM08991B000	30	560A	2
GPM08991B000	30	580	1
GSP00400A254	17	70	1
GSP03811A254	17	80	1
GSP03811A254	17	85	2
GSP03813A254	17	90	1
GSP04903A151	08	10	1
GSP05037B366	16	20	2
GSP05037C366	16	30	1
GSP05038C366	16	30A	1
GSP05313B183	25	20	1
GSP05313C183	25	20A	1
GSP05511B368	13	160B	1
GSP05511B368	12	70B	1
GSP05511C368	13	160	1
GSP05511C368	12	70	1
GSP05512B368	13	160C	1
GSP05512B368	12	70C	1
GSP05512C368	13	160A	1
GSP05512C368	12	70A	1
GSP05513B368	12	90	1
GSP05514B368	12	90A	1
GSP05587B368	13	110	1
GSP05588B368	13	110A	1
GSP05653B255	01	650	
GSP05653B255	01	660	
GSP05653C255	01	640	
GSP05909A366	33	90	1
GSP05911A367	33	100	1
GSP05943B368	21	10	1
GVP00106B000	23	50	1
HG00021-00	01	380	
HG01-02-100-060-00	27	10	1
1			
JTEM-10	15	140	4
LB01718-800	19	10	NP
LOK04.NB6P	31	40	AR
MS21042-04	20	70	1
MS21042L3	33	210	1
MS21042L4	23	40	2
MS21083N5	26	120	2
MS21083N5	26	125	1
MS24693C26	33	130	2
MS24693-C27	11	30	2
MS24693-C27	12	160	3
MS24693-C27	13	320	3
MS24693-C27	15	75	8
MS24693C28	25	50	4
MS24693-C301	34	30	3

PART NUMBER	FIG	ITEM	UNIT PER ASSY
MS24693-C301	34	35	2
MS24693-C301	34	37	1
MS24693-C47	12	250	2
MS24693-C48	06	30	1
MS24693-C48	35	50	2
MS24694-C104	30	230	1
MS35206-226	33	140	2
MS35206-227	21	20	2
MS35206-227	33	150	5
MS35206-228	33	160	8
MS35335-35	27	40	2
NAS1149F0332P	17	140	1
NAS1149F0332P	17	145	2
NAS1149F0332P	24	60	2
NAS1149F0363P	25	70	4
NAS1149F0432P	23	30	2
NAS1149F0432P	29	130	12
NAS1149F0432P	30	240	13
NAS1149F0432P	30	250	12
NAS1149F0432P	30	260	11
NAS1149F0432P	30	270	8
NAS1149F0463P	18	50	2
NAS1149F0663P	30	280	6
NAS1149F0663P	30	290	4
NAS1149F0663P	34	110	2
NAS1149FN616P	21	30	2
NAS1149FN632P	05	50	8
NAS1149FN632P	05	60	6
NAS1149FN816P	12	220	4
NAS1149FN816P	13	380	4
NAS1149FN816P	24	70	9
NAS1149FN832P	19	30	12
NAS1801-08-8	19	20	6
NAS391B6P	25	60	4
NAS600-10P	20	60	1
NAS601-4P	12	180	3
NAS601-4P	13	340	2
NAS601-4P	32	50	1
NAS601-5P	02	20	2
NAS601-5P	04	120	1
NAS601-5P	08	20	1
NAS601-5P	12	190	4
NAS601-5P	12	260	1
NAS601-5P	13	350	4
NAS601-5P	15	70	2
NAS601-5P	32	60	2
NAS601-7P	03	30	4
NAS601-7P	05	30	6
NAS601-7P	05	35	5
NAS601-7P	13	360	4
NAS601-8P	22	40	1

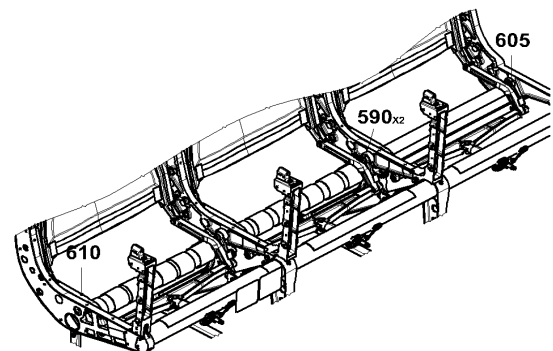
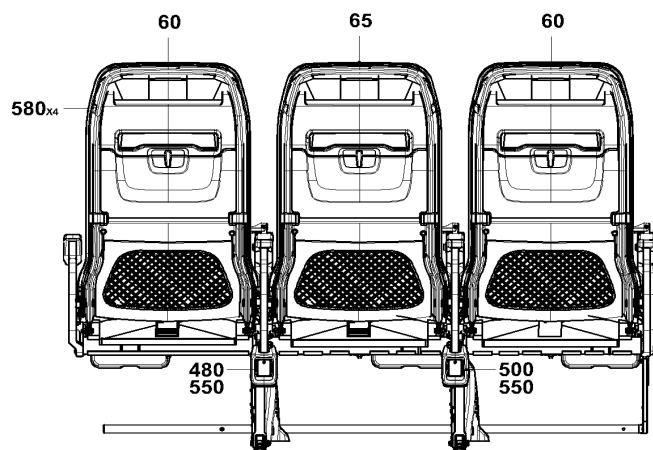
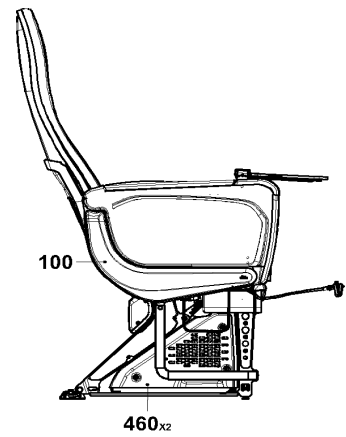
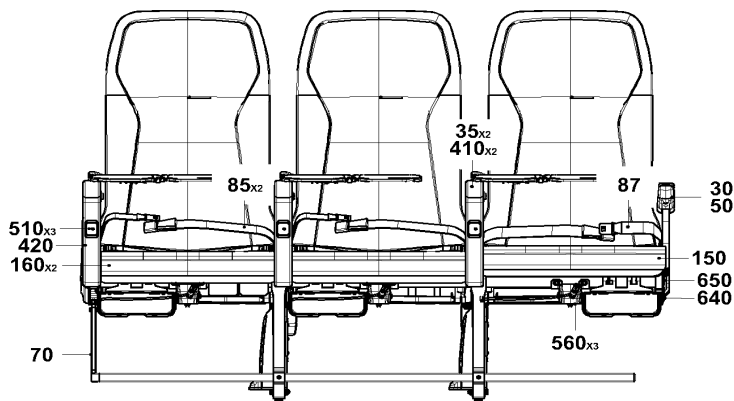


D3 series

PART NUMBER	FIG	ITEM	UNIT PER ASSY
NAS602-10P	11	40	NP
NAS602-12P	11	40A	2
NAS602-8P	12	200	4
NAS602-8P	24	40	6
NAS603-10P	15	80	4
NAS603-16P	24	50	2
NO NUMBER	01	06G	RF
NO NUMBER	01	06H	RF
NO NUMBER	01	05Y	RF
NO NUMBER	01	06AG	RF
NO NUMBER	01	05V	RF
NO NUMBER	01	06AE	RF
NO NUMBER	01	05Z	RF
NO NUMBER	01	06AH	RF
NO NUMBER	01	05W	RF
NO NUMBER	01	06AF	RF
NO NUMBER	01	06AR	RF
NO NUMBER	01	06AJ	RF
NO NUMBER	34	70	NP
NO NUMBER	34	80	NP
NO NUMBER	34	170	NP
NO NUMBER	37	01A	RF
NO NUMBER	34	150	NP
NO NUMBER	35	01A	RF
NO NUMBER	34	160	NP
NO NUMBER	36	01A	RF
PBMS-H25-C	31	60	AR
PLT2I-M69	31	130	AR
PLT2M-M69	31	120	AR
PLT4S-M69	04	130	1
PLT4S-M69	19	70	3
PLT4S-M69	31	140	AR
SJ5302	15	60	2
TES-438	12	270	AR
TES-438	13	410	AR
TES-610	24	100	AR
TES-785	34	210	AR
DELETED	04	65A	
U6873-2.5X10	04	40	1
U8842-A3.5	12	210	4
U8842-A3.5	13	370	4
UBK 10-32 L 1/2	35	110	1
UBK 10-32 L 1/2	37	60	1
UBK 6-32 L 3/8	22	50	1
UBK 6-32 L 3/8	34	60	3
UBK 6-32 L 3/8	34	65	2
UBK 6-32 L 3/8	34	67	1
UBK 8-32 L 3/8	15	105	2
UBK10-32X1	15	95	4
UBK1-4_28x3-4	07	40	2
UBK1-4_28x3-4	29	100	6

PART NUMBER	FIG	ITEM	UNIT PER ASSY
UBK6-32xUNCX1/2	03	40	1
UBK6-32xUNCX1/2	05	40	2
UBK6-32xUNCX1/2	16	40	4
UBK6-32xUNCX3/4	16	50	2
UBK6-32xUNCX3/8	14	20	1
UBK6-32XUNCX3/8	33	170	1
UBK8-32 L1/4	15	100	4
UBK8-32X1-4	15	90	4
Z240H3221020	31	30	1
Z276H3002LT1	31	10	1
Z276H3002LT2	31	10B	1
Z276H3002LT3	31	10A	1
Z276H3002LT4	31	10C	1
Z276H3003LT1	31	20	1
Z276H3003LT2	31	20A	1
Z276H3003LT3	31	20B	1
Z276H3003LT4	31	20C	1

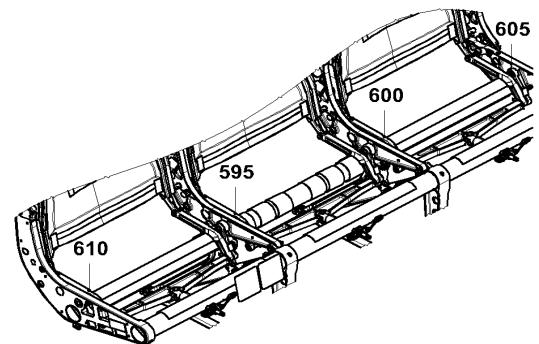
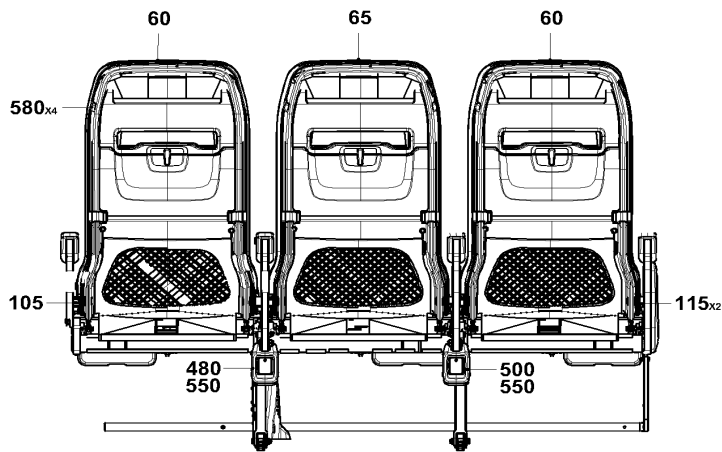
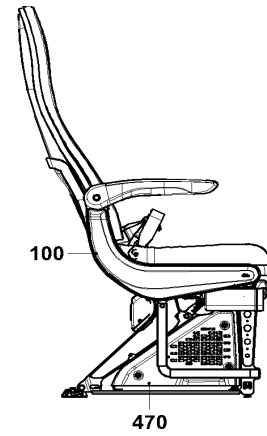
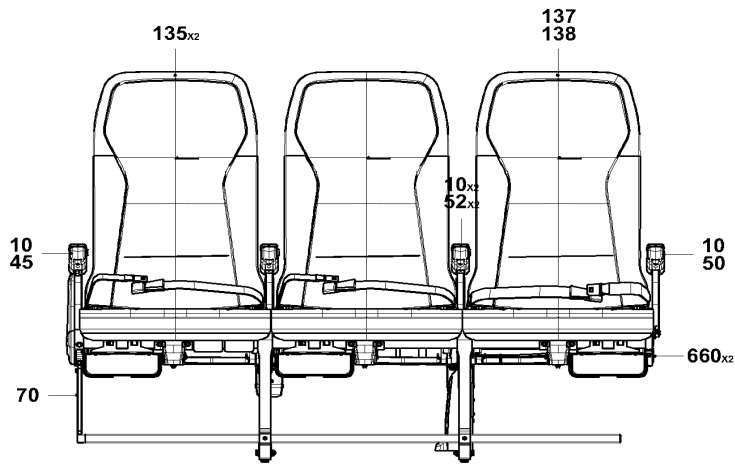
D3 series



SEAT ASSY
Figure 01 (Sheet 1/4)

1L-021

D3 series

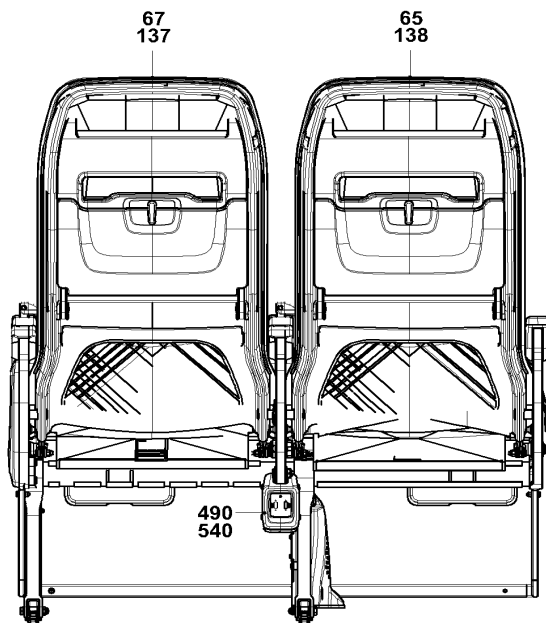
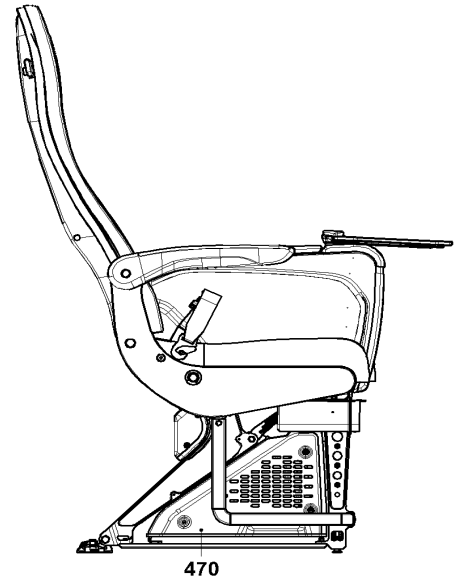
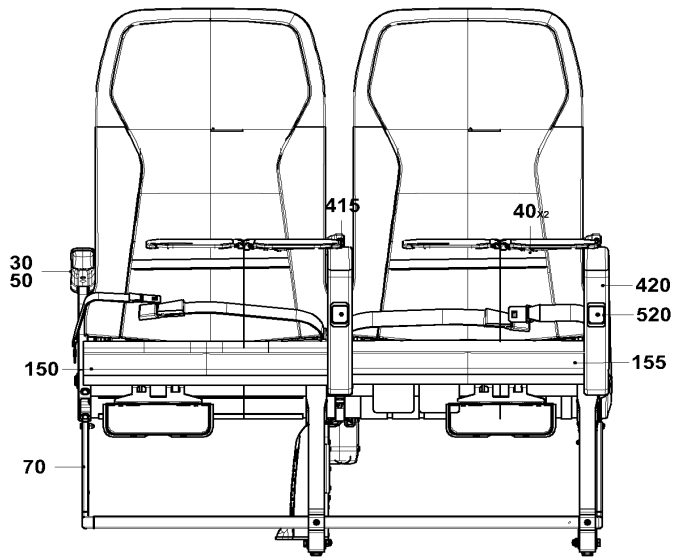


NOTE:
THE SEAT CONFIGURATION SHOWN IS FOR REFERENCE ONLY. SEE TEXT FOR USAGE

SEAT ASSY
Figure 01 (Sheet 2/4)

1L-522

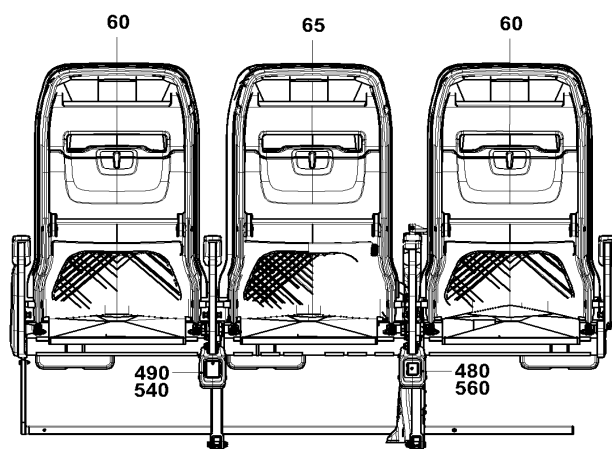
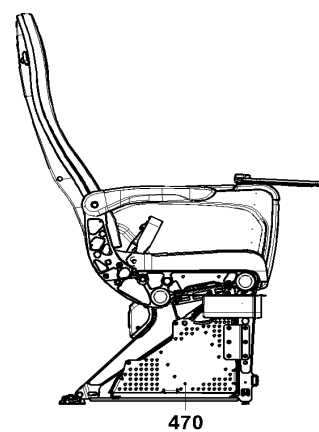
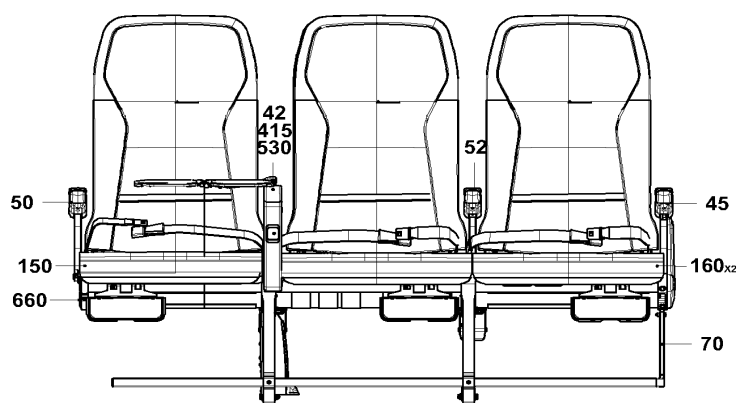
D3 series



SEAT ASSY
Figure 01 (Sheet 3/4)

1L-023

D3 series



NOTE:
THE SEAT CONFIGURATION SHOWN IS FOR REFERENCE ONLY. SEE TEXT FOR USAGE

SEAT ASSY
Figure 01 (Sheet 4/4)

1L-024



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 01A	D3-03H751-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, IAT, Y-BELT, LH, WII	A	RF
- 01B	D3-03H752-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, IAT, Y-BELT, RH, WII	B	RF
- 01C	D3-06H001-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, LH, WII	C	RF
- 01D	D3-06H002-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, RH, WII	D	RF
- 01E	D3-05H001-1LF	NR01	ESSENZA, FWD, TPL, STD, LH, WII	E	RF
- 01F	D3-05H002-1LF	NR01	ESSENZA, FWD, TPL, STD, RH, WII	F	RF
- 01G	D3-05H003-1LF	NR01	ESSENZA, FWD, TPL, STD, LH, WII	G	RF
- 01H	D3-05H004-1LF	NR01	ESSENZA, FWD, TPL, STD, RH, WII	H	RF
- 01J	D3-05H005-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, LH, WII	J	RF
- 01K	D3-05H006-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, RH, WII	K	RF
- 01L	D3-05H007-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, LH, WII	L	RF
- 01M	D3-05H008-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, RH, WII	M	RF
- 01N	D3-07-303-1LF	NR01	ESSENZA, FWD, TPL, NRW, NIP	N	RF
- 01P	D3-05-012-1LF	NR01	ESSENZA, FWD, TPL, STD, RH, NIP	P	RF
- 01Q	D3-07H007-1LF	NR01	ESSENZA, FWD, TPL, IAT, LH, WII	Q	RF
- 01R	D3-02H002-1LF	NR01	ESSENZA, FWD, DBL SPCL, IAT, WII	R	RF
- 01S	D3-05H016-1LF	NR01	ESSENZA, FWD, TPL, STD, RH WII	S	RF
- 01T	D3-05H017-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, LH, WII	T	RF
- 01U	D3-05H018-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, STD, RH WII	U	RF
- 01V	D3-05H019-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, NRW, LH, WII	V	RF
- 01W	D3-05H020-1LF	NR01,NR0 2	ESSENZA, FWD, TPL, NRW, RH, WII	W	RF
- 01X	D3-07-305-1LF	NR01	ESSENZA, FWD, TPL, NRW, LH, NIP	X	RF
- 01Y	D3-05-024-1LF	NR01	ESSENZA, FWD, TPL, NRW, RH, NIP	Y	RF
- 01Z	D3-05H701-1LF	NR02	ESSENZA, FWD, TPL, STD, LH, WII	Z	RF
- 01AA	D3-05H702-1LF	NR02	ESSENZA, FWD, TPL, STD, RH, WII	AA	RF
- 01AB	D3-05H703-1LF	NR02	ESSENZA, FWD, TPL, STD, LH, WII	AB	RF
- 01AC	D3-05H704-1LF	NR02	ESSENZA, FWD, TPL, STD, RH, WII	AC	RF
- 01AD	D3-07H307-1LF	NR02	ESSENZA, FWD, TPL, NRW, LH, WII	AD	RF
- 01AE	D3-07H308-1LF	NR02	ESSENZA, FWD, TPL, NRW, RH, WII	AE	RF
- 01AF	D3-07-603-1LF	NR02	ESSENZA, FWD, TPL, ENRW, LH, DPA, NO REC, NO RR TAB	AF	RF
- 01AG	D3-07-604-1LF	NR02	ESSENZA, FWD, TPL, ENRW, RH, DPA, NO REC, NO RR TAB	AG	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 01AH	D3-03H757-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, IAT, Y-BELT, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BA	RF
- 01AJ	D3-03H758-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, IAT, Y-BELT, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BB	RF
- 01AK	D3-06H007-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BC	RF
- 01AL	D3-06H008-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, RH,, WITH HARNESSSES INSTALLATION NO-ETSO	BD	RF
- 01A M	D3-05H719-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BE	RF
- 01AN	D3-05H720-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BF	RF
- 01AP	D3-05H721-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BG	RF
- 01AQ	D3-05H722-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BH	RF
- 01AR	D3-05H723-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BJ	RF
- 01AS	D3-05H724-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BK	RF
- 01AT	D3-05H047-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BL	RF
- 01AU	D3-05H048-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BM	RF
- 01AV	D3-07-325-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, NRW, LH, DPA, NO RR TAB, NO REC	BN	RF
- 01A W	D3-05-060-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, RH, DPA, NO RR TAB, NO REC	BP	RF
- 01AX	D3-07H039-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, IAT, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BQ	RF
- 01AY	D3-02H006-1LF	NR02,NR0 3	ESSENZA, FWD, DBL SPCL, IAT, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BR	RF
- 01AZ	D3-05H062-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, STD, RH WITH HARNESSSES INSTALLATION NO-ETSO	BS	RF
- 01BA	D3-05H049-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BT	RF
- 01BB	D3-05H050-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, STD, RH WITH HARNESSSES INSTALLATION NO-ETSO	BU	RF
- 01BC	D3-05H051-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, NRW, LH, WITH HARNESSSES INSTALLATION NO-ETSO	BV	RF
- 01BD	D3-05H052-1LF	NR02-NR0 4	ESSENZA, FWD, TPL, NRW, RH, WITH HARNESSSES INSTALLATION NO-ETSO	BW	RF
- 01BE	D3-07-327-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO RR TAB, NO REC	BX	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 01BF	D3-05-064-1LF	NR02,NR0 3	ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO RR TAB, NO REC	BY	RF
- 01BG	D3-07-620-1LF	NR04	ESSENZA, FWD, TPL, XNRW, RH, DPA, SPC UPR, NO REC, NO RR TAB	BZ	RF
- 01BH	D3-07H930-1LF	NR04	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CA	RF
- 01BJ	D3-07H929-1LF	NR04	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CB	RF
- 01BK	D3-07H928-1LF	NR04	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CC	RF
- 01BL	D3-07H927-1LF	NR04	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CD	RF
- 01BN	D3-05H716-1LF	NR04	ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CE	RF
- 01B M	D3-05H715-1LF	NR04	ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CF	RF
- 01BP	D3-07-617-1LF	NR04	ESSENZA, FWD, TPL, XNRW, LH, DPA, NO REC, NO RR TAB	CG	RF
- 01BQ	D3-07H322-1LF	NR04	ESSENZA, FWD, TPL, NRW, RH, WITH HARNESSES INSTALLATION NO-ETSO	CH	RF
- 01BR	D3-07H321-1LF	NR04	ESSENZA, FWD, TPL, NRW, LH, WITH HARNESSES INSTALLATION NO-ETSO	CJ	RF
- 05A	D3-03-751-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, IAT, Y-BELT, LH, REC, IFE PROV	A	RF
- 05B	D3-03-752-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, IAT, Y-BELT, RH, REC, IFE PROV	B	RF
- 05C	D3-06-001-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, LH, DPA, REC, IFE PROV	C	RF
- 05D	D3-06-002-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, RH, DPA, REC, IFE PROV	D	RF
- 05E	D3-05-001-1LF	NR01	• ESSENZA, FWD, TPL, STD, LH, DPA, SPCL UPRIGHT, NO REC, IFE PROV	E	RF
- 05F	D3-05-002-1LF	NR01	• ESSENZA, FWD, TPL, STD, RH, DPA, SPCL UPRIGHT, NO RECLINE, IFE PROV	F	RF
- 05G	D3-05-003-1LF	NR01	• ESSENZA, FWD, TPL, STD, LH, SPCL UPRIGHT, NO ARM OUTBD, NO REC, IFE PROV	G	RF
- 05H	D3-05-004-1LF	NR01	• ESSENZA, FWD, TPL, STD, RH, SPCL UPRIGHT, NO ARM OUTBD, NO REC, IFE PROV	H	RF
- 05J	D3-05-005-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, LH, NO ARM OUTBD, NO RECLINE, IFE PROV	J	RF
- 05K	D3-05-006-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, RH, NO ARM OUTBD, NO RECLINE, IFE PROV	K	RF
- 05L	D3-05-007-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, LH, DPA, NO RECLINE, IFE PROV	L	RF
- 05M	D3-05-008-1LF	NR01,NR0 2	• ESSENZA, FWD, TPL, STD, RH, DPA, NO RECLINE, IFE PROV	M	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 05N	D3-07-007-1LF	NR01	• ESSENZA, FWD, TPL, IAT, LH, NO RECLINE, IFE PROV	Q	RF
- 05P	D3-02-002-1LF	NR01	• ESSENZA, FWD, DBL SPCL, IAT, RH, NO RECLINE, IFE PROV	R	RF
- 05Q	D3-05-016-1LF	NR01	• ESSENZA, FWD, TPL, STD, RH, DPA, IAT OUTB, NO RECLINE, IFE PROV	S	RF
- 05R	D3-05-017-1LF	NR01,NR02	• ESSENZA, FWD, TPL, STD, LH, DPA, BO, NO RECLINE, IFE PROV	T	RF
- 05S	D3-05-018-1LF	NR01,NR02	• ESSENZA, FWD, TPL, STD, RH, DPA, BO, NO RECLINE, IFE PROV	U	RF
- 05T	D3-05-019-1LF	NR01,NR02	• ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO RECLINE, IFE PROV	V	RF
- 05U	D3-05-020-1LF	NR01,NR02	• ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO RECLINE, IFE PROV	W	RF
- 05V	NO NUMBER	NR01	• ESSENZA, FWD, TPL, NRW, LH, DPA, NO REAR TABLE, NO RECLINE	N	RF
- 05W	NO NUMBER	NR01	• ESSENZA, FWD, TPL, STD, RH, DPA, NO REAR TABLE, NO RECLINE	P	RF
- 05Y	NO NUMBER	NR01	• ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO REAR TABLE, NO RECLINE	X	RF
- 05Z	NO NUMBER	NR01	• ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO REAR TABLE, NO RECLINE	Y	RF
- 06A	D3-05-701-1LF	NR02	• ESSENZA, FWD, TPL, STD, LH, DPA, SPCL UPRIGHT, NO REC, IFE PROV	Z	RF
- 06B	D3-05-702-1LF	NR02	• ESSENZA, FWD, TPL, STD, RH, DPA, SPCL UPRIGHT, NO REC, IFE PROV	AA	RF
- 06C	D3-05-703-1LF	NR02	• ESSENZA, FWD, TPL, STD, LH, SPCL UPRIGHT, NO ARM OUTBD. NO REC, IFE PROV	AB	RF
- 06D	D3-05-704-1LF	NR02	• ESSENZA, FWD, TPL, STD, RH, SPCL UPRIGHT, NO ARM OUTBD. NO REC, IFE PROV	AC	RF
- 06E	D3-07-307-1LF	NR02	• ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO REC	AD	RF
- 06F	D3-07-308-1LF	NR02	• ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO REC	AE	RF
- 06G	NO NUMBER	NR02	• ESSENZA, FWD, TPL, ENRW, LH, DPA, NO REC, NO RR TAB	AF	RF
- 06H	NO NUMBER	NR02	• ESSENZA, FWD, TPL, ENRW, RH, DPA, NO REC, NO RR TAB	AG	RF
- 06K	D3-03-757-1LF	NR02-NR04	• ESSENZA, FWD, TPL, IAT, Y-BELT, LH, REC, IFE PROV	BA	RF
- 06L	D3-03-758-1LF	NR02-NR04	• ESSENZA, FWD, TPL, IAT, Y-BELT, RH, REC, IFE PROV	BB	RF
- 06M	D3-06-007-1LF	NR02-NR04	• ESSENZA, FWD, TPL, STD, LH, DPA, REC, IFE PROV	BC	RF
- 06N	D3-06-008-1LF	NR02-NR04	• ESSENZA, FWD, TPL, STD, RH, DPA, REC, IFE PROV	BD	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 06P	D3-05-719-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, LH, DPA, SPC UPR, NO REC, IFE PROV	BE	RF
- 06Q	D3-05-720-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, RH, DPA, SPC UPR, NO REC, IFE PROV	BF	RF
- 06R	D3-05-721-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, LH, SPC UPR, NO ARM OUB, NO REC, IFE PROV	BG	RF
- 06S	D3-05-722-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, RH, SPC UPR, NO ARM OUB, NO REC, IFE PROV	BH	RF
- 06T	D3-05-723-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, LH, NO ARM OUB, NO REC, IFE PROV	BJ	RF
- 06U	D3-05-724-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, RH, NO ARM OUB, NO REC, IFE PROV	BK	RF
- 06V	D3-05-047-1LF	NR02-NR0 4	• ESSENZA, FWD, TPL, STD, LH, DPA, NO REC, IFE PROV	BL	RF
- 06W	D3-05-048-1LF	NR02-NR0 4	• ESSENZA, FWD, TPL, STD, RH, DPA, NO REC, IFE PROV	BM	RF
- 06X	D3-07-039-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, IAT, LH, NO REC, IFE PROV	BQ	RF
- 06Y	D3-02-006-1LF	NR02,NR0 3	• ESSENZA, FWD, DBL SPC, IAT, RH, NO REC, IFE PROV	BR	RF
- 06Z	D3-05-062-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, RH, DPA, IAT OUB, NO REC, IFE PROV	BS	RF
- 06AA	D3-05-049-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, LH, DPA, BO, NO REC, IFE PROV	BT	RF
- 06AB	D3-05-050-1LF	NR02,NR0 3	• ESSENZA, FWD, TPL, STD, RH, DPA, BO, NO REC, IFE PROV	BU	RF
- 06AC	D3-05-051-1LF	NR02-NR0 4	• ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO REC, IFE PROV	BV	RF
- 06AD	D3-05-052-1LF	NR02-NR0 4	• ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO REC, IFE PROV	BW	RF
- 06AE	NO NUMBER	NR02-NR0 4	• ESSENZA, FWD, TPL, NRW, LH, DPA, NO RR TAB, NO REC	BN	RF
- 06AF	NO NUMBER	NR02-NR0 4	• ESSENZA, FWD, TPL, STD, RH, DPA, NO RR TAB, NO REC	BP	RF
- 06AG	NO NUMBER	NR02,NR0 3	• ESSENZA, FWD, TPL, NRW, LH, DPA, BO, NO RR TAB, NO REC	BX	RF
- 06AH	NO NUMBER	NR02,NR0 3	• ESSENZA, FWD, TPL, NRW, RH, DPA, BO, NO RR TAB, NO REC	BY	RF
- 06AJ	NO NUMBER	NR04	• ESSENZA, FWD, TPL, XNRW, RH, DPA, SPC UPR, NO REC, NO RR TAB	BZ	RF
- 06AK	D3-07-930-1LF	NR04	• ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CA	RF
- 06AL	D3-07-929-1LF	NR04	• ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CB	RF
- 06AM	D3-07-928-1LF	NR04	• ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CC	RF
- 06AN	D3-07-927-1LF	NR04	• ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CD	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 06AP	D3-05-716-1LF	NR04	• ESSENZA, FWD, TPL, STD, RH, WITH HARNESSES INSTALLATION NO-ETSO	CE	RF
- 06AQ	D3-05-715-1LF	NR04	• ESSENZA, FWD, TPL, STD, LH, WITH HARNESSES INSTALLATION NO-ETSO	CF	RF
- 06AR	NO NUMBER	NR04	• ESSENZA, FWD, TPL, XNRW, LH, DPA, NO REC, NO RR TAB	CG	RF
- 06AS	D3-07-322-1LF	NR04	• ESSENZA, FWD, TPL, NRW, RH, WITH HARNESSES INSTALLATION NO-ETSO	CH	RF
- 06AT	D3-07-321-1LF	NR04	• ESSENZA, FWD, TPL, NRW, LH, WITH HARNESSES INSTALLATION NO-ETSO	CJ	RF
10	ASK04757A604		•• ARMCAP KIT	C,D,E,F, L,M,N,P, T,U,V,W, X,Y,Z,AA ,AD,AE,A F,AG,BC, BD,BE,B F,BL,BM, BN,BP,B T,BU,BV, BW,BX,B Y,BZ,CE, CF,CG,C	4
- 20	ASK04757A604		SEE 252352 - FIGURE 02 - 01A FOR BKDN •• ARMCAP KIT	G,H,J,K, S,AB,AC, BG,BH,B J,BK,BS, CA,CB,C C,CD	3
30	ASK04757A604		SEE 252352 - FIGURE 02 - 01A FOR BKDN •• ARMCAP KIT	A,B,Q,R, BA,BB,B Q,BR	1
35	ASK04861A289		SEE 252352 - FIGURE 02 - 01A FOR BKDN •• ARMCAP KIT, IAT	A,B,Q,R, BA,BB,B Q,BR	3
40	ASK04861A289		•• ARMCAP KIT, IAT	R,BR	2
42	ASK04861A289		•• ARMCAP KIT, IAT	S,BS	1
45	ASK04661B504		•• ARMREST KIT, INBD	D,BD	NP
45A	ASK04662B504		SEE 252352 - FIGURE 04 - 01A FOR BKDN •• ARMREST KIT, INBD SEE 252352 - FIGURE 04 - 01B FOR BKDN	C,BC	NP
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
50A	ASK04663E504		●● ARMREST KIT, OUTBD	B,D,F,M, P,R,S,U, W,Y,AA, AE,AG,B B,BD,BF, BM,BP,B R,BS,BU, BW,BY,B Z,CE,CH	NP
50C	ASK04664E504		SEE 252352 - FIGURE 04 - 01C FOR BKDN ●● ARMREST KIT, OUTBD	A,C,E,L, N,Q,T,V, X,Z,AD,A F,BA,BC, BE,BL,B N,BQ,BT, BV,BX,C F,CG,CJ	NP
- 52	ASK04663D504		SEE 252352 - FIGURE 04 - 01D FOR BKDN ●● ARMREST KIT	F,H,K,M, P,S,U,W, Y,AA,AC, AE,AG,B F,BH,BK, BM,BP,B S,BU,BW ,BY,BZ,C A,CC,CE .CH	NP
- 52A	ASK04664D504		SEE 252352 - FIGURE 04 - 01E FOR BKDN ●● ARMREST KIT	E,G,J,L, N,T,V,X, Z,AB,AD, AF,BE,B G,BJ,BL, BN,BT,B V,BX,CB, CD,CF,C G,CJ	NP
- 55	ASP09643QV57	NR01,NR0 3	SEE 252352 - FIGURE 04 - 01F FOR BKDN ●● BACKREST STRUCTURE	E,F,G,H, N,BE,BF, BG,BH,B N	3
- 55A	ASP09643YV57	NR02,NR0 4	●● BACKREST STRUCTURE	Z,AA,AB, AC,CC,C D,CE,CF	3
60	ASP09643FV57		●● BACKREST STRUCTURE	A,C,BA,B C	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
60A	ASP09643JV57	NR01,NR0 3	●● BACKREST STRUCTURE	J,L,Q,T,V ,AD,BJ,B L,BQ,BT, BV,CB,C J	2
60B	ASP09643PV57		●● BACKREST STRUCTURE	X,BX	2
60C	ASP09644FV57		●● BACKREST STRUCTURE	B,D,BB,B D	2
60D	ASP09644JV57		●● BACKREST STRUCTURE	K,M,S,U, W,AE,BK ,BM,BS, BU,BW, CA,CH	2
60E	ASP09644PV57	NR01,NR0 3	●● BACKREST STRUCTURE	P,Y,BP,B Y	2
65	ASP09643EV57	NR01,NR0 3	●● BACKREST STRUCTURE	A,B,C,D, BA,BB,B C,BD	1
65A	ASP09643HV57		●● BACKREST STRUCTURE	J,K,L,M, Q,R,S,T, U,V,W,A D,AE,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	1
60F	ASP09621CV57	NR02,NR0 4	●● BACKREST STRUCTURE	AF,AG,B Z,CG	2
65B	ASP09643NV57	NR01,NR0 3	●● BACKREST STRUCTURE	P,X,Y,BP ,BX,BY	1
65C	ASP09643WV57	NR01,NR0 3	●● BACKREST STRUCTURE	AF,AG,B Z,CG	1
67	ASP09644JV57		●● BACKREST STRUCTURE	R,BR	1
70	ASK04945A254		●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01G FOR BKDN	V,BV	1
70A	ASK04945B254		●● BAR KIT, BAGGAGE	A,C,E,G, J,L,T,Z,A B,BA,BC, BE,BG,B J,BL,BT, CB,CD,C F	1
70B	ASK04945G254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01D FOR BKDN SEE 252352 - FIGURE 17 - 01A FOR BKDN	Q,BQ	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
70C	ASK04945F254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01B FOR BKDN	N,BN	1
70D	ASK04945J254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01C FOR BKDN	X,BX	1
70E	ASK04946A254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01E FOR BKDN	W,Y,BW, BY	1
70F	ASK04946B254		●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01F FOR BKDN	B,D,F,H, K,M,P,U, AA,AC,B B,BD,BF, BH,BK,B M,BP,BU ,CA,CC, CE	1
70G	ASK04946G254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01H FOR BKDN	S,BS	1
70H	ASK04946H254	NR01,NR0 3	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01J FOR BKDN	R,BR	1
70J	ASK04945K254	NR02,NR0 4	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01K FOR BKDN	AF,CG	1
70K	ASK04945S254	NR02,NR0 4	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01L FOR BKDN	AD,CJ	1
70L	ASK04946K254	NR02,NR0 4	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01M FOR BKDN	AG,BZ	1
70M	ASK04946S254	NR02,NR0 4	●● BAR KIT, BAGGAGE SEE 252352 - FIGURE 17 - 01N FOR BKDN	AE,CH	1
- 75	NO NUMBER	NR01,NR0 3	●● BELT, SAFETY	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	3
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
			ORDER OVRLGHT P/N 2192-1-041-8034		
- 80	NO NUMBER	NR01	•• BELT, SAFETY	R,BR	2
			ORDER OVRLGHT P/N 2192-1-041-8034		
85	NO NUMBER		•• BELT, SAFETY	A,BA	2
			ORDER OVRLGHT P/N 2326-1-031-8034		
85A	NO NUMBER		•• BELT, SAFETY	B,BB	2
			ORDER OVRLGHT P/N 2326-1-041-8034		
87	NO NUMBER		•• BELT, SAFETY	B,BB	1
			ORDER OVRLGHT P/N 2326-1-031-8034		
87A	NO NUMBER		•• BELT, SAFETY	A,BA	1
			ORDER OVRLGHT P/N 2326-1-041-8034		
- 90	ASM07451A4GV		•• BOTTOM STRUCTURE ASSY	C,BC	1
			SEE 252352 - FIGURE 34 - 01A FOR BKDN		
- 90A	ASM07451E4GV		•• BOTTOM STRUCTURE ASSY	L,T,Z,BL, BT,CF	1
			SEE 252352 - FIGURE 34 - 01B FOR BKDN		
- 90B	ASM07451J4GV		•• BOTTOM STRUCTURE ASSY	J,AB,BJ	1
			SEE 252352 - FIGURE 34 - 01C FOR BKDN		
- 90C	ASM07451K4GV	NR01,NR0 3	•• BOTTOM STRUCTURE ASSY	E,BE	1
			SEE 252352 - FIGURE 34 - 01D FOR BKDN		
- 90D	ASM07451L4GV	NR01,NR0 3	•• BOTTOM STRUCTURE ASSY	G,BG	1
			SEE 252352 - FIGURE 34 - 01E FOR BKDN		
- 90E	ASM07452A4GV		•• BOTTOM STRUCTURE ASSY	D,BD	1
			SEE 252352 - FIGURE 34 - 01F FOR BKDN		
- 90F	ASM07452E4GV		•• BOTTOM STRUCTURE ASSY	M,P,U,A A,BM,BP ,BU,CE	1
			SEE 252352 - FIGURE 34 - 01G FOR BKDN		
- 90G	ASM07452H4GV	NR01,NR0 3	•• BOTTOM STRUCTURE ASSY	S,BS	1
			SEE 252352 - FIGURE 34 - 01H FOR BKDN		
- 90H	ASM07452J4GV		•• BOTTOM STRUCTURE ASSY	K,AC,BK	1
			SEE 252352 - FIGURE 34 - 01J FOR BKDN		
- 90J	ASM07452K4GV	NR01,NR0 3	•• BOTTOM STRUCTURE ASSY	F,BF	1
			SEE 252352 - FIGURE 34 - 01K FOR BKDN		
- 90K	ASM07452L4GV	NR01,NR0 3	•• BOTTOM STRUCTURE ASSY	H,BH	1
			SEE 252352 - FIGURE 34 - 01L FOR BKDN		
- 90L	ASM07461A4GV		•• BOTTOM STRUCTURE ASSY	V,BV	1
			SEE 252352 - FIGURE 34 - 01M FOR BKDN		
- 90M	ASM07462A4GV		•• BOTTOM STRUCTURE ASSY	W,Y,BW, BY	1
			SEE 252352 - FIGURE 34 - 01N FOR BKDN		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 90N	ASM07499A4GV	NR01,NR0 3	●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01P FOR BKDN	A,BA	1
- 90P	ASM07499E4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01Q FOR BKDN	Q,BQ	1
- 90Q	ASM07500A4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01R FOR BKDN	B,BB	1
- 90R	ASM07543B4GV	NR01,NR0 3	●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01S FOR BKDN	N,BN	1
- 90S	ASM07543C4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01T FOR BKDN	X,AD,BX, CJ	1
- 90T	ASM07722A4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01U FOR BKDN	R,BR	1
- 90U	ASM07543G4GV	NR02,NR0 4	●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01V FOR BKDN	AF,CG	1
- 90V	ASM07544C4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01W FOR BKDN	AE,CH	1
- 90W	ASM07544G4GV		●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 01Z FOR BKDN	AG,BZ	1
- 90X	ASM09653A4GV	NR04	●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 02A FOR BKDN	CB,CD	1
- 90Y	ASM09654A4GV	NR04	●● BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 34 - 02B FOR BKDN	CA,CC	1
100	ASK04791E366	NR01-NR0 3	●● BUMPER KIT SEE 252352 - FIGURE 05 - 01A FOR BKDN	B,F,H,K, M,P,S,U, W,Y,AA, AC,AE,A G,BB,BF, BH,BK,B M,BP,BS ,BU,BW, BY	NP
100A	ASK04791F366	NR01-NR0 3	●● BUMPER KIT SEE 252352 - FIGURE 05 - 01B FOR BKDN	D,BD	NP
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
100B	ASK04792E366	NR01-NR0 3	●● BUMPER KIT	A,E,G,J,L ,N,Q,T,V, X,Z,AB,A D,AF,BA, BE,BG,B J,BL,BN, BQ,BT,B V,BX	NP
			SEE 252352 - FIGURE 05 - 01C FOR BKDN		
100C	ASK04792F366	NR01-NR0 3	●● BUMPER KIT	C,BC	NP
			SEE 252352 - FIGURE 05 - 01D FOR BKDN		
100D	ASK04859B366	NR01,NR0 3	●● BUMPER KIT	R,BR	NP
			SEE 252352 - FIGURE 05 - 01E FOR BKDN		
100E	ASK04791S366		●● BUMPER KIT	B,F,H,K, M,P,S,U, W,Y,AA, AC,AE,A G,BB,BF, BH,BK,B M,BP,BS ,BU,BW, BY,BZ,C A,CC,CE ,CH	1
			SEE 252352 - FIGURE 05 - 01F FOR BKDN		
100F	ASK04792S366		●● BUMPER KIT	A,E,G,J,L ,N,Q,T,V, X,Z,AB,A D,AF,BA, BE,BG,B J,BL,BN, BQ,BT,B V,BX,CB, CD,CF,C G,CJ	1
			SEE 252352 - FIGURE 05 - 01G FOR BKDN		
100G	ASK04791T366		●● BUMPER KIT	D,BD	1
			SEE 252352 - FIGURE 05 - 01H FOR BKDN		
100H	ASK04792T366		●● BUMPER KIT	C,BC	1
			SEE 252352 - FIGURE 05 - 01J FOR BKDN		
100J	ASK05795A366		●● BUMPER KIT	R,BR	1
			SEE 252352 - FIGURE 05 - 01K FOR BKDN		
105	ASK04643F000	NR01-NR0 3	●● BUSHINGS KIT	E,F,BE,B F	1
			SEE 252352 - FIGURE 07 - 01A FOR BKDN		
105A	ASK04643S000	NR02,NR0 4	●● BUSHINGS KIT	AF,AG,B Z,CG	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY SEE 252352 - FIGURE 07 - 01E FOR BKDN		
- 110	ASK04643C000	NR01-NR0 3	●● BUSHINGS KIT SEE 252352 - FIGURE 07 - 01B FOR BKDN	G,H,BG, BH	3
- 110A	ASK04643J000	NR02,NR0 4	●● BUSHINGS KIT SEE 252352 - FIGURE 07 - 01C FOR BKDN	J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV, BW,BX,B Y,CA,CB, CC,CD,C	3
115	ASK04643C000	NR01-NR0 3	●● BUSHINGS KIT SEE 252352 - FIGURE 07 - 01B FOR BKDN	E,F,BE,B F	2
117	ASK04643G000	NR01-NR0 3	●● BUSHINGS KIT SEE 252352 - FIGURE 07 - 01D FOR BKDN	R,BR	2
117A	ASK04643H000	NR02,NR0 4	●● BUSHINGS KIT	AF,AG,B Z,CG	2
- 120	ASK04959A151		●● COVER KIT, FINGER TRAP SEE 252352 - FIGURE 08 - 01A FOR BKDN	C,D,E,F, G,H,J,K, L,M,N,P, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BC,B D,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BT,BU	2
- 125	ASK04959A151		●● COVER KIT, FINGER TRAP SEE 252352 - FIGURE 08 - 01A FOR BKDN	S,BS	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 130	ASP09575A1LF		●● CUSHION ASSY, BACKREST	A,B,C,D, E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,AD, AE,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BP,BQ ,BS,BT,B	3
			SEE 252352 - FIGURE 09 - 01A FOR BKDN		
135	ASP09575A1LF		●● CUSHION ASSY, BACKREST	V,W,Y,B V,BW,BY	2
			SEE 252352 - FIGURE 09 - 01A FOR BKDN		
135A	ASP09575B1LF		●● CUSHION ASSY, BACKREST	N,X,AD,A E,BN,BX, BZ,CG,C H,CJ	2
			SEE 252352 - FIGURE 09 - 01B FOR BKDN		
135B	ASP09575C1LF	NR02,NR0 4	●● CUSHION ASSY, BACKREST	AF,AG,B Z,CG	2
			SEE 252352 - FIGURE 09 - 01C FOR BKDN		
137	ASP09575A1LF		●● CUSHION ASSY, BACKREST	N,R,X,B N,BR,BX, CH,CJ	1
			SEE 252352 - FIGURE 09 - 01A FOR BKDN		
138	ASP09575B1LF		●● CUSHION ASSY, BACKREST	R,V,W,Y, AF,AG,B R,BV,BW ,BY	1
			SEE 252352 - FIGURE 09 - 01B FOR BKDN		
- 140	ASP09567A1LF		●● CUSHION ASSY, BOTTOM	C,D,E,F, L,M,P,T, U,Z,AA,B C,BD,BE, BF,BL,B M,BP,BT, BU,CE,C F	3
			SEE 252352 - FIGURE 10 - 01A FOR BKDN		
- 140A	ASP09567B1LF		●● CUSHION ASSY, BOTTOM	G,H,J,K, AB,AC,B G,BH,BJ, BK	3
			SEE 252352 - FIGURE 10 - 01B FOR BKDN		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 140B	ASP09567C1LF		●● CUSHION ASSY, BOTTOM	N,V,W,X, Y,AD,AE, AF,AG,B N,BV,BW ,BX,BY,B Z,CG,CH ,CJ	3
150	ASP09567D1LF		SEE 252352 - FIGURE 10 - 01C FOR BKDN ●● CUSHION ASSY, BOTTOM	A,BA	
150A	ASP09568D1LF		SEE 252352 - FIGURE 10 - 01D FOR BKDN ●● CUSHION ASSY, BOTTOM	B,BB	
150B	ASP09567M1LF	NR01,NR0 3	SEE 252352 - FIGURE 10 - 01E FOR BKDN ●● CUSHION ASSY, BOTTOM	Q,BQ	
150C	ASP09567G1LF	NR01,NR0 3	SEE 252352 - FIGURE 10 - 01F FOR BKDN ●● CUSHION ASSY, BOTTOM	R,BR	
150D	ASP09567C1LF		SEE 252352 - FIGURE 10 - 01G FOR BKDN ●● CUSHION ASSY, BOTTOM	S,BS	
150E	ASP09567N1LF	NR04	SEE 252352 - FIGURE 10 - 01C FOR BKDN ●● CUSHION ASSY, BOTTOM	CE,CB,C C,CD	
155	ASP09567H1LF	NR01-NR0 3	●● CUSHION ASSY, BOTTOM	R,BR	
160	ASP09567E1LF		SEE 252352 - FIGURE 10 - 01H FOR BKDN ●● CUSHION ASSY, BOTTOM	A,B,BA,B B	
160A	ASP09567L1LF	NR01-NR0 3	SEE 252352 - FIGURE 10 - 01J FOR BKDN ●● CUSHION ASSY, BOTTOM	Q,BQ	
160B	ASP09567A1LF		SEE 252352 - FIGURE 10 - 01K FOR BKDN ●● CUSHION ASSY, BOTTOM	S,BS	
160C	ASP09567F1LF		SEE 252352 - FIGURE 10 - 01A FOR BKDN ●● CUSHION ASSY, BOTTOM	AF,AG,B Z,CG	
160D	ASP09567B1LF		SEE 252352 - FIGURE 10 - 01L FOR BKDN ●● CUSHION ASSY, BOTTOM	CA,CB,C C,CD	
- 200	ASK04871A366		SEE 252352 - FIGURE 10 - 01B FOR BKDN ●● FAIRING KIT, SPREADER	C,BC	
- 200A	ASK04872A366		SEE 252352 - FIGURE 16 - 01A FOR BKDN ●● FAIRING KIT, SPREADER	D,BD	
- 210	ASK04771B000		SEE 252352 - FIGURE 16 - 01B FOR BKDN ●● GAP FILLER KIT	G,J,AB,B G,BJ,CB, CD	
			SEE 252352 - FIGURE 18 - 01B FOR BKDN		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 210A	ASK04772B000		●● GAP FILLER KIT	H,K,AC,B H,BK,CA, CC	
			SEE 252352 - FIGURE 18 - 01A FOR BKDN		
- 230	ASK04889A000		●● RECLINE KIT, BUSHINGS	A,B,BA,B B	
			SEE 252352 - FIGURE 29 - 01A FOR BKDN		
- 230A	ASK04889B000		●● RECLINE KIT, BUSHINGS	C,BC	
			SEE 252352 - FIGURE 29 - 01B FOR BKDN		
- 230B	ASK04890B000		●● RECLINE KIT, BUSHINGS	D,BD	
			SEE 252352 - FIGURE 29 - 01C FOR BKDN		
- 235	ASK04813B000		●● RECLINE KIT, SUPPORTS	A,B,C,D, BA,BB,B C,BD	
			SEE 252352 - FIGURE 28 - 01A FOR BKDN		
- 240	ASK04817A000		●● RECLINE KIT, JACK	A,B,C,D, BA,BB,B C,BD	
			SEE 252352 - FIGURE 27 - 01A FOR BKDN		
- 350	AIT-T8KEM4		●● LABEL, RFID		
- 360	ASP09577A1LF		●● LITERATURE POCKET, LOWER	A,B,C,D, E,F,G,H, J,K,L,M, N,Q,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BN, BQ,BS,B T,BU,BV, BW,CA, CB	
- 365	ASP09577A1LF		●● LITERATURE POCKET, LOWER	R,BR	
- 380	HG00021-00		●● SPACER, STROKE LIMIT		
- 385	ASK04899A0GV		●● LIFEVEST POUCH INSTL. KIT	A,B,C,D, E,F,G,H, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B E,BF,BG, BH,BJ,B K,BL,BM, BN,BQ,B	
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY SEE 252352 - FIGURE 19 - 01A FOR BKDN		
- 390	ASK04899A0GV		•• LIFEVEST POUCH INSTL. KIT SEE 252352 - FIGURE 19 - 01A FOR BKDN	R,BR	
410	ASK04565E1LF		•• SIDE KIT, CNT SEE 252352 - FIGURE 13 - 01A FOR BKDN	A,BA	NP
410A	ASK04566E1LF		•• SIDE KIT, CNT SEE 252352 - FIGURE 13 - 01B FOR BKDN	B,BB	NP
410B	ASK04565F1LF	NR01,NR0 3	•• SIDE KIT, CNT SEE 252352 - FIGURE 13 - 01C FOR BKDN	Q,BQ	NP
415	ASK04566F1LF	NR01,NR0 3	•• SIDE KIT, CNT SEE 252352 - FIGURE 13 - 01D FOR BKDN	R,S,BR,B S	NP
420	ASK04541E1LF		•• SIDE KIT, INBOARD SEE 252352 - FIGURE 12 - 01A FOR BKDN	A,BA	NP
420A	ASK04542E1LF		•• SIDE KIT, INBOARD SEE 252352 - FIGURE 12 - 01B FOR BKDN	B,BB	NP
420B	ASK04541D1LF	NR01,NR0 3	•• SIDE KIT, INBOARD SEE 252352 - FIGURE 12 - 01C FOR BKDN	Q,BQ	NP
420C	ASK04542D1LF	NR01,NR0 3	•• SIDE KIT, INBOARD SEE 252352 - FIGURE 12 - 01D FOR BKDN	R,BR	NP
- 430	ASK04642EP54		•• TABLE KIT, IN-ARM SEE 252352 - FIGURE 14 - 01A FOR BKDN	B,BB	
- 430A	ASK04641EP54		•• TABLE KIT, IN-ARM SEE 252352 - FIGURE 14 - 01B FOR BKDN	A,Q,BA,B Q	
- 440	ASK04642EP54		•• TABLE KIT, IN-ARM SEE 252352 - FIGURE 14 - 01A FOR BKDN	R,BR	
- 445	ASK04642EP54		•• TABLE KIT, IN-ARM SEE 252352 - FIGURE 14 - 01A FOR BKDN	S,BS	
- 450	ASK04735A450		•• TABLE KIT, REAR SEE 252352 - FIGURE 15 - 01A FOR BKDN	A,B,C,D, BA,BB,B C,BD	
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 450A	ASK04737A450		●● TABLE KIT, REAR	J,K,L,M, Q,S,T,U, V,W,Z,A A,AB,AC, AD,AE,B J,BK,BL, BM,BQ,B S,BT,BU, BV,BW,C A,CB,CC ,CD,CE, CF,CH,C J	
- 450B	ASK04803A450		●● TABLE KIT, REAR	E,F,G,H, BE,BF,B G,BH	
- 455	ASK04737A450		●● TABLE KIT, REAR	R,BR	
460	DELETED		SEE 252352 - FIGURE 15 - 01B FOR BKDN		
460A	DELETED		SEE 252352 - FIGURE 15 - 01C FOR BKDN		
470	ASK04835A4GV		●● SEB KIT	A,C,E,G, J,L,Q,R, T,V,Z,AB ,AD,BA,B C,BE,BG ,BJ,BL,B Q,BR,BT, BV,CB,C D,CF,CJ	
470A	ASK04836A4GV		●● SEB KIT	B,D,F,H, K,M,S,U, W,AA,AC ,AE,BB,B D,BF,BH, BK,BM,B S,BU,BW ,CA,CC, CE,CH	
			SEE 252352 - FIGURE 24 - 01A FOR BKDN		
			SEE 252352 - FIGURE 24 - 01B FOR BKDN		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
480	ASK04841A4GV		•• USB KIT	A,B,C,D, E,F,G,H, J,K,L,M, Q,T,U,V, Z,AA,AB, AC,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BQ,BT ,BU,BV,C A,CB,CC ,	
480A	ASK04841B4GV	NR01,NR0 3	SEE 252352 - FIGURE 25 - 01A FOR BKDN •• USB KIT	S,BS	
490	ASK04841C4GV		SEE 252352 - FIGURE 25 - 01B FOR BKDN •• USB KIT	Q,R,S,V, W,AD,AE ,BQ,BR, BS,BV,B W,CH,CJ	
500	ASK04842A4GV		SEE 252352 - FIGURE 25 - 01C FOR BKDN •• USB KIT	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	
510	ASP10275A000		SEE 252352 - FIGURE 25 - 01D FOR BKDN •• COVER KIT	A,B,Q,BA ,BB,BQ	
520	ASP10275A000		SEE 252352 - FIGURE 20 - 01A FOR BKDN •• COVER KIT	R,BR	
530	ASP10275A000		SEE 252352 - FIGURE 20 - 01A FOR BKDN •• COVER KIT	S,BS	
540	ASP10275B000		SEE 252352 - FIGURE 20 - 01A FOR BKDN •• COVER KIT	R,S,BR,B S	
			SEE 252352 - FIGURE 20 - 01B FOR BKDN		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
550	ASP10275B000		●● COVER KIT	A,B,C,D, E,F,G,H, J,K,L,M, Q,T,U,V, W,BA,BB ,BC,BD,B E,BF,BG, BH,BJ,B K,BL,BM, BQ,BT,B U,BV,BW	
			SEE 252352 - FIGURE 20 - 01B FOR BKDN		
560	ASP10275C000	NR01,NR0 3	●● COVER KIT	S,BS	
			SEE 252352 - FIGURE 20 - 01C FOR BKDN		
570	ASK05109A368		●● COVER KIT, RECLINE	A,B,C,D, BA,BB,B C,BD	
			SEE 252352 - FIGURE 21 - 01A FOR BKDN		
580	ASK04857A000		●● COAT HOOK KIT	A,B,C,D, J,K,L,M, P,Q,S,T, U,V,W,X, Y,BA,BB, BC,BD,B J,BK,BL, BM,BP,B Q,BS,BT, BU,BV,B W,BX,BY ,CA,CB. CH,CJ	
			SEE 252352 - FIGURE 22 - 01A FOR BKDN		
585	ASK04857A000		●● COAT HOOK KIT	R,BR	
			SEE 252352 - FIGURE 22 - 01A FOR BKDN		
590	ASK04881A000		●● LEVER KIT	A,B,BA,B B	
			SEE 252352 - FIGURE 26 - 01A FOR BKDN		
595	ASK04881A000		●● LEVER KIT	C,D,BC, BD	
			SEE 252352 - FIGURE 26 - 01A FOR BKDN		
600	ASK04881B000		●● LEVER KIT	C,BC	
			SEE 252352 - FIGURE 26 - 01B FOR BKDN		
600A	ASK04882B000		●● LEVER KIT	D,BD	
			SEE 252352 - FIGURE 26 - 01C FOR BKDN		
605	ASK04883A000		●● LEVER KIT	A,BA	
			SEE 252352 - FIGURE 26 - 01D FOR BKDN		
605A	ASK04884A000		●● LEVER KIT	B,BB	
			SEE 252352 - FIGURE 26 - 01E FOR BKDN		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
605B	ASK04885A000		•• LEVER KIT SEE 252352 - FIGURE 26 - 01F FOR BKDN	C,BC	
605C	ASK04886A000		•• LEVER KIT SEE 252352 - FIGURE 26 - 01G FOR BKDN	D,BD	
610	ASK04887A000		•• LEVER KIT SEE 252352 - FIGURE 26 - 01H FOR BKDN	A,C,BA,B C	
610A	ASK04888A000		•• LEVER KIT SEE 252352 - FIGURE 26 - 01J FOR BKDN	B,D,BB,B D	
- 620	ASK05125A000		•• STEP BAR KIT SEE 252352 - FIGURE 23 - 01A FOR BKDN	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	
- 630	ASK04725A000		•• UPRIGHT KIT SEE 252352 - FIGURE 30 - 01A FOR BKDN	E,F,L,M, P,Z,AA,B E,BF,BL, BM,BP,C E,CF	
- 630A	ASK04725B000	NR01,NR0 3	•• UPRIGHT KIT SEE 252352 - FIGURE 30 - 01B FOR BKDN	R,BR	
- 630B	ASK04725C000	NR01,NR0 3	•• UPRIGHT KIT SEE 252352 - FIGURE 30 - 01C FOR BKDN	N,BN	
- 630C	ASK04725E000		•• UPRIGHT KIT SEE 252352 - FIGURE 30 - 01D FOR BKDN	G,H,J,K, Q,AB,AC ,BG,BH, BJ,BK,B Q,CA,CB ,CC,CD	
- 630D	ASK04725F000		•• UPRIGHT KIT SEE 252352 - FIGURE 30 - 01E FOR BKDN	T,U,BT,B U	
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 630E	ASK04725G000		•• UPRIGHT KIT	V,W,X,Y, AD,AE,B V,BW,BX ,BY,CH, CJ	
			SEE 252352 - FIGURE 30 - 01F FOR BKDN		
- 630F	ASK04725D000	NR01,NR0 3	•• UPRIGHT KIT	S,BS	
			SEE 252352 - FIGURE 30 - 01G FOR BKDN		
- 630G	ASK04725L000	NR02,NR0 4	•• UPRIGHT KIT	AF,AG,B Z,CG	
			SEE 252352 - FIGURE 30 - 01H FOR BKDN		
640	GSP05653C255		•• COVER	A,B,BA,B B	
650	GSP05653B255		•• COVER	A,B,BA,B B	
660	GSP05653B255		•• COVER	C,D,E,F, G,H,J,K, L,M,N,P, Q,S,T,U, V,W,X,Y, AF,AG,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B N,BP,BQ ,BS,BT,B U,BV,BW ,	
- 665	ASK04733B1LF	NR01,NR0 2	•• LITERATURE POCKET KIT, UPPER	E,G,Z,AB ,BE,BG	NP
			SEE 252352 - FIGURE 11 - 01A FOR BKDN		
- 665A	ASK04733C1LF	NR01	•• LITERATURE POCKET KIT, UPPER	N	NP
			SEE 252352 - FIGURE 11 - 01B FOR BKDN		
- 665B	ASK04733D1LF	NR01,NR0 2	•• LITERATURE POCKET KIT, UPPER	A,B,C,D, J,K,L,M, Q,S,T,U, V,W	NP
			SEE 252352 - FIGURE 11 - 01C FOR BKDN		
- 665C	ASK04734B1LF	NR01,NR0 2	•• LITERATURE POCKET KIT, UPPER	F,H,AA,A C	NP
			SEE 252352 - FIGURE 11 - 01D FOR BKDN		
665D	ASK04733D1LF	NR01,NR0 2	•• LITERATURE POCKET KIT, UPPER	R,BR	NP
			SEE 252352 - FIGURE 11 - 01C FOR BKDN		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01			SEAT ASSY		
- 665E	ASK04733M1LF	NR03,NR0 4	●● LITERATURE POCKET KIT, UPPER	BA,BB,B C,BD,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	NP
- 665F	ASK04733N1LF	NR03,NR0 4	SEE 252352 - FIGURE 11 - 01E FOR BKDN ●● LITERATURE POCKET KIT, UPPER	BE,BG,C D,CF	NP
- 665G	ASK04733P1LF	NR03	SEE 252352 - FIGURE 11 - 01F FOR BKDN ●● LITERATURE POCKET KIT, UPPER	BN	NP
- 665H	ASK04734N1LF	NR03,NR0 4	SEE 252352 - FIGURE 11 - 01G FOR BKDN ●● LITERATURE POCKET KIT, UPPER	BF,BH,C C,CE	NP
- 670	ASE01069B000		SEE 252352 - FIGURE 11 - 01H FOR BKDN ● ELECTRICAL SYSTEM ASSY	A,BA	NP
- 670A	ASE01070B000		SEE 252352 - FIGURE 31 - 01A FOR BKDN ● ELECTRICAL SYSTEM ASSY	B,BB	NP
- 670B	ASE01071B000		SEE 252352 - FIGURE 31 - 01B FOR BKDN ● ELECTRICAL SYSTEM ASSY	C,E,G,J, L,T,Z,AB, BC,BE,B G,BJ,BL, BT,CB,C D,CF	NP
- 670C	ASE01072B000		SEE 252352 - FIGURE 31 - 01C FOR BKDN ● ELECTRICAL SYSTEM ASSY	D,F,H,K, M,U,AA, AC,BD,B F,BH,BK, BM,BU,C A,CC,CE	NP
- 670D	ASE01074B000	NR01,NR0 3	SEE 252352 - FIGURE 31 - 01D FOR BKDN ● ELECTRICAL SYSTEM ASSY	R,BR	NP
- 670E	ASE01076B000	NR01,NR0 3	SEE 252352 - FIGURE 31 - 01E FOR BKDN ● ELECTRICAL SYSTEM ASSY	S,BS	NP
- 670F	ASE01077B000	NR01,NR0 3	SEE 252352 - FIGURE 31 - 01F FOR BKDN ● ELECTRICAL SYSTEM ASSY	Q,BQ	NP
- 670G	ASE01079B000		SEE 252352 - FIGURE 31 - 01G FOR BKDN ● ELECTRICAL SYSTEM ASSY	V,AD,BV, CJ	NP
			SEE 252352 - FIGURE 31 - 01H FOR BKDN		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
01 - 670H	ASE01080B000		SEAT ASSY • ELECTRICAL SYSTEM ASSY SEE 252352 - FIGURE 31 - 01J FOR BKDN	W,AE,B W,CH	NP

- ITEM NOT ILLUSTRATED

25-23-52

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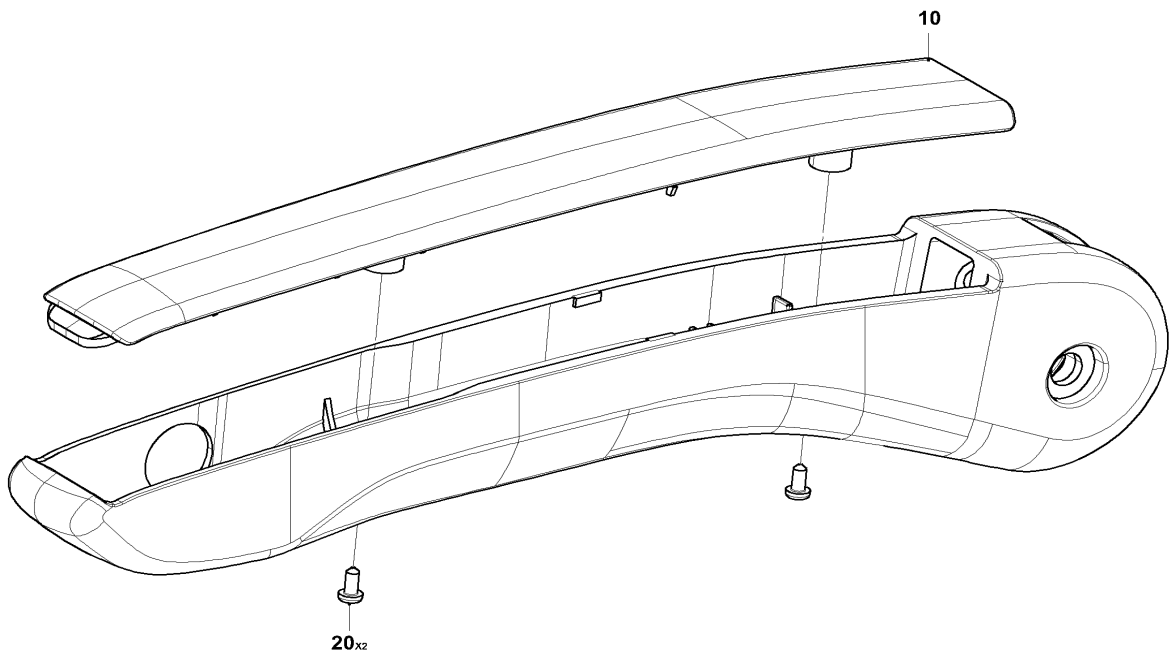


D3 series

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D3 series



ARMCAP KIT
Figure 02

25-23-52



D3 series

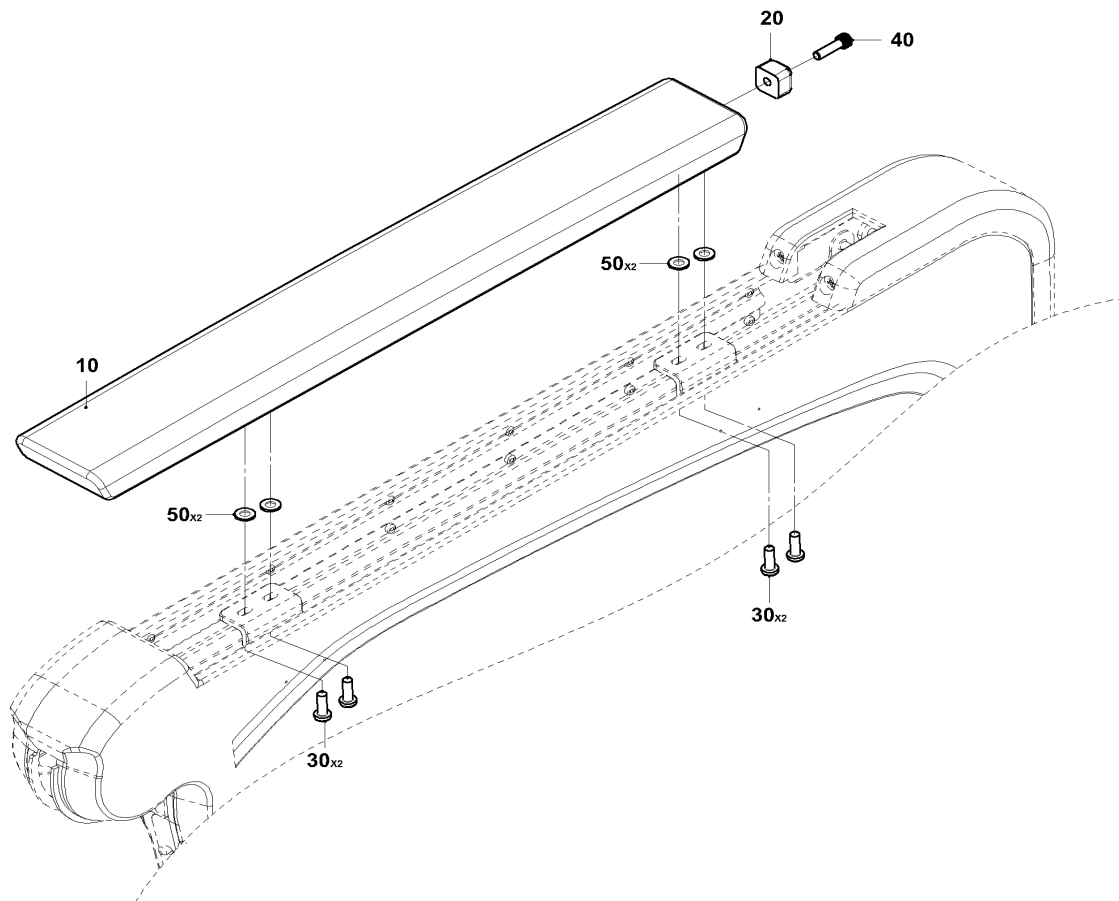
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
02			ARMCAP KIT		
- 01A	ASK04757A604		ARMCAP KIT SEE 252352 - FIGURE 01 - 10 FOR NHA		RF
10	ASP09273A604		• ARMCAP ATTACHING PARTS		1
20	NAS601-5P		• SCREW		2

- ITEM NOT ILLUSTRATED

25-23-52

Page 10003-2

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ARMCAP KIT - IAT
Figure 03

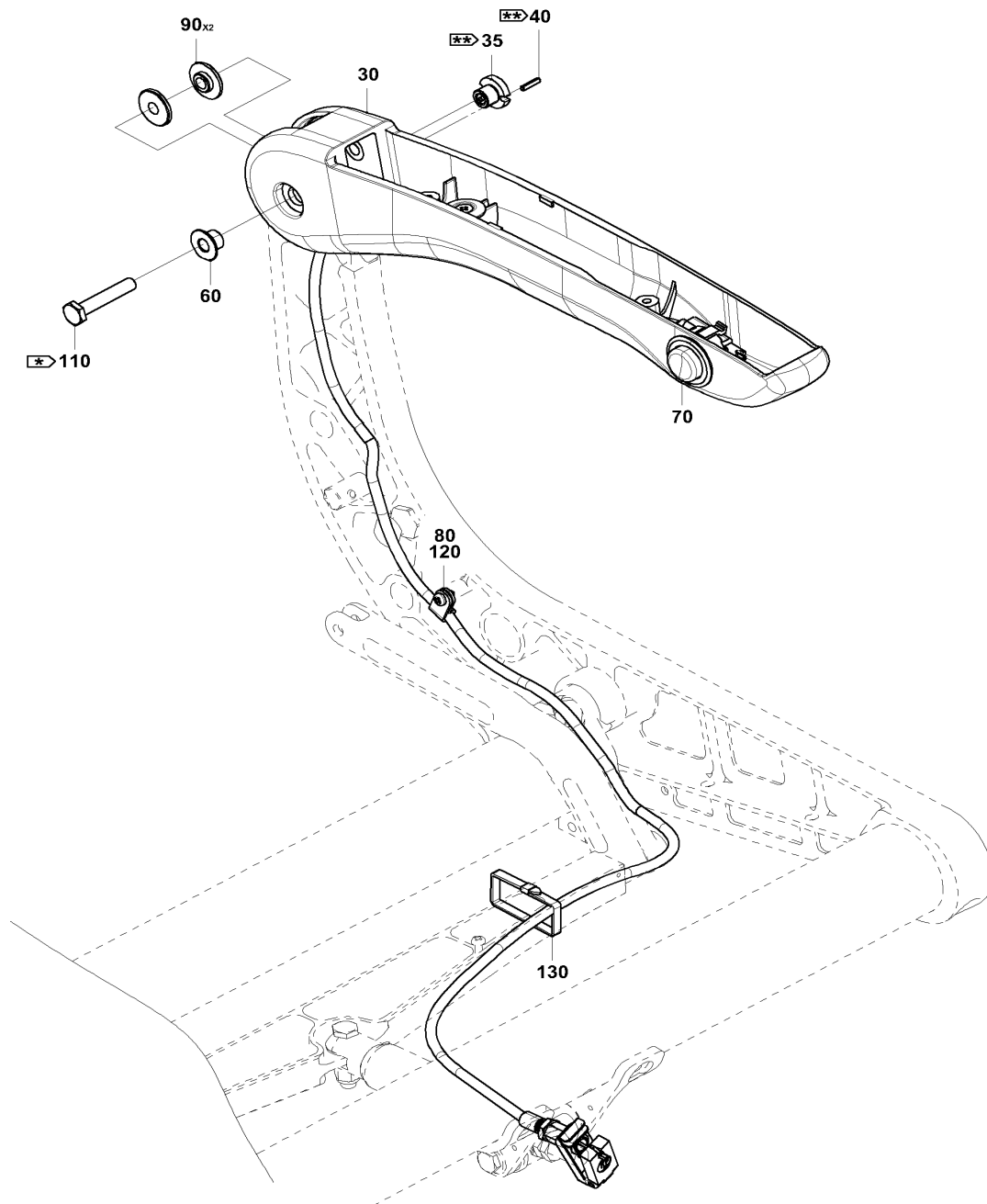


D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
03			ARMCAP KIT - IAT		
- 01A	NO NUMBER		ARMCAP KIT, SIDE	A,B,Q,R, S,BA,BB, BQ,BR,B S	RF
			ORDER OVRLGHT P/N A,B,Q,R,S,BA,BB,BQ,BR,BS		
10	ASP09147A289		• ARMCAP, SIDE	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
20	GFM14241A000		• STOP	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
			ATTACHING PARTS		
30	NAS601-7P		• SCREW	A,B,Q,R, S,BA,BB, BQ,BR,B S	4
40	NO NUMBER		• SCREW	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
			ORDER OVRLGHT P/N UBK6-32xUNCX1/2		

- ITEM NOT ILLUSTRATED

D3 series



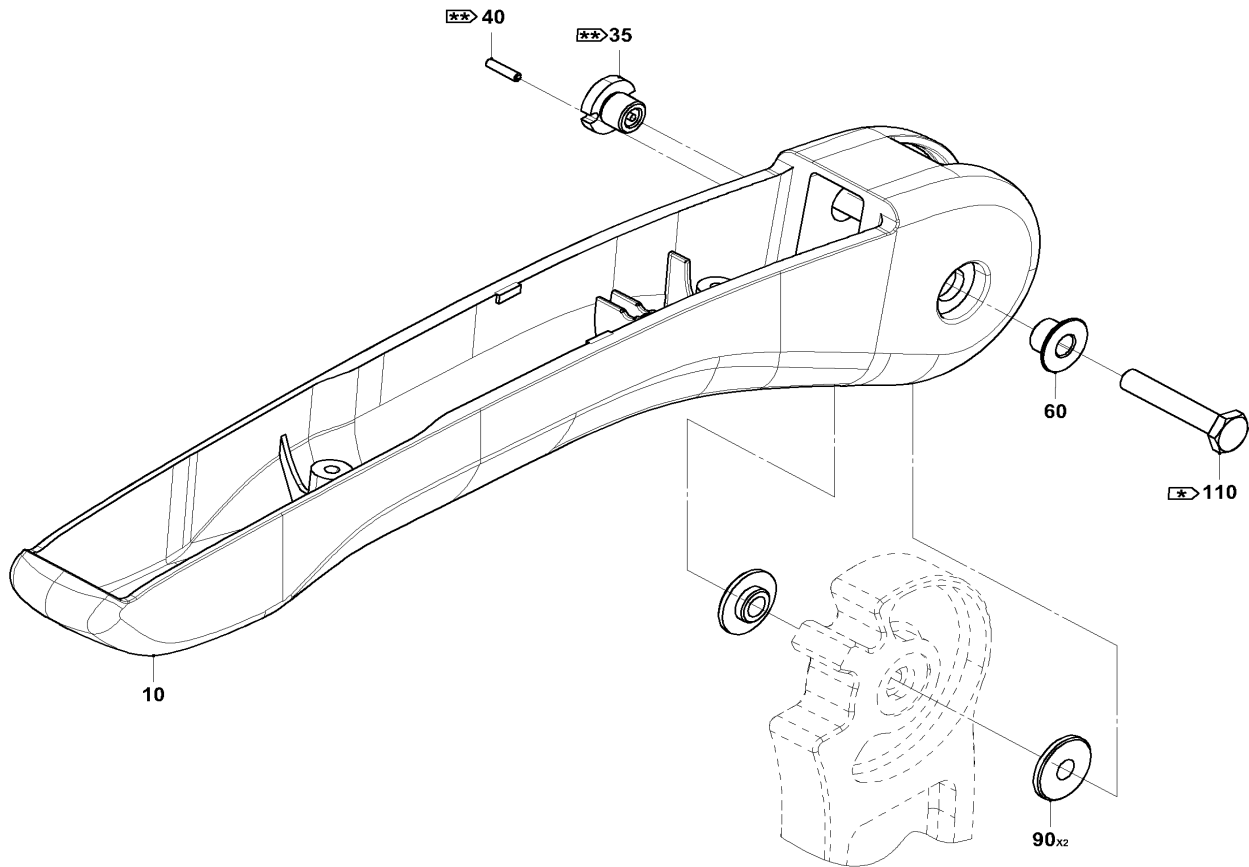
NOTE:

- ☒ APPLY LOCTITE 242 OR ANY EQUIVALENT LOCTITE
- ☒ ALREADY INSTALLED ON ITEM 30

ARMREST KIT

Figure 04 (Sheet 1/2)

1L-001



NOTE:

- ★ APPLY LOCTITE 242 OR EQUIVALENT LOCTITE
- ★★ ALREADY INSTALLED ON ITEM 10

ARMREST KIT
Figure 04 (Sheet 2/2)

1L2-047



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
04			ARMREST KIT		
- 01A	ASK04661B504		ARMREST KIT SEE 252352 - FIGURE 01 - 45 FOR NHA	D,BD	RF
- 01B	ASK04662B504		ARMREST KIT SEE 252352 - FIGURE 01 - 45A FOR NHA	C,BC	RF
- 01C	ASK04663E504		ARMREST KIT	B,D,F,M, P,R,S,U, W,Y,AA, AE,AG,B B,BD,BF, BM,BP,B R,BS,BU, BW,BY,B Z,CE,CH	RF
- 01D	ASK04664E504		SEE 252352 - FIGURE 01 - 50A FOR NHA ARMREST KIT	A,C,E,L, N,Q,T,V, X,Z,AD,A F,BA,BC, BE,BL,B N,BQ,BT, BV,BX,C F,CG,CJ	RF
- 01F	ASK04664D504		SEE 252352 - FIGURE 01 - 50C FOR NHA ARMREST KIT	E,G,J,L, N,T,V,X, Z,AB,AD, AF,BE,B G,BJ,BL, BN,BT,B V,BX,CB, CD,CF,C G,CJ	RF
- 01E	ASK04663D504		SEE 252352 - FIGURE 01 - 52A FOR NHA ARMREST KIT	F,H,K,M, P,S,U,W, Y,AA,AC, AE,AG,B F,BH,BK, BM,BP,B S,BU,BW ,BY,BZ,C A,CC,CE .CH	RF
			SEE 252352 - FIGURE 01 - 52 FOR NHA		
(CONTINUED)					

- ITEM NOT ILLUSTRATED

25-23-52

Page 10005-4

Apr 04/22



D3 series

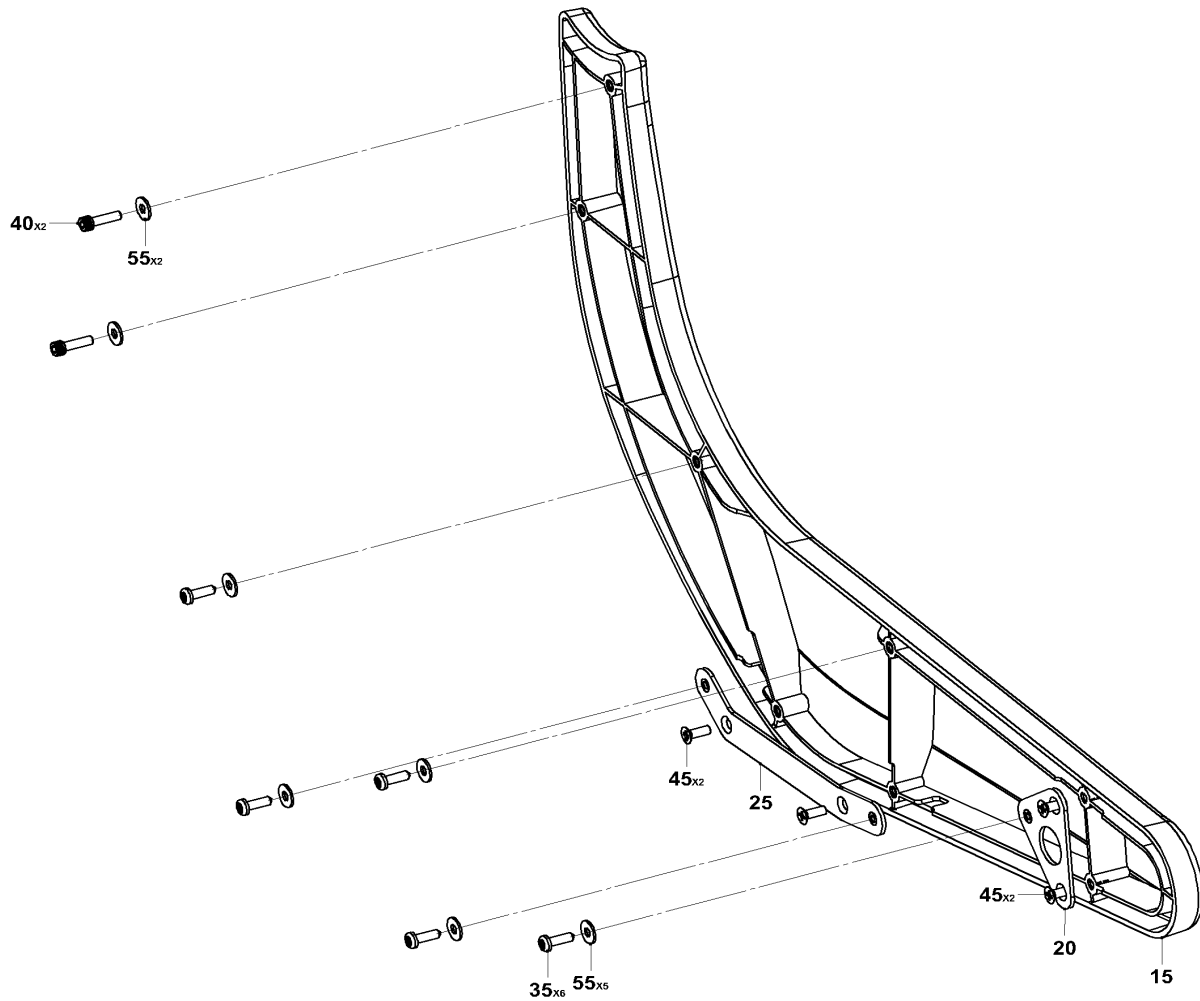
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
04			ARMREST KIT		
10	ASP09271B504		• ARMREST	A,B,C,D, E,F,L,M, N,P,Q,R, S,T,U,V, W,X,Y,Z, AA,AD,A E,AF,AG	NP
10A	ASP09271A504		RPLD BY ITEM 10B AND 10C • ARMREST	E,F,G,H, J,K,L,M, N,P,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G	NP
10B	ASP11149B504	NR03,NR0 4	RPLD BY ITEM 10D AND 10E • ARMREST	B,D,F,M, P,R,S,U, W,Y,AA, AE,AG,B B,BD,BF, BM,BP,B R,BS,BU, BW,BY,B Z,CE,CH	1
10C	ASP11150B504	NR03,NR0 4	RPLS ITEM 10 • ARMREST	A,C,E,L, N,Q,T,V, X,Z,AD,A F,BA,BC, BE,BL,B N,BQ,BT, BV,BX,C F,CG,CJ	1
10D	ASP11149A504	NR03,NR0 4	RPLS ITEM 10 • ARMREST RPLS ITEM 10A	F,H,K,M, P,S,U,W, Y,AA,AC, AE,AG,B F,BH,BK, BM,BP,B S,BU,BW ,BY,BZ,C A,CC,CE .CH	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

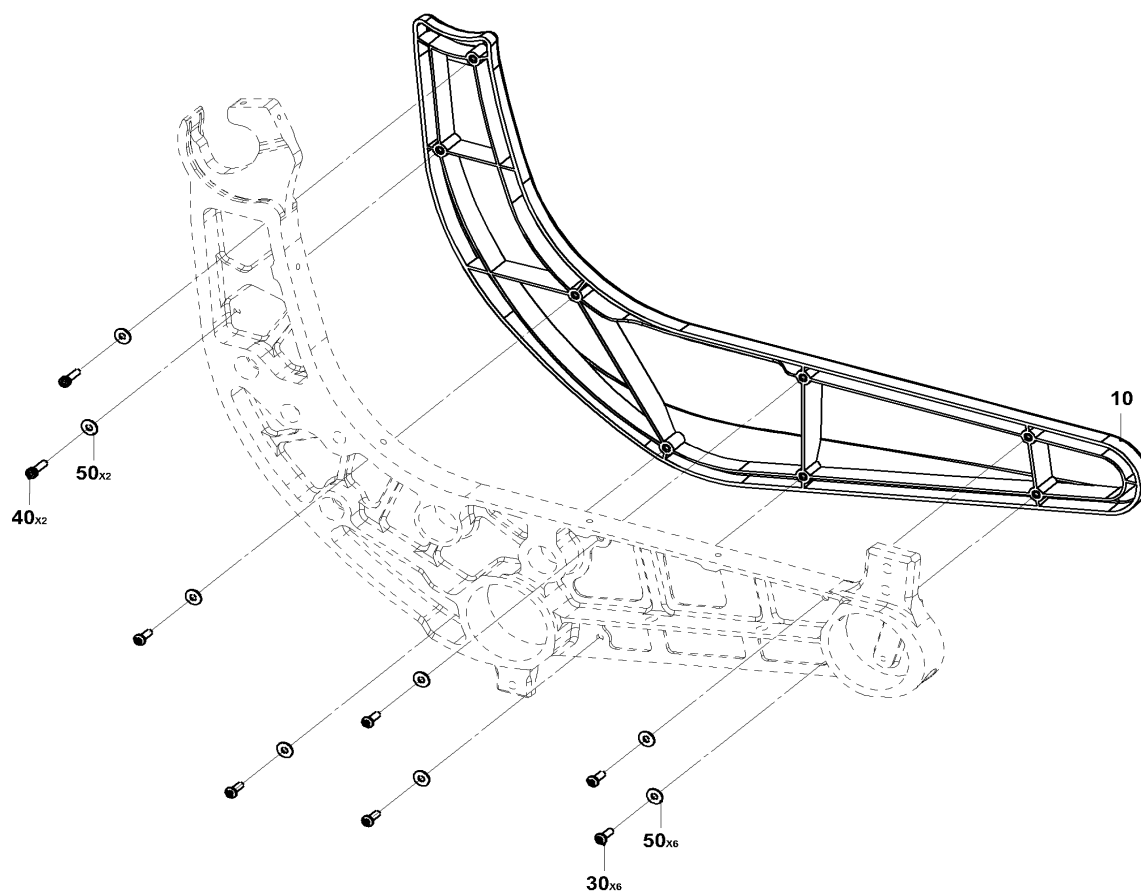
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
04			ARMREST KIT		
10E	ASP11150A504	NR03,NR0 4	• ARMREST	E,G,J,L, N,T,V,X, Z,AB,AD, AF,BE,B G,BJ,BL, BN,BT,B V,BX,CB, CD,CF,C G,CJ	1
30	ASP09781A504		• RPLS ITEM 10A ARMREST ASSY SEE 252352 - FIGURE 06 - 01B FOR BKDN	D,BD	1
30A	ASP09782A504		• ARMREST ASSY SEE 252352 - FIGURE 06 - 01A FOR BKDN	C,BC	1
35	ASM07555F000	NR03,NR0 4	•• BUSHING POST SB D300-25-010 OR A/C PN ≥ NR02. RPLS ITEM 50	C,D,BC, BD	1
40	U6873-2.5X10		•• PIN	C,D,BC, BD	1
- 50	ASM07555A000	NR01	• BUSHING PRE SB D300-25-010 OR A/C PN ≤ NR01. RPLD BY ITEM 35		NP
60	GFM13591A000		• BUSHING		1
65	GFM15291A000		• DELETED		
65A	U6873-2,5x10		• DELETED		
70	BC001-1100		• CABLE, RECLINE	C,D,BC, BD	1
80	CCS19-S8-C		• CLAMP	C,D,BC, BD	1
90	GFP05541A000		• SPACER ATTACHING PARTS		2
110	AN4-13A	NR01	• SCREW PRE SB D300-25-010 OR A/C PN ≤ NR01. RPLD BY ITEM 110A		NP
110A	AN4-15A		• SCREW POST SB D300-25-010 OR A/C PN ≥ NR02. RPLS ITEM 110		1
120	NAS601-5P		• SCREW	C,D,BC, BD	1
130	PLT4S-M69		• TIE-WRAP	C,D,BC, BD	1

- ITEM NOT ILLUSTRATED



BUMPER KIT
Figure 05 (Sheet 1/2)

1L-003



NOTE:
SEE TEXT FOR USAGE

BUMPER KIT
Figure 05 (Sheet 2/2)

1L2-109



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
05			BUMPER KIT		
- 01A	ASK04791E366		BUMPER KIT	B,F,H,K, M,P,S,U, W,Y,AA, AC,AE,A G,BB,BF, BH,BK,B M,BP,BS ,BU,BW, BY	RF
- 01B	ASK04791F366		SEE 252352 - FIGURE 01 - 100 FOR NHA RPLD BY ITEM 01F BUMPER KIT	D,BD	RF
- 01C	ASK04792E366		SEE 252352 - FIGURE 01 - 100A FOR NHA RPLD BY ITEM 01H BUMPER KIT	A,E,G,J,L ,N,Q,T,V, X,Z,AB,A D,AF,BA, BE,BG,B J,BL,BN, BQ,BT,B V,BX	RF
- 01D	ASK04792F366		SEE 252352 - FIGURE 01 - 100B FOR NHA RPLD BY ITEM 01G BUMPER KIT	C,BC	RF
- 01E	ASK04859B366		SEE 252352 - FIGURE 01 - 100C FOR NHA RPLD BY ITEM 01J BUMPER KIT	R,BR	RF
- 01F	ASK04791S366		SEE 252352 - FIGURE 01 - 100D FOR NHA RPLD BY ITEM 01K BUMPER KIT	B,F,H,K, M,P,S,U, W,Y,AA, AC,AE,A G,BB,BF, BH,BK,B M,BP,BS ,BU,BW, BY,BZ,C A,CC,CE ,CH	RF
			SEE 252352 - FIGURE 01 - 100E FOR NHA RPLS ITEM 01A		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
05			BUMPER KIT		
- 01G	ASK04792S366		BUMPER KIT	A,E,G,J,L ,N,Q,T,V, X,Z,AB,A D,AF,BA, BE,BG,B J,BL,BN, BQ,BT,B V,BX,CB, CD,CF,C G,CJ	RF
- 01H	ASK04791T366		SEE 252352 - FIGURE 01 - 100F FOR NHA RPLS ITEM 01C BUMPER KIT	D,BD	RF
- 01J	ASK04792T366		SEE 252352 - FIGURE 01 - 100G FOR NHA RPLS ITEM 01B BUMPER KIT	C,BC	RF
- 01K	ASK05795A366		SEE 252352 - FIGURE 01 - 100H FOR NHA RPLS ITEM 01D BUMPER KIT	R,BR	RF
10	ASP10359A366		SEE 252352 - FIGURE 01 - 100J FOR NHA RPLS ITEM 01E • BUMPER	D,BD	NP
10A	ASP10360A366		RPLD BY ITEM 10B • BUMPER	C,BC	NP
10B	ASP10359H366	NR04	RPLD BY ITEM 10C • BUMPER	B,D,F,H, K,M,P,S, U,W,Y,A A,AC,AE, AG,BB,B D,BF,BH, BK,BM,B P,BS,BU, BW,BY,B Z,CA,CC, CE,CH	1
10C	ASP10360H366	NR04	RPLS ITEM 10 • BUMPER	A,C,E,G, J,L,N,Q, T,V,X,Z, AB,AD,A F,BA,BC, BE,BG,B J,BL,BN, BQ,BT,B V,BX,CB, CD,CF,C G,CJ	1
15	ASP10359B366		RPLS ITEM 10A • BUMPER	R,BR	NP
			RPLD BY ITEM 15A		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



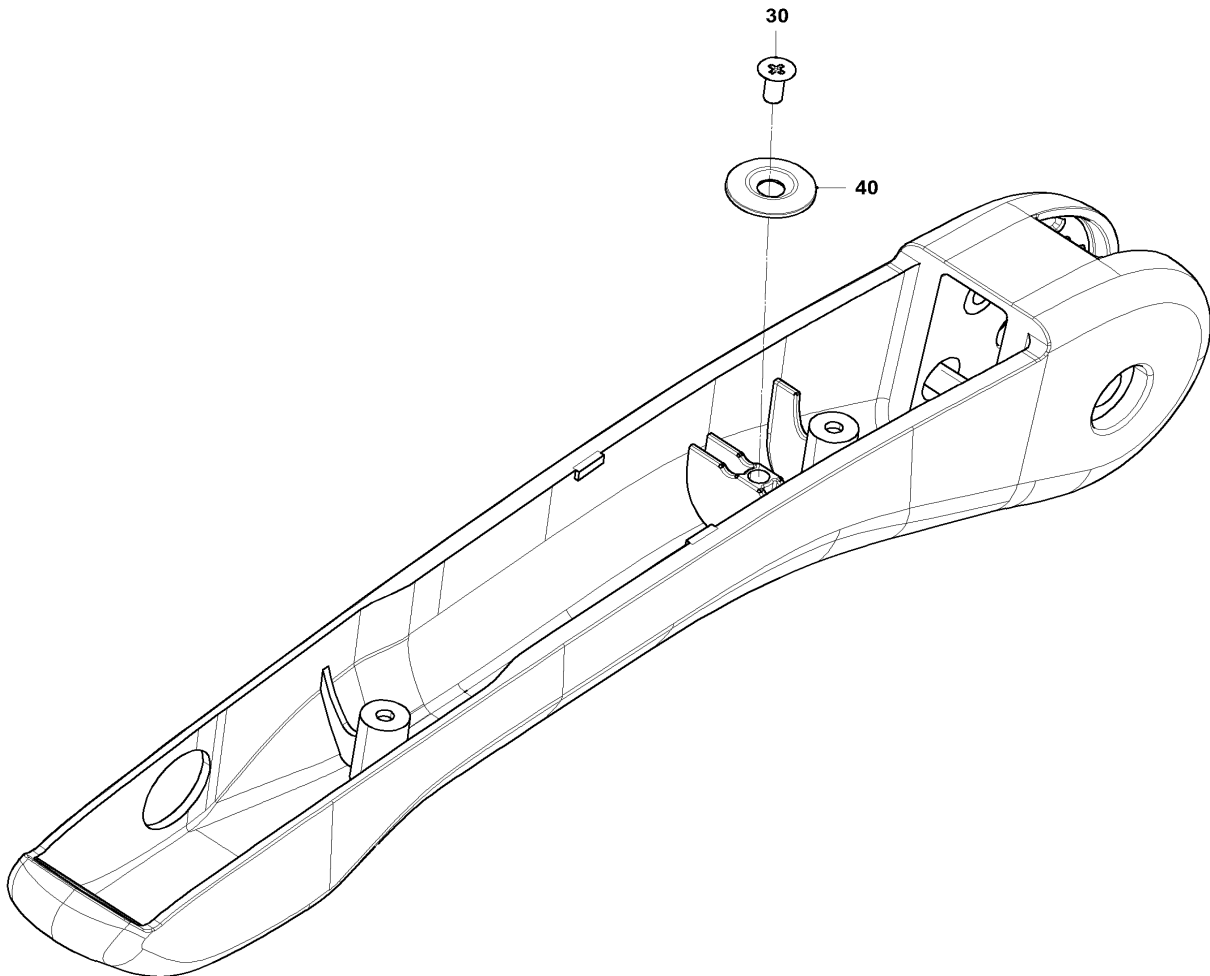
D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
05			BUMPER KIT		
15A	ASP11935E366		• BUMPER RPLS ITEM 15	R,BR	1
20	ASM07891A000		• SUPPORT	R,BR	1
25	ASM07889A000		• SUPPORT ATTACHING PARTS	R,BR	1
30	NAS601-7P		• SCREW		6
35	NAS601-7P		• SCREW	R,BR	5
40	NO NUMBER		• SCREW ORDER OVRLGHT P/N UBK6-32xUNCX1/2		2
45	MS24693-C26		• SCREW	R,BR	4
50	NAS1149FN632P		• WASHER		8
60	NAS1149FN632P		• WASHER	C,D,BC, BD	6

- ITEM NOT ILLUSTRATED



D3 series



ARMREST ASSY
Figure 06

25NH-039



D3 series

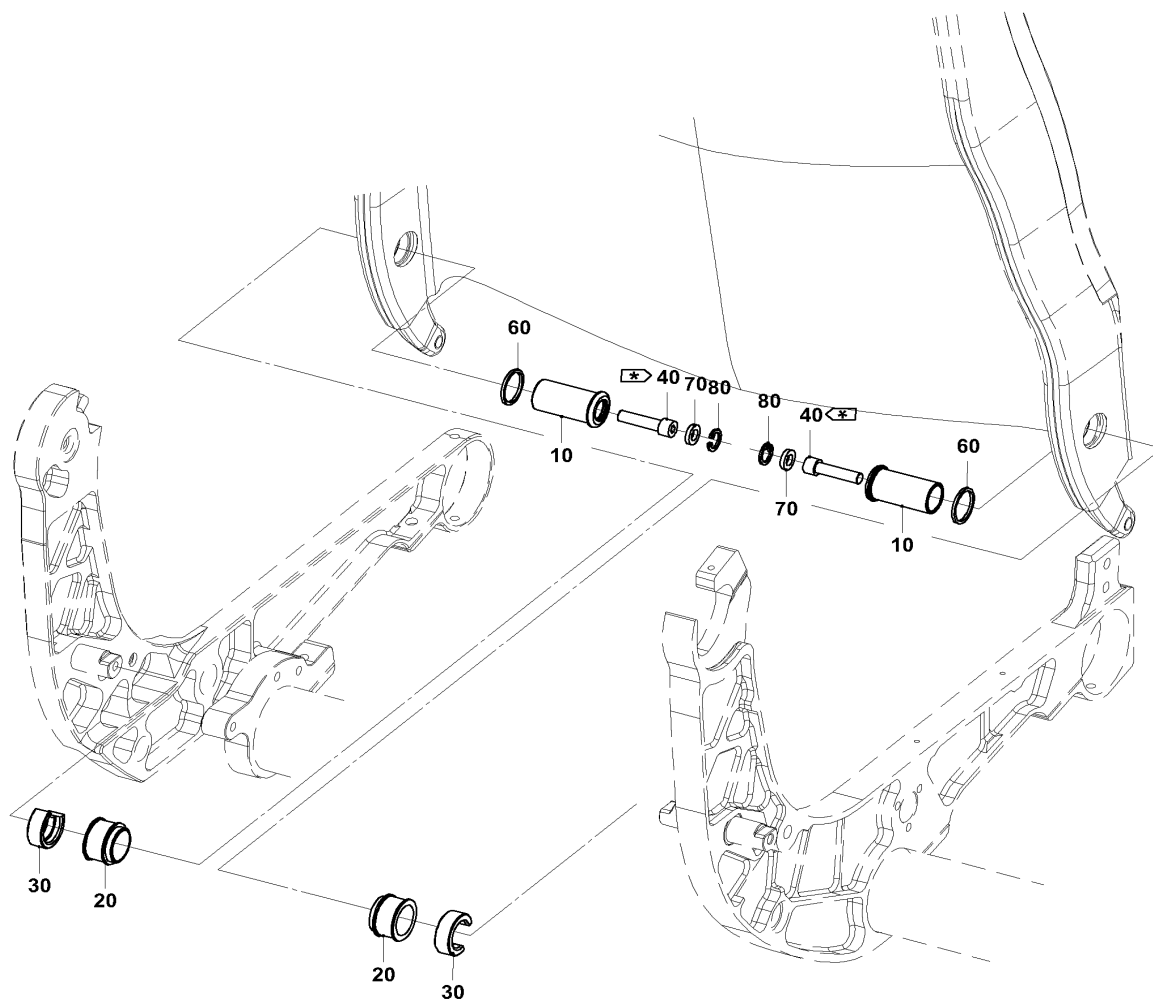
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
06			ARMREST ASSY		
- 01A	ASP09782A504		ARMREST ASSY SEE 252352 - FIGURE 04 - 30A FOR NHA	C,BC	RF
- 01B	ASP09781A504		ARMREST ASSY SEE 252352 - FIGURE 04 - 30 FOR NHA	D,BD	RF
10	ASP09269A504		DELETED		
10A	ASP09270A504		DELETED		
30	MS24693-C48		• SCREW	C,D,BC, BD	1
40	DAN125-5		• WASHER	C,D,BC, BD	1

- ITEM NOT ILLUSTRATED

25-23-52

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NOTE:

➡ APPLY LOCTITE 243 OR ANY EQUIVALENT LOCTITE
BUSHING CONFIGURATION IS SHOWN ONLY FOR REFERENCE. SEE TEXT FOR USAGE

BUSHINGS KIT

Figure 07

10008-1



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
07			BUSHINGS KIT		
- 01A	ASK04643F000	NR01,NR0 3	BUSHINGS KIT	E,F,BE,B F	RF
- 01B	ASK04643C000	NR01,NR0 3	BUSHINGS KIT	E,F,G,H, BE,BF,B G,BH	RF
- 01C	ASK04643J000		SEE 252352 - FIGURE 01 - 110 FOR NHA BUSHINGS KIT	J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV, BW,BX,B Y,CA,CB, CC,CD,C	RF
- 01D	ASK04643G000	NR01,NR0 3	SEE 252352 - FIGURE 01 - 110A FOR NHA BUSHINGS KIT	R,BR	RF
- 01E	ASK04643S000	NR02,NR0 4	SEE 252352 - FIGURE 01 - 117 FOR NHA BUSHINGS KIT	AF,AG,B Z,CG	RF
10	GFM13017G000		• BUSHING	J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV, BW,BX,B Y,CA,CB, CC,CD,C	2
10A	GFM13017D000	NR01,NR0 3	• BUSHING	R,BR	2
10B	GFM13017L000		• BUSHING	AF,AG,B Z,CG	2
20	GFP05517A000		• BUSHING	E,F,G,H, BE,BF,B G,BH	2
30	GFP05519E000		• BUSHING	E,F,BE,B F	2
			USED ON ASK04643F000 ONLY		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
07			BUSHINGS KIT		
30A	GFP05519C000		• BUSHING	E,F,G,H, BE,BF,B G,BH	2
			USED ON ASK04643C000 ONLY		
40	UBK1-4_28x3-4		• SCREW		2
60	GFP05501C000		• SPACER		2
70	GFM14109A000		• SPACER		2
80	A12U7437-75		• WASHER, SPRING		2

- ITEM NOT ILLUSTRATED

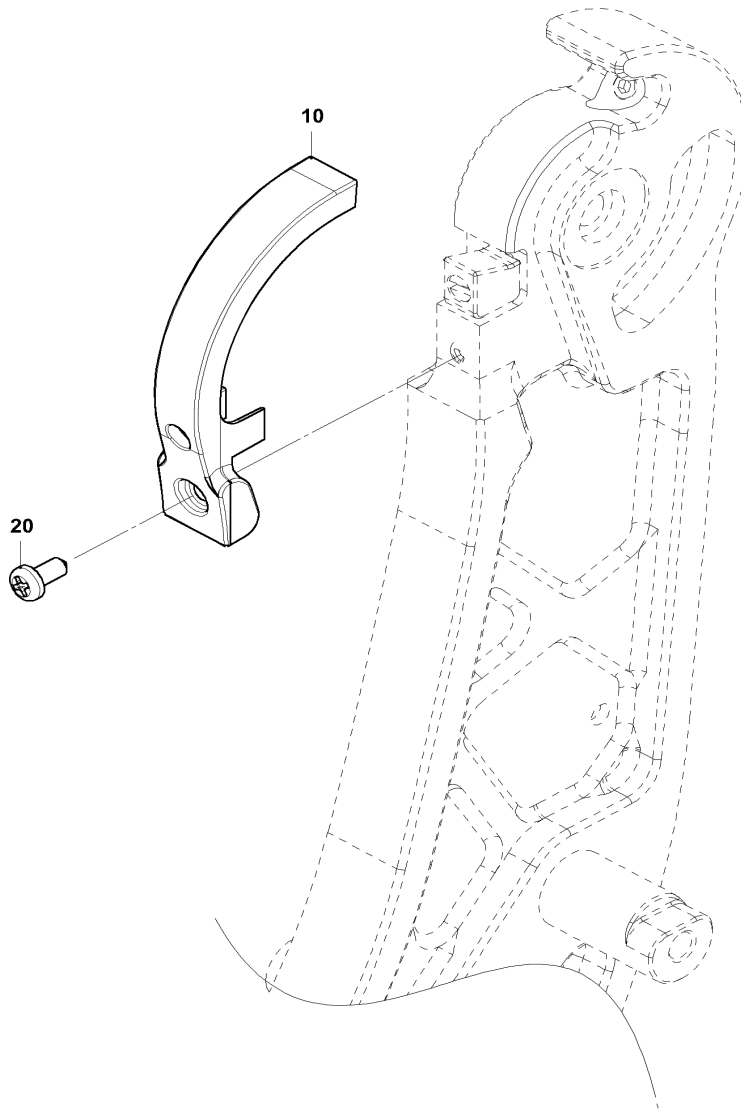


D3 series

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D3 series



FINGER TRAP COVER KIT
Figure 08

2NG-017



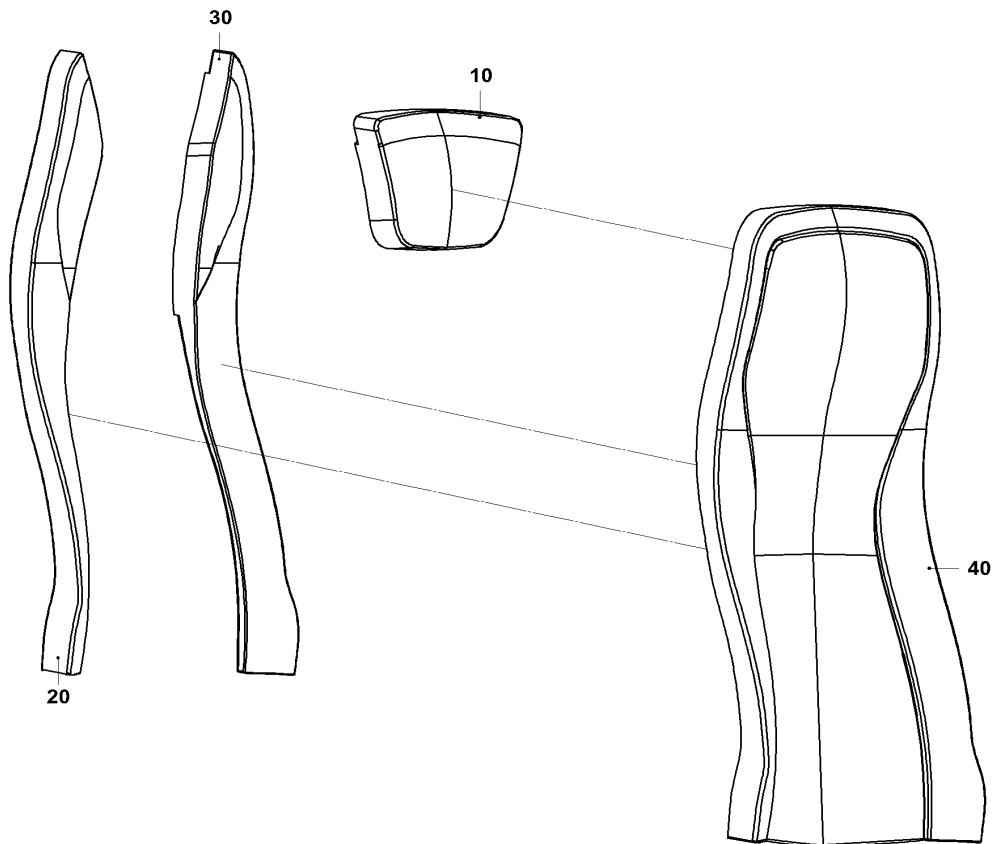
D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
08			FINGER TRAP COVER KIT		
- 01A	ASK04959A151		COVER KIT, FINGER TRAP	C,D,E,F, G,H,J,K, L,M,N,P, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BC,B D,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BT,BU	RF
10	GSP04903A151		SEE 252352 - FIGURE 01 - 120 FOR NHA • COVER, FINGER TRAP	C,D,E,F, G,H,J,K, L,M,N,P, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BC,B D,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BT,BU	1
20	NAS601-5P		ATTACHING PARTS • SCREW	C,D,E,F, G,H,J,K, L,M,N,P, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BC,B D,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BT,BU	1

- ITEM NOT ILLUSTRATED



D3 series



CUSHION ASSY - BACKREST
Figure 09

25-23-52



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
09			CUSHION ASSY - BACKREST		
- 01A	ASP09575A1LF		CUSHION ASSY, BACKREST SEE 252352 - FIGURE 01 - 130 FOR NHA		RF
- 01B	ASP09575B1LF		CUSHION ASSY, BACKREST	N,R,V,W, X,Y,AD,A E,AF,AG, BN,BR,B V,BW,BX ,BY,BZ,C G,CH,CJ	RF
- 01C	ASP09575C1LF	NR02,NR0 4	SEE 252352 - FIGURE 01 - 135A FOR NHA CUSHION ASSY, BACKREST	AF,AG,B Z,CG	RF
10	ASP09571A000		• CORE, HEADREST		1
20	ASP09569A000		• CORE, LATERAL		1 (MP)
30	ASP09570A000		MATCHED PART. TO ORDER WITH P/N GSP04973B000 • CORE, LATERAL		1
40	ASP09573A1LF		• COVER, BACKREST		1 (MP)
40A	ASP09573B1LF		MATCHED PART. TO ORDER WITH P/N GPS04977B000 • COVER, BACKREST	N,R,V,W, X,Y,AD,A E,AF,AG, BN,BR,B V,BW,BX ,BY,BZ,C G,CH,CJ	1 (MP)
40B	ASP09573C1LF	NR02,NR0 4	MATCHED PART. TO ORDER WITH P/N GPS04977B000 • COVER, BACKREST MATCHED PART. TO ORDER WITH P/N GPS04977B000	AF,AG,B Z,CG	1 (MP)

- ITEM NOT ILLUSTRATED



D3 series

ITEMS NOT ILLUSTRATED
SEE ONLY TEXT FOR USAGE

CUSHION ASSY - BOTTOM
Figure 10

DEL-002



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
10			CUSHION ASSY - BOTTOM		
- 01A	ASP09567A1LF		CUSHION ASSY, BOTTOM	C,D,E,F, L,M,P,S, T,U,Z,AA ,BC,BD,B E,BF,BL, BM,BP,B S,BT,BU, CE,CF	RF
- 01B	ASP09567B1LF		SEE 252352 - FIGURE 01 - 140 FOR NHA CUSHION ASSY, BOTTOM	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	RF
- 01C	ASP09567C1LF		SEE 252352 - FIGURE 01 - 140A FOR NHA CUSHION ASSY, BOTTOM	N,S,V,W, X,Y,AD,A E,AF,AG, BN,BS,B V,BW,BX ,BY,BZ,C G,CH,CJ	RF
- 01D	ASP09567D1LF		SEE 252352 - FIGURE 01 - 140B FOR NHA CUSHION ASSY, BOTTOM	A,BA	RF
- 01E	ASP09568D1LF	NR01,NR0 3	SEE 252352 - FIGURE 01 - 150 FOR NHA CUSHION ASSY, BOTTOM	B,BB	RF
- 01F	ASP09567M1LF	NR01,NR0 3	SEE 252352 - FIGURE 01 - 150A FOR NHA CUSHION ASSY, BOTTOM	Q,BQ	RF
- 01G	ASP09567G1LF	NR01,NR0 3	SEE 252352 - FIGURE 01 - 150B FOR NHA CUSHION ASSY, BOTTOM	R,BR	RF
- 01H	ASP09567H1LF	NR01,NR0 3	SEE 252352 - FIGURE 01 - 150C FOR NHA CUSHION ASSY, BOTTOM	R,BR	RF
- 01J	ASP09567E1LF		SEE 252352 - FIGURE 01 - 155 FOR NHA CUSHION ASSY, BOTTOM	A,B,BA,B B	RF
- 01K	ASP09567L1LF	NR01,NR0 3	SEE 252352 - FIGURE 01 - 160 FOR NHA CUSHION ASSY, BOTTOM	Q,BQ	RF
- 01L	ASP09567F1LF		SEE 252352 - FIGURE 01 - 160A FOR NHA CUSHION ASSY, BOTTOM SEE 252352 - FIGURE 01 - 160C FOR NHA	AF,AG,B Z,CG	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

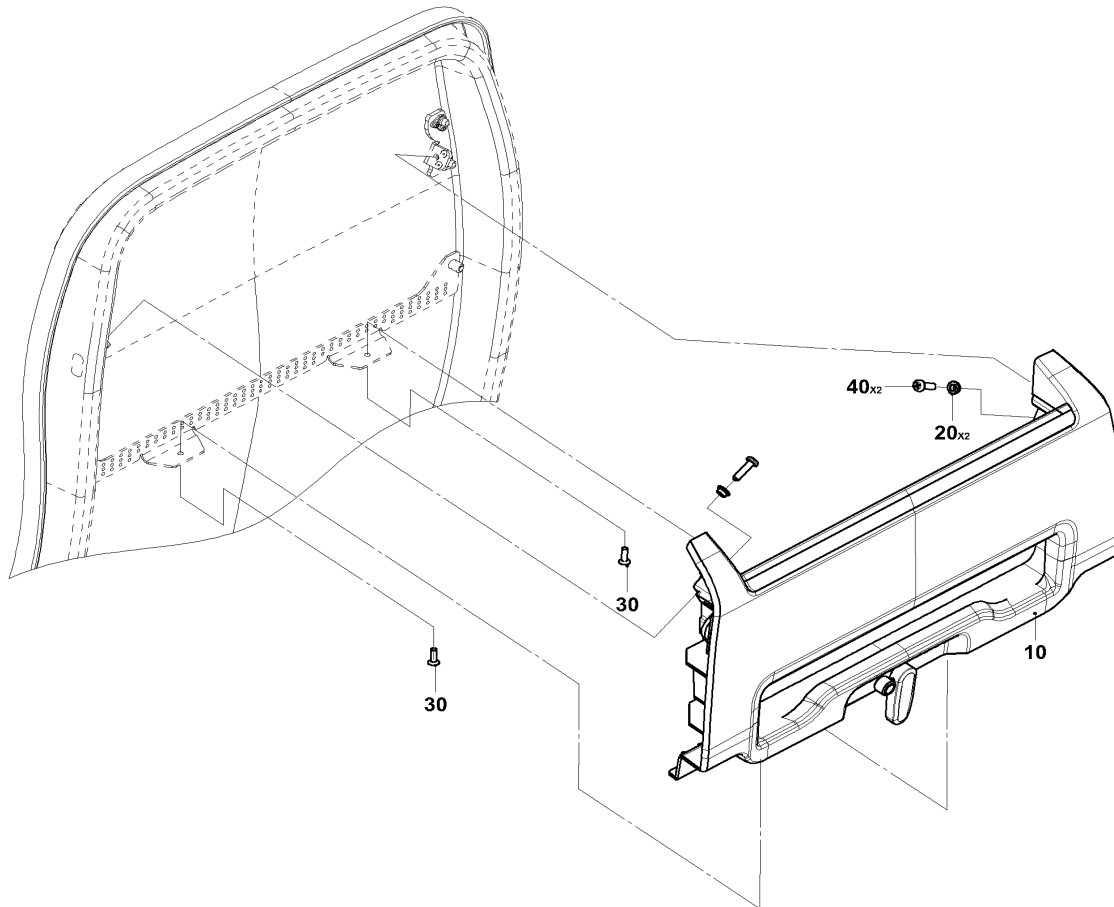
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
10			CUSHION ASSY - BOTTOM		
- 10	ASP10005A060		• CORE, BOTTOM	C,D,E,F, L,M,P,S, T,U,Z,AA ,BC,BD,B E,BF,BL, BM,BP,B S,BT,BU, CE,CF	1 (MP)
- 10A	ASP10005B060		• CORE, BOTTOM	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	1 (MP)
- 10B	ASP10005C060		• CORE, BOTTOM	N,S,V,W, X,Y,AD,A E,AF,AG, BN,BS,B V,BW,BX ,BY,BZ,C G,CH,CJ	1 (MP)
- 10C	ASP10005D060		• CORE, BOTTOM	A,BA	1 (MP)
- 10D	ASP10006D060		• CORE, BOTTOM	B,BB	1 (MP)
- 10E	ASP10005M060	NR02,NR0 4	• CORE, BOTTOM	Q,BQ	1 (MP)
- 10F	ASP10005G060	NR02,NR0 4	• CORE, BOTTOM	R,BR	1 (MP)
- 10G	ASP10005H060	NR02,NR0 4	• CORE, BOTTOM	R,BR	1 (MP)
- 10H	ASP10005E060		• CORE, BOTTOM	A,B,BA,B B	1 (MP)
- 10J	ASP10005L060	NR02,NR0 4	• CORE, BOTTOM	Q,BQ	1 (MP)
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
10			CUSHION ASSY - BOTTOM MATCHED PART. TO ORDER WITH P/N GSP02285U000. USED ON P/N ASP09567L1LF		
- 10K	ASP10005F060	NR02,NR0 4	• CORE, BOTTOM	AF,AG	1 (MP)
- 20	ASP09565A1LF		• COVER, BOTTOM MATCHED PART. TO ORDER WITH P/N GSP02285U000. USED ON P/N ASP09567L1LF	C,D,E,F, L,M,P,S, T,U,Z,AA ,BC,BD,B E,BF,BL, BM,BP,B S,BT,BU, CE,CF	1
- 20A	ASP09565B1LF		• COVER, BOTTOM	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	1
- 20B	ASP09565C1LF		• COVER, BOTTOM	N,S,V,W, X,Y,AD,A E,AF,AG, BN,BS,B V,BW,BX ,BY,BZ,C G,CH,CJ	1
- 20C	ASP09565D1LF		• COVER, BOTTOM USED ON P/N ASP09567D1LF	A,BA	1
- 20D	ASP09566D1LF		• COVER, BOTTOM USED ON P/N ASP09568D1LF	B,BB	1
- 20E	ASP09565M1LF	NR01,NR0 3	• COVER, BOTTOM USED ON P/N ASP09567M1LF	Q,BQ	1
- 20F	ASP09565G1LF	NR01,NR0 3	• COVER, BOTTOM USED ON P/N ASP09567G1LF	R,BR	1
- 20G	ASP09565H1LF	NR01,NR0 3	• COVER, BOTTOM USED ON P/N ASP09567H1LF	R,BR	1
- 20H	ASP09565E1LF		• COVER, BOTTOM USED ON P/N ASP09567E1LF	A,B,BA,B B	1
- 20J	ASP09565L1LF	NR01,NR0 3	• COVER, BOTTOM USED ON P/N ASP09567L1LF		1
- 20K	ASP09565F1LF	NR02,NR0 4	• COVER, BOTTOM USED ON P/N ASP09567F1LF	AF,AG,B Z,CG	1

- ITEM NOT ILLUSTRATED



LITERATURE POCKET KIT - UPPER
Figure 11



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
11			LITERATURE POCKET KIT - UPPER		
- 01A	ASK04733B1LF	NR01,NR0 2	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665 FOR NHA	E,G,Z,AB ,BE,BG	RF
- 01B	ASK04733C1LF	NR01	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665A FOR NHA	N	RF
- 01C	ASK04733D1LF	NR01,NR0 2	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665B FOR NHA	A,B,C,D, J,K,L,M, Q,R,S,T, U,V,W,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B Q,BR,BS ,BT,BU,B V,BW	RF
- 01D	ASK04734B1LF	NR01,NR0 2	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665C FOR NHA	F,H,AA,A C	RF
- 01E	ASK04733M1LF	NR03,NR0 4	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665E FOR NHA	BA,BB,B C,BD,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	RF
- 01F	ASK04733N1LF	NR03,NR0 4	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665F FOR NHA	BE,BG,C D,CF	RF
- 01G	ASK04733P1LF	NR03	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665G FOR NHA	BN	RF
- 01H	ASK04734N1LF	NR03,NR0 4	LITERATURE POCKET KIT, UPPER SEE 252352 - FIGURE 01 - 665H FOR NHA	BF,BH,C C,CE	RF
10	ASP10357C1LF	NR01,NR0 2	● PANEL ASSY, LITERATURE	E,G,Z,AB	1
10A	ASP10358C1LF	NR01,NR0 2	● PANEL ASSY, LITERATURE	F,H,AA,A C	1
10B	ASP10357D1LF	NR01	● PANEL ASSY, LITERATURE	N	1
10C	ASP10357A1LF	NR01,NR0 2	● PANEL ASSY, LITERATURE	A,B,C,D, J,K,L,M, Q,R,S,T, U,V,W,A D,AE	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

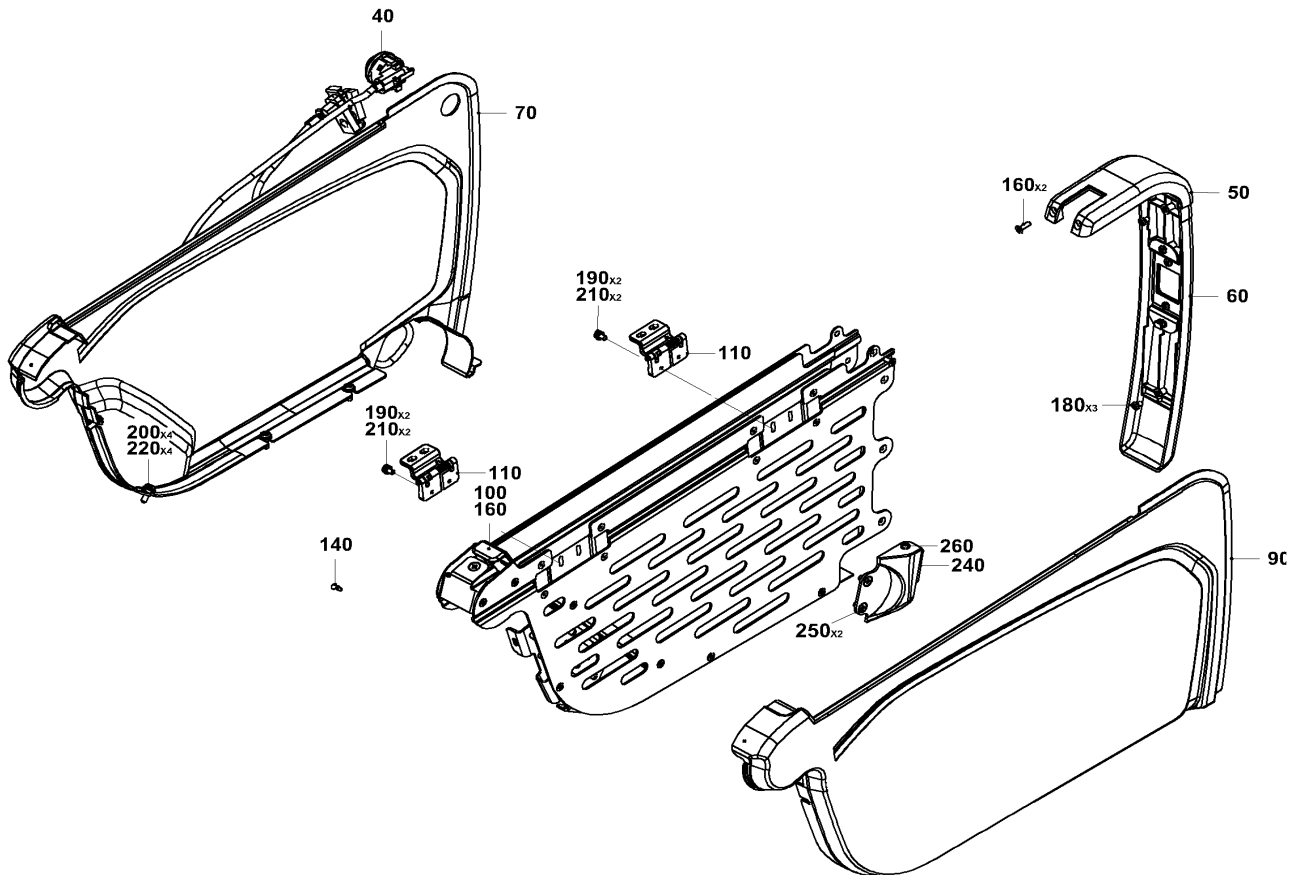
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
11			LITERATURE POCKET KIT - UPPER		
10D	ASP10357K1LF	NR03,NR0 4	• PANEL ASSY, LITERATURE	BA,BB,B C,BD,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	1
10E	ASP10357L1LF	NR03,NR0 4	• PANEL ASSY, LITERATURE	BE,BG,C D,CF	1
10F	ASP10357M1LF	NR03	• PANEL ASSY, LITERATURE	BN	1
10G	ASP10358L1LF	NR03,NR0 4	• PANEL ASSY, LITERATURE	BF,BH,C C,CE	1
20	GFM14261E000		• BUSHING		2
30	MS24693-C27		• SCREW		2
40	NAS602-10P		• SCREW		NP
			RPLD BY ITEM 40A		
40A	NAS602-12P		• SCREW		2
			RPLS ITEM 40		

- ITEM NOT ILLUSTRATED



D3 series

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SIDE KIT - INBOARD

Figure 12

1LF-005



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
12			SIDE KIT - INBOARD		
- 01A	ASK04541E1LF		SIDE KIT, INBOARD SEE 252352 - FIGURE 01 - 420 FOR NHA	A,BA	RF
- 01B	ASK04542E1LF		SIDE KIT, INBOARD SEE 252352 - FIGURE 01 - 420A FOR NHA	B,BB	RF
- 01C	ASK04541D1LF	NR01,NR0 3	SIDE KIT, INBOARD SEE 252352 - FIGURE 01 - 420B FOR NHA	Q,BQ	RF
- 01D	ASK04542D1LF	NR01,NR0 3	SIDE KIT, INBOARD SEE 252352 - FIGURE 01 - 420C FOR NHA	R,BR	RF
40	BC001-1100		• CABLE, RECLINE	A,B,Q,R, BA,BB,B Q,BR	1
50	GFM07589K000		• ESCUTCHEON, SIDE KIT	A,B,Q,R, BA,BB,B Q,BR	1
60	ASP09587A366		• FAIRING ASSY, FRONT	A,B,Q,R, BA,BB,B Q,BR	1
70	GSP05511C368		• FAIRING, SIDE KIT, INBOARD	A,BA	1
70A	GSP05512C368		• FAIRING, SIDE KIT, INBOARD	B,BB	1
70B	GSP05511B368	NR01,NR0 3	• FAIRING, SIDE KIT, INBOARD	Q,BQ	1
70C	GSP05512B368	NR01,NR0 3	• FAIRING, SIDE KIT, INBOARD	R,BR	1
90	GSP05513B368		• FAIRING, SIDE KIT, INBOARD	A,Q,BA,B Q	1
90A	GSP05514B368		• FAIRING, SIDE KIT, INBOARD	B,R,BB,B R	1
100	GFM14487A000		• PLATE	B,BB	1
110	ASM04999H000		• HINGE, ARMCAP	A,B,Q,R, BA,BB,B Q,BR	2
			ATTACHING PARTS		
140	00002.91.10		• CLIP	A,B,Q,R, BA,BB,B Q,BR	1
160	MS24693-C27		• SCREW	A,B,Q,R, BA,BB,B Q,BR	3
180	NAS601-4P		• SCREW	A,B,Q,R, BA,BB,B Q,BR	3
190	NAS601-5P		• SCREW	A,B,Q,R, BA,BB,B Q,BR	4
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
12			SIDE KIT - INBOARD		
200	NAS602-8P		• SCREW	A,B,Q,R, BA,BB,B Q,BR	4
210	U8842-A3.5		• WASHER	A,B,Q,R, BA,BB,B Q,BR	4
220	NAS1149FN816P		• WASHER	A,B,Q,R, BA,BB,B Q,BR	4

240	GFM13533A000		• SUPPORT, ASSY	A,Q,BA,B Q	1
240A	GFM13534A000		• SUPPORT, ASSY	B,R,BB,B R	1
			ATTACHING PARTS		
250	MS24693-C47		• SCREW	A,B,Q,R, BA,BB,B Q,BR	2
260	NAS601-5P		• SCREW	A,B,Q,R, BA,BB,B Q,BR	1

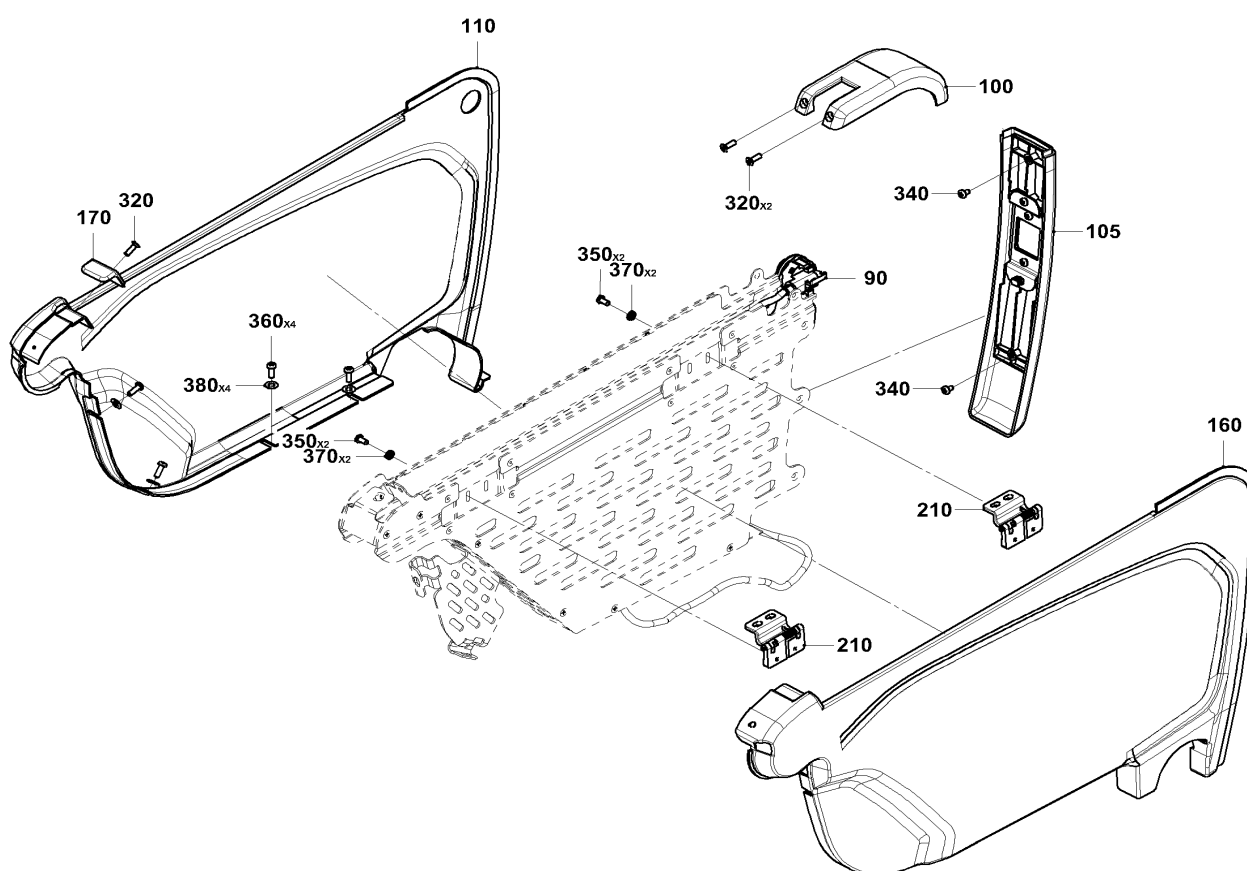
- 270	TES-438		• VELCRO	A,B,Q,R, BA,BB,B Q,BR	AR

- ITEM NOT ILLUSTRATED



D3 series

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SIDE KIT - CNT
Figure 13

1LF-008



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
13			SIDE KIT - CNT		
- 01A	ASK04565E1LF		SIDE KIT, CNT SEE 252352 - FIGURE 01 - 410 FOR NHA	A,BA	RF
- 01B	ASK04566E1LF		SIDE KIT, CNT SEE 252352 - FIGURE 01 - 410A FOR NHA	B,BB	RF
- 01C	ASK04565F1LF	NR01,NR0 3	SIDE KIT, CNT SEE 252352 - FIGURE 01 - 410B FOR NHA	Q,BQ	RF
- 01D	ASK04566F1LF	NR01,NR0 3	SIDE KIT, CNT SEE 252352 - FIGURE 01 - 415 FOR NHA	R,S,BR,B S	RF
90	BC001-1100		• CABLE, RECLINE	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
100	GFM07589K000		• ESCUTCHEON, SIDE KIT	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
105	ASP09587A366		• FAIRING ASSY, FRONT	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
110	GSP05587B368		• FAIRING, SIDE KIT, CNT	A,Q,BA,B Q	1
110A	GSP05588B368		• FAIRING, SIDE KIT, CNT	B,R,S,BB ,BR,BS	1
160	GSP05511C368		• FAIRING, SIDE KIT, CNT	A,BA	1
160A	GSP05512C368		• FAIRING, SIDE KIT, CNT	B,BB	1
160B	GSP05511B368	NR01,NR0 3	• FAIRING, SIDE KIT, CNT	Q,BQ	1
160C	GSP05512B368	NR01,NR0 3	• FAIRING, SIDE KIT, CNT	R,S,BR,B S	1
170	GFM14487A000		• PLATE		1
210	ASM04999H000		• HINGE, ARMCAP ATTACHING PARTS		2
320	MS24693-C27		• SCREW		3
340	NAS601-4P		• SCREW		2
350	NAS601-5P		• SCREW		4
360	NAS601-7P		• SCREW		4
370	U8842-A3.5		• WASHER		4
380	NAS1149FN816P		• WASHER ***		4
- 410	TES-438		• VELCRO		AR

- ITEM NOT ILLUSTRATED



D3 series

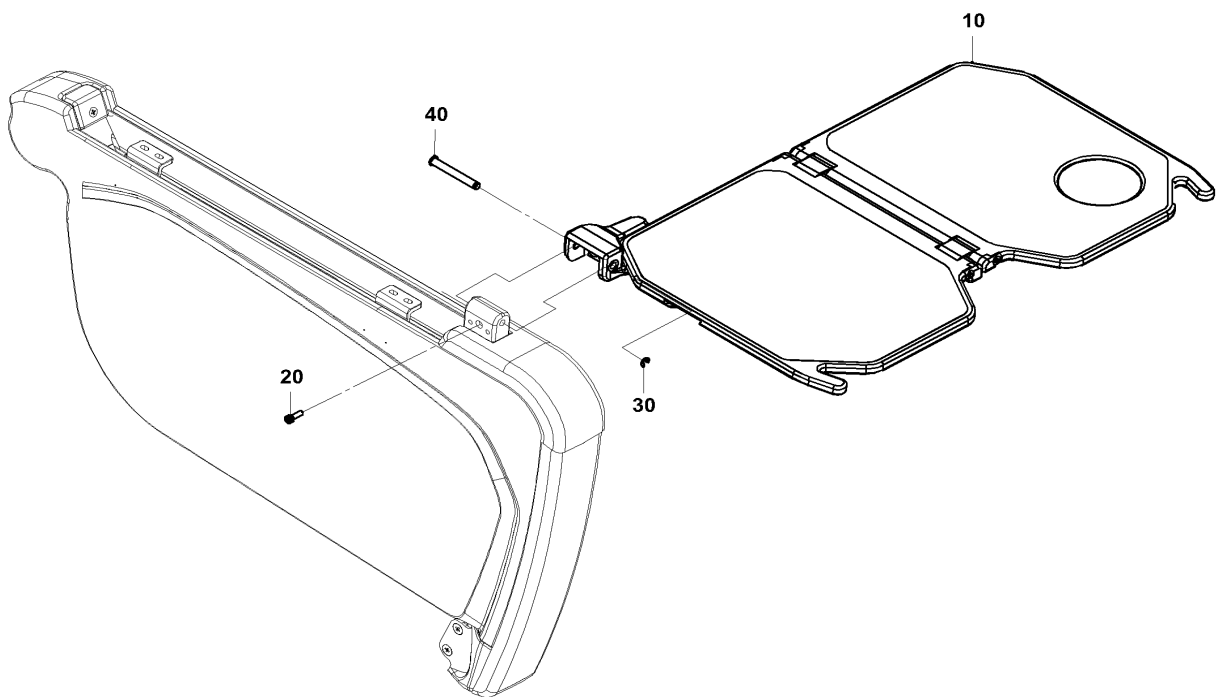


TABLE KIT - IN-ARM
Figure 14

1L-007



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
14			TABLE KIT - IN-ARM		
- 01A	ASK04642EP54		TABLE KIT, IN-ARM	B,R,S,BB ,BR,BS	RF
			SEE 252352 - FIGURE 01 - 430 FOR NHA		
- 01B	ASK04641EP54		TABLE KIT, IN-ARM	A,Q,BA,B Q	RF
			SEE 252352 - FIGURE 01 - 430A FOR NHA		
10	ASP09123EP54		• TABLE, IN-ARM	B,R,S,BB ,BR,BS	1
10A	ASP09124EP54		• TABLE, IN-ARM	A,Q,BA,B Q	1
			ATTACHING PARTS		
20	NO NUMBER		• SCREW	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
			ORDER OVRLGHT P/N UBK6-32xUNCX3/8		
30	A3.2U7434-75		• WASHER, SPRING	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
40	GFM10177C000		• PIN	A,B,Q,R, S,BA,BB, BQ,BR,B S	1

- ITEM NOT ILLUSTRATED

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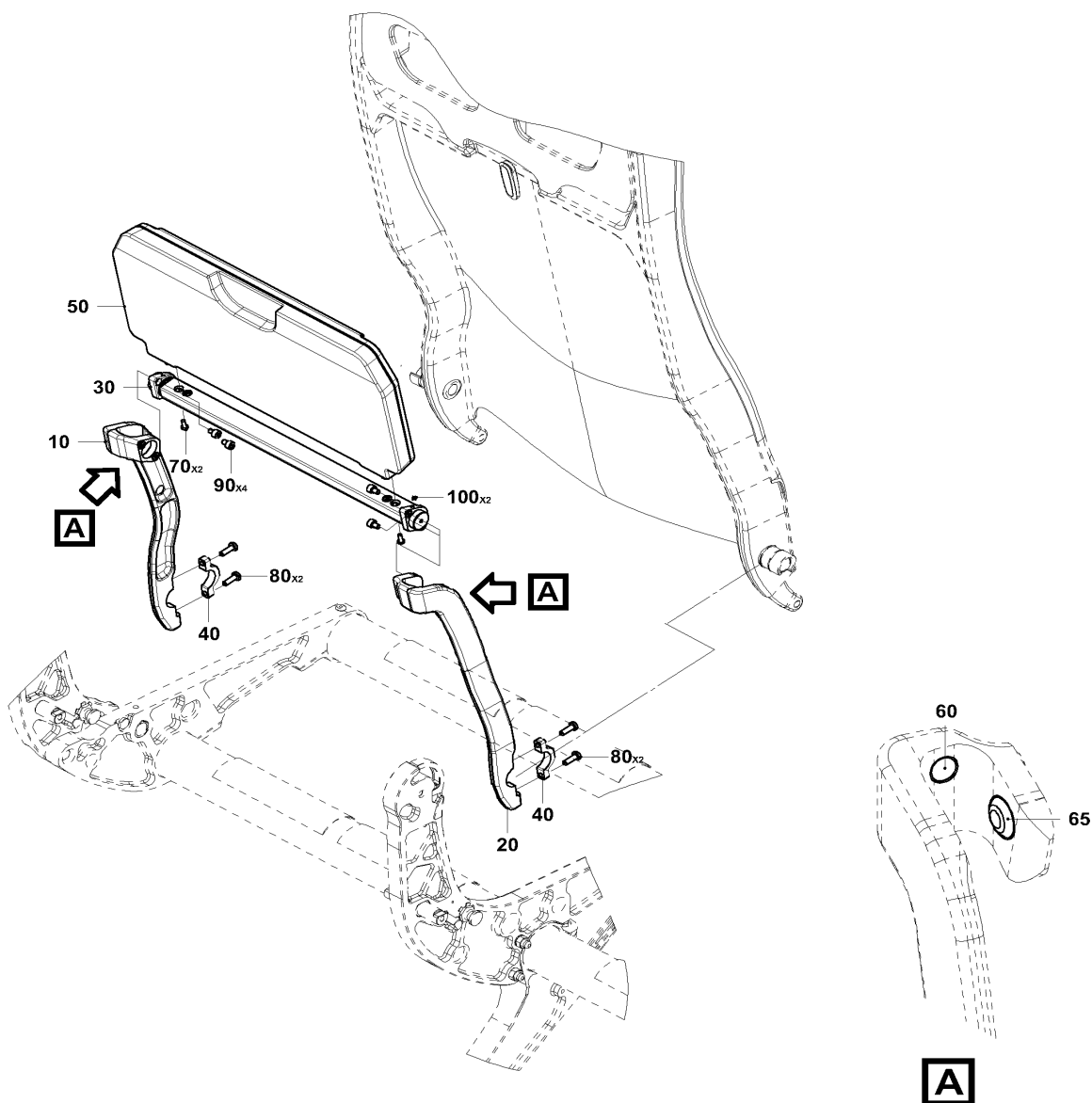
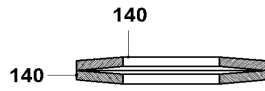


TABLE KIT - REAR
Figure 15 (Sheet 1/2)



TYPICAL DETAIL SPRING WASHERS INSTALLATION

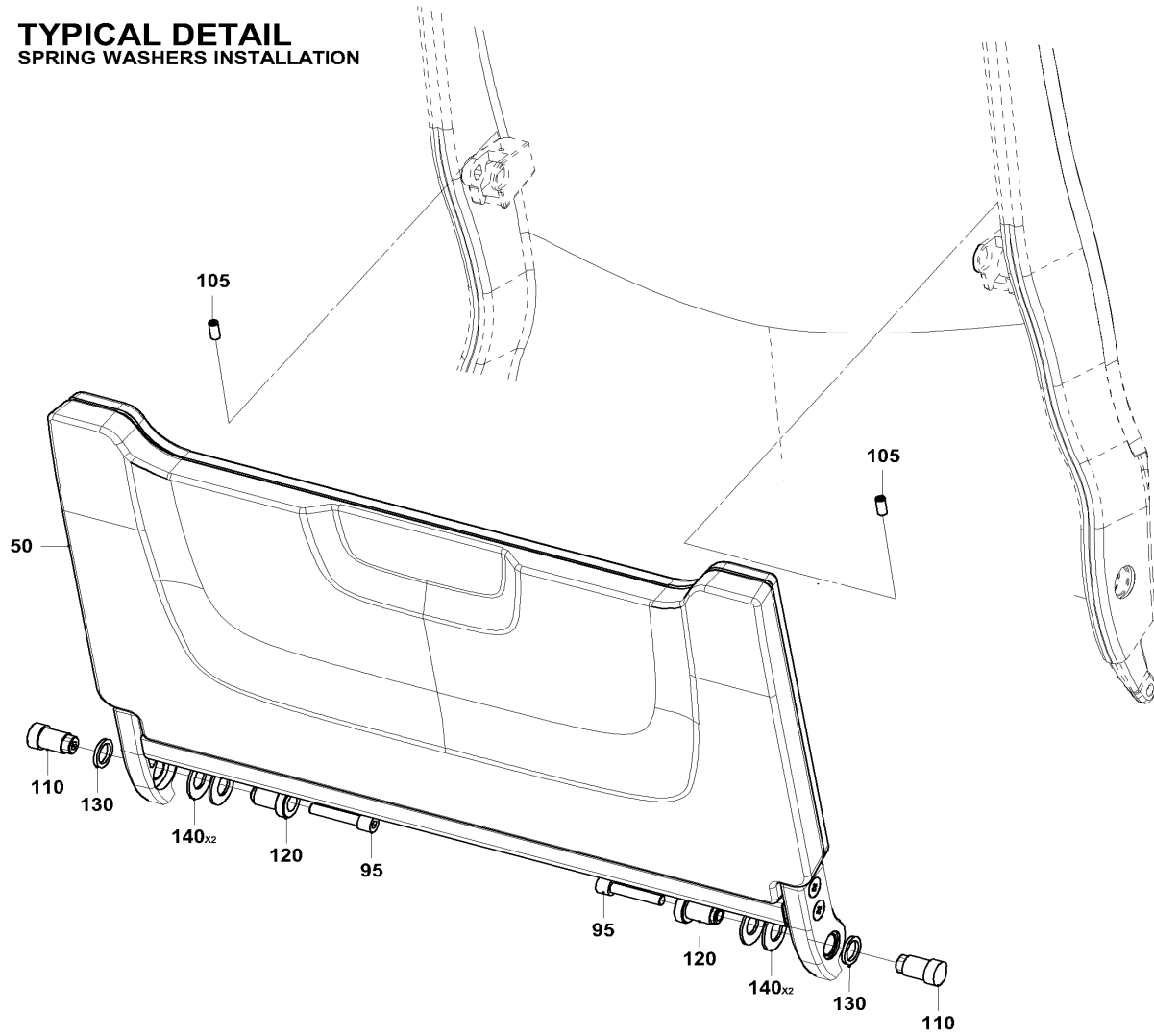


TABLE KIT - REAR
Figure 15 (Sheet 2/2)

1L-009



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
15			TABLE KIT - REAR		
- 01A	ASK04735A450		TABLE KIT, REAR SEE 252352 - FIGURE 01 - 450 FOR NHA		RF
- 01B	ASK04737A450		TABLE KIT, REAR	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	RF
- 01C	ASK04803A450	NR01,NR0 3	SEE 252352 - FIGURE 01 - 450A FOR NHA TABLE KIT, REAR	E,F,G,H, BE,BF,B G,BH	RF
10	ASM07483B000		• SEE 252352 - FIGURE 01 - 450B FOR NHA ARM, TABLE	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	1
20	ASM07484B000		• ARM, TABLE	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	1
30	ASM07481C000		• TUBE, TABLE	A,B,C,D, BA,BB,B C,BD	1
35	ASM07869A000	NR01,NR0 3	• TUBE, TABLE	E,F,G,H, BE,BF,B G,BH	1
40	GFM13497C000		• SUPPORT	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	2
50	ASP09365A450		• TABLE, REAR	A,B,C,D, BA,BB,B C,BD	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
15			TABLE KIT - REAR		
50A	ASP09425A450		• TABLE, REAR	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	1
50B	ASP09541A450	NR01,NR0 3	• TABLE, REAR	E,F,G,H, BE,BF,B G,BH	1
60	SJ5302		• BUMPON	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	2
65	GFP05851A000		• SPACER	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	2
			ATTACHING PARTS		
70	NAS601-5P		• SCREW	A,B,C,D, BA,BB,B C,BD	2
75	MS24693-C27		• SCREW	E,F,G,H, BE,BF,B G,BH	8
80	NAS603-10P		• SCREW	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	4
90	UBK8-32X1-4		• SCREW	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	4
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
15			TABLE KIT - REAR		
95	UBK10-32X1		• SCREW	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	4
100	UBK8-32 L 1/4		• DOWEL	A,B,C,D, BA,BB,B C,BD	4
105	UBK 8-32 L 3/8		• DOWEL	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	2
110	ASM07711A000		• PIN	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

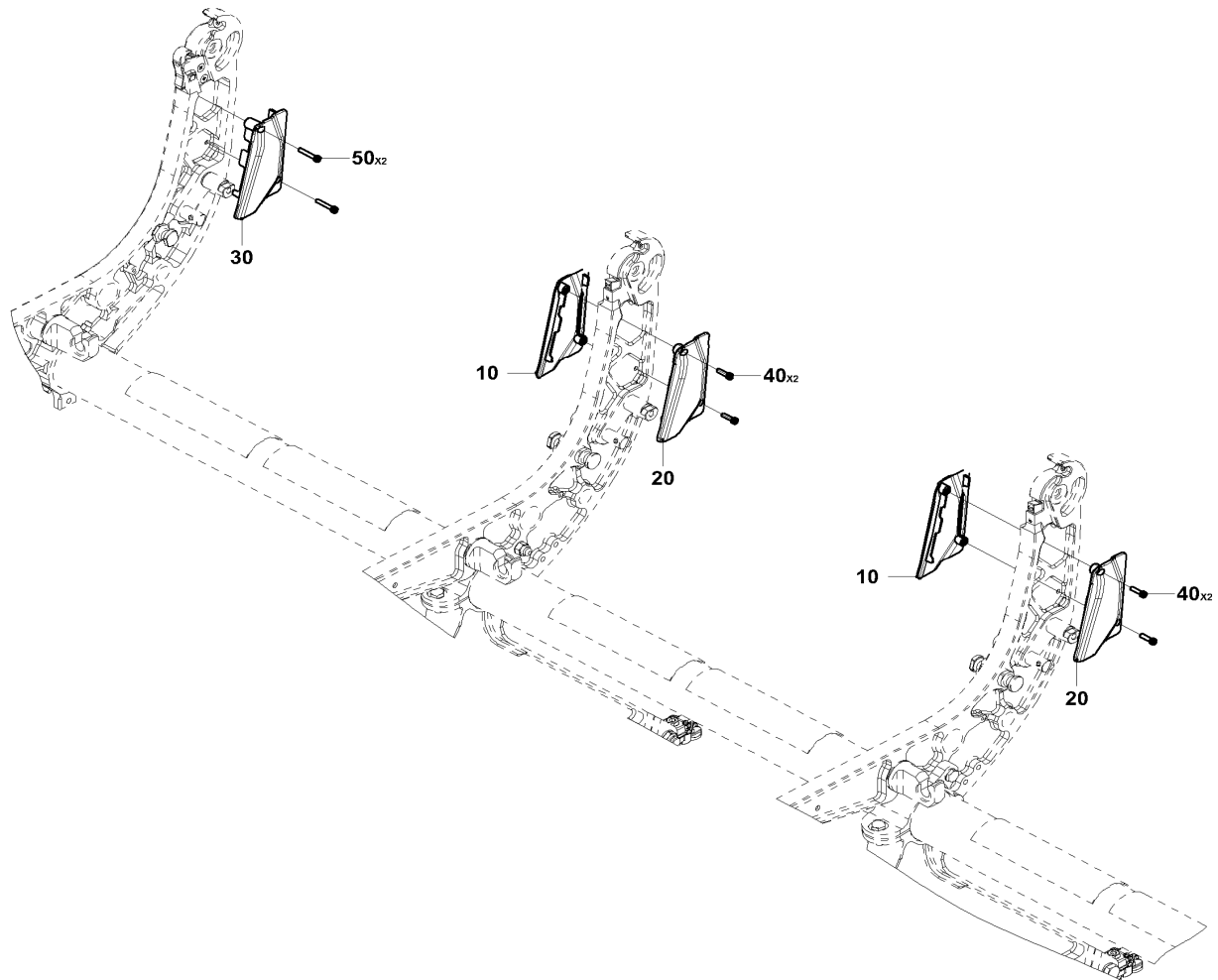
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
15			TABLE KIT - REAR		
120	GFM13923A000		• PIN	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	2
130	GFP05627A000		• BUSHING	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	2
140	JTEM-10		• WASHER	J,K,L,M, Q,R,S,T, U,V,W,Z, AA,AB,A C,AD,AE, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW,CA, CB,CC,C D,CE,CF, CH,CJ	4

- ITEM NOT ILLUSTRATED



D3 series

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SPREADER FAIRING KIT
Figure 16

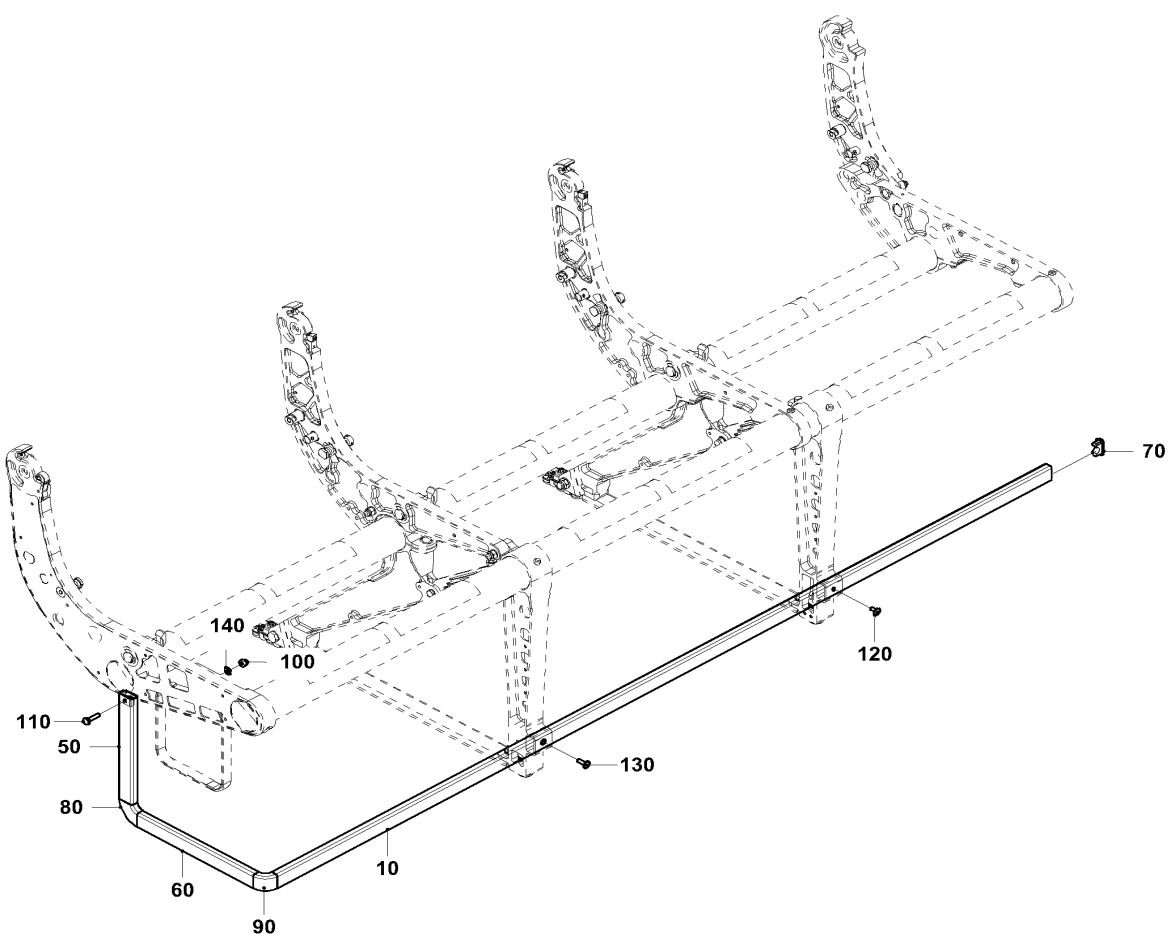
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D3 series

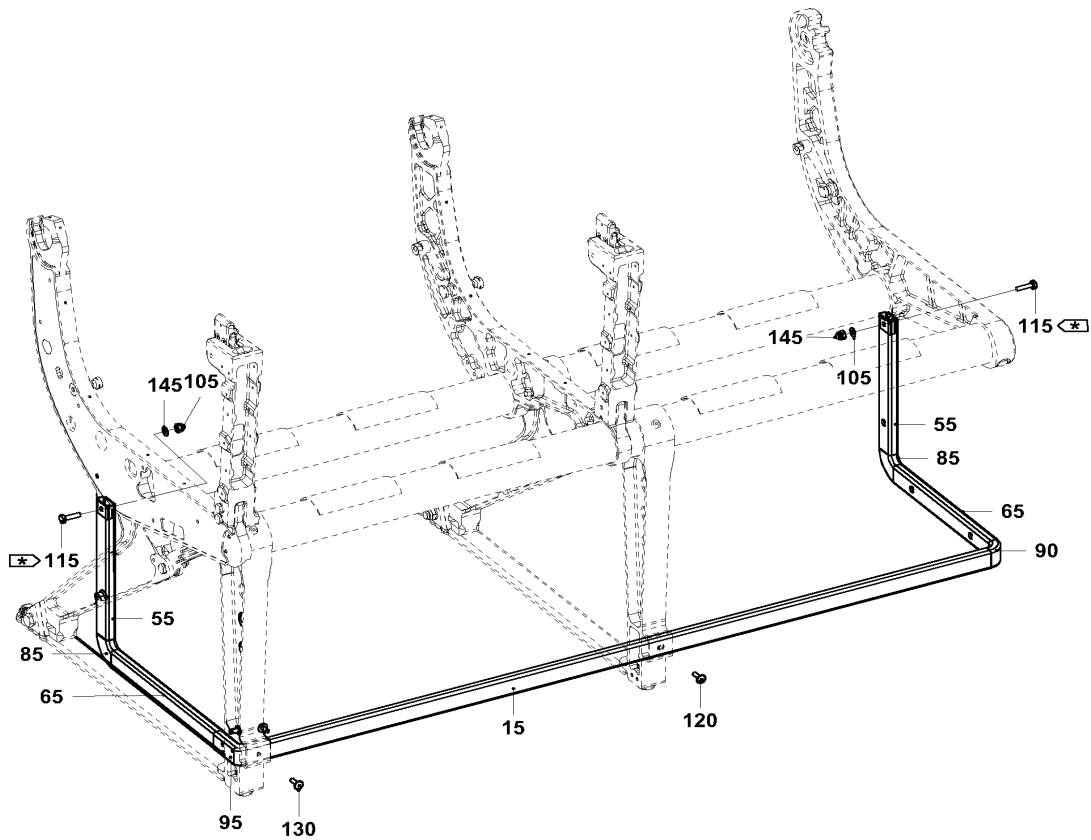
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
16			SPREADER FAIRING KIT		
- 01A	ASK04871A366		FAIRING KIT, SPREADER SEE 252352 - FIGURE 01 - 200 FOR NHA	C,BC	RF
- 01B	ASK04872A366		FAIRING KIT, SPREADER SEE 252352 - FIGURE 01 - 200A FOR NHA	D,BD	RF
10	ASP09855A366		• FAIRING, SPREADER	C,D,BC, BD	2
20	GSP05037B366		• FAIRING, SPREADER	C,D,BC, BD	2
30	GSP05037C366		• FAIRING, SPREADER	C,BC	1
30A	GSP05038C366		• FAIRING, SPREADER ATTACHING PARTS	D,BD	1
40	NO NUMBER		• SCREW	C,D,BC, BD	4
			ORDER OVRLGHT P/N UBK6-32xUNCX1/2		
50	NO NUMBER		• SCREW	C,D,BC, BD	2
			ORDER OVRLGHT P/N UBK6-32xUNCX3/4		

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BAGGAGE BAR KIT
Figure 17 (Sheet 1/2)

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1LE-011

BAGGAGE BAR KIT
Figure 17 (Sheet 2/2)



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
17			BAGGAGE BAR KIT		
- 01A	ASK04945G254	NR01,NR0 3	BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70B FOR NHA	Q,BQ	RF
- 01B	ASK04945F254	NR01,NR0 3	BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70C FOR NHA	N,BN	RF
- 01C	ASK04945J254	NR01,NR0 3	BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70D FOR NHA	X,BX	RF
- 01D	ASK04945B254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70A FOR NHA	A,C,E,G, J,L,T,Z,A B,BA,BC, BE,BG,B J,BL,BT, CB,CD,C F	RF
- 01E	ASK04946A254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70E FOR NHA	W,Y,BW, BY	RF
- 01F	ASK04946B254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70F FOR NHA	B,D,F,H, K,M,P,U, AA,AC,B B,BD,BF, BH,BK,B M,BP,BU ,CA,CC, CE	RF
- 01G	ASK04945A254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70 FOR NHA	V,BV	RF
- 01H	ASK04946G254	NR01,NR0 3	BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70G FOR NHA	S,BS	RF
- 01J	ASK04946H254	NR01,NR0 3	BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70H FOR NHA	R,BR	RF
- 01K	ASK04945K254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70J FOR NHA	AF,CG	RF
- 01L	ASK04945S254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70K FOR NHA	AD,CJ	RF
- 01M	ASK04946K254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70L FOR NHA	AG,BZ	RF
- 01N	ASK04946S254		BAR KIT, BAGGAGE SEE 252352 - FIGURE 01 - 70M FOR NHA	AE,CH	RF
10	ASM07361A000		• BAR, BAGGAGE	V,W,Y,B V,BW,BY	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
17			BAGGAGE BAR KIT		
10A	ASM07361H000		• BAR, BAGGAGE	A,B,C,D, E,F,G,H, J,K,L,M, P,T,U,AA ,AB,AC,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BP, BT,BU,C A,CB,CC ,CD,CE, C	1
10B	ASM07799A000	NR01-NR0 3	• BAR, BAGGAGE	Q,S,BQ, BS	1
10C	ASM07361L000	NR01-NR0 3	• BAR, BAGGAGE	N,BN	1
10D	ASM07361K000		• BAR, BAGGAGE	X,BX	1
10E	ASM07361U000		• BAR, BAGGAGE	AF,AGBZ ,CG	1
10F	ASM07361V000		• BAR, BAGGAGE	AD,AE,C H,CJ	1
15	ASM07737A000	NR01-NR0 3	• BAR, BAGGAGE	X,BX	1
50	GPM06079B000		• BAR, BAGGAGE	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
55	GPM06079A000	NR01-NR0 3	• BAR, BAGGAGE		2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
17			BAGGAGE BAR KIT		
60	GPM08049B000		• BAR, BAGGAGE	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
65	GPM08049A000	NR01-NR0 3	• BAR, BAGGAGE		2
70	GSP00400A254		• COVER, BAGGAGE BAR	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
80	GSP03811A254		• SUPPORT, BAGGAGE BAR	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
85	GSP03811A254	NR01-NR0 3	• SUPPORT, BAGGAGE BAR		2
90	GSP03813A254		• SUPPORT, BAGGAGE BAR		1
95	ASM07707A000	NR01-NR0 3	• SUPPORT, BAGGAGE BAR	R,BR	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
17			BAGGAGE BAR KIT		
100	F22NKM02		• NUT, SELF-LOCK	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
105	F22NKM02	NR01-NR0 3	• NUT, SELF-LOCK		2
110	AN3-6A		• SCREW	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
115	AN3-6A	NR01-NR0 3	• SCREW		2
120	AN525-10R6		• SCREW	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
125	AN525-10R6	NR01-NR0 3	• SCREW		2
(CONTINUED)					

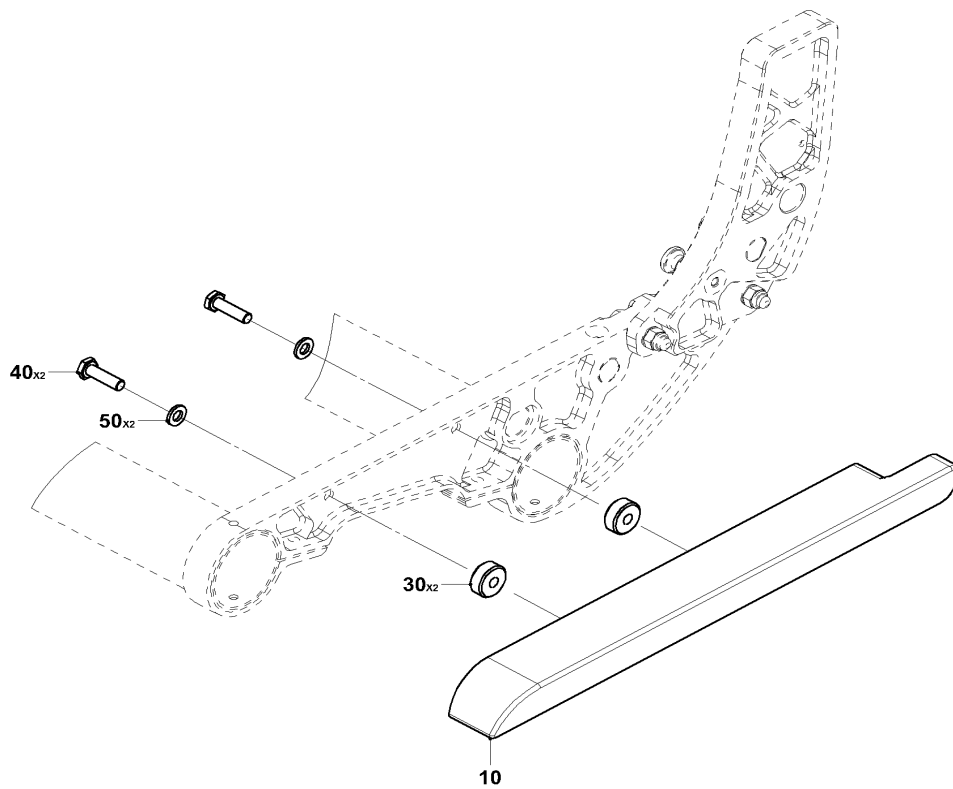
- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
17			BAGGAGE BAR KIT		
130	AN525-10R9		• SCREW	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
135	AN525-10R9	NR01-NR0 3	• SCREW		2
140	NAS1149F0332P		• WASHER	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AC,A D,AE,AF, AG,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL, R,BR	1
145	NAS1149F0332P	NR01-NR0 3	• WASHER		2

- ITEM NOT ILLUSTRATED



GAP FILLER KIT
Figure 18

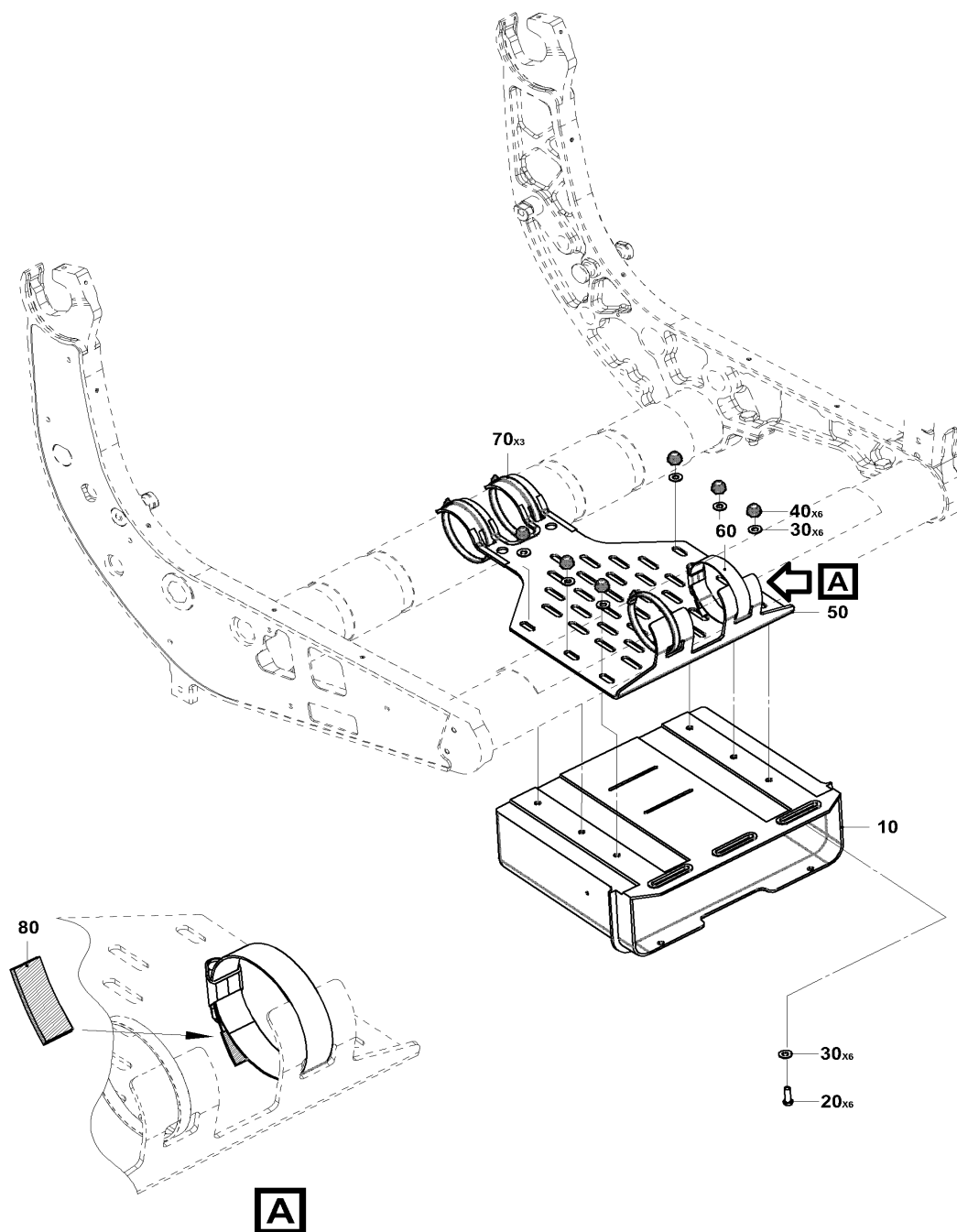


D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
18			GAP FILLER KIT		
- 01A	ASK04772B000		GAP FILLER KIT	H,K,AC,B H,BK,CA, CC	RF
			SEE 252352 - FIGURE 01 - 210A FOR NHA		
- 01B	ASK04771B000		GAP FILLER KIT	G,J,AB,B G,BJ,CB, CD	RF
			SEE 252352 - FIGURE 01 - 210 FOR NHA		
10	ASM07819B000		• FILLER	G,J,AB,B G,BJ,CB, CD	1
10A	ASM07820B000		• FILLER	H,K,AC,B H,BK,CA, CC	1
30	GFM08963A000		• SPACER	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	2
			ATTACHING PARTS		
40	AN4-7A		• SCREW	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	2
50	NAS1149F0463P		• WASHER	G,H,J,K, AB,AC,B G,BH,BJ, BK,CA,C B,CC,CD	2

- ITEM NOT ILLUSTRATED

D3 series



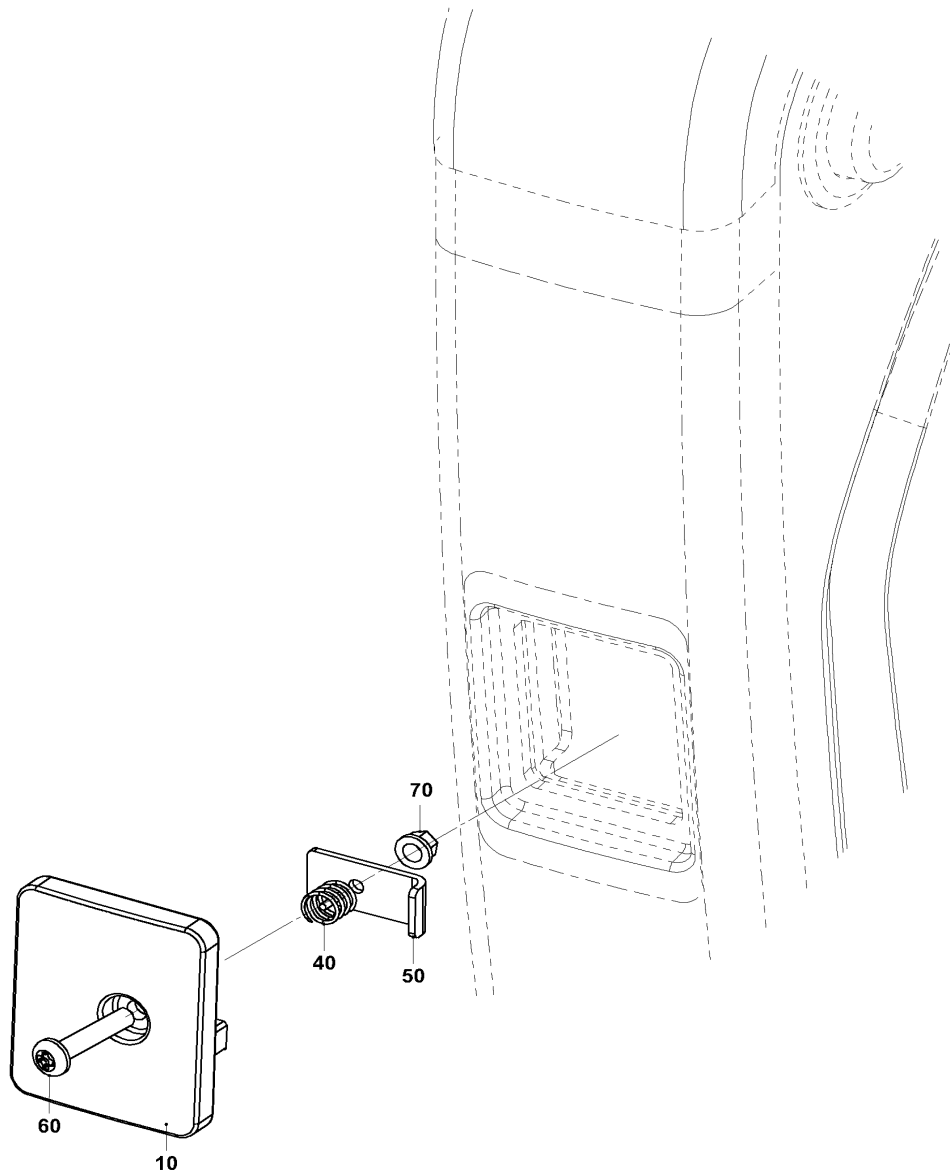
LIFEVEST POUCH INSTL. KIT
Figure 19

1LF-012

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
19			LIFEVEST POUCH INSTL. KIT		
- 01A	ASK04899A0GV		LIFEVEST POUCH INSTL. KIT SEE 252352 - FIGURE 01 - 385 FOR NHA		RF
10	LB01718-800		• POCKET, LIFEVEST	A,B,C,D, E,F,G,H, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E	NP
10A	ASP11189A000		RPLD BY ITEM 10A • POUCH, LIFEVEST RPLS ITEM 10 ATTACHING PARTS		1
20	NAS1801-08-8		• SCREW		6
30	NAS1149FN832P		• WASHER		12
40	F22NKM82		• NUT, SELF-LOCK ***		6
50	ASP10213D4GV		• BRACKET ATTACHING PARTS		1
60	FX134060		• CLAMP		1
70	PLT4S-M69		• TIE-WRAP ***		3
80	DR25-1/2"		• HEAT SHRINKABLE TUBIN	A,B,C,D, E,F,G,H, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E	NP
80A	DR25-3/8"		RPLD BY ITEM 80A • HEAT SHRINKABLE TUBIN RPLS ITEM 80		AR

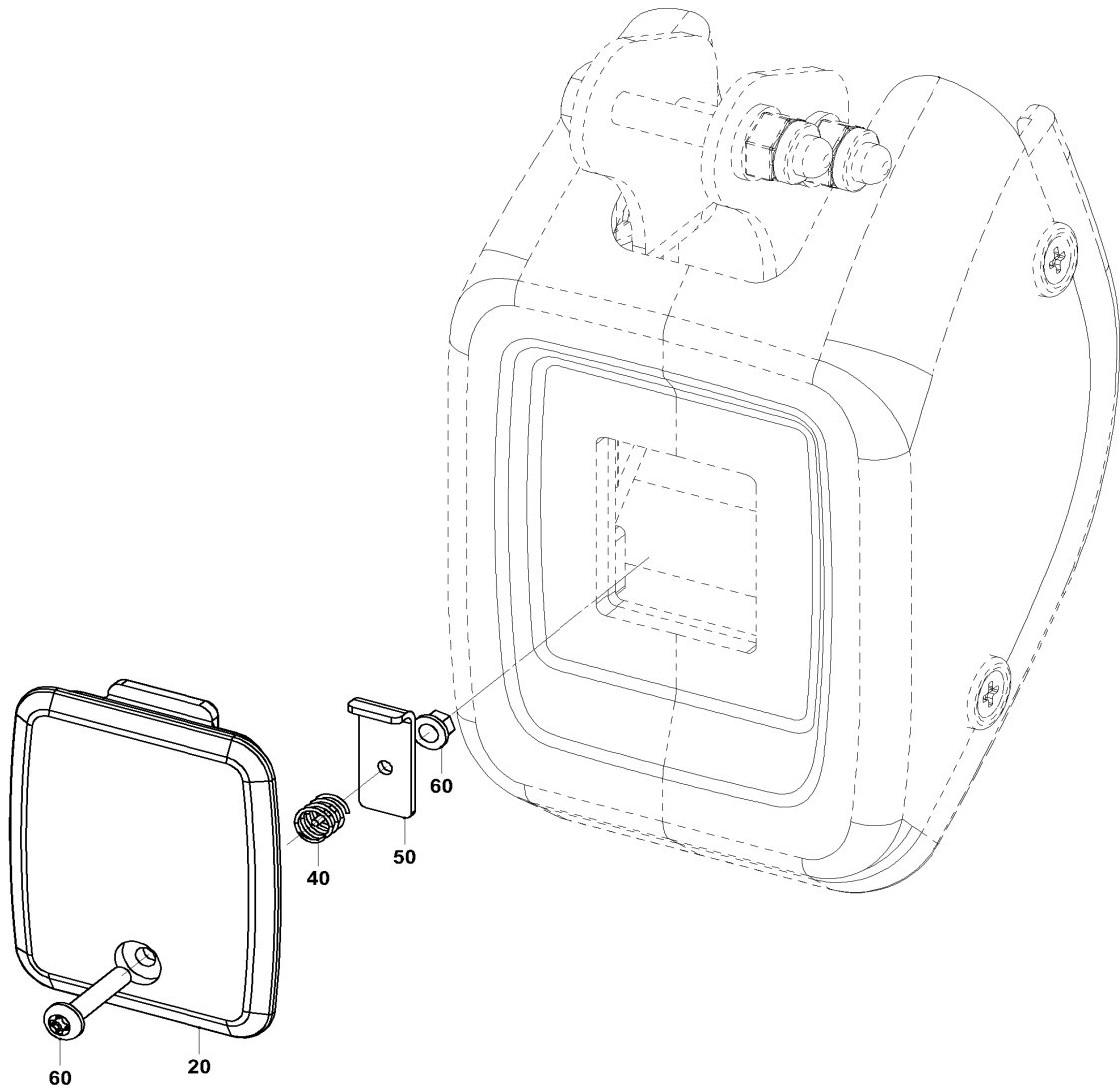
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COVER KIT

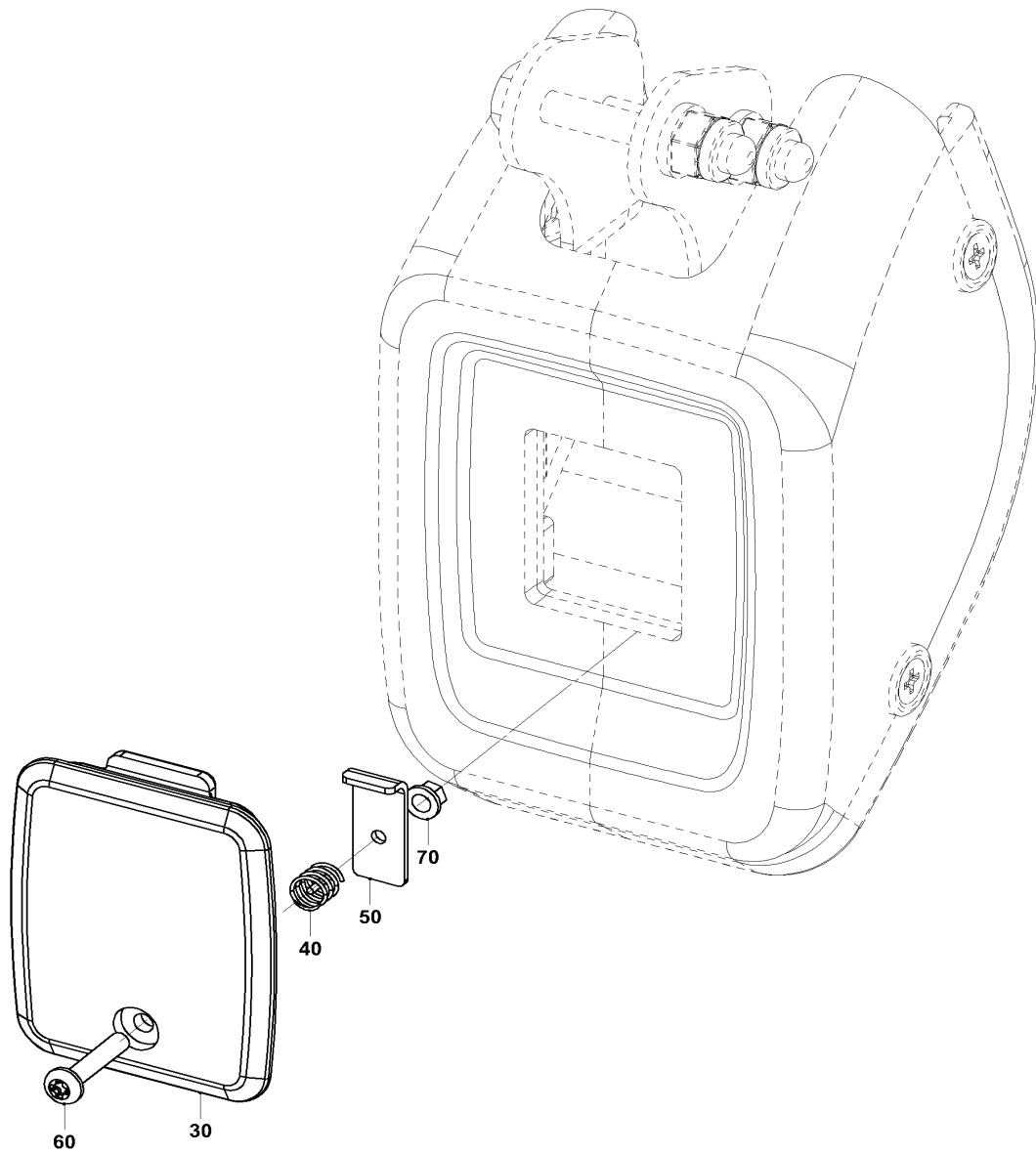
Figure 20 (Sheet 1/3)

1LF-013



COVER KIT

Figure 20 (Sheet 2/3)



COVER KIT
Figure 20 (Sheet 3/3)



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
20			COVER KIT		
- 01A	ASP10275A000		COVER KIT	A,B,Q,R, S,BA,BB, BQ,BR,B S	RF
- 01B	ASP10275B000		SEE 252352 - FIGURE 01 - 510 FOR NHA COVER KIT	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	RF
- 01C	ASP10275C000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 540 FOR NHA COVER KIT	S,BS	RF
10	GFP04837C000		• SEE 252352 - FIGURE 01 - 560 FOR NHA COVER, IAT	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
20	GFP04837B000		• USED ON ASP10275A000 ONLY COVER, IAT	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	1
30	GFP04837D000	NR01-NR0 3	• USED ON ASP10275B000 ONLY COVER, IAT USED ON ASP10275C000 ONLY	S,BS	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
20			COVER KIT		
40	GPM04097A000		• SPRING	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	1
50	GPM05028A000		• SHEET	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	1
60	NAS600-10P		ATTACHING PARTS • SCREW	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



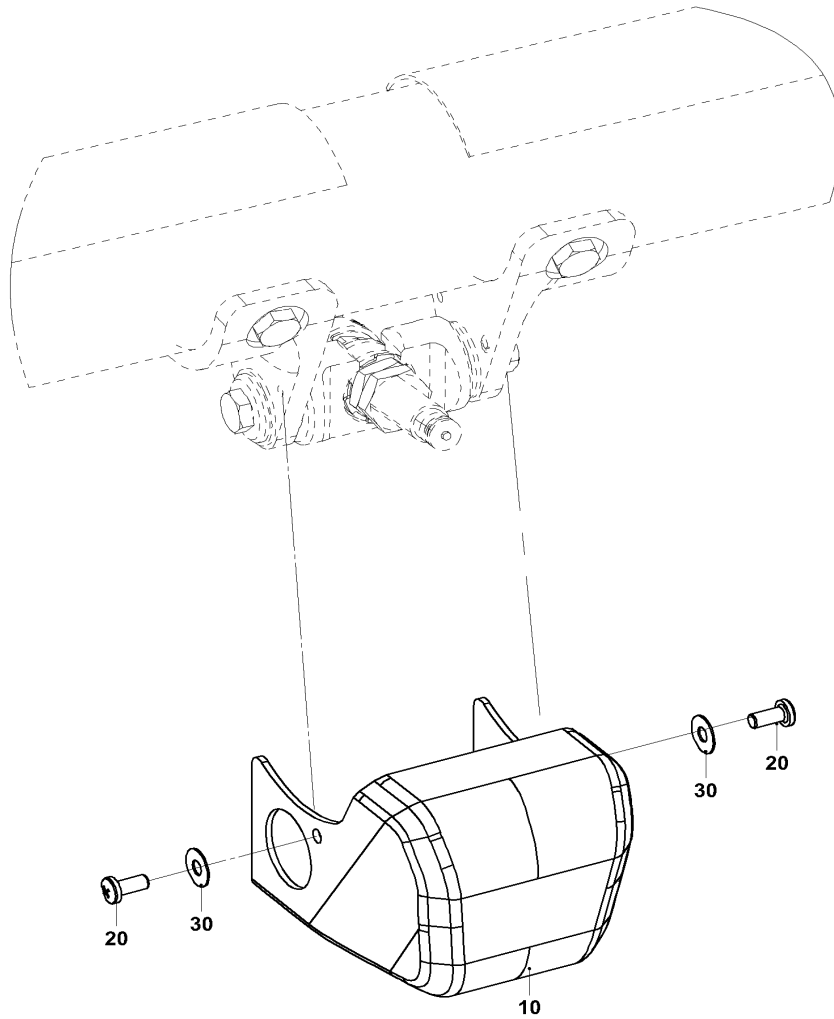
D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
20 70	MS21042-04		COVER KIT • NUT, SELF-LOCK	A,B,C,D, E,F,G,H, J,K,L,M, Q,R,S,T, U,V,W,B A,BB,BC, BD,BE,B F,BG,BH, BJ,BK,BL ,BM,BQ, BR,BS,B T,BU,BV, BW	1

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COVER KIT - RECLINE

Figure 21



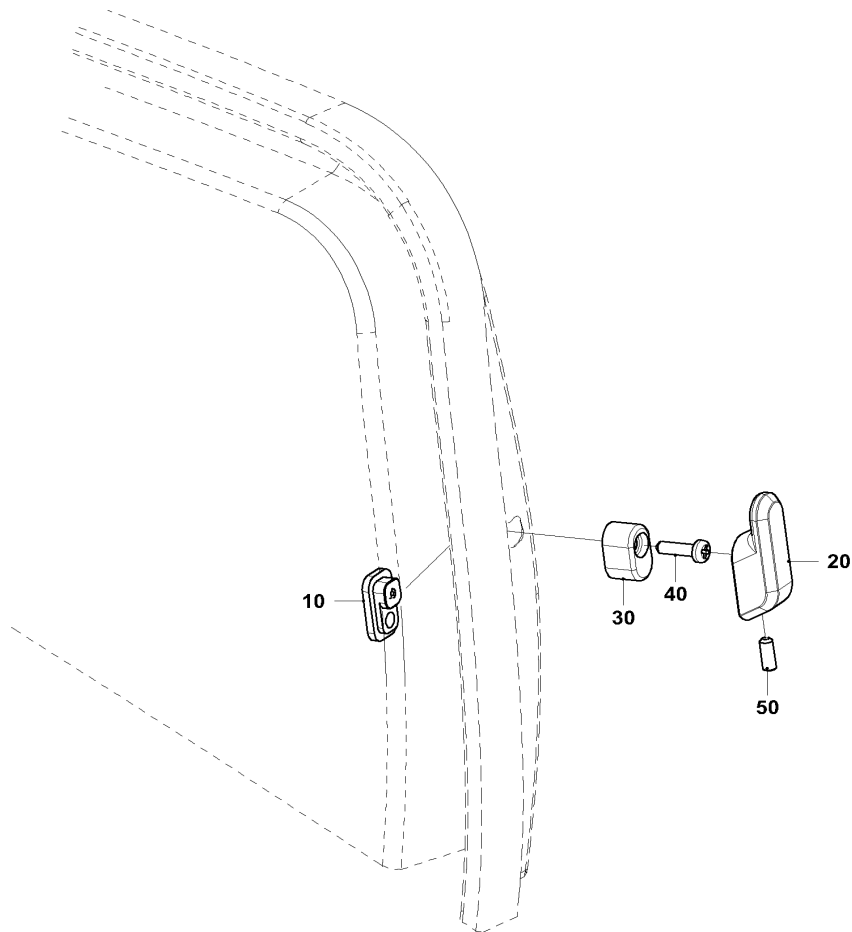
D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
21			COVER KIT - RECLINE		
- 01A	ASK05109A368		COVER KIT, RECLINE	A,B,C,D, BA,BB,B C,BD	RF
			SEE 252352 - FIGURE 01 - 570 FOR NHA		
10	GSP05943B368		• COVER, RECLINE	A,B,C,D, BA,BB,B C,BD	1
			ATTACHING PARTS		
20	MS35206-227		• SCREW	A,B,C,D, BA,BB,B C,BD	2
30	NAS1149FN616P		• WASHER	A,B,C,D, BA,BB,B C,BD	2

- ITEM NOT ILLUSTRATED



D3 series



COAT HOOK KIT
Figure 22

1L2-017



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
22 - 01A	ASK04857A000		COAT HOOK KIT COAT HOOK KIT	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	RF
10	ASM07947A000		SEE 252352 - FIGURE 01 - 580 FOR NHA • BUSHING	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	1
20	ASM07949A000		• HOOK, COAT	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
22			COAT HOOK KIT		
30	GFP05731A000		• BUSHING	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	1
40	NAS601-8P		• ATTACHING PARTS SCREW	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	1
50	UBK 6-32 L 3/8		• DOWEL	A,B,C,D, J,K,L,M, N,P,Q,R, S,T,U,V, W,X,Y,A D,AE,BA, BB,BC,B D,BJ,BK, BL,BM,B N,BP,BQ ,BR,BS,B T,BU,BV, BW,BX,B Y	1

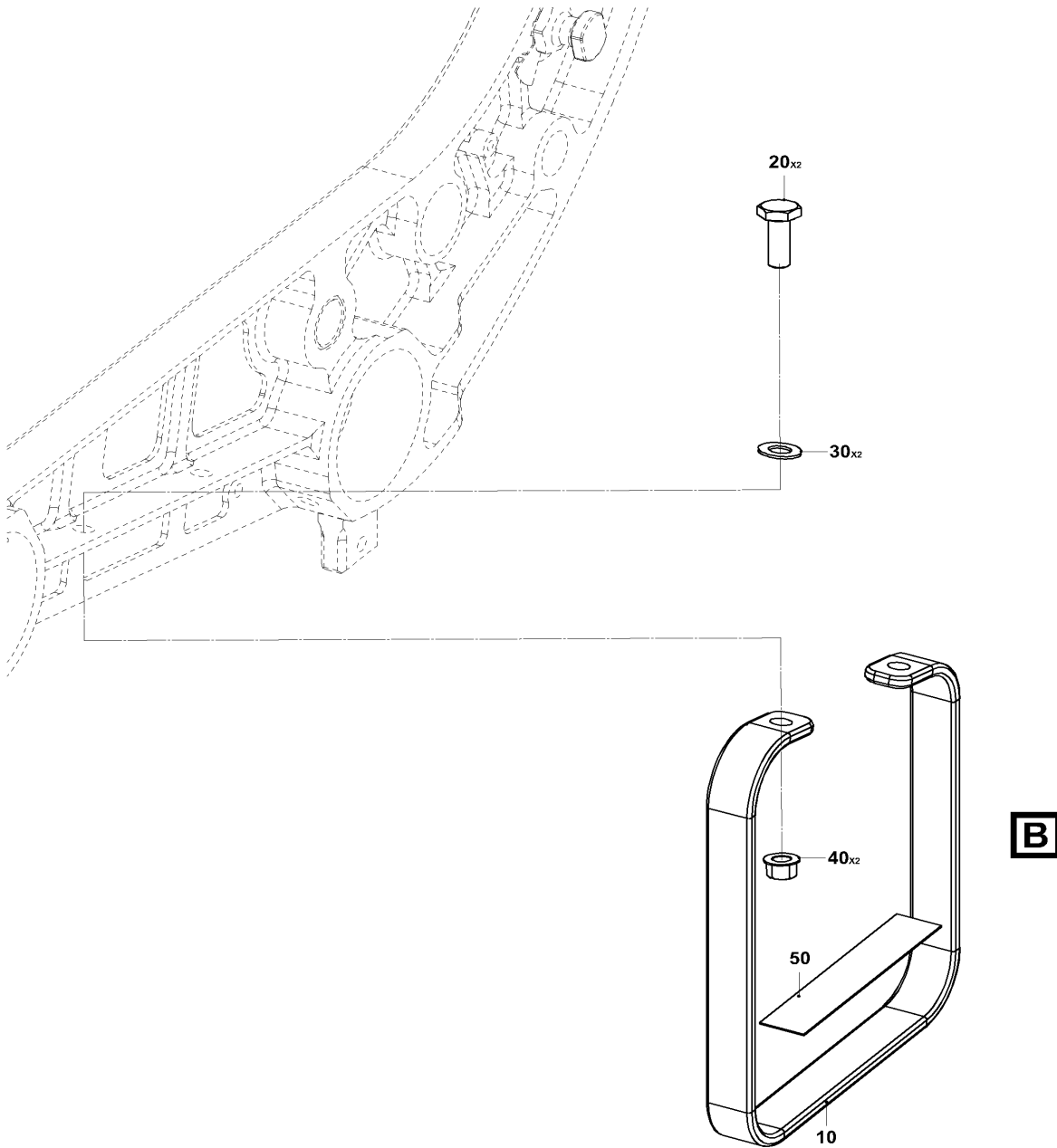
- ITEM NOT ILLUSTRATED



D3 series

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D3 series



STEWARD STEP KIT
Figure 23

1LF-018



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
23 - 01A	ASK05125A000		STEWARD STEP KIT STEP BAR KIT	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	RF
10	GPM08047B000		SEE 252352 - FIGURE 01 - 620 FOR NHA • STEWARD STEP	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	1
20	AN4-5A		ATTACHING PARTS • SCREW	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED

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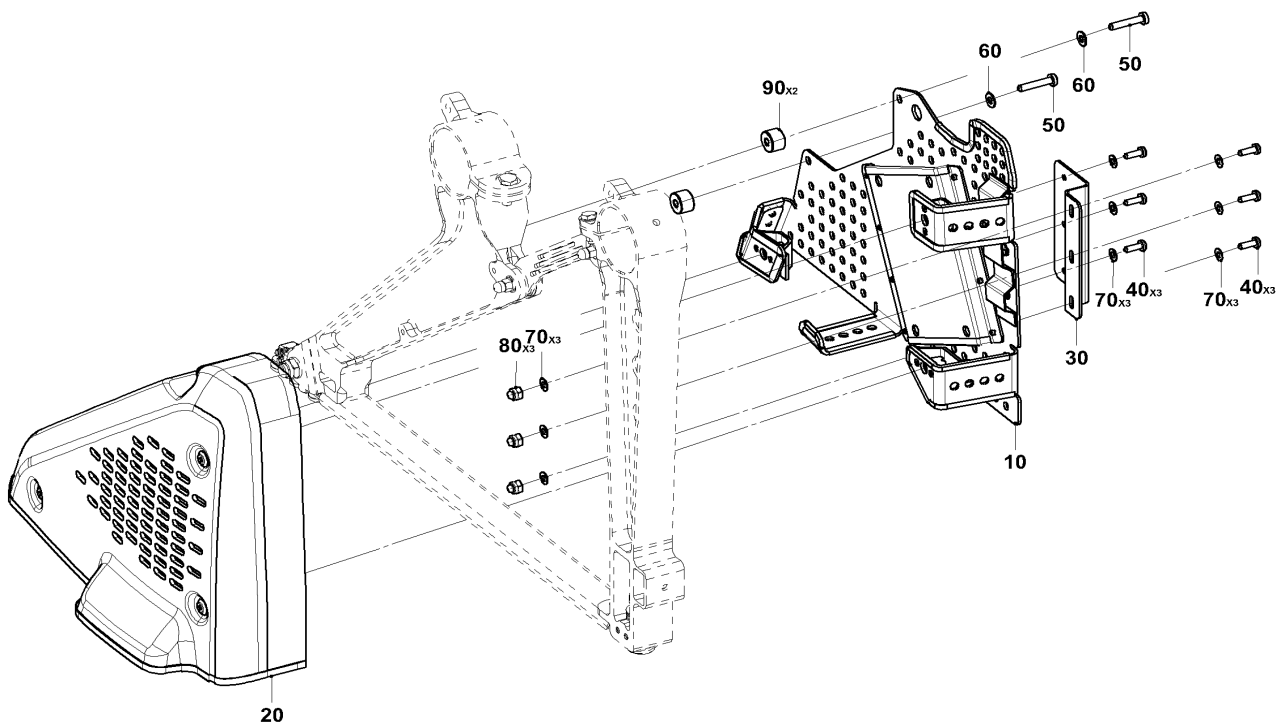
D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
23			STEWARD STEP KIT		
30	NAS1149F0432P		• WASHER	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	2
40	MS21042L4		• NUT	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	2
50	GVP00106B000		• *** TAPE, ANIT-SLIP	A,B,C,D, E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BS,B T,BU,BV	1



D3 series

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SEB KIT
Figure 24

1L-019



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
24			SEB KIT		
- 01A	ASK04835A4GV		SEB KIT	A,C,E,G, J,L,Q,R, T,V,Z,AB ,AD,BA,B C,BE,BG ,BJ,BL,B Q,BR,BT, BV,CB,C D,CF,CJ	RF
- 01B	ASK04836A4GV		SEE 252352 - FIGURE 01 - 470 FOR NHA SEB KIT	B,D,F,H, K,M,S,U, W,AA,AC ,AE,BB,B D,BF,BH, BK,BM,B S,BU,BW ,CA,CC, CE,CH	RF
10	ASP09593A4GV		• SEE 252352 - FIGURE 01 - 470A FOR NHA SUPPORT	A,C,E,G, J,L,Q,R, T,V,Z,AB ,AD,BA,B C,BE,BG ,BJ,BL,B Q,BR,BT, BV,CB,C D,CF,CJ	1
10A	ASP09594A4GV		• SUPPORT	B,D,F,H, K,M,S,U, W,AA,AC ,AE,BB,B D,BF,BH, BK,BM,B S,BU,BW ,CA,CC, CE,CH	1
20	ASP09591A4GV		• FAIRING, SEB	A,C,E,G, J,L,Q,R, T,V,Z,AB ,AD,BA,B C,BE,BG ,BJ,BL,B Q,BR,BT, BV,CB,C D,CF,CJ	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
24			SEB KIT		
20A	ASP09592A4GV		• FAIRING, SEB	B,D,F,H, K,M,S,U, W,AA,AC ,AE,BB,B D,BF,BH, BK,BM,B S,BU,BW ,CA,CC, CE,CH	1
30	GPM08437A000		• BRACKET	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	1
40	NAS602-8P		ATTACHING PARTS • SCREW	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	6
50	NAS603-16P		• SCREW	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	2
60	NAS1149F0332P		• WASHER	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	2
70	NAS1149FN816P		• WASHER	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	9
80	F22NKM82		• NUT, SELF-LOCK	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	3

			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

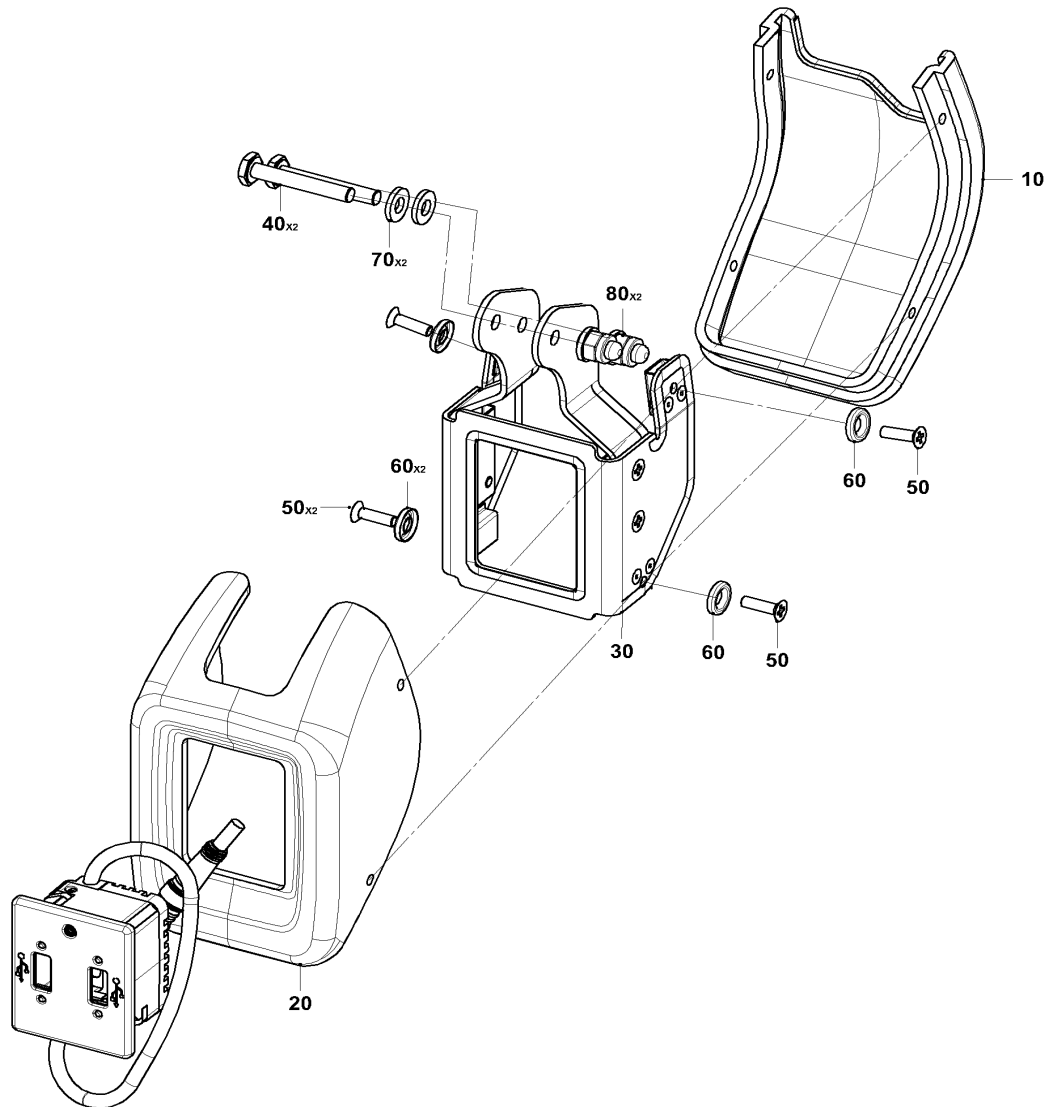
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
24			SEB KIT		
90	GFP02909D000		• SPACER	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	2
- 100	TES-610		• VELCRO	A-M,Q-A E,BA-BM ,BQ,BS,B Q-BW,C A-CF,CH ,CJ	AR

- ITEM NOT ILLUSTRATED

25-23-52

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NOTE:
THE USB CONFIGURATION IS SHOWN AS REFERENCE ONLY. SEE TEXT FOR USAGE

USB KIT
Figure 25

1LF-020



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
25			USB KIT		
- 01A	ASK04841A4GV		USB KIT	A,B,C,D, E,F,G,H, J,K,L,M, Q,T,U,V, Z,AA,AB, AC,BA,B B,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BQ,BT ,BU,BV,C A,CB,CC ,	RF
- 01B	ASK04841B4GV	NR01-NR0 3	SEE 252352 - FIGURE 01 - 480 FOR NHA USB KIT	S,BS	RF
- 01C	ASK04841C4GV		SEE 252352 - FIGURE 01 - 480A FOR NHA USB KIT	Q,R,S,V, W,AD,AE ,BQ,BR, BS,BV,B W,CH,CJ	RF
- 01D	ASK04842A4GV		SEE 252352 - FIGURE 01 - 490 FOR NHA USB KIT	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	RF
			SEE 252352 - FIGURE 01 - 500 FOR NHA		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
25			USB KIT		
10	ASP09839A4GV		• FAIRING	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	1
10A	ASP09839B4GV		• FAIRING	Q,R,S,V, W,AD,AE ,BQ,BR, BS,BV,B W,CH,CJ	1
10B	ASP09840A4GV		USED ON ASK04841B4GV AND ASK04841C4GV • FAIRING	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	1
20	GSP05313B183		USED ON ASK04842A4GV ONLY • FAIRING, USB	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	1
20A	GSP05313C183	NR01-NR0 3	• FAIRING, USB	S,BS	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

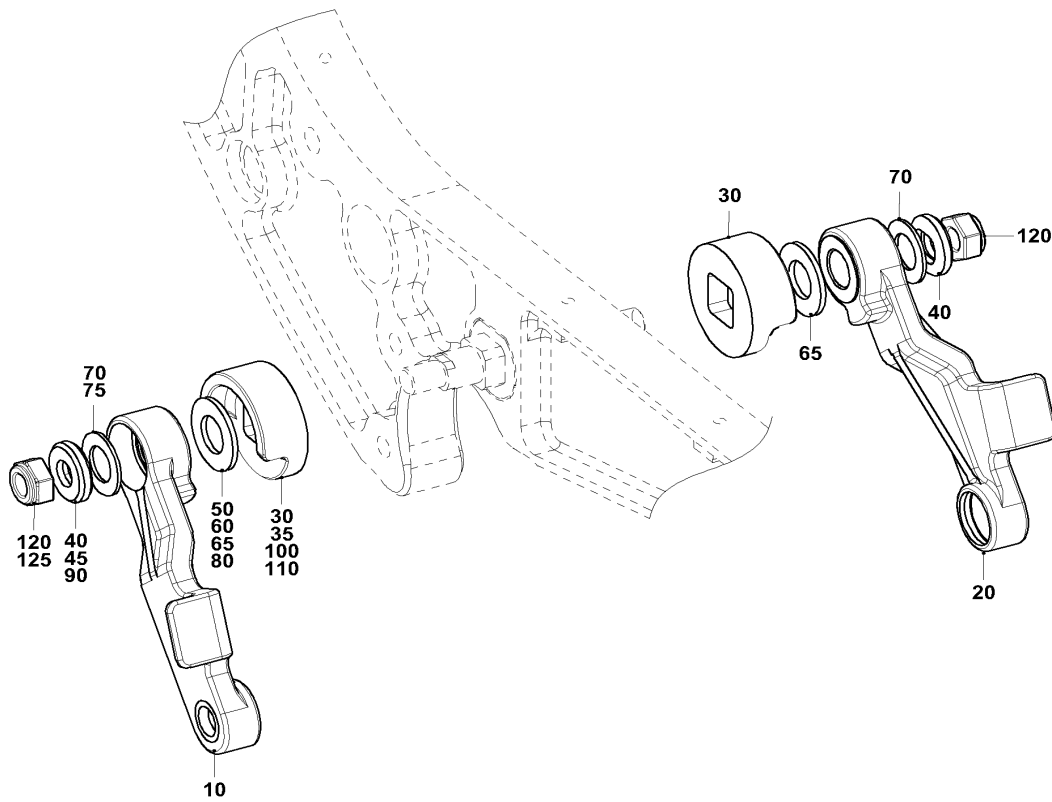
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
25			USB KIT		
30	ASP09599A4GV		• SUPPORT	A,B,C,D, E,F,G,H, J,K,L,M,T ,U,W,Z,A A,AB,AC, BA,BB,B C,BD,BE, BF,BG,B H,BJ,BK, BL,BM,B T,BU,BW ,CA,CB, CC,CD,C E	1
30A	ASP09599B4GV	NR01-NR0 3	• SUPPORT	S,BS	1
			ATTACHING PARTS		
40	AN3-12A		• SCREW		2
50	MS24693C28		• SCREW		4
60	NAS391B6P		• WASHER		4
70	NAS1149F0363P		• WASHER		4
80	F22NKM02		• NUT, SELF-LOCK		2

- ITEM NOT ILLUSTRATED

25-23-52

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NOTE:
THE CONFIGURATION SHOWN IS FOR REFERENCE ONLY. SEE TEXT FOR USAGE

LEVER KIT
Figure 26

1L-052



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
26			LEVER KIT		
- 01A	ASK04881A000		LEVER KIT SEE 252352 - FIGURE 01 - 590 FOR NHA	A,B,C,D, BA,BB,B C,BD	RF
- 01B	ASK04881B000		LEVER KIT SEE 252352 - FIGURE 01 - 600 FOR NHA	C,BC	RF
- 01C	ASK04882B000		LEVER KIT SEE 252352 - FIGURE 01 - 600A FOR NHA	D,BD	RF
- 01D	ASK04883A000		LEVER KIT SEE 252352 - FIGURE 01 - 605 FOR NHA	A,BA	RF
- 01E	ASK04884A000		LEVER KIT SEE 252352 - FIGURE 01 - 605A FOR NHA	B,BB	RF
- 01F	ASK04885A000		LEVER KIT SEE 252352 - FIGURE 01 - 605B FOR NHA	C,BC	RF
- 01G	ASK04886A000		LEVER KIT SEE 252352 - FIGURE 01 - 605C FOR NHA	D,BD	RF
- 01H	ASK04887A000		LEVER KIT SEE 252352 - FIGURE 01 - 610 FOR NHA	A,C,BA,B C	RF
- 01J	ASK04888A000		LEVER KIT SEE 252352 - FIGURE 01 - 610A FOR NHA	B,D,BB,B D	RF
10	ASM08027A000		• LEVER	A,B,C,D, BA,BB,B C,BD	1
10A	ASM08028A000		• LEVER	A,B,C,D, BA,BB,B C,BD	1
10B	ASM08027D000		• LEVER USED ON ASK04883A000	A,BA	1
10C	ASM08028D000		• LEVER USED ON ASK04884A000	B,BB	1
10D	ASM08027C000		• LEVER USED ON ASK04885A000	C,BC	1
10E	ASM08028C000		• LEVER USED ON ASK04886A000	D,BD	1
20	ASM08027B000		• LEVER USED ON ASK04882B000	D,BD	1
20A	ASM08028B000		• LEVER USED ON ASK04881B000	C,BC	1
30	GFM14305A000		• BUSHING	A,B,C,D, BA,BB,B C,BD	2
35	GFM14305A000		• BUSHING	A,B,C,D, BA,BB,B C,BD	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

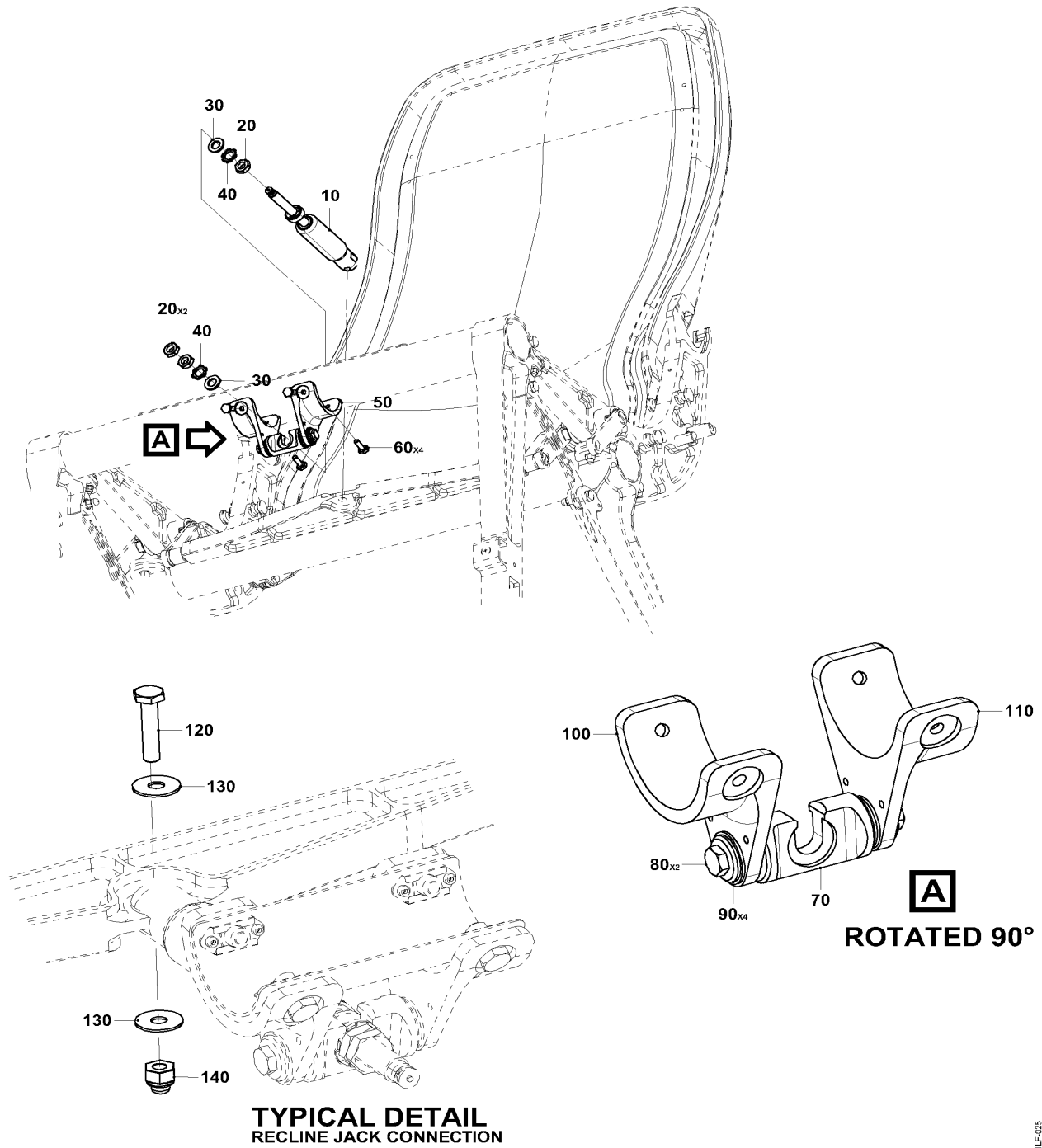
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
26			LEVER KIT		
40	GFM14317A000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
45	GFM14317A000		• SPACER	A,B,C,D, BA,BB,B C,BD	1
50	GFP03107A000		• SPACER	A,B,BA,B B	1
60	GFP05605B000		• SPACER USED ON ASK04883A000 AND ASK04884A000	A,B,C,D, BA,BB,B C,BD	1
65	GFP05605D000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
70	GFP05633A000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
75	GFP05633A000		• SPACER	A,B,C,D, BA,BB,B C,BD	1
80	GFP05753A000		• SPACER USED ON ASK04885A000 AND ASK04886A000	C,D,BC, BD	1
90	GFM14313A000		• SPACER USED ON ASK04885A000 AND ASK04886A000	C,D,BC, BD	1
100	GFM14195B000		• SUPPORT USED ON ASK04883A000 AND ASK04884A000	A,B,BA,B B	1
110	GFM14195C000		• SUPPORT USED ON ASK04885A000 AND ASK04886A000	C,D,BC, BD	1
120	MS21083N5		• NUT, SELF-LOCK	A,B,C,D, BA,BB,B C,BD	2
125	MS21083N5		• NUT, SELF-LOCK	A,B,C,D, BA,BB,B C,BD	1

- ITEM NOT ILLUSTRATED



D3 series

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RECLINE JACK KIT
Figure 27

1LF-025



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
27			RECLINE JACK KIT		
- 01A	ASK04817A000		RECLINE KIT, JACK	A,B,C,D, BA,BB,B C,BD	RF
			SEE 252352 - FIGURE 01 - 240 FOR NHA		
10	NO NUMBER		• JACK, RECLINE	A,B,C,D, BA,BB,B C,BD	1
			ORDER OVRLGHT P/N HG01-02-100-060-001		
20	AN316-6R		• NUT	A,B,C,D, BA,BB,B C,BD	3
30	GFM08689A000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
			ATTACHING PARTS		
40	MS35335-35		• WASHER, LOCK	A,B,C,D, BA,BB,B C,BD	2
50	ASM07903C000		• SUPPORT ASSY	A,B,C,D, BA,BB,B C,BD	1
60	AN3-4A		• SCREW	A,B,C,D, BA,BB,B C,BD	4

70	ASM08673A000		•• PIN	A,B,C,D, BA,BB,B C,BD	1
			ATTACHING PARTS		
80	AN3-6A		•• SCREW	A,B,C,D, BA,BB,B C,BD	2
90	GFP05633A000		•• WASHER	A,B,C,D, BA,BB,B C,BD	4

100	ASM07997C000		•• SUPPORT	A,B,C,D, BA,BB,B C,BD	NP
			RPLD BY ITEM 100A		
100A	ASM07997F000		•• SUPPORT	A,B,C,D, BA,BB,B C,BD	1
			RPLS ITEM 100		
110	ASM07998C000		•• SUPPORT	A,B,C,D, BA,BB,B C,BD	NP
			RPLD BY ITEM 110A		
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
27			RECLINE JACK KIT		
110A	ASM07998F000		•• SUPPORT	A,B,C,D, BA,BB,B C,BD	1
120	AN4-11A		RPLS ITEM 110 SCREW	A,B,C,D, BA,BB,B C,BD	RF
130	GFP05631A000		SEE 252352 - FIGURE 29 - 80 FOR NHA SPACER	A,B,C,D, BA,BB,B C,BD	RF
140	F23NKE048		SEE 252352 - FIGURE 29 - 70 FOR NHA NUT,SELF-LOCK SEE 252352 - FIGURE 29 - 155 FOR NHA	A,B,C,D, BA,BB,B C,BD	RF

- ITEM NOT ILLUSTRATED

25-23-52

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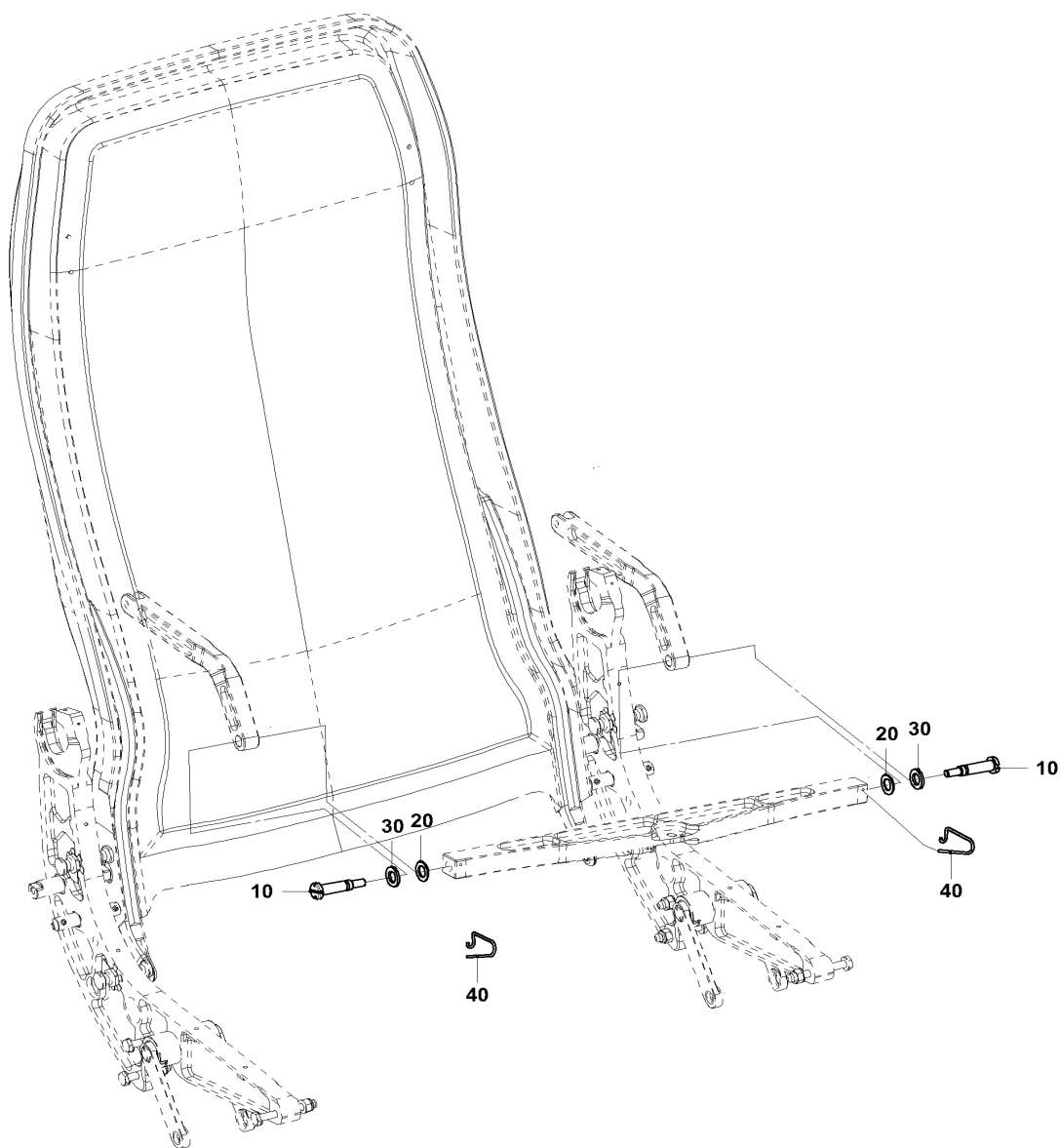


D3 series

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D3 series



RECLINE SUPPORT KIT

Figure 28

1LF-040



D3 series

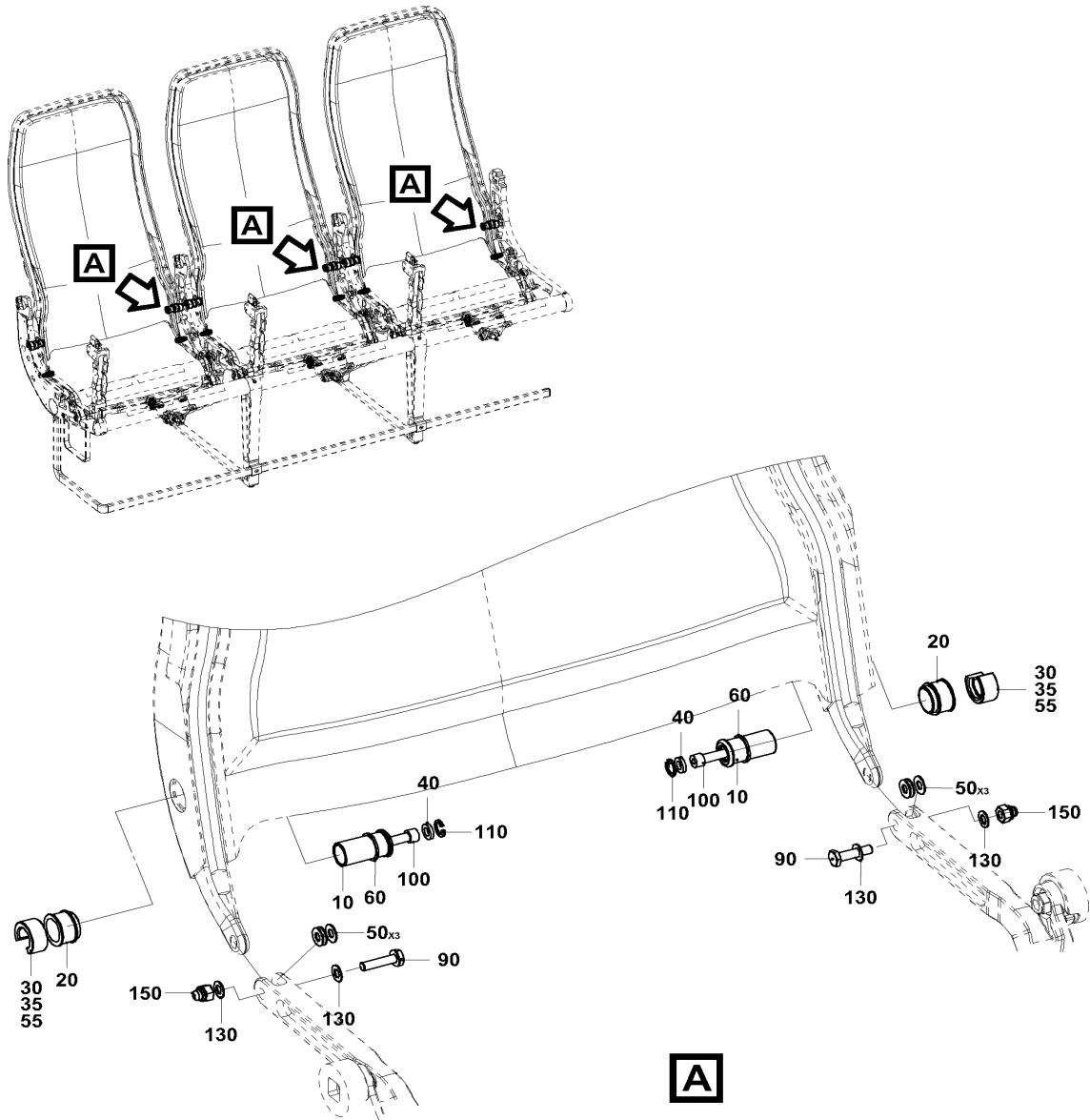
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
28			RECLINE SUPPORT KIT		
- 01A	ASK04813B000		RECLINE KIT, SUPPORTS	A,B,C,D, BA,BB,B C,BD	RF
			SEE 252352 - FIGURE 01 - 235 FOR NHA		
10	GFM13877A000		• PIN, THREADED	A,B,C,D, BA,BB,B C,BD	2
20	GFP05601A000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
30	GFP05637A000		• SPACER	A,B,C,D, BA,BB,B C,BD	2
40	GPM08867A000		• SPRING	A,B,C,D, BA,BB,B C,BD	2

- ITEM NOT ILLUSTRATED

25-23-52

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NOTE:
THE CONFIGURATION SHOWN IS FOR REFERENCE ONLY. SEE TEXT FOR USAGE

RECLINE BUSHINGS KIT
Figure 29

1L-041



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
29			RECLINE BUSHINGS KIT		
- 01A	ASK04889A000		RECLINE KIT, BUSHINGS SEE 252352 - FIGURE 01 - 230 FOR NHA	A,B,BA,B B	RF
- 01B	ASK04889B000		RECLINE KIT, BUSHINGS SEE 252352 - FIGURE 01 - 230A FOR NHA	C,BC	RF
- 01C	ASK04890B000		RECLINE KIT, BUSHINGS SEE 252352 - FIGURE 01 - 230B FOR NHA	D,BD	RF
10	GFM13017G000		• BUSHING	A,B,C,D, BA,BB,B C,BD	6
20	GFP05517A000		• BUSHING	A,B,C,D, BA,BB,B C,BD	6
30	GFP05519C000		• BUSHING	A,B,BA,B B	6
35	GFP05519C000		• BUSHING	C,D,BC, BD	4
40	GFM14109A000		• SPACER	A,B,C,D, BA,BB,B C,BD	6
50	GFP05419A000		• SPACER	A,B,C,D, BA,BB,B C,BD	18
55	GFP05519E000		• SPACER	C,D,BC, BD	2
60	GFP05501C000		INSTALLED ON FUSELAGE SIDE ONLY • SPACER	A,B,C,D, BA,BB,B C,BD	6
- 70	GFP05631A000		• SPACER	A,B,C,D, BA,BB,B C,BD	6
- 80	AN4-11A		SEE 252352 - FIGURE 27 - 120 FOR INSTL. • SCREW	A,B,C,D, BA,BB,B C,BD	3
90	AN4-10A		SEE 252352 - FIGURE 27 - 120 FOR INSTL. • SCREW	A,B,C,D, BA,BB,B C,BD	6
100	UBK1-4_28x3-4		• SCREW	A,B,C,D, BA,BB,B C,BD	6
110	A12U7437-75		• WASHER, SPRING	A,B,C,D, BA,BB,B C,BD	6
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
29			RECLINE BUSHINGS KIT		
130	NAS1149F0432P		• WASHER	A,B,C,D, BA,BB,B C,BD	12
- 150	F42NKE048		• NUT SELF-LOCK	A,B,C,D, BA,BB,B C,BD	6
- 155	F42NKE048		• NUT SELF-LOCK	A,B,C,D, BA,BB,B C,BD	3
			SEE 252352 - FIGURE 27 - 140 FOR INSTL.		

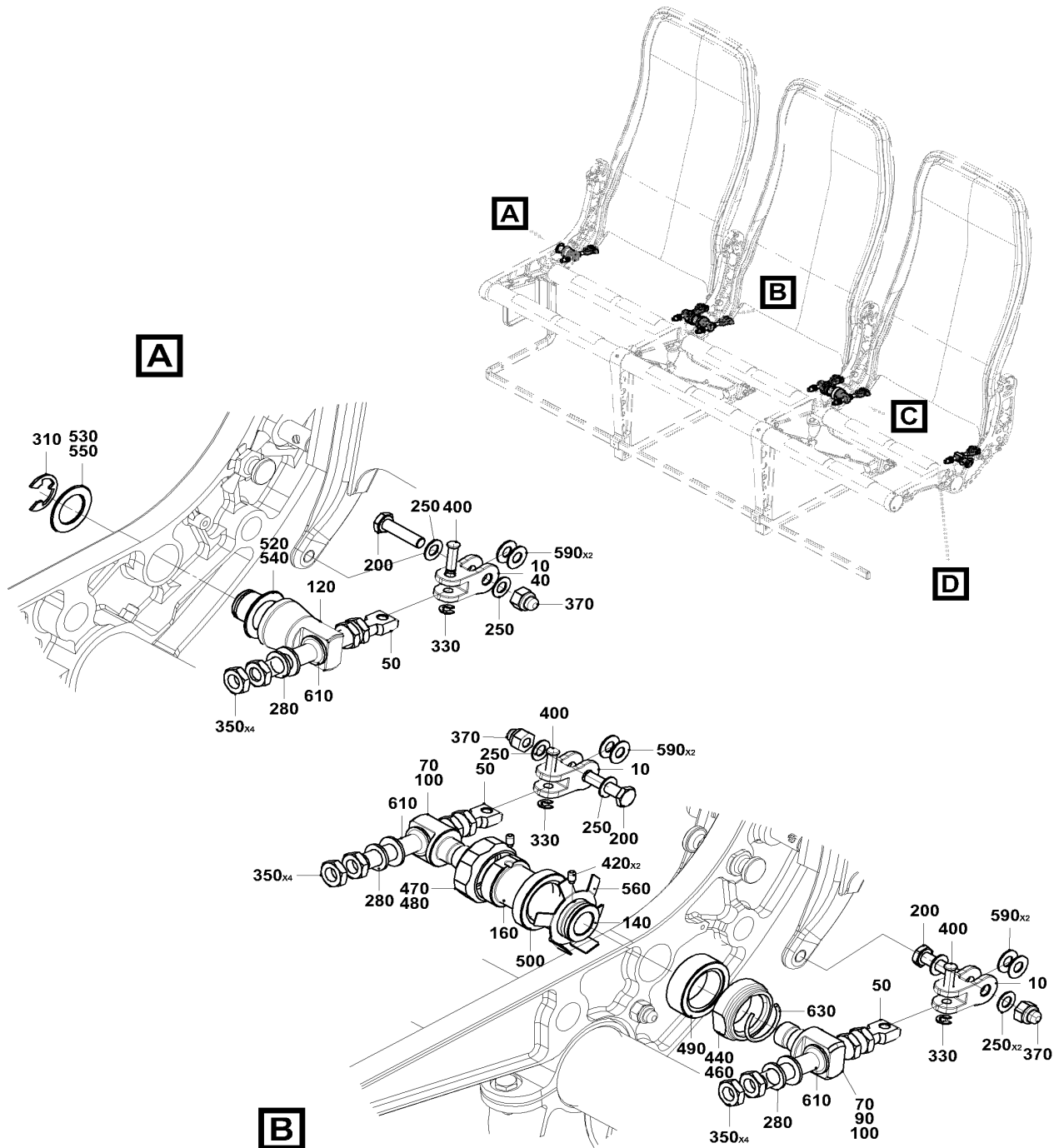
- ITEM NOT ILLUSTRATED



D3 series

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D3 series

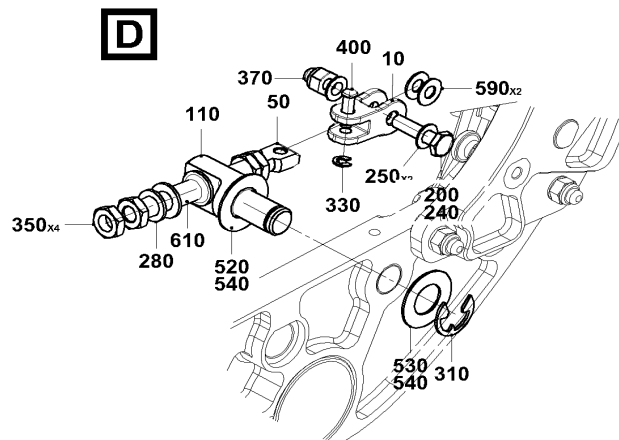
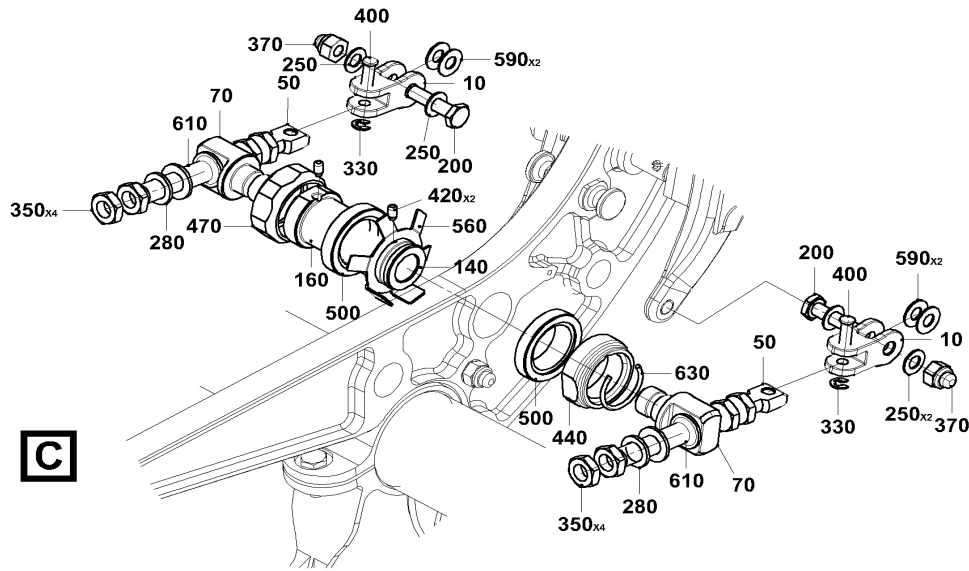


NOTE:
THE CONFIGURATION SHOWN IN FOR REFERENCE ONLY. SEE TEXT FOR USAGE

UPRIGHT KIT
Figure 30 (Sheet 1/2)

1LF-042

D3 series



UPRIGHT KIT
Figure 30 (Sheet 2/2)



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
- 01A	ASK04725A000		UPRIGHT KIT	E,F,L,M, P,Z,AA,B E,BF,BL, BM,BP,C E,CF	RF
- 01B	ASK04725B000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 630 FOR NHA UPRIGHT KIT	R,BR	RF
- 01C	ASK04725C000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 630A FOR NHA UPRIGHT KIT	N,BN	RF
- 01D	ASK04725E000		SEE 252352 - FIGURE 01 - 630B FOR NHA UPRIGHT KIT	G,H,J,K, Q,AB,AC ,BG,BH, BJ,BK,B Q,CA,CB ,CC,CD	RF
- 01E	ASK04725F000		SEE 252352 - FIGURE 01 - 630C FOR NHA UPRIGHT KIT	T,U,BT,B U	RF
- 01F	ASK04725G000		SEE 252352 - FIGURE 01 - 630D FOR NHA UPRIGHT KIT	V,W,X,Y, AD,AE,B V,BW,BX ,BY,CH, CJ	RF
- 01G	ASK04725D000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 630E FOR NHA UPRIGHT KIT	S,BS	RF
- 01H	ASK04725L000		SEE 252352 - FIGURE 01 - 630F FOR NHA UPRIGHT KIT	AF,AG,B Z,CG	1
10	GFM13219A000		• SUPPORT	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	6
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
- 20	GFM13219A000		• SUPPORT	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	5
- 30	GFM13219A000		• SUPPORT	R,BR	4
40	GFM13219B000		• SUPPORT	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	1
50	GFM13223P000		• SUPPORT	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU	6
- 60	GFM13223P000		• SUPPORT	R,BR	4
70	GFM13225B000		• SUPPORT	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU	4
80	GFM13225B000		• SUPPORT	S,BS	4
80A	GFM13225C000		• SUPPORT	V,W,X,Y, AD,AE,B V,BW,BX ,BY,CH, CJ	4
90	GFM13225L000	NR01-NR0 3	• SUPPORT	N,BN	1
100	GFM13225J000	NR01-NR0 3	• SUPPORT	R,BR	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
110	GFM13225T000		• SUPPORT	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	1
110A	GFM13225V000	NR01-NR0 3	• SUPPORT	R,BR	1
110B	GFM13225W000	NR01-NR0 3	• SUPPORT	N,BN	1
120	GFM13225Y000		• SUPPORT	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	1
120A	GFM13225Z000		• SUPPORT	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	1
140	GFM13229C000		• SUPPORT	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	1
160	GFM13229D000		• SUPPORT	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	1
160A	GFM13229E000		• SUPPORT	R,BR	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
- 170	GFM13229D000		• SUPPORT	G,H,J,K, Q,AB,AC ,BG,BH, BJ,BK,B Q,CA,CB ,CC,CD	2
- 170A	GFM13229E000		• SUPPORT	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	2
- 190	GFM14883A000		• SUPPORT	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	1
200	AN4-10A		ATTACHING PARTS • SCREW	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	6
- 210	AN4-10A		• SCREW	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	5
- 220	AN4-10A		• SCREW	R,BR	4
230	MS24694-C104		• SCREW	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	1
- 240	NAS1149F0432P		• WASHER	V,W,X,Y, AD,AE,B V,BW,BX ,BY,CH, CJ	13
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
250	NAS1149F0432P		• WASHER	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	12
- 260	NAS1149F0432P		• WASHER	N,BN	11
- 270	NAS1149F0432P		• WASHER	R,BR	8
280	NAS1149F0663P		• WASHER	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	6
- 290	NAS1149F0663P		• WASHER	R,BR	4
- 300	A10U7434-75		• DELETED		
310	A12U7434-75		• WASHER, SPRING	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
320	A12U7434-75		• WASHER, SPRING	R,BR	2
330	A4U7434-75		• WASHER, SPRING	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC	NP
			RPLD BY ITEM 330A		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
330A	A3.2U7434-75		WASHER, SPRING	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	6
340	A4U7434-75		WASHER, SPRING	R	NP
340A	A3.2U7434-75		WASHER, SPRING	R,BR	4
350	AN316-6R		NUT, SELF-LOCK	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	24
360	AN316-6R		NUT, SELF-LOCK	R,BR	16
370	F42NKE048		NUT, SELF-LOCK	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	6
- 380	F42NKE048		NUT, SELF-LOCK	N,BN	3
- 390	F42NKE048		NUT, SELF-LOCK	R,BR	4
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
400	GFM13221A000		• PIN	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	6
- 410	GFM13221A000		• PIN	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	4
420	GFM13235A000		• DOWEL	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	4
- 430	GFM13235A000		• DOWEL	R,BR	2
440	GFM13233B000		• BUSHING, THREADED	E,F,G,H, J,K,L,M, P,Q,S,T, U,Z,AA,A B,AC,BE, BF,BG,B H,BJ,BK, BL,BM,B P,BQ,BS, BT,BU,C A,CB,CC ,CD,CE, CF	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
- 440A	GFM13233C000		• BUSHING, THREADED	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ	2
460	GFM13233C000		• BUSHING, THREADED	R,BR	1
470	GFM13231D000		• BUSHING, THREADED	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
480	GFM13231D000		• BUSHING, THREADED	R,BR	1
490	GFP05639A000		• SPACER	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	1
500	GFP05639B000		• SPACER	E,F,L,M, P,S,T,U, Z,AA,BE, BF,BL,B M,BP,BS ,BT,BU,C E,CF	3
- 510	GFP05639B000		• SPACER	G,H,J,K, Q,AB,AC ,BG,BH, BJ,BK,B Q	3
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
520	GFP05521A000		• SPACER	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
530	GFP02940A000		• SPACER	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
540	GFP02940A000	NR01-NR0 3	• SPACER	R,BR	3
550	GFP02940B000	NR01-NR0 3	• SPACER	R,BR	1
560	GPM08991A000		• SHEET, LOCK	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
560A	GPM08991B000		• SHEET, LOCK	N,V,W,X, Y,AD,AE, BN,BV,B W,BX,BY ,BZ,CG, CH,CJ R,BR	2
- 580	GPM08991B000		• SHEET, LOCK	R,BR	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
30			UPRIGHT KIT		
590	GFP05419A000		• SPACER	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	12
- 600	GFP05419A000		• SPACER	R,BR	8
610	GFM14401E000		• BUSHING	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	6
620	GFM14401E000		• BUSHING	R,BR	4
630	GFM15111A000		• RING	E,F,G,H, J,K,L,M, N,P,Q,S, T,U,V,W, X,Y,Z,AA ,AB,AD,A E,BE,BF, BG,BH,B J,BK,BL, BM,BN,B P,BQ,BS, BT,BU,B V,BW,BX	2
- 640	GFM15111A000		• RING	R,BR	1
- 650	ASM03945M000		• PIN, BO	T,U,V,W, X,Y,AD,A E,BT,BU, BV,BW,B X,BY,CH, CJ	6

- ITEM NOT ILLUSTRATED

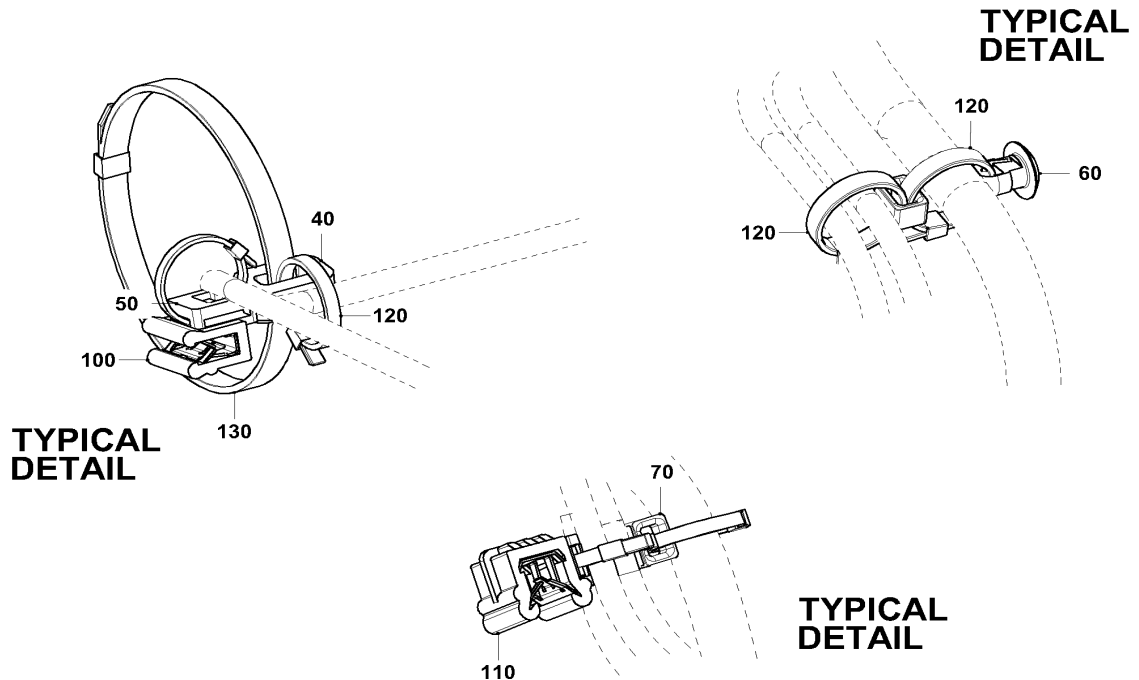
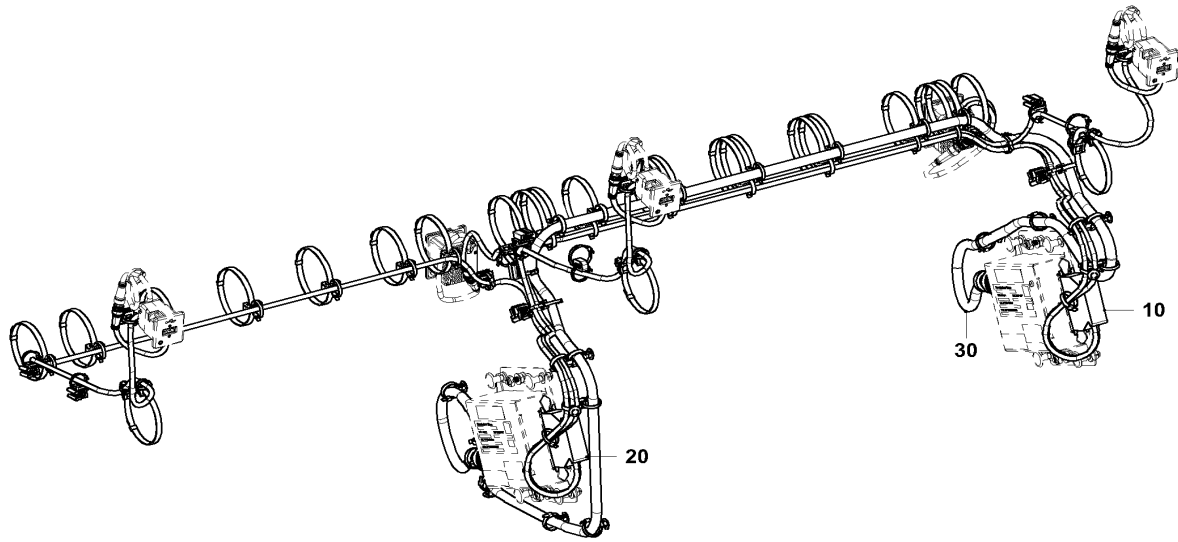


D3 series

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D3 series



NOTE:
THE ELECTRICAL SYSTEM CONFIGURATION IS SHOWN FOR REFERENCE ONLY. SEE TEXT FOR USAGE

ELECTRICAL SYSTEM ASSY

Figure 31

1LF-028



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
31			ELECTRICAL SYSTEM ASSY		
- 01A	ASE01069B000		ELECTRICAL SYSTEM ASSY SEE 252352 - FIGURE 01 - 670 FOR NHA	A,BA	RF
- 01B	ASE01070B000		ELECTRICAL SYSTEM ASSY SEE 252352 - FIGURE 01 - 670A FOR NHA	B,BB	RF
- 01C	ASE01071B000		ELECTRICAL SYSTEM ASSY	C,E,G,J, L,T,Z,AB, BC,BE,B G,BJ,BL, BT,CB,C D,CF	RF
- 01D	ASE01072B000		SEE 252352 - FIGURE 01 - 670B FOR NHA ELECTRICAL SYSTEM ASSY	D,F,H,K, M,U,AA, AC,BD,B F,BH,BK, BM,BU,C A,CC,CE	RF
- 01E	ASE01074B000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 670C FOR NHA ELECTRICAL SYSTEM ASSY	R,BR	RF
- 01F	ASE01076B000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 670D FOR NHA ELECTRICAL SYSTEM ASSY	S,BS	RF
- 01G	ASE01077B000	NR01-NR0 3	SEE 252352 - FIGURE 01 - 670E FOR NHA ELECTRICAL SYSTEM ASSY	Q,BQ	RF
- 01H	ASE01079B000		SEE 252352 - FIGURE 01 - 670F FOR NHA ELECTRICAL SYSTEM ASSY	V,AD,BV, CJ	RF
- 01J	ASE01080B000		SEE 252352 - FIGURE 01 - 670G FOR NHA ELECTRICAL SYSTEM ASSY	W,AE,B W,CH	RF
10	Z276H3002LT1		• HARNESS	A,C,E,G, J,L,T,Z,A B,BA,BC, BE,BG,B J,BL,BT, CB,CD,C F	1
10A	Z276H3002LT3		• HARNESS	B,D,F,H, K,M,U,A A,AC,BB, BD,BF,B H,BK,BM ,BU,CA, CC,CE	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
31			ELECTRICAL SYSTEM ASSY		
10B	Z276H3002LT2		• HARNESS	Q,V,AD, BQ,BV,C J	1
10C	Z276H3002LT4		• HARNESS	W,AE,B W,CH	1
20	Z276H3003LT1		• HARNESS	A,Q,BA,B Q	1
20A	Z276H3003LT2		• HARNESS	B,BB	1
20B	Z276H3003LT3	NR01-NR0 3	• HARNESS	R,BR	1
20C	Z276H3003LT4	NR01-NR0 3	• HARNESS	S,BS	1
30	Z240H3221020		• HEARNESSE, SEAT TO SEAT CABLE	A,B,Q,BA ,BB,BQ	1
40	LOK04.NB6P		• SPACER		AR
50	CSCS-M		• CLAMP		AR
60	PBMS-H25-C		• MOUNT		AR
70	CR2-M		• BRACKET		AR
- 80	102-2		• TAPE, LACING		AR
- 90	NO NUMBER		• SLEEVE, PROTECTION ORDER OVRLGHT P/N EN6049-006-05-5		AR
100	150-40581		• TIE-WRAP		AR
110	156-00006		• TIE-WRAP		AR
120	PLT2M-M69		• TIE-WRAP		AR
130	PLT2I-M69		• TIE-WRAP		AR
- 140	PLT4S-M69		• TIE-WRAP		AR

- ITEM NOT ILLUSTRATED

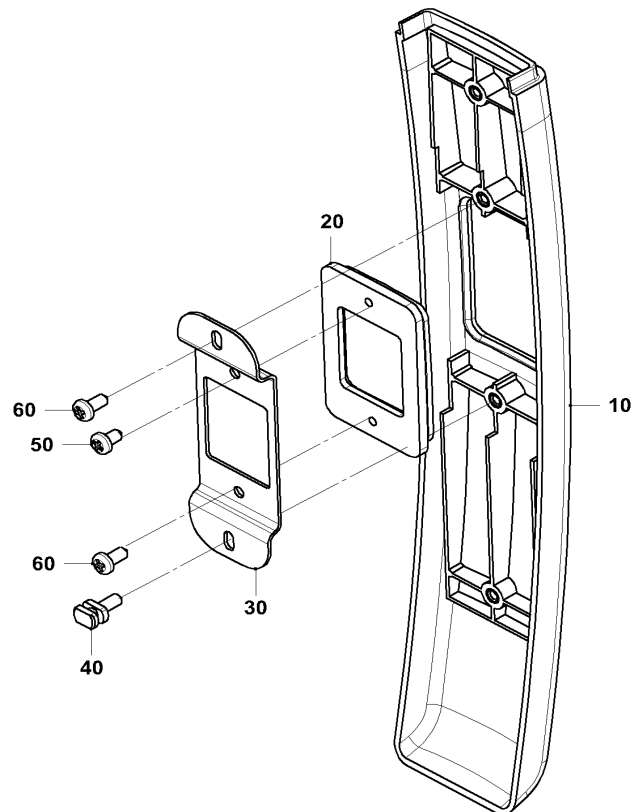


D3 series

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D3 series



FRONT FAIRING ASSY

Figure 32

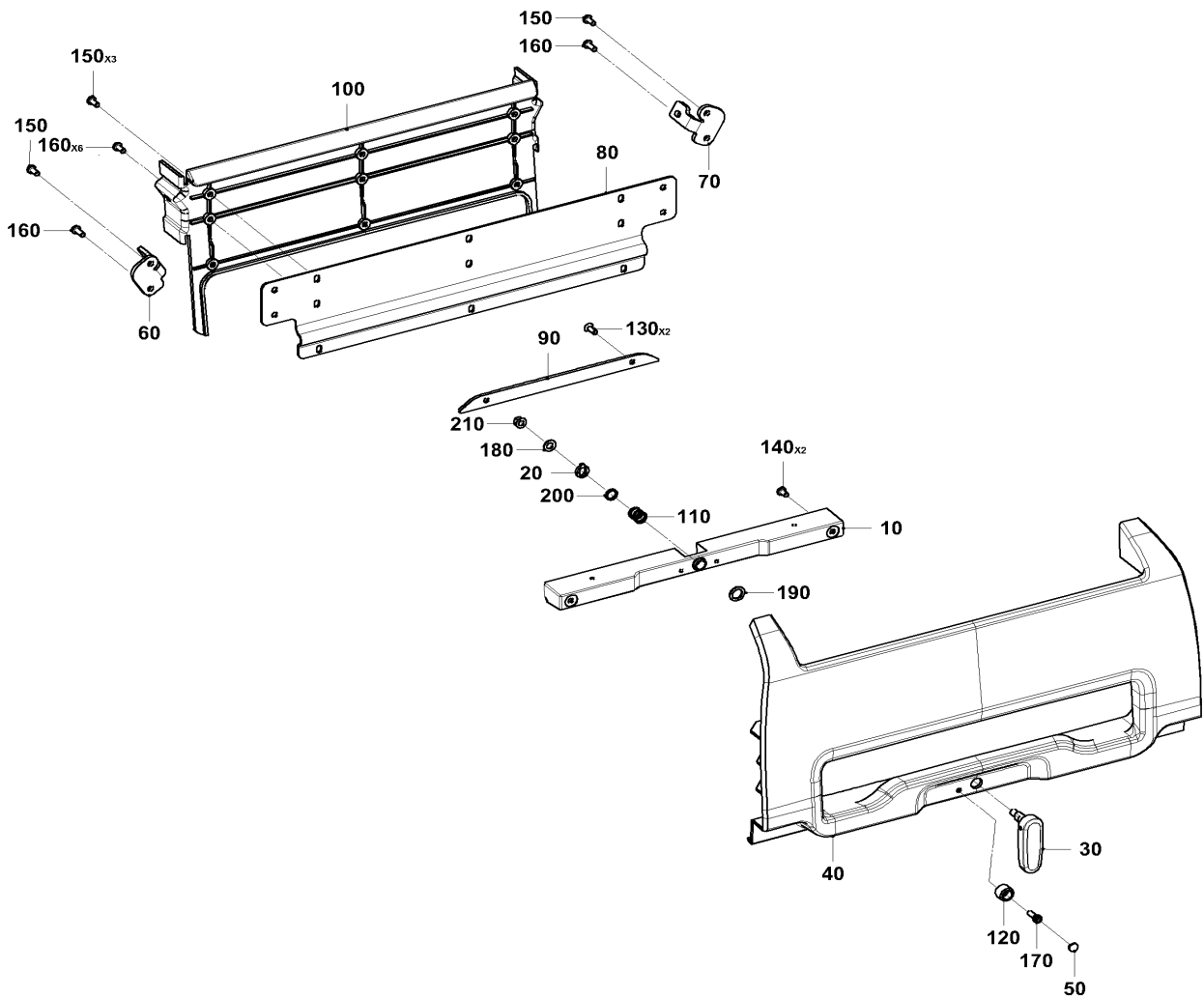
1LF-038



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
32			FRONT FAIRING ASSY		
- 01A	ASP09587A366		FAIRING ASSY, FRONT	A,B,Q,R, S,BA,BB, BQ,BR,B S	RF
			SEE 252352 - FIGURE 13 - 105 FOR NHA		
10	ASP09149B366		• FAIRING, FRONT	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
20	GFM14165A000		• SUPPORT	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
30	GPM08449A000		• BRACKET	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
			ATTACHING PARTS		
40	GFM14167A000		• PIN	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
50	NAS601-4P		• SCREW	A,B,Q,R, S,BA,BB, BQ,BR,B S	1
60	NAS601-5P		• SCREW	A,B,Q,R, S,BA,BB, BQ,BR,B S	2

- ITEM NOT ILLUSTRATED



LITERATURE PANEL ASSY - UPPER
Figure 33

1LF-036



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
- 01A	ASP10357C1LF	NR01,NR0 2	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10 FOR NHA	E,G,Z,AB	RF
- 01B	ASP10358C1LF	NR01,NR0 2	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10A FOR NHA	F,H,AA,A C	RF
- 01C	ASP10357D1LF	NR01	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10B FOR NHA	N	RF
- 01D	ASP10357A1LF	NR01,NR0 2	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10C FOR NHA	A,B,C,D, J,K,L,M, Q,R,S,T, U,V,W,A D,AE	RF
- 01E	ASP10357K1LF	NR03,NR0 4	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10D FOR NHA	BA,BB,B C,BD,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	RF
- 01F	ASP10357L1LF	NR03,NR0 4	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10E FOR NHA	BE,BG,C D,CF	RF
- 01G	ASP10357M1LF	NR03	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10F FOR NHA	BN	RF
- 01H	ASP10358L1LF	NR03,NR0 4	PANEL ASSY, LITERATURE SEE 252352 - FIGURE 11 - 10G FOR NHA	BF,BH,C C,CE	RF
10	ASM07871C000		• SUPPORT	E,F,G,H, Z,AA,AB, AC,BE,B F,BG,BH, CD,CF	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
10A	ASM07871D000		• SUPPORT	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA	1
20	GFM13517A000		• SUPPORT	, A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA	1
30	ASM08143D000		• LATCH	, A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA	1
40	ASP10345C366		• FAIRING, LITERATURE	, E,G,Z,AB	1
40A	ASP10346C366		• FAIRING, LITERATURE	F,H,AA,A C	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
40B	ASP10345A366		• FAIRING, LITERATURE	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E	1
40C	ASP11139A1LF		• FAIRING, LITERATURE	BA,BB,B C,BD,BJ, BK,BL,B M,BQ,BR ,BS,BT,B U,BV,BW ,CA,CB, CH,CJ	1
40D	ASP11139C1LF		• FAIRING, LITERATURE	BE,BG	1
40E	ASP11140C1LF		• FAIRING, LITERATURE	BF,BH	1
50	GFP02399C000		• COVER	E,F,G,H, Z,AA,AB, AC,BE,B F,BG,BH, CD,CF	1
60	GPM08893B000		• BRACKET	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
70	GPM08894B000		• BRACKET	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
80	GPM08905A000		• BRACKET	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
90	GSP05909A366		• FAIRING, LITERATURE	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
100	GSP05911A367		• FAIRING, LITERATURE	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
110	GPM00273E000		• SPRING	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
120	GFM14433A000		• BUSHING	E,F,G,H, Z,AA,AB, AC,BE,B F,BG,BH, CD,CF	1
130	MS24693C26		ATTACHING PARTS • SCREW	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	2
140	MS35206-226		• SCREW	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
150	MS35206-227		• SCREW	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	5
160	MS35206-228		• SCREW	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	8
170	NO NUMBER		• SCREW	E,F,G,H, Z,AA,AB, AC,BE,B F,BG,BH, CD,CF	1
180	GFM07783A000		ORDER OVRLGHT P/N UBK6-32XUNCX3/8 • WASHER	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33			LITERATURE PANEL ASSY - UPPER		
190	GFP03280A000		• WASHER	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
200	GFP06023B000		• WASHER	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
200A	GFP06023C000	NR01-NR0 3	• WASHER	N,BN	1
210	MS21042L3		• NUT	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

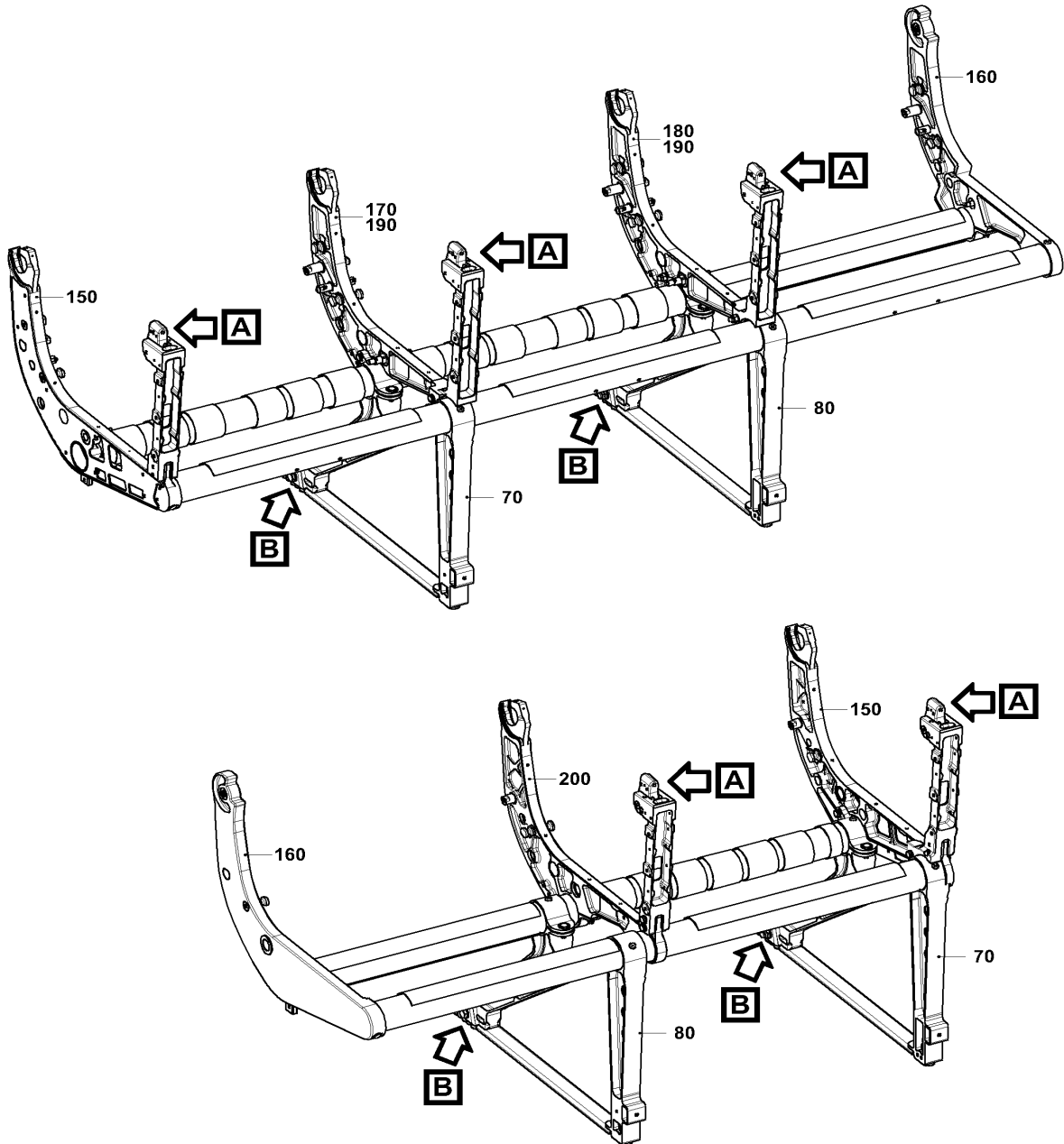
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
33 220	GFM14393C000	NR01-NR0 3	LITERATURE PANEL ASSY - UPPER • PIN	A,B,C,D, J,K,L,M, N,Q,R,S, T,U,V,W, Z,AA,AB, AC,AD,A E,BA,BB, BC,BD,B J,BK,BL, BM,BN,B Q,BR,BS ,BT,BU,B V,BW,CA ,	1

- ITEM NOT ILLUSTRATED



D3 series

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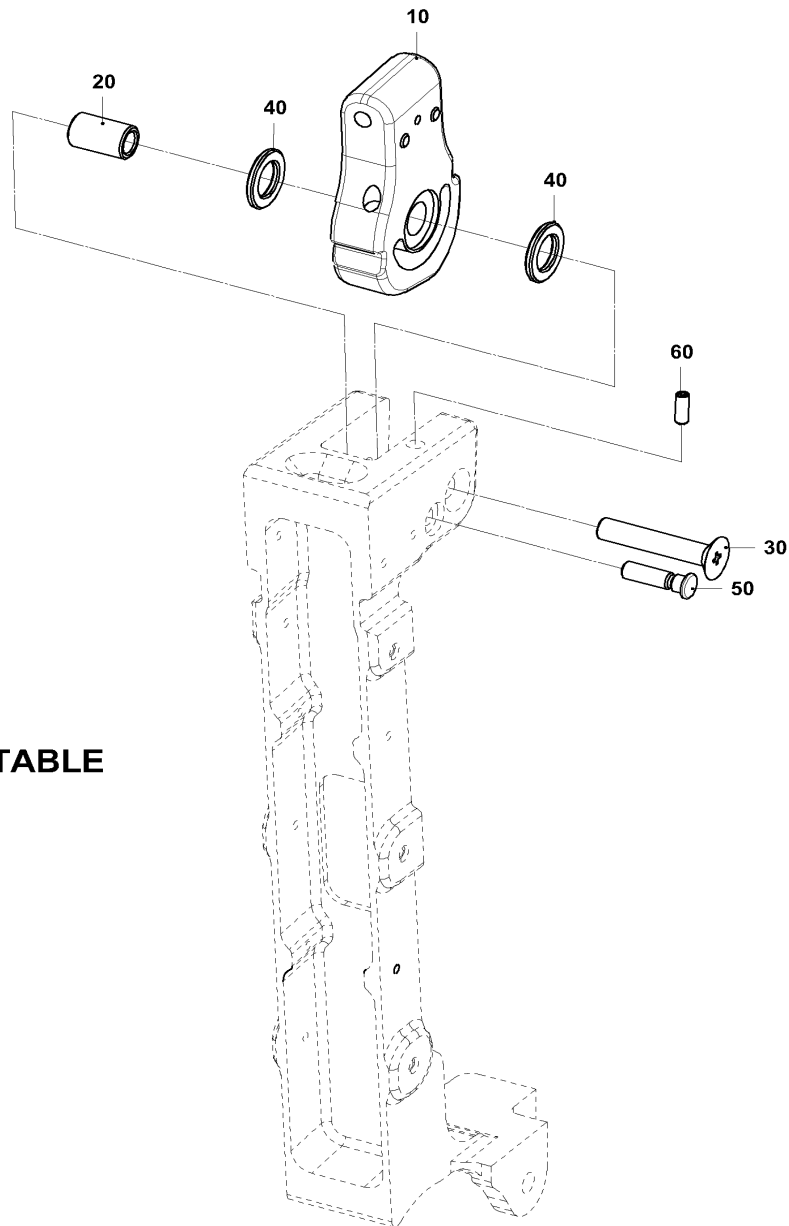


NOTE:
BOTTOM STRUCTURE IS SHOWN ONLY FOR REFERENCE. SEE TEXT FOR USAGE

BOTTOM STRUCTURE ASSY
Figure 34 (Sheet 1/4)

1LF-044

D3 series



A

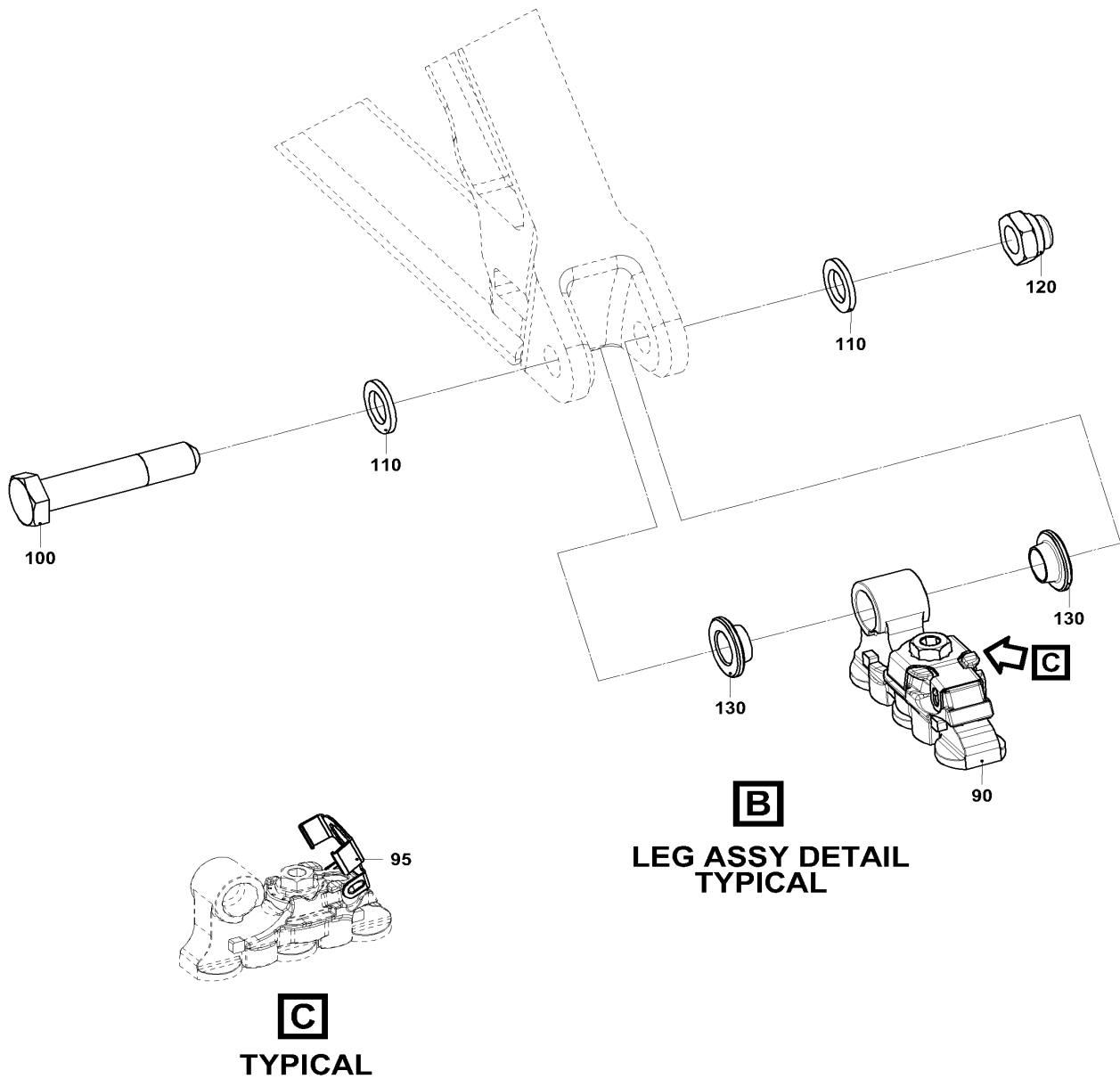
**JOINT IN ARM TABLE
TYPICAL**

NOTE:
BOTTOM STRUCTURE IS SHOWN ONLY FOR REFERENCE. SEE TEXT FOR USAGE

BOTTOM STRUCTURE ASSY

Figure 34 (Sheet 2/4)

1L-045



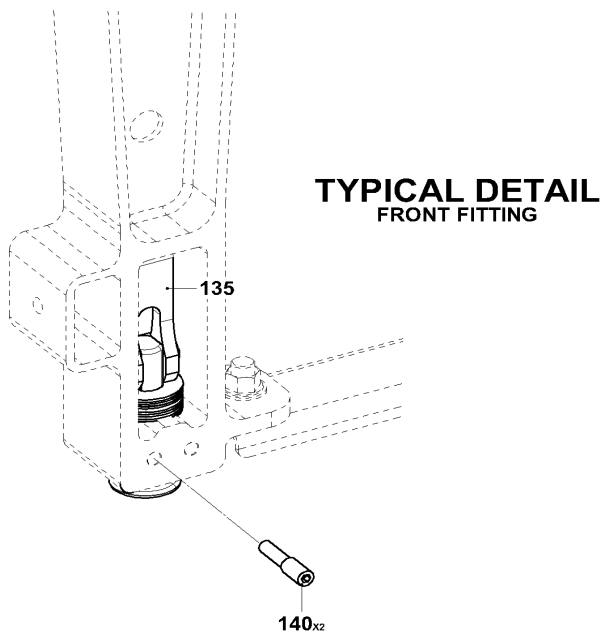
BOTTOM STRUCTURE ASSY

Figure 34 (Sheet 3/4)

1L-046



D3 series



BOTTOM STRUCTURE ASSY

Figure 34 (Sheet 4/4)

1L2-110



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
34			BOTTOM STRUCTURE ASSY		
- 01A	ASM07451A4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90 FOR NHA	C,BC	RF
- 01D	ASM07451K4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90C FOR NHA	E,BE	RF
- 01B	ASM07451E4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90A FOR NHA	L,T,Z,BL, BT,CF	RF
- 01C	ASM07451J4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90B FOR NHA	J,AB,BJ	RF
- 01E	ASM07451L4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90D FOR NHA	G,BG	RF
- 01F	ASM07452A4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90E FOR NHA	D,BD	RF
- 01G	ASM07452E4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90F FOR NHA	M,P,U,A A,BM,BP ,BU,CE	RF
- 01H	ASM07452H4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90G FOR NHA	S,BS	RF
- 01J	ASM07452J4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90H FOR NHA	K,AC,BK	RF
- 01K	ASM07452K4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90J FOR NHA	F,BF	RF
- 01L	ASM07452L4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90K FOR NHA	H,BH	RF
- 01M	ASM07461A4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90L FOR NHA	V,BV	RF
- 01N	ASM07462A4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90M FOR NHA	W,Y,BW, BY	RF
- 01P	ASM07499A4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90N FOR NHA	A,BA	RF
- 01Q	ASM07499E4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90P FOR NHA	Q,BQ	RF
- 01R	ASM07500A4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90Q FOR NHA	B,BB	RF
- 01S	ASM07543B4GV		BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90R FOR NHA	N,BN	RF
- 01T	ASM07543C4GV		BOTTOM STRUCTURE ASSY	X,AD,BX, CJ	RF
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
34			BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90S FOR NHA		
- 01U	ASM07722A4GV	NR01-NR0 3	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90T FOR NHA	R,BR	RF
- 01V	ASM07543G4GV	NR02,NR0 4	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90U FOR NHA	AF,CG	RF
- 01W	ASM07544C4GV	NR02,NR0 4	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90V FOR NHA	AE,CH	RF
- 01Z	ASM07544G4GV	NR02,NR0 4	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90W FOR NHA	AG,BZ	RF
- 02A	ASM09653A4GV	NR04	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90X FOR NHA	CB,CD	RF
- 02B	ASM09654A4GV	NR04	BOTTOM STRUCTURE ASSY SEE 252352 - FIGURE 01 - 90Y FOR NHA	CA,CC	RF
10	ASM06513F000		• JOINT ASSY, IAT	A,BA	3
10A	ASM06514F000		• JOINT ASSY, IAT	B,BB	3
- 17	ASM06514F000		• JOINT ASSY, IAT	S,BS	1
20	GFM07640B000		• BUSHING	A,B,Q,BA ,BB,BQ	3
- 25	GFM07640B000		• BUSHING	R,BR	2
- 27	GFM07640B000		• BUSHING	S,BS	1
30	MS24693-C301		• SCREW	A,B,Q,BA ,BB,BQ	3
- 35	MS24693-C301		• SCREW	R,BR	2
- 37	MS24693-C301		• SCREW	S,BS	1
40	GFP02853A000		• SPACER	A,B,Q,BA ,BB,BQ	6
- 45	GFP02853A000		• SPACER	R,BR	4
- 47	GFP02853A000		• SPACER	S,BS	2
50	GFM07590A000		• PIN	A,B,Q,BA ,BB,BQ	3
- 55	GFM07590A000		• PIN	R,BR	2
- 57	GFM07590A000		• PIN	S,BS	1
60	UBK 6-32 L 3/8		• DOWEL	A,B,Q,BA ,BB,BQ	3
- 65	UBK 6-32 L 3/8		• DOWEL	R,BR	2
- 67	UBK 6-32 L 3/8		• DOWEL	S,BS	1
70	NO NUMBER		• LEG ASSY, INBOARD		NP
70A	DELETED				
70B	DELETED				
70C	DELETED				
70D	DELETED				

(CONTINUED)

- ITEM NOT ILLUSTRATED

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
34			BOTTOM STRUCTURE ASSY		
70E	DELETED				
70F	DELETED				
70G	DELETED				
70H	DELETED				
70J	DELETED				
70K	DELETED				
80	NO NUMBER		• LEG ASSY, OUTBOARD		NP
80A	DELETED				
80B	DELETED				
80C	DELETED				
80D	DELETED				
80E	DELETED				
80F	DELETED				
80G	DELETED				
90	112003-10		•• FITTING, REAR		1
95	122091		••• LOCKING SHEET		1
100	AN6-16A		•• SCREW		1
110	NAS1149F0663P		•• WASHER		2
120	F52NKTE064		•• NUT, SELF-LOCK		1
130	GFP02155C000		•• BUSHING		2
135	114211-20		•• FITTING, FRONT		2
140	GFM13079A000		•• PIN, THREADED		4
150	NO NUMBER		• SPREADER ASSY, INBOARD SEE 252352 - FIGURE 35 - 01A FOR BKDN		NP
150A	DELETED				
150B	DELETED				
150C	DELETED				
150D	DELETED				
150E	DELETED				
150F	DELETED				
150G	DELETED				
150H	DELETED				
150J	DELETED				
150K	DELETED				
150L	DELETED				
150M	DELETED				
150N	DELETED				
150P	DELETED				
150Q	DELETED				
160	NO NUMBER		• SPREADER ASSY, OUTBOARD SEE 252352 - FIGURE 36 - 01A FOR BKDN		NP
160A	DELETED				
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
34			BOTTOM STRUCTURE ASSY		
160B	DELETED				
160C	DELETED				
160D	DELETED				
160E	DELETED				
160F	DELETED				
160G	DELETED				
160H	DELETED				
160J	DELETED				
160K	DELETED				
160L	DELETED				
160M	DELETED				
160N	DELETED				
160P	DELETED				
160Q	DELETED				
160R	DELETED				
160S	DELETED				
160T	DELETED				
160U	DELETED				
160U	DELETED				
170	NO NUMBER		• SPREADER ASSY CNT. SEE 252352 - FIGURE 37 - 01A FOR BKDN		NP
170A	DELETED				
170B	DELETED				
170C	DELETED				
170D	DELETED				
170E	DELETED				
170F	DELETED				
170G	DELETED				
170H	DELETED				
170J	DELETED				
170K	DELETED				
170L	DELETED				
170M	DELETED				
180	DELETED				
180A	DELETED				
180B	DELETED				
180C	DELETED				
180D	DELETED				
180E	DELETED				
180F	DELETED				
180G	DELETED				
180H	DELETED				
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

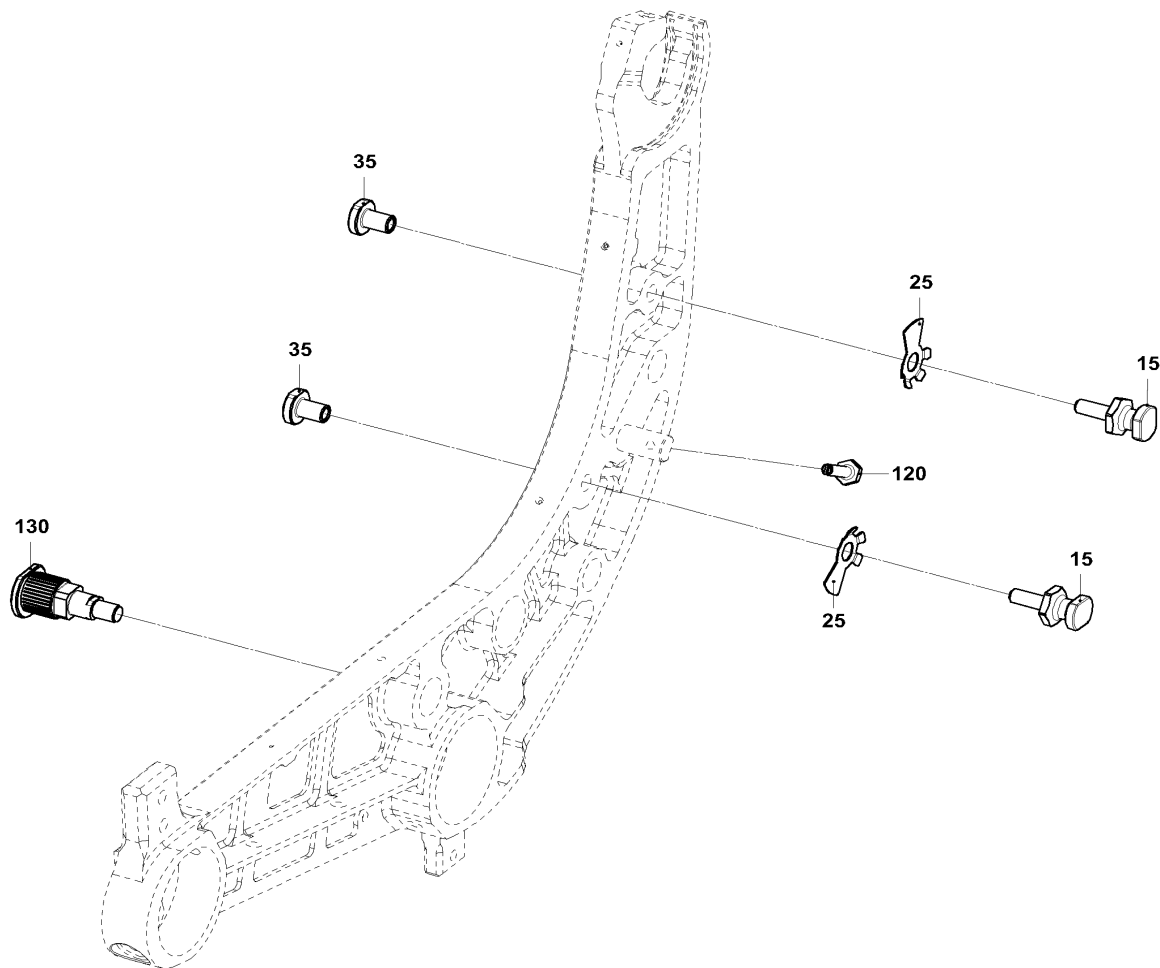
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
34			BOTTOM STRUCTURE ASSY		
180J	DELETED				
180K	DELETED				
190	DELETED				
190A	DELETED				
190B	DELETED				
190C	DELETED				
190D	DELETED				
190E	DELETED				
190F	DELETED				
200	DELETED				
- 210	TES-785		• VELCRO, LOOP, H50		AR

- ITEM NOT ILLUSTRATED

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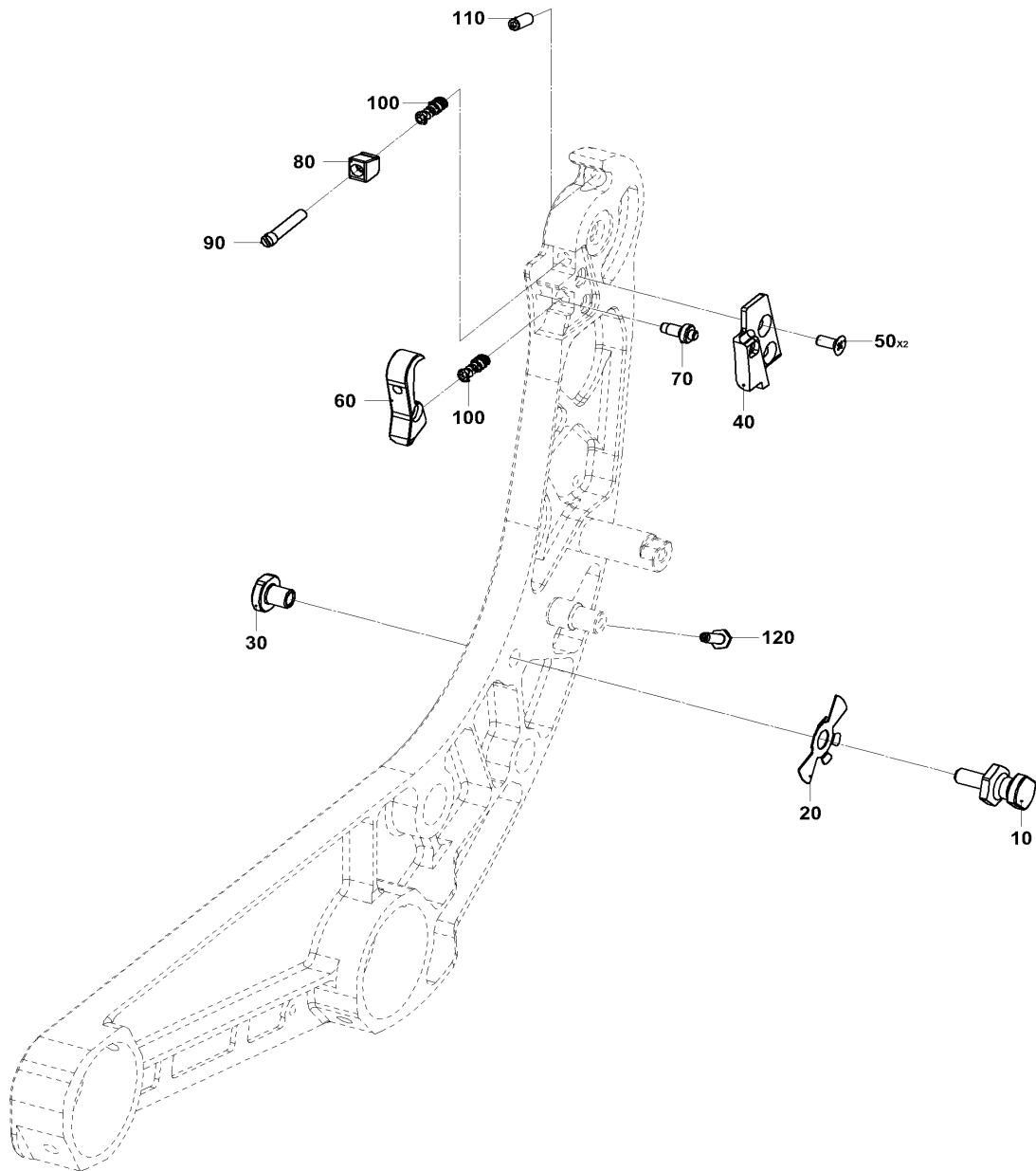


SPREADER ASSY - INBOARD

Figure 35 (Sheet 1/2)

1LF-048

D3 series



SPREADER ASSY - INBOARD

Figure 35 (Sheet 2/2)

1L-048



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
35			SPREADER ASSY - INBOARD		
- 01A	NO NUMBER		SPREADER ASSY, INBOARD SEE 252352 - FIGURE 01 - 06G FOR NHA		RF
10	GFM13027D000		• SHACKLE, SAFETY BELT	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
15	GFM13027D000		• SHACKLE, SAFETY BELT	A,B,BA,B B	2
20	GPM08157B000		• PLATE, SHACKLE LOCK	Q,R,BQ, BR,BZ-C J	1
20A	GPM08157C000		• PLATE, SHACKLE LOCK	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
25	GPM08157B000		• PLATE, SHACKLE LOCK	A,B,BA,B B	2
30	GFM13637A000		• BUSHING	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
35	GFM13637A000		• BUSHING	A,B,BA,B B	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED

D3 series

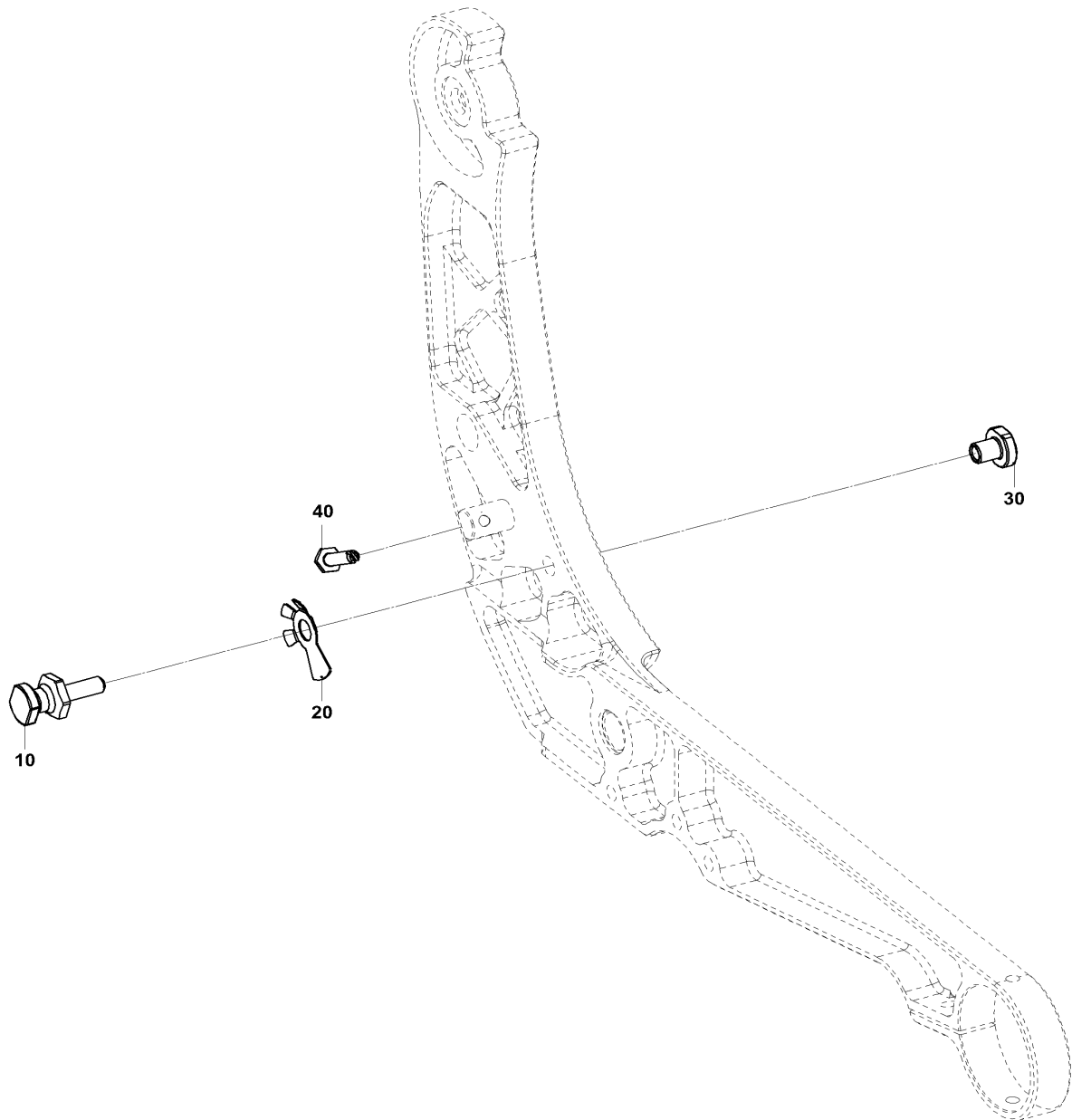
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
35			SPREADER ASSY - INBOARD		
40	GFM13439D000		• PLATE	C,E,G,J, L,N,T,V, X,Z,AB,A D,AF,BC, BE,BG,B J,BL,BN, BT,BV,B X,CB,CD ,CF,CG	1
40A	GFM13440D000		• PLATE	D,F,H,K, M,P,S,U, W,Y,AA, AC,AE,A G,BD,BF, BH,BK,B M,BP,BS ,BU,BW, BY,BZ,C A,CC,CE ,CH	1
50	MS24693-C48		ATTACHING PARTS • SCREW ***		2
60	GFM13005G000		• HOOK, DPA		1
70	GFM13543A000		• PIN		1
80	GFM13001B000		• INSERT		1
90	GFM13007A000		• PIN, THREADED		1
100	GPM08043A000		• SPRING		2
110	NO NUMBER		• DOWEL ORDER OVRLGHT P/N UBK 10-32 L 1/2		1
120	GFM14647A000		• PIN	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	1
130	GFM14303A000		• PIN	A,B,C,D, BA,BB,B C,BD	1

- ITEM NOT ILLUSTRATED



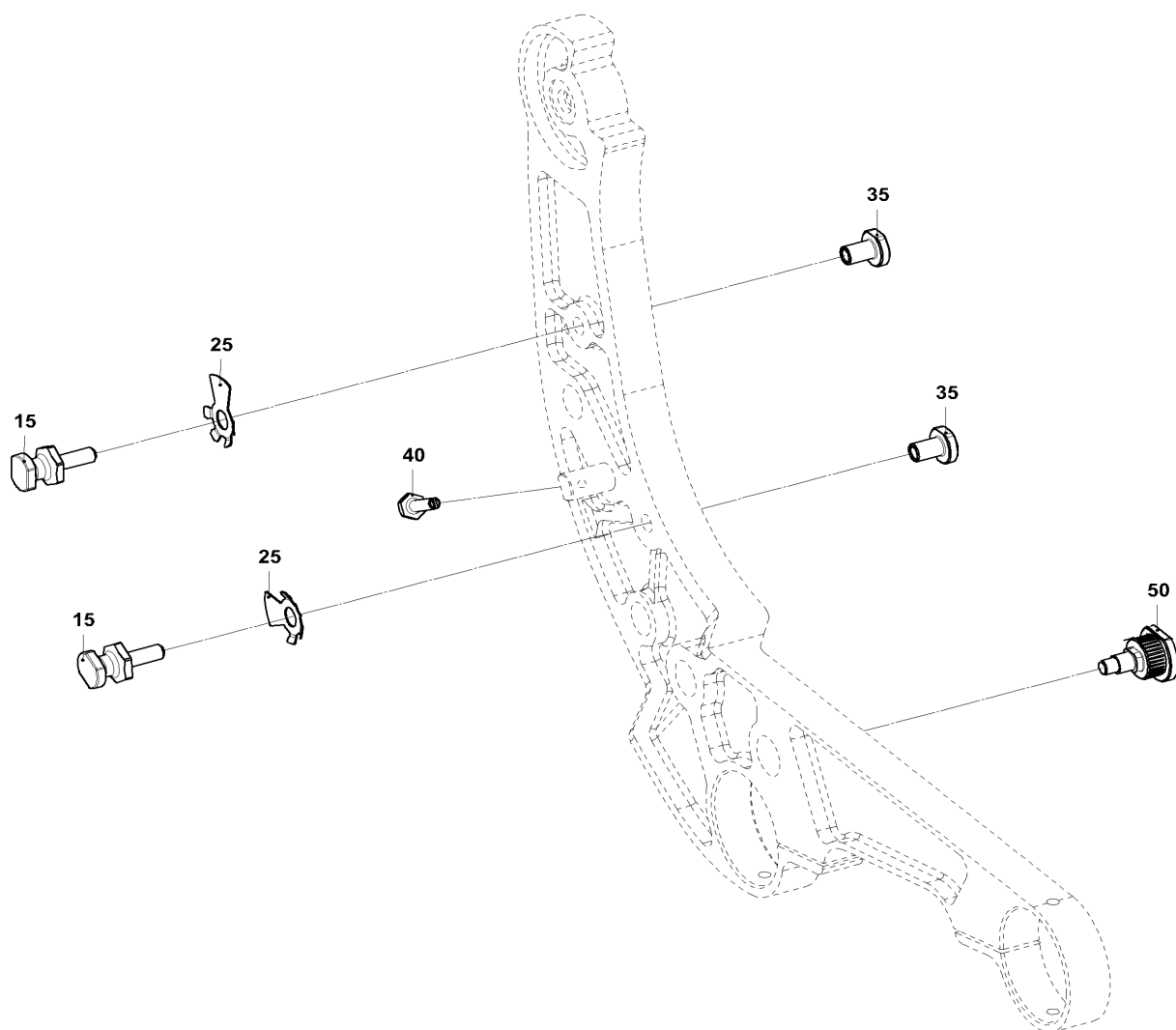
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SPREADER ASSY - OUTBOARD
Figure 36 (Sheet 1/2)

2165-024



SPREADER ASSY - OUTBOARD

Figure 36 (Sheet 2/2)

1L-050



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
36			SPREADER ASSY - OUTBOARD		
- 01A	NO NUMBER		SPREADER ASSY, OUTBOARD SEE 252352 - FIGURE 34 - 160 FOR NHA		RF
10	GFM13027D000		• SHACKLE, SAFETY BELT	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
15	GFM13027D000		• SHACKLE, SAFETY BELT	A,B,BA,B B	2
20	GPM08157B000		• PLATE, SHACKLE LOCK	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
25	GPM08157B000		• PLATE, SHACKLE LOCK	A,B,BA,B B	2
30	GFM13637A000		ATTACHING PARTS • BUSHING, THREADED	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
35	GFM13637A000		• BUSHING, THREADED	A,B,BA,B B	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

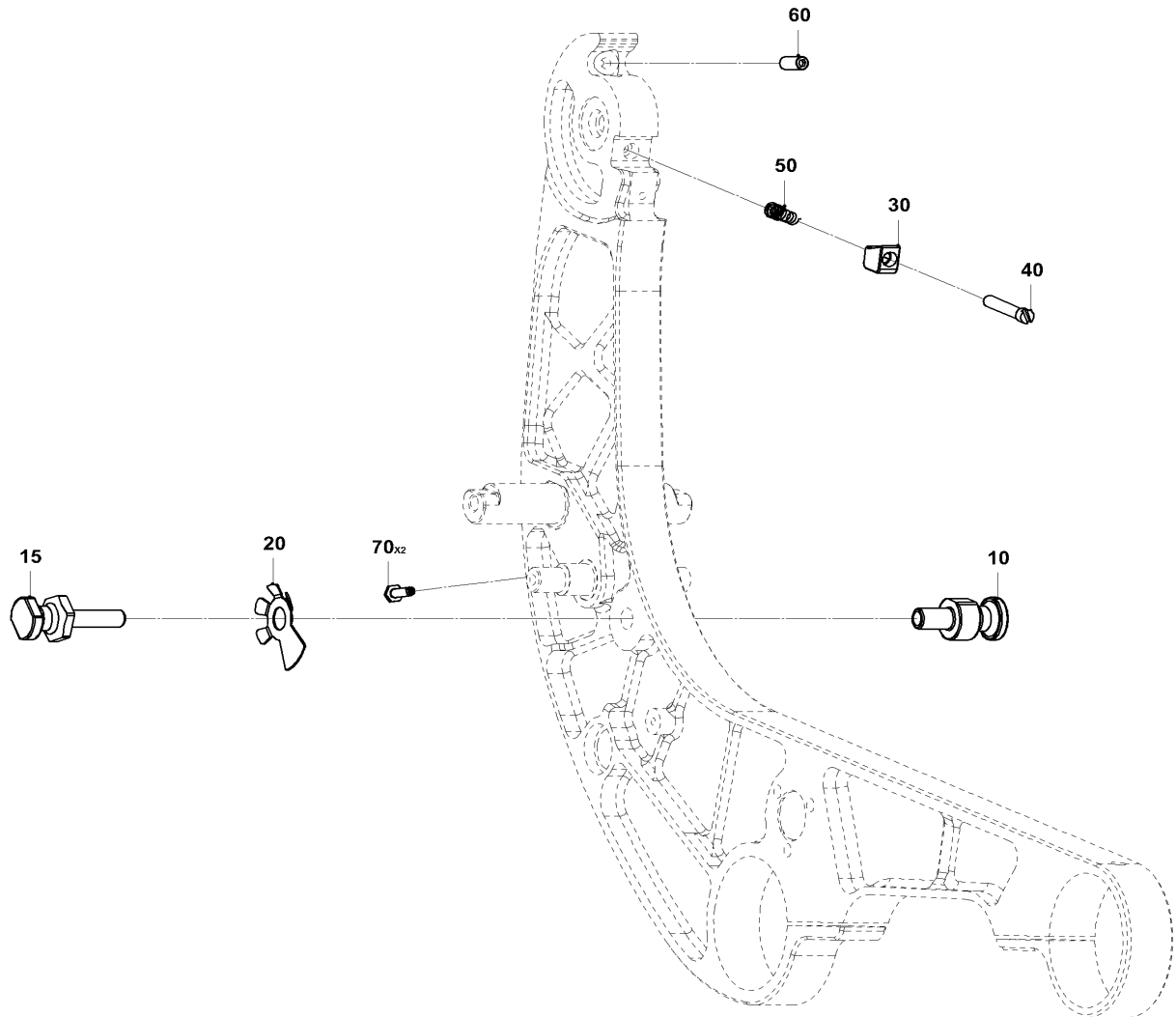
FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
36			SPREADER ASSY - OUTBOARD		
40	GFM14647A000		• PIN	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	1
50	GFM14303C000		• PIN	A,B,BA,B B	1
50A	GFM14303B000		• PIN	C,D,BC, BD	1

- ITEM NOT ILLUSTRATED



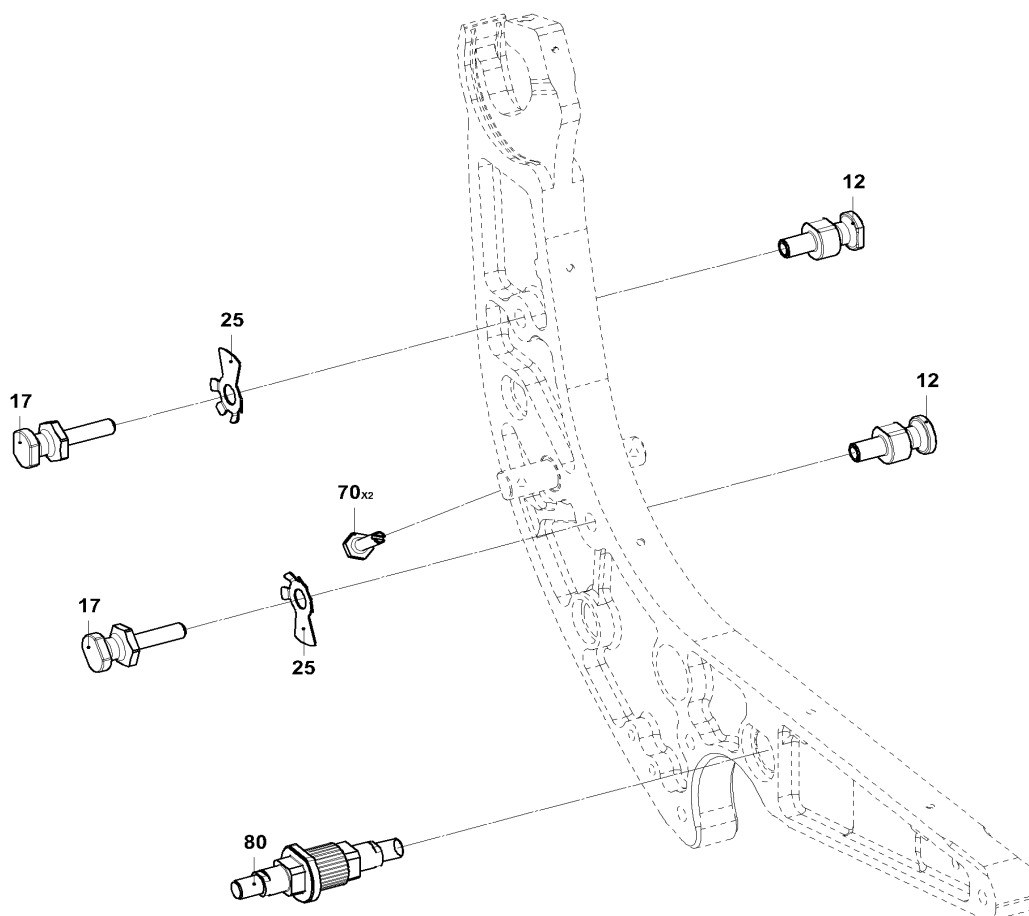
D3 series

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SPREADER ASSY - CNT
Figure 37 (Sheet 1/2)

2105-028



SPREADER ASSY - CNT

Figure 37 (Sheet 2/2)

1LF-051



D3 series

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D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
37			SPREADER ASSY - CNT		
- 01A	NO NUMBER		SPREADER ASSY CNT. SEE 252352 - FIGURE 34 - 170 FOR NHA		RF
10	GFM12993D000		• SHACKLE, SAFETY BELT	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,Z,AA,A B,AC,AD, AE,AF,A G,BC,BD ,BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP	1
12	GFM12993D000		• SHACKLE, SAFETY BELT	A,B,BA,B B	2
15	GFM13027C000		• SHACKLE, SAFETY BELT	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
17	GFM13027C000		• SHACKLE, SAFETY BELT	A,B,BA,B B	2
20	GPM08157B000		• PLATE, SHACKLE LOCK	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
25	GPM08157B000		• PLATE, SHACKLE LOCK	A,B,BA,B B	2
(CONTINUED)					

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
37			SPREADER ASSY - CNT		
30	GFM13001B000		• INSERT	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
40	GFM13007A000		• PIN, THREADED	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
50	GPM08043A000		• SPRING	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
			ATTACHING PARTS		
			(CONTINUED)		

- ITEM NOT ILLUSTRATED



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
37			SPREADER ASSY - CNT		
60	NO NUMBER		• SCREW	C,D,E,F, G,H,J,K, L,M,N,P, Q,R,S,T, U,V,W,X, Y,BC,BD, BE,BF,B G,BH,BJ, BK,BL,B M,BN,BP ,BQ,BR, BS,BT,B U,BV,BW ,B	1
70	GFM14647A000		• ORDER OVRLGHT P/N UBK 10-32 L 1/2 PIN	A,B,C,D, E,F,G,H, BA,BB,B C,BD,BE, BF,BG,B H	2
80	GFM14315A000		• PIN	A,B,C,D, BA,BB,B C,BD	1

- ITEM NOT ILLUSTRATED

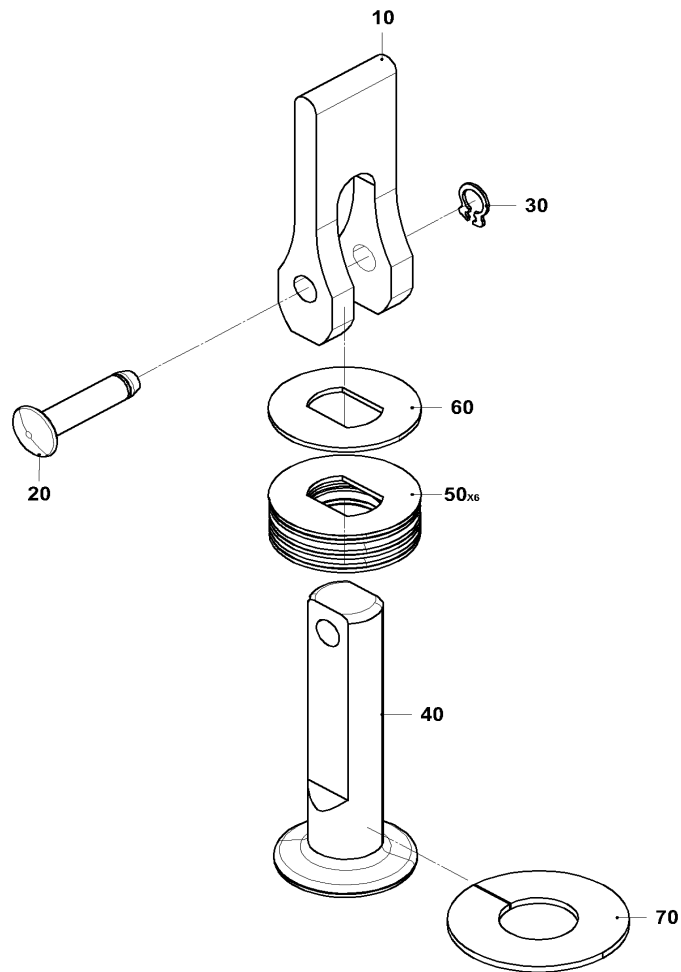
25-23-52

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D3 series



FRONT FITTING ASSY
Figure 38

11E-101



D3 series

FIG.ITEM	PART NUMBER	AIRPLANE PART NO.	1 2 3 4 5 6 7 NOMENCLATURE	EFFECT FROM TO	UNITS PER ASSY
38			FRONT FITTING ASSY		
- 01A	114211-20		• FITTING ASSY, FRONT SEE 252352 - FIGURE 34 - 135 FOR NHA		RF
10	122080		• LEVER ATTACHING PARTS		1
20	122053		• PIN		1
30	122083		• SEEGER ***		1
40	122052		• STUD		1
50	160041-10		• WASHER, SPRING		6
60	122145		• SPACER		1
70	160057-20		• WASHER, SPLIT		1
70A	GFP06151A000		• DELETED		

- ITEM NOT ILLUSTRATED



D3 series

SPECIAL PROCEDURES

Task 25-23-52-860-803-A03

1. Rear Fitting Replacement

A. Reference Information (Not Applicable)

Subtask 25-21-50-040-183-A03

B. Rear Fitting Removal

- (1) Remove screw (60), washers (70) and nut (30).
- (2) Remove fitting and bushings (10).

Subtask 25-23-52-470-170-A03

C. Rear Fitting Installation

- (1) Position fitting in the related location with bushings (10).
- (2) Install screw (60), washes (70) and new self-lock nut (30).
- (3) Position the dynamometric key on the nut (30) and apply 10 Nm torque to the self-lock nut by the dynamometric key.

Subtask 25-23-52-860-807-A01

2. Recline Jack Adjustment – Inoperative Jack

A. Reference Information

- (1) Consumable Materials

REFERENCE	QTY	DESIGNATION
HG00021-00	AR	SPACER

B. Procedure

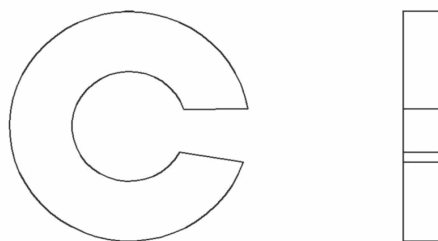
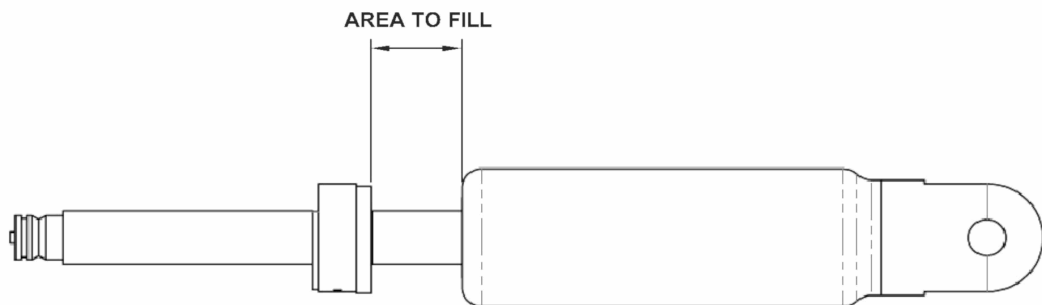
Ref. to Figure 11001

- (1) Position backrest in the upright position.



D3 series

- (2) Install spacers P/N HG00021-00 required to fill the area shown in the figure.
- (3) Verify that backrest is locked in upright position.



A TYPICAL DETAIL
SPACER P/N HG00021-00

INOPERATIVE JACK ADJUSTMENT
Figure 11001

V445-088



D3 series

Subtask 25-23-52-860-808-A02

3. Front Fitting Replacement

NOTE: Refer to IPL for component part number identification.

Front fittings are provided with a cup spring system so that, if you pull rearward the top of a backrest of a fully unoccupied seat, as consequence of the elastic effect of the cup springs the front legs show a small upward travel . This is a normal behavior with no impact on seat strength and safety

Subtask 25-23-52-040-209-A01

A. Front Fitting Removal

- (1) (Ref. to Figure 34 of IPL) Remove pins (140).
- (2) Rotate fitting to easily access to the seeger (30).
- (3) Remove seeger (30) and discard it.
- (4) Remove pin (20). Rotate fitting if required.
- (5) Remove lever (10).
- (6) Remove stud (40) from lower side of leg.
- (7) Remove all spring washers (50, 70) and spacer (60). Discard spring washers (50).

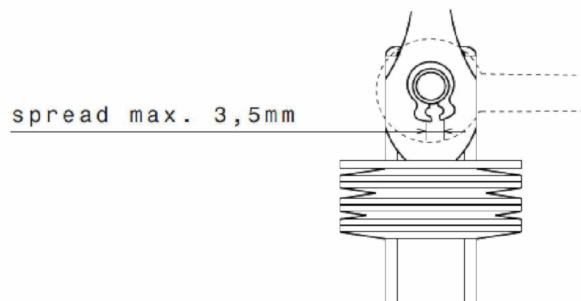
Subtask 25-23-52-470-198-A01

B. Front Fitting Installation

CAUTION: FOR SPRING WASHERS ORIENTATION REFER TO FIGURE 11001 (DETAIL A).

- (1) Position stud (40) in the related location.
- (2) Install spacer (60) and new spring washers (50).
- (3) Connect lever (10) to the stud (40) and lock it by installing pin (20).
- (4) Install seeger (30).
- (5) Install washer (70).
- (6) (Ref. to Figure 22 of IPL) Install and tighten pins (70).

D3 series



DETAIL A

FRONT FITTING REPLACEMENT Figure 11001 / Graphic 25-23-52-991-038-A01

Task 25-23-52-860-807-A01

4. Backrest Finishing Restoring

NOTE: In case of scratch/damage of backrest finishing, please contact Geven technical assistance dept (technical.assistance@geven.com).



D3 series

REMOVAL

1. Seat Assy Removal

WARNING: USE OF ELECTRICAL SCREWDRIVER TO UNLOCK THE REAR FITTING IS ABSOLUTELY PROHIBITED. PLEASE USE ONLY WRENCHES.

THE REAR FITTING BOLT CAN BE UNSCREWED UNTIL A STOP POINT. IF YOU CONTINUE TO UNSCREW, THE OVERTORQUE WILL IRREVERSIBLY DAMAGE THE REAR FITTING.

CAUTION: DO NOT TURN THE FITTING BOLT WHILE LOCKING SHEET IS CLOSED. DURING SEAT REMOVAL PROCEDURE OPERATE CAREFULLY IN ORDER TO AVOID SEAT FITTINGS DAMAGE.

THE SEAT MUST BE LIFTED OPERATING ON SPREADERS OR SIDE KITS (FOR FIRST ROW SEAT ONLY). DO NOT LIFT SEAT OPERATING ON ARMRESTS IN ORDER TO AVOID COMPONENT DAMAGE.

DURING SEAT REMOVAL/INSTALLATION PROCEDURE CHECK THAT REAR TABLE (WHERE INSTALLED) IS STOWED TO AVOID UNSAFELY CONDITION AND COMPONENT DAMAGE.

DURING SEAT REMOVAL/INSTALLATION PROCEDURE CHECK THAT IN-ARM TABLE (WHERE INSTALLED) IS STOWED TO AVOID UNSAFELY CONDITION AND COMPONENT DAMAGE.

A. Reference Information (Not Applicable)

B. Procedure

WARNING: THE REAR FITTING BOLT CAN BE UNSCREWED UNTIL A STOP POINT. IF YOU CONTINUE TO UNSCREW, THE OVERTORQUE WILL IRREVERSIBLY DAMAGE THE REAR FITTING.

DO NOT TURN THE FITTING BOLT WHILE LOCKING SHEET IS CLOSED.
CAUTION: OPEN THE LOCKING SHEET LEAFS MAXIMUM 1 MM ON EACH SIDE.

(1) Unlock rear fitting as follows (Ref. to Figure 12001):

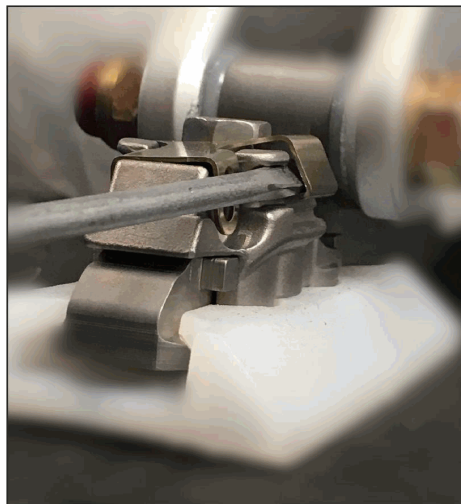
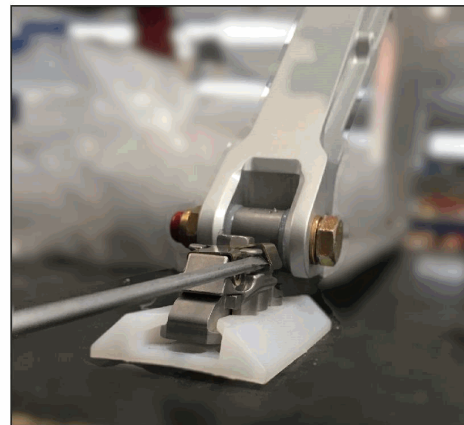
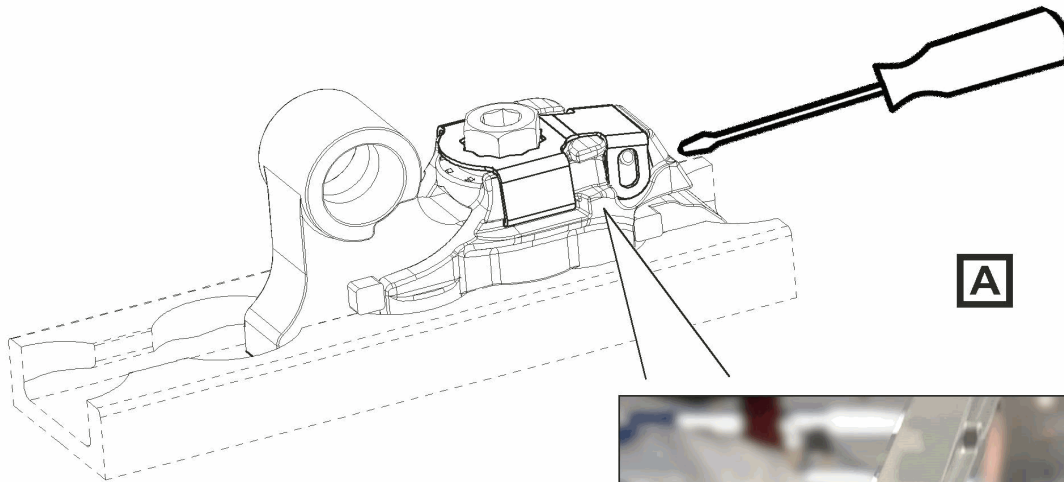
- (a) Disconnect the locking sheet lateral leafs from plunger (DETAIL A) by using a screwdriver from front side.
- (b) Pull out each locking sheet leaf (DETAIL B) maximum 1 mm on each side.
- (c) Open locking sheet.
- (d) Turn bolt counterclockwise until resistance is noticeable.



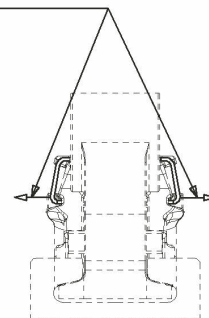
D3 series

- (e) Lift plunger.
- (2) Unlock front fitting by operating on the related lock device as shown in the figure 12002.
- (3) Slide seat along the tracks in order to allow its removal.
- (4) Remove seat from tracks.

D3 series



MAX 1mm
EACH SIDE

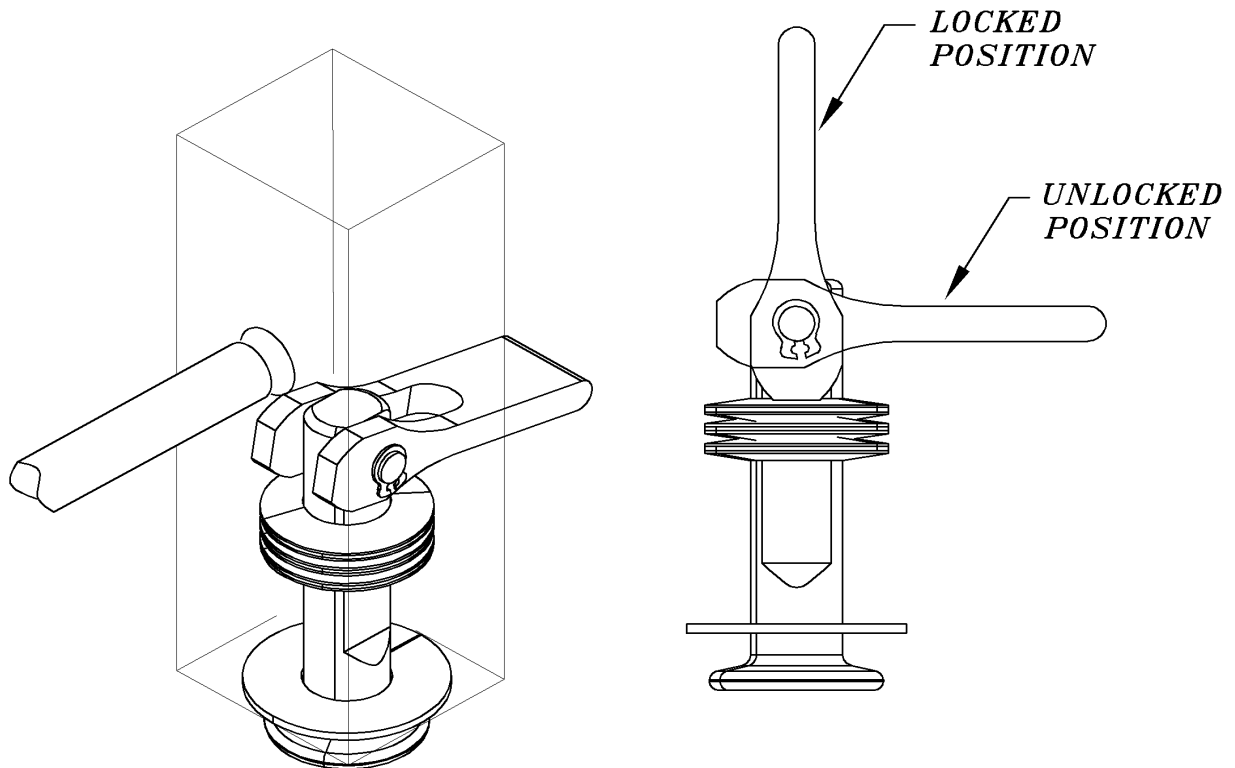


B

REAR FITTING - FOR REFERENCE ONLY

Figure 12001 (Sheet 1/3) / Graphic 25-23-52-991-039-0A1

VAR-077

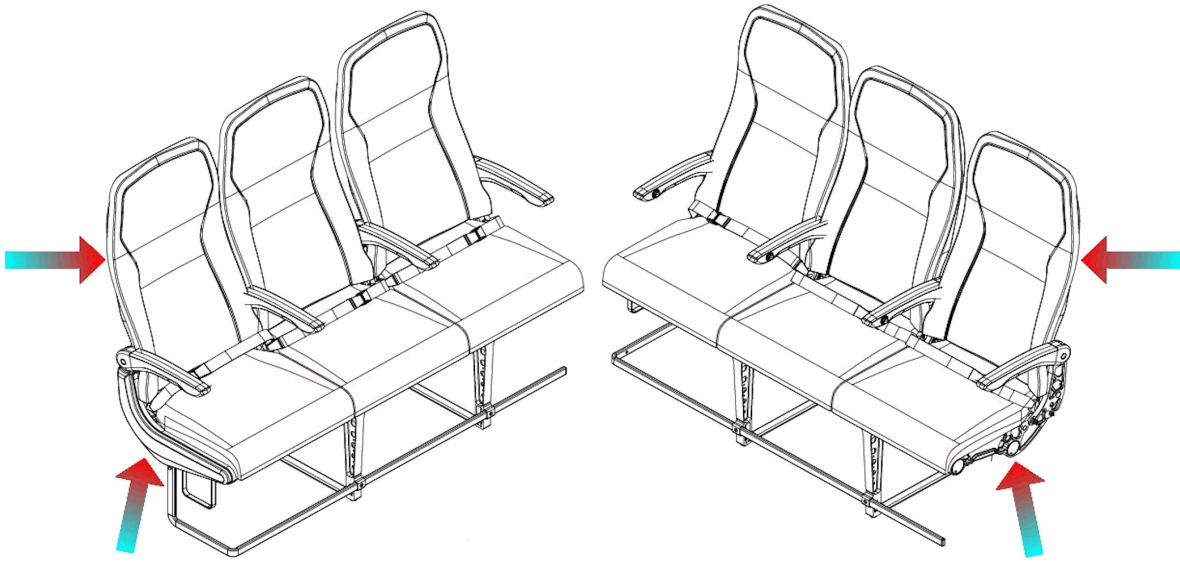


FRONT FITTING

Figure 12002 (Sheet 2/3) / Graphic 25-23-52-991-040-0A1

VAR-075

D3 series



LIFTING POINTS

Figure 12003 / Graphic 25-23-52-991-040A-0A1



D3 series

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D3 series

INSTALLATION

1. Seat Assy Installation

WARNING: USE OF ELECTRICAL SCREWDRIVER TO LOCK THE REAR FITTING IS ABSOLUTELY PROHIBITED. PLEASE USE ONLY WRENCHES

THE REAR FITTING BOLT CAN BE UNSCREWED UNTIL A STOP POINT. IF YOU CONTINUE TO UNSCREW, THE OVERTORQUE WILL IRREVERSIBLY DAMAGE THE REAR FITTING.

CAUTION: DO NOT TURN THE FITTING BOLT WHILE LOCKING SHEET IS CLOSED. DURING SEAT INSTALLATION PROCEDURE OPERATE CAREFULLY IN ORDER TO AVOID SEAT FITTINGS DAMAGE

THE SEAT MUST BE LIFTED OPERATING ON SPREADERS OR SIDE KITS (FOR FIRST ROW SEAT ONLY). DO NOT LIFT SEAT OPERATING ON ARMRESTS IN ORDER TO AVOID COMPONENT DAMAGE.

DURING SEAT REMOVAL/INSTALLATION PROCEDURE CHECK THAT REAR TABLE (WHERE INSTALLED) IS STOWED TO AVOID UNSAFELY CONDITION AND COMPONENT DAMAGE.

DURING SEAT REMOVAL/INSTALLATION PROCEDURE CHECK THAT IN-ARM TABLE (WHERE INSTALLED) IS STOWED TO AVOID UNSAFELY CONDITION AND COMPONENT DAMAGE.

NOTE: Front fittings are provided with a cup spring system so that, if you pull rearward the top of a backrest of a fully unoccupied seat, as consequence of the elastic effect of the cup springs the front legs show a small upward travel . This is a normal behavior with no impact on seat strength and safety.

A. Reference Information (Not Applicable)

B. Procedure

CAUTION: OPEN THE LOCKING SHEET LEAFS MAXIMUM 1 MM ON EACH SIDE.

Ref. to Figure 13001

(1) Perform seat tracks visual inspection in order to verify the followings:

(a) Check component for damaged and general condition.

(b) Check component for cleanness. If required, clean seat track.

(2) Slide seat forward/rearward until to reach the desired position on the seat track.

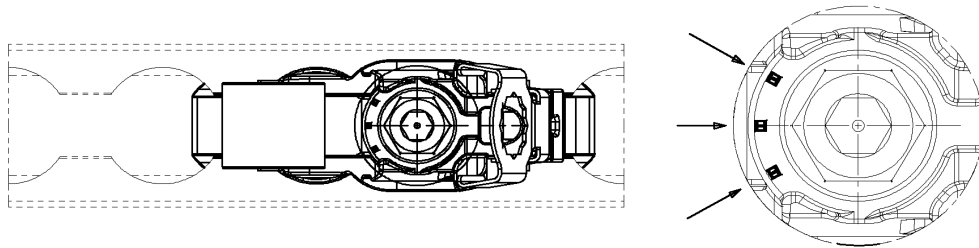


D3 series

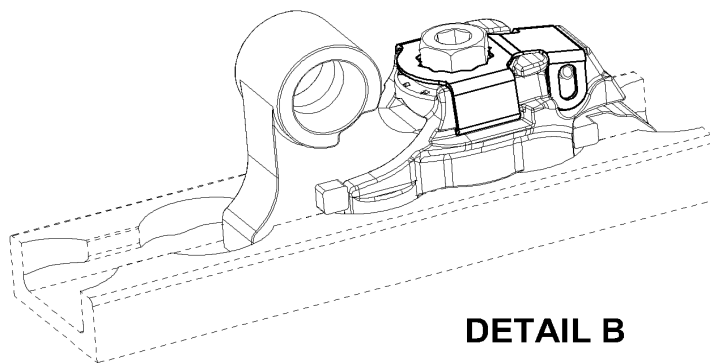
- (3) Lock the rear fitting as follows (Ref. to Figure 13001):
 - (a) With locking sheet disconnected from plunger, tighten bolt to 3.7 ± 0.4 ft lb (5 ± 0.5 Nm).
 - (b) Turn bolt clockwise (max 30°) to ensure the proper alignment of the shoulder of the head of bolt to the marking on the plunger (DETAIL A).
 - (c) Close the locking sheet and snap on it to lock the bolt.
- (4) Lock front fitting operating on the related lock device as shown in the figure 13002.



D3 series



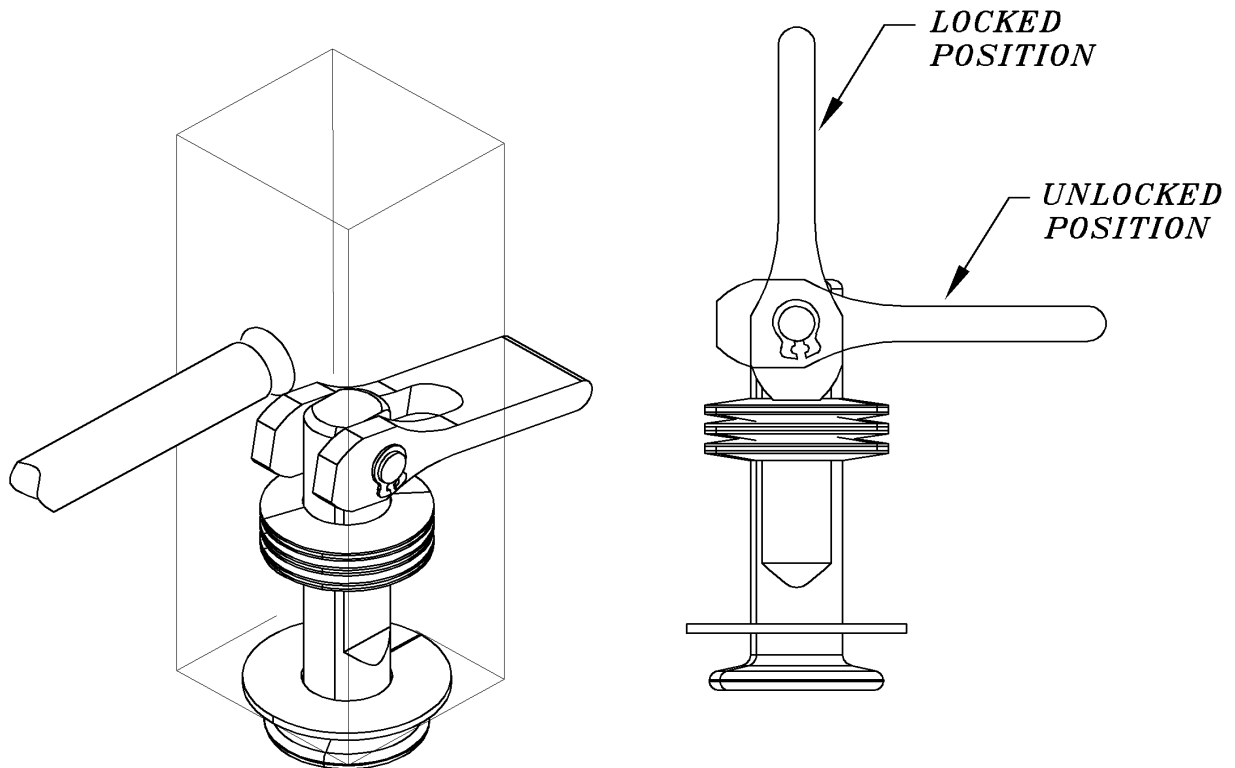
DETAIL A



DETAIL B

FRONT FITTING - FOR REFERENCE ONLY
Figure 13001 (Sheet 1/3) / Graphic 25-23-52-991-041-0A1

VAR-102

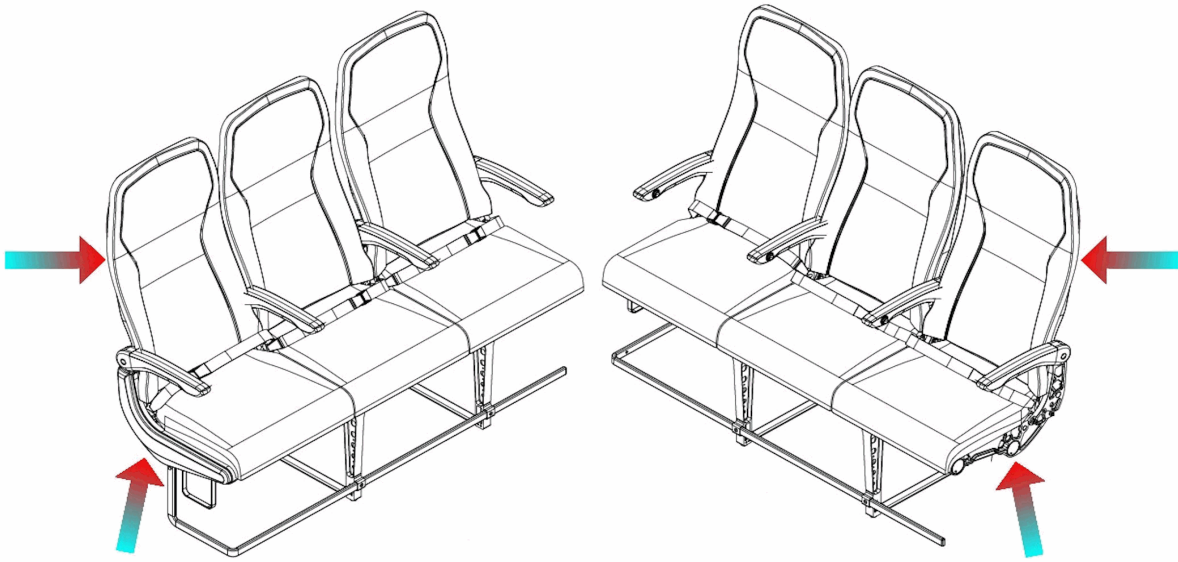


REAR FITTING

Figure 13002 (Sheet 2/3) / Graphic 25-23-52-991-042-0A1

VAR-075

D3 series



LIFTING POINTS

Figure 13003 / Graphic 25-23-52-991-042A-0A1



D3 series

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D3 series

SERVICING (NOT APPLICABLE)



D3 series

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D3 series

STORAGE

Task 25-23-52-500-801-A01

1. Seat Storage and Preservation

A. General

The seat is essentially corrosion resistant and no special preservation is required.

B. Storage

Identify the unit part number and storage date on the outside of the box.

Store units in a cool, dry place in an area away from sunlight, heat source and from processes generating injurious fumes and/or humidity, at temperature of 10 to 35 degrees C (50 to 95 degrees F). The relative humidity should not exceed 50%.

Task 25-23-52-500-802-A01

2. Packing

- A. Whenever possible the unit should be stored in its original packing. Failing this, then it should be wrapped in waterproof wrapping paper or a plastic cover suitably sealed using adhesive tape.

Task 25-23-52-500-803-A01

3. Special Handling

CAUTION: SEAT ASSY REMOVAL/INSTALLATION PROCEDURE MUST BE PERFORMED HOLDING COMPONENT FROM SPREADERS.
BUTTON CUSHION REMOVAL/INSTALLATION PROCEDURE MUST BE PERFORMED HOLDING COMPONENT FROM LATERAL SIDE.

IN ORDER TO AVOID DAMAGE TO CUSHIONS AND SEAT PANS, THE BOTTOM CUSHIONS MUST BE GENTLY REMOVED HOLDING THEM FROM THE LATERAL SIDE.

Task 25-23-52-550-001-A01

4. Cushion Storage and Preservation

- A. Hook and loop Velcro strips may show decline in performance at temperatures less than 15°C (60°F) or greater than 26°C (80°F) and RH outside the range of 40-60%.

Task 25-23-52-550-002-A01

5. Cleaning Product Storage



D3 series

- A. Avoid high-temperature, humidity and direct sunlight.
- B. Keep the material in the box so that it won't get wrinkles.



D3 series

REWORK (NOT APPLICABLE)



D3 series

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– ANNEX A –

1. Airline Stock Number column

- A. The Airline Stock Number column code links each IPL item to the a/c on which the part is installed. Refer to following table for column code applicability.
- B. If the part is applicable for three applicability codes e.g. NR01 thru NR08, the code could be NR01-NR08. If the part is used on all assemblies the column is left blank. Where the usage code does not make it is clear (almost If the part is used for all applicability codes, the column is left blank.



CODE		NR01	NR02	NR03	NR04
SEAT S/N *		LH111011 ÷ LH111061 LH131011 ÷ LH131111	LH111071 ÷ LH111081 LH131121 ÷ LH131141	LH111091 and following one LH131151 and following one LH151021 and following one	LH171011 and following one
SEAT P/N	D3-03H751-1LF	NO AMDT	NO AMDT		
	D3-03H752-1LF	NO AMDT	NO AMDT		
	D3-06H001-1LF	NO AMDT	NO AMDT		
	D3-06H002-1LF	NO AMDT	NO AMDT		
	D3-05H001-1LF	NO AMDT			
	D3-05H002-1LF	NO AMDT			
	D3-05H003-1LF	NO AMDT			
	D3-05H004-1LF	NO AMDT			
	D3-05H005-1LF	NO AMDT	NO AMDT		
	D3-05H006-1LF	NO AMDT	NO AMDT		
	D3-05H007-1LF	NO AMDT	NO AMDT		
	D3-05H008-1LF	NO AMDT	NO AMDT		
	D3-07-303-1LF	NO AMDT			
	D3-05-012-1LF	NO AMDT			
	D3-07H007-1LF	NO AMDT			
	D3-02H002-1LF	NO AMDT			
	D3-05H016-1LF	NO AMDT			
	D3-05H017-1LF	NO AMDT	NO AMDT		
	D3-05H018-1LF	NO AMDT	NO AMDT		
	D3-05H019-1LF	NO AMDT	NO AMDT		
	D3-05H020-1LF	NO AMDT	NO AMDT		
	D3-07-305-1LF	NO AMDT			

CODE		NR01	NR02	NR03	NR04
SEAT S/N *		LH111011 ÷ LH111061 LH131011 ÷ LH131111	LH111071 ÷ LH111081 LH131121 ÷ LH1311141	LH111091 and following one LH131151 and following one LH151021 and following one	LH171011 and following one
SEAT P/N	D3-05-024-1LF	NO AMDT			
	D3-05H701-1LF		NO AMDT		
	D3-05H702-1LF		NO AMDT		
	D3-05H703-1LF		NO AMDT		
	D3-05H704-1LF		NO AMDT		
	D3-07H307-1LF		NO AMDT		
	D3-07H308-1LF		NO AMDT		
	D3-07-603-1LF		NO AMDT		
	D3-07-604-1LF		NO AMDT		
	D3-03H757-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-03H758-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-06H007-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-06H008-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-05H719-1LF		NO AMDT	NO AMDT	
	D3-05H720-1LF		NO AMDT	NO AMDT	
	D3-05H721-1LF		NO AMDT	NO AMDT	
	D3-05H722-1LF		NO AMDT	NO AMDT	
	D3-05H723-1LF		NO AMDT	NO AMDT	
	D3-05H724-1LF		NO AMDT	NO AMDT	
	D3-05H047-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-05H048-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-07-325-1LF		NO AMDT	NO AMDT	

CODE		NR01	NR02	NR03	NR04
SEAT S/N *		LH111011 ÷ LH111061 LH131011 ÷ LH1311111	LH111071 ÷ LH111081 LH131121 ÷ LH1311141	LH111091 and following one LH131151 and following one LH151021 and following one	LH171011 and following one
SEAT P/N	D3-05-060-1LF		NO AMDT	NO AMDT	
	D3-07H039-1LF		NO AMDT	NO AMDT	
	D3-02H006-1LF		NO AMDT	NO AMDT	
	D3-05H062-1LF		NO AMDT	NO AMDT	
	D3-05H049-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-05H050-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-05H051-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-05H052-1LF		NO AMDT	NO AMDT	NO AMDT
	D3-07-327-1LF		NO AMDT	NO AMDT	
	D3-05-064-1LF		NO AMDT	NO AMDT	
	D3-05H049-1LF		NO AMDT	NO AMDT	
	D3-05H050-1LF		NO AMDT	NO AMDT	
	D3-05H051-1LF		NO AMDT	NO AMDT	
	D3-05H052-1LF		NO AMDT	NO AMDT	
	D3-07-327-1LF		NO AMDT	NO AMDT	
	D3-05-064-1LF		NO AMDT	NO AMDT	
	D3-07-620-1LF				NO AMDT
	D3-07H930-1LF				NO AMDT
	D3-07H929-1LF				NO AMDT
	D3-07H928-1LF				NO AMDT
	D3-07H927-1LF				NO AMDT
	D3-05H716-1LF				NO AMDT



CODE		NR01	NR02	NR03	NR04
SEAT S/N *		LH111011 ÷ LH111061 LH131011 ÷ LH1311111	LH111071 ÷ LH111081 LH131121 ÷ LH1311141	LH111091 and following one LH131151 and following one LH151021 and following one	LH171011 and following one
SEAT P/N	D3-05H715-1LF				NO AMDT
	D3-07-617-1LF				NO AMDT
	D3-07H322-1LF				NO AMDT
	D3-07H321-1LF				NO AMDT

 NCAGE A1341 Via Boscofagnone Zona ASI Nola-Marigliano 80035-Nola (Napoli) ITALY		MODEL:
P/N	AMDT	
S/N	WEIGHT:	
DMF:		
SEAT FACING DIRECTION:	FF	
BOTTOM CUSHION P/N:	PRIMARY LOAD FACTORS	
INBD:	FWD 9.0g UP 4.2g	
CTL:	SIDE 4.0g AFT 1.5g	
OUTB:	DOWN 8.1g	
BACKREST CUSHION P/N:	SAFETY BELT P/N:	
INBD:		
CTL:	COMPLIES WITH:	
OUTB:	-ETSO-C127a - TYPE A -CS 25.853(c) Amtdt.15 Effective 21/07/2014 -FRAME SPECIFICATION X2521PTS17001. ISSUE 01 -SEE INSTALLATION LIMITATIONS IN GEVEN DOCUMENT: IIL-10-001	
ETSO APP. NO. EASA.21O.10034410 ETSO/TSO PART NUMBER PLACARD P/N: GSP04373M000		

VAR-005

SEAT IDENTIFICATION PLACARD
Figure 1