



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

HIGHLIGHTS

TO: HOLDERS OF COMPONENT MAINTENANCE MANUAL FOR GALLEY G13, ATA 25-32-24

THIS A COMPLETE REVISION. FOR DETAILS REFER TO THE TABLE BELOW. PLEASE REMOVE AND DISCARD ALL PREVIOUS ISSUES AND REPLACE WITH REVISION NO. 02, JUN 15/2013

PAGEBLOCK	DESCRIPTION OF CHANGE
Introduction	PNR 1753000-110 incorporated DOA Reference updated List of Abbreviations updated
Description and Operation	Table 1 - Accessories and Equipment updated Technical Data updated
Testing and Fault Isolation	List of Tools and Equipment updated
Schematics and Wiring Diagrams	Harness 1753023 amended
Fits and Clearances	Fits and Clearances updated
Special Tools, Fixtures, Equipment and Consumables	List of Tools and Equipment updated List of Materials updated
Removal	Procedures updated
Installation	Procedures updated
Illustrated Parts List	Numerical Index updated Optional Vendor Index updated IPLs updated

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COMPONENT MAINTENANCE MANUAL WITH ILLUSTRATED PARTS LIST

Galley G13

PART NUMBER

1753000

1753000-100

1753000-110

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RECORD OF TEMPORARY REVISIONS

Temporary Revision Number	Issue Date	Date Inserted/ Inserted By	Date Removed/ Removed By	Date Incorporated

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SERVICE BULLETIN LIST

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DOOR ASSY	FIGURE 13A	10013A - 0
DOOR ASSY	FIGURE 13B	10013B - 0
DOOR ASSY	FIGURE 13C	10013C - 0
DOOR ASSY	FIGURE 13D	10013D - 0

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LIST OF VENDORS	TABLE 10001	10004
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COMPONENT MAINTENANCE MANUAL
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INTRODUCTION

TASK 25-32-24-99F-801-A00

1. GENERAL

- A. This manual has been compiled in accordance with the requirements set out in the specification iSpec 2200. The information is prepared in accordance with Air Transport requirements in order to provide such data as is necessary for an approved repairer to return an unserviceable Galley G13 to a serviceable condition.
- B. Referenced manuals issued by suppliers (refer to the figures and item numbers in pageblock 10001, [ILLUSTRATED PARTS LIST](#)) have been established under the authority of supplier's Quality Management.
- C. The technical content of this document is approved under the authority of DOA Ref. EASA.21J.398

TASK 25-32-24-99F-802-A00

2. MANUFACTURING

- A. The Galley G13 is manufactured and product supported by:

Bucher Leichtbau AG
Industriestrasse 1a
CH-8117 Faellanden
Switzerland
CAGE: S4453

- B. Contact

Telephone: +41 44 806 24 24
Telefax: +41 44 806 24 10
Email: CMM@bucher-group.com
Internet: www.bucher-group.com

TASK 25-32-24-99F-809-A00

3. FAILURE, MALFUNCTION AND DEFECT REPORTING

- A. Failures, malfunctions, defects and bad conditions at the unit must be reported to the manufacturer immediately.
- B. A report form can be downloaded from the website:
<http://www.bucher-group.com>

TASK 25-32-24-99F-803-A00

4. MANUAL LAYOUT

In this manual, the page blocks are listed in the order that follows:

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PAGE BLOCK NUMBER	PAGE BLOCK TITLE
1	Description and Operation
1000	Testing and Fault Isolation
2000	Schematics and Wiring Diagrams
3000	Disassembly
4000	Cleaning
5000	Check
6000	Repair
7000	Assembly
8000	Fits and Clearances
9000	Special Tools, Fixtures, Equipment and Consumables
10000	Illustrated Parts List
11000	Special Procedures
12000	Removal
13000	Installation
14000	Servicing
15000	Storage including Transportation
16000	Rework

PAGE BLOCK – NUMBER AND TITLE
TABLE 1

TASK 25-32-24-99F-804-A00

5. MAINTENANCE POLICY

- A. The component maintenance manual provides procedures that will enable an approved repairer, who is unfamiliar with the component, to restore the Galley G13 to a serviceable condition. These procedures are prepared for the repairer who performs the shop work.
- B. To get further support on all parts, assemblies, procedures etc. of the Galley G13 not given in this CMM - due to legal, official or organizational regulations - the repairer must contact the manufacturer.
- C. It is the manufacturer's decision how support, other than in the CMM, is given, i.e. sketches, design documents, reference documentation, original drawings (in part or in full), parts lists or detailed written procedures.

TASK 25-32-24-99F-805-A00

6. REVISION SERVICE

This manual will be updated as required by revisions. Changes to hardware given in service bulletins will be included in this manual with revisions. Configuration changes will be shown in the text by the service bulletin number, i.e. pre-service bulletin and post-service bulletin. Procedures of illustrations not identified by pre-service bulletin or post-service bulletin refer to all configurations.

TASK 25-32-24-99F-806-A00

7. SHOP VERIFICATION

The procedures within this manual have been shop verified by the manufacturer. The pageblocks Testing, Disassembly and Assembly were verified by actually performing the functions described in these sections.

TASK 25-32-24-99F-807-A00

8. WARNINGS, CAUTIONS, NOTES

A. The adjuncts to the text are expressed by the following signal words:

(1) WARNING

Warnings call attention to the use of materials, processes, procedures, methods, or limits that must be followed precisely to avoid death or injury of persons.

(2) CAUTION

Cautions call attention to methods and procedures that must be followed to avoid damage to the equipment.

(3) NOTE

Notes call attention to methods that make the job easier.

TASK 25-32-24-99F-808-A00

9. MEASUREMENT UNITS

All the units in this manual are metric with the English equivalents shown in parenthesis. Units of temperature are in degree Celsius, degree Fahrenheit shown in parenthesis.

TASK 25-32-24-94A-801-A00

10. LIST OF ABBREVIATIONS

A	Ampere
A/C	Aircraft
AIRL.	Airline
ALTPN	Alternate Part Number
AR	As Required
ASY	Assembly (Pageblock 7000)
ATA	Air Transport Association of America
C	Celsius
CAGE	Commercial and Government Entity
CB	Circuit Board

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CHE	Check (Pageblock 5000)
CLE	Cleaning (Pageblock 4000)
CMM	Component Maintenance Manual
DET	Detail, Details
DIS	Disassembly (Pageblock 7000)
DO	Description and Operation (Pageblock 1)
DOA	Design Organisation Approval
DPL	Detailed Parts List
EFF	Effective, Effectivity
F	Fahrenheit
FC	Fits and Clearances (Pageblock 8000)
FIG.	Figure
FWD	Forward
GND	Ground
HS	Half Size
in.	Inch
in.lbs.	Pounds per Inch
IND	Indenture
INS	Installation (Pageblock 13000)
INSTL	Installation
INTRO	Introduction
IPL	Illustrated Parts List (Pageblock 10000)
kg	Kilogram
lbs	Pounds
LEP	List of Effective Pages
LFM	Local Fabrication Material
LH	Left Hand
LOI	List of Illustrations
LOT	List of Tables



COMPONENT MAINTENANCE MANUAL
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LOV	List of Vendors
m	Milli
MD	Main Deck
Meg	Mega
MFR	Manufacturer
mm	Millimeter
Mod	Modification
N/A	Not Applicable
NHA	Next Higher Assembly
NI	Numerical Index
Nm	Newtonmeter
NO.	Number
NP	Not Procurable
OVI	Optional Vendor Index
PNR	Part Number
REM	Removal (Pageblock 12000)
REP	Repair (Pageblock 6000)
REW	Rework (Pageblock 16000)
RF	Reference
ROR	Record of Revisions
ROTR	Record of Temporary Revisions
SBL	Service Bulletin List
SER	Servicing (Pageblock 14000)
SP	Special Procedures (Pageblock 11000)
SPM	Standard Practices Manual
STF	Special Tools, Fixtures, Equipment and Consumables (Pageblock 9000)
STO	Storage including Transportation (Pageblock 15000)
SWD	Schematics and Wiring Diagrams (Pageblock 2000)
TFI	Testing and Fault Isolation (Pageblock 1000)

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TOC	Table of Contents
TR	Temporary Revision
UPA	Units per Assy
V	Vendor

DESCRIPTION AND OPERATION

TASK 25-32-24-870-801-A00

1. GENERAL

This pageblock has description and operation information on the Galley G13.

TASK 25-32-24-870-802-A00

2. DESCRIPTION AND OPERATION

A. Description

- (1) The Galley G13 is a chilled galley, located in the FWD section of the aircraft on the LH side and is used for the stowage of meal carts and for providing passenger catering services.
- (2) On the aisle side of the galley, there are three (3) compartments for stowage purposes (01, 02 and 03).
- (3) In the compartment 04, one (1) foldable service cart can be stored.
- (4) In the compartment 05, two (2) half size trolleys can be stored.
- (5) The three (3) compartments (06, 07 and 08) on the FWD side are used for stowage purposes.
- (6) Two (2) folding tables are installed on the FWD side of the galley.
- (7) One (1) pocket and one (1) attendant indicator panel are installed above the folding tables.
- (8) The compartment 09 beside the lower folding table is used as a wardrobe and for stowage purposes.
- (9) Two (2) PBE masks are stored in the compartment (01).
- (10) The galley has provisions for one (1) curtain.
- (11) The Galley G13 is mounted to the aircraft with upper and lower attachments.
- (12) The Galley G13 has the following main components:
 - The structure
 - The lower attachments
 - The upper attachments
 - The trolley compartment installation
 - The door installation
 - The electrical system
 - The placard installation.

NOTE: For an illustrated view of the main components, refer to [FIG 1](#), [FIG 1A](#).

NOTE: For the numbering of the compartments, refer to [FIG 2](#).

- (13) The Galley G13 has the following accessories and equipment:

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 PART NUMBER 1753000-SERIES

NOTE: Some of the accessories and equipment are not manufactured by Bucher Leichtbau AG. Refer to the applicable manufacturer manuals for detailed description and operation. For an illustrated view of the equipment, refer to [FIG 3](#).

COMPARTMENT	QUANTITY	ACCESSORY OR EQUIPMENT
04	1	Foldable Service Cart Innovint CAGE: C5307 PNR: 4893-00
05	2	Cart HS Iacobucci CAGE: AB546 PNR: MK234-0107
on structure	1	Folding Table Bucher Leichtbau CAGE: S4453 PNR: 104101 CMM: 25-22-01 (not illustrated)
on structure	1	Literature Pocket Arthur Krueger CAGE: D1882 PNR: 648-0200 (not illustrated)
on structure	2	Literature Pocket Arthur Krueger CAGE: D1882 PNR: 648-0298 (not illustrated)

GALLEY G13 - ACCESSORIES AND EQUIPMENT
TABLE 1



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

- (14) The Galley G13 has the following emergency equipment:

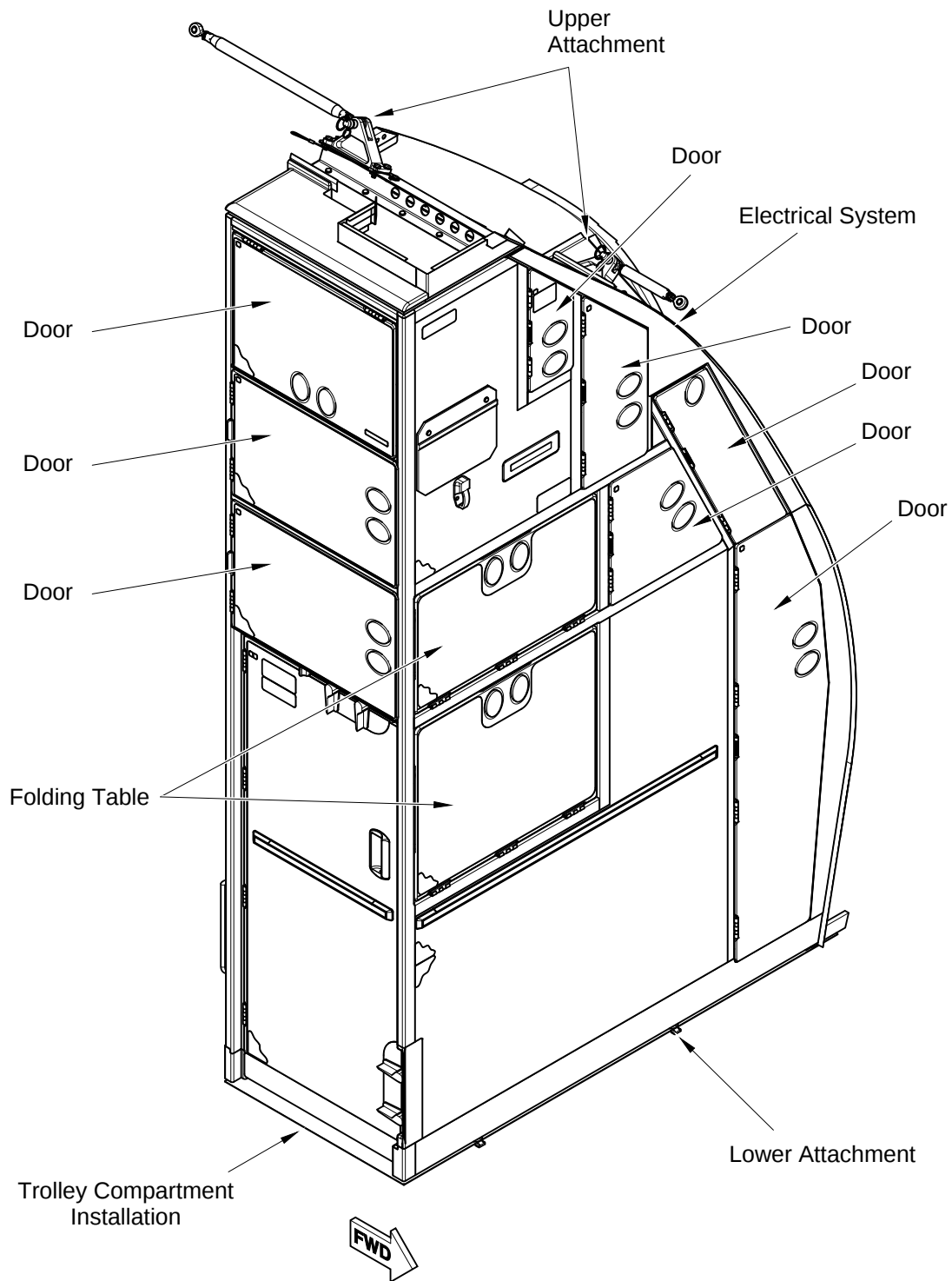
NOTE: For an illustrated view of the mounting position of the emergency equipment, refer to [FIG 4](#).

Compartment	Quantity	Emergency Equipment
01	2	PBE Mask Draeger CAGE: D1379 PNR: E28180-10 CMM 35-10-25

GALLEY G13 - EMERGENCY EQUIPMENT
TABLE 2

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 COMPONENT MAINTENANCE MANUAL
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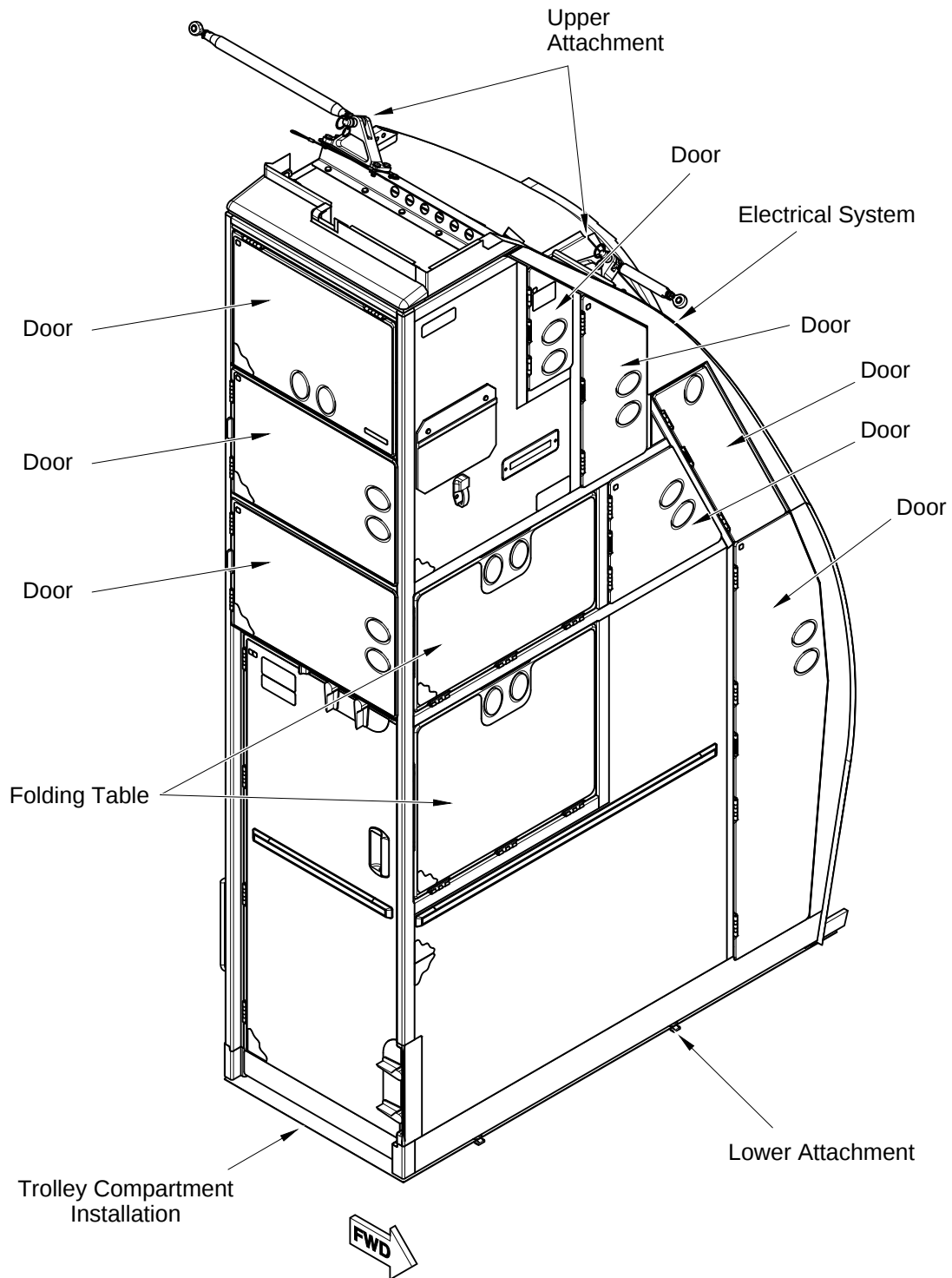
EFFECT: 1753000



S4453_C253224_DOP01_R00.cgm

GALLEY G13 – MAIN COMPONENTS
 FIGURE 1

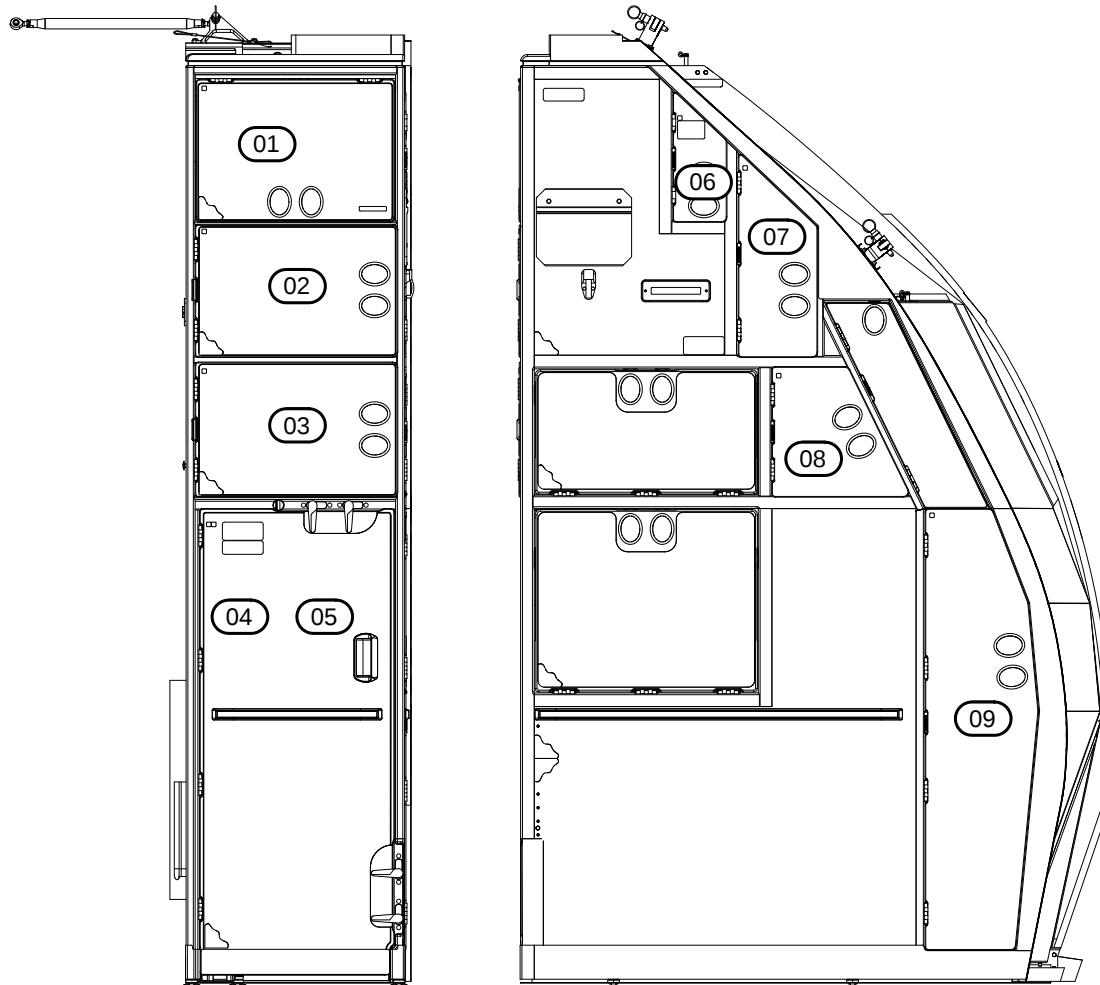
EFFECT: 1753000-100, 1753000-110



GALLEY G13 - MAIN COMPONENTS
FIGURE 1A

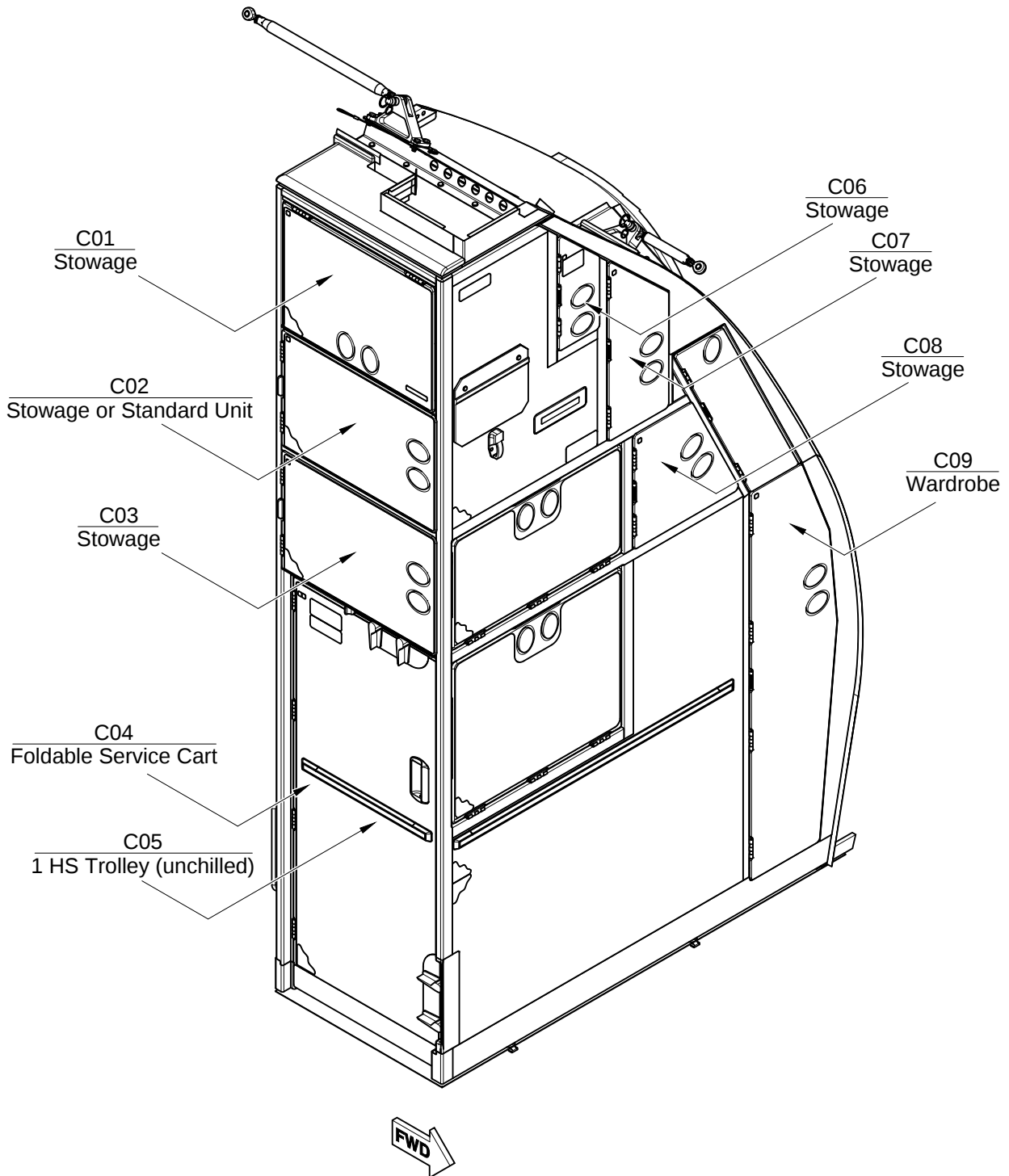
S4453_C253224_DOP01A_R00.egm

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES



GALLEY G13 - COMPARTMENTS
FIGURE 2

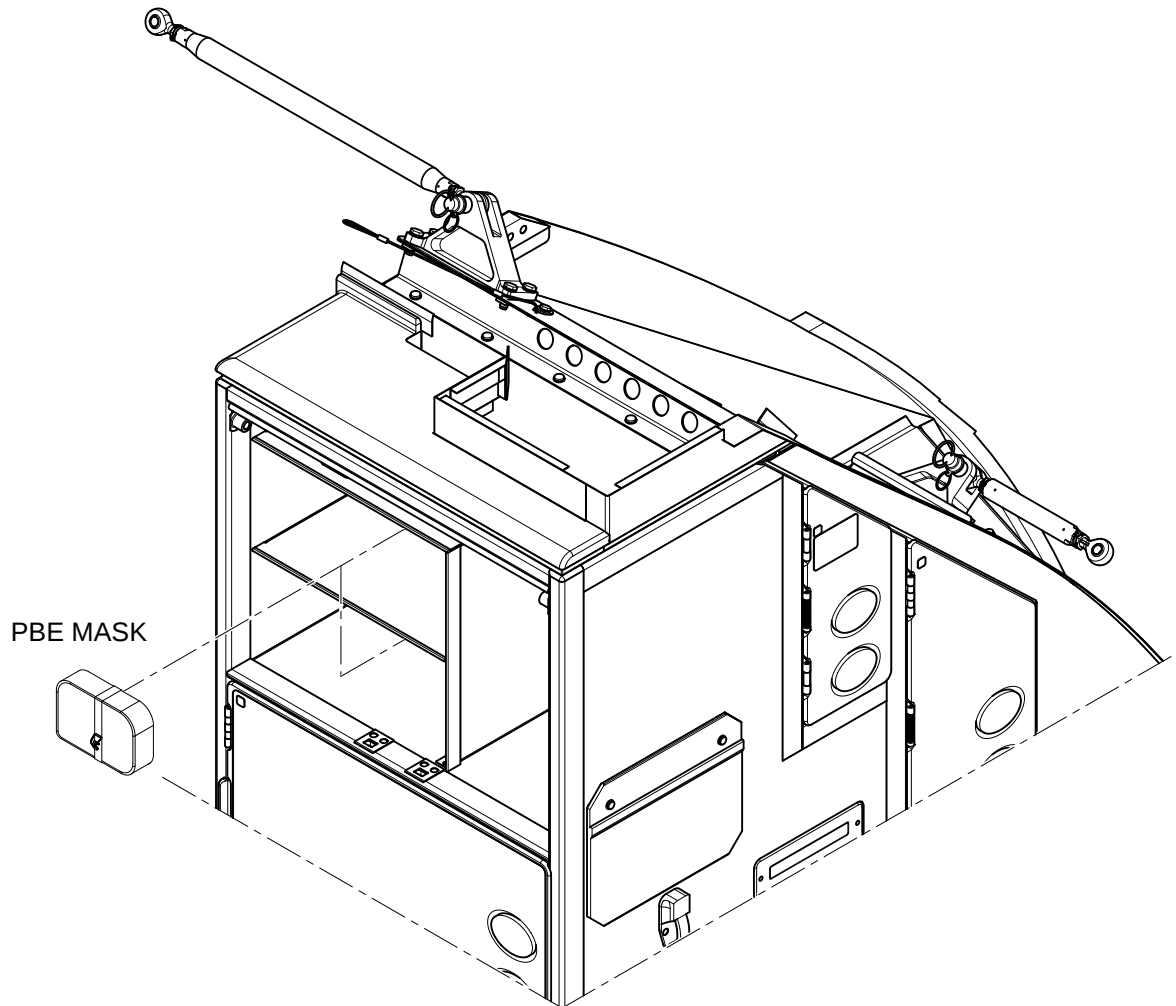
S4453_C253224_DOP02_R00.cgm



GALLEY G13 - ACCESSORIES AND EQUIPMENT
FIGURE 3

S4453_C253224_DOP03_R00.cgm

BUCHER
COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES



GALLEY G13 - EMERGENCY EQUIPMENT
FIGURE 4

S4453_C253224_DOP04_R00.cgm

B. Operation

Not applicable.

C. Technical Data

(1) Weight

	WEIGHT IN KG	WEIGHT IN LBS
Structure Weight	76.00	167.55
Additional Weight	23.20	55.15
Reserve Weight	14.80	32.63
Capacity Weight	191.00	421.08
Gross Weight	305.00	672.41

WEIGHT
TABLE 3

(2) Dimensions

	DIMENSION IN MM	DIMENSION IN IN.
Height	1,595.00	62.80
Width	1,796.90	70.74
Depth	481.80	18.97

DIMENSIONS
TABLE 4

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TESTING AND FAULT ISOLATION

TASK 25-32-24-700-811-A00

1. GENERAL

- A. This pageblock contains testing and fault isolation for the Galley G13.
- B. The procedures given below must be completed if a failure of the Galley G13 is found during use.
- C. Make sure that the unit is serviceable before it is put into or put back into service.
- D. Do all procedures in a clean area to prevent scratches or other damage of any part.
- E. For numbers in parenthesis which follow item names in the procedures, refer to the figures and item numbers in [ILLUSTRATED PARTS LIST](#).

TASK 25-32-24-940-811-A00

2. LIST OF TOOLS AND EQUIPMENT

The equipment and tools that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SPECIFICATION	SUPPLIER'S CODE
METRAHIT 27I MILLIOHMMETER AND DIGITAL-MULTIMETER (PNR: M227B)		CAGE: D0290 GMC-I MESSTECHNIK GMBH

LIST OF TOOLS AND EQUIPMENT
TABLE 1001

TASK 25-32-24-94A-811-A00

3. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
BLUE BONDING VARNISH (4125/6407)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
HARDENER (0613/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH

LIST OF MATERIALS
TABLE 1002 (continued on next page)

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COMPONENT MAINTENANCE MANUAL
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ITEM	SUPPLIER'S CODE
THINNER (0580/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH

LIST OF MATERIALS
TABLE 1002

TASK 25-32-24-700-812-A00

4. PROCEDURES

SUBTASK 25-32-24-700-111-A00

A. VISUAL INSPECTION

Do a visual inspection in accordance with chapter [CHECK](#).

SUBTASK 25-32-24-750-111-A00

B. BONDING TEST

NOTE: Refer to the pageblock [SCHEMATICS AND WIRING DIAGRAMS](#) for the circuitry of the galley.

(1) Preparation

- (a) Make sure that all connections are correctly fitted.
- (b) Make sure that all contact points are clean.
- (c) Connect the Metrahit 27I Milliohmmeter and Digital-Multimeter (PNR: M227B) to the A/C GND.

(2) Use the Metrahit 27I Milliohmmeter and Digital-Multimeter (PNR: M227B) to measure the bonding resistance between the A/C GND 1 and the Galley G13 GND points given in [TABLE 1003](#).

(3) Expected result:

The resistance must not be more than 10 milliohm.

NOTE: If the resistance is more than 10 milliohm, check the ground points for clean and correct contact with the galley structure.

GND	NOMINAL VALUE MILLIOHM
1	10
2	10
40	10
41	10
42	10
43	10
44	10
45	10

ELECTRICAL GROUNDING AND BONDING
TABLE 1003

SUBTASK 25-32-24-700-114-A00

C. FINALIZATION OF ELECTRICAL SYSTEM TESTS

- (1) Connect all GNDs in accordance with the wiring diagram (refer to [SCHEMATICS AND WIRING DIAGRAMS](#)).
- (2) Install and connect the CB / switch panel, the work lights and the transformer / rectifier.
- (3) Remove all tools.
- (4) Do a visual inspection of the electrical system as described in [CHECK](#).
- (5) Application of the Color Compound to the Ground Points

CAUTION: OBEY THE INSTRUCTIONS GIVEN BY THE MANUFACTURER WHEN YOU PREPARE, MIX AND APPLY THE COLOR COMPOUND.

- (a) Mix the color compound with two (2) parts of the blue bonding varnish (4125/6407) and one (1) part of the hardener (0613/9000) (refer to the instructions of the manufacturer).

NOTE: If the color compound is too thick, you can mix the compound with the thinner (0580/9000).

- (b) Apply a thick layer of the color compound to all ground point connections.

SUBTASK 25-32-24-700-112-A00

D. FUNCTIONAL TEST

- (1) Test of the Doors
 - (a) Open and close the door.

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- (b) Make sure that the door moves easily.
- (2) Test of the Latch Assy
 - (a) Open and close the latch assy.
 - (b) Make sure that the latch assy moves easily and locks the door correctly.

TASK 25-32-24-810-811-A00

5. FAULT ISOLATION

TROUBLE	PROBABLE CAUSE	CORRECTIVE PROCEDURE
The door does not open or close easily.	The hinge is dirty.	Clean the hinge.
	The hinge is defective.	Replace the hinge.
	The screws of the hinge are not fully tightened.	Tighten the screws of the hinge.
The latch does not open or close easily.	The latch is dirty.	Clean the latch.
	The latch is defective.	Replace the latch.
	The screws of the latch are not fully tightened.	Tighten the screws of the latch.

FAULT ISOLATION CHART
TABLE 1004



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SCHEMATICS AND WIRING DIAGRAMS

TASK 25-32-24-99B-821-A00

1. GENERAL

This pageblock contains schematics and wiring diagrams of the Galley G13.

TASK 25-32-24-99B-822-A00

2. SCHEMATICS

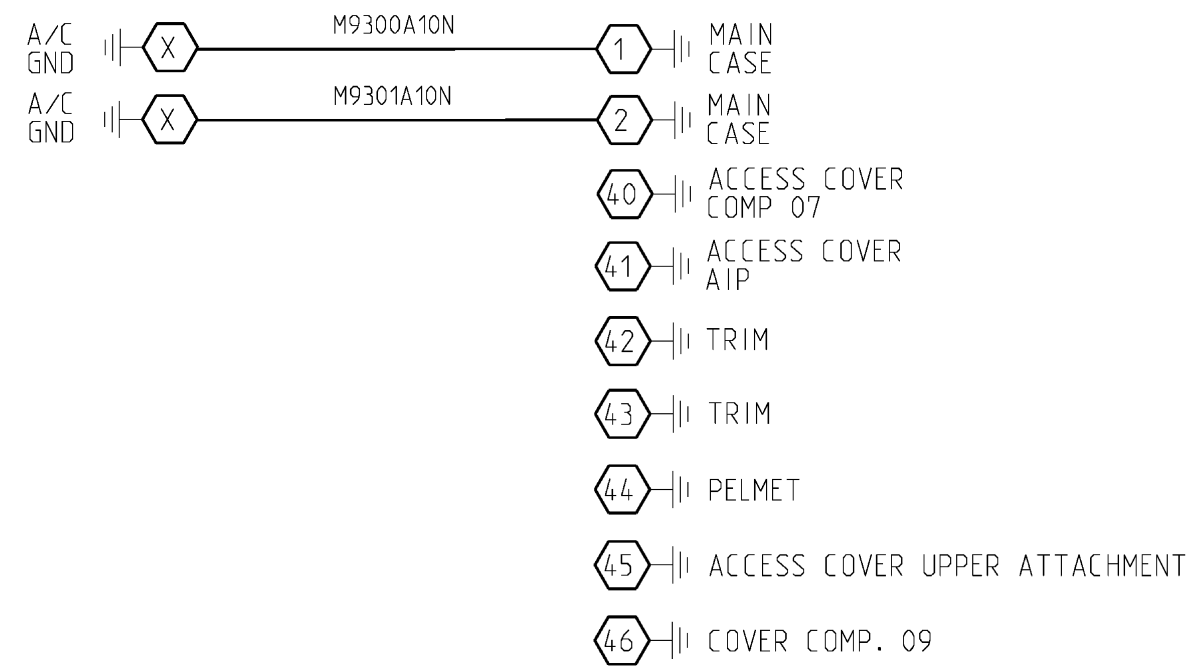
Not applicable.

TASK 25-32-24-99B-823-A00

3. WIRING DIAGRAMS

- | A. Wiring Diagram 1753012, Rev. B ([FIG 2001 \[Sheet 1 of 2\]](#)).
- | B. Wiring Diagram 1753012, Rev. B ([FIG 2001 \[Sheet 2 of 2\]](#)).

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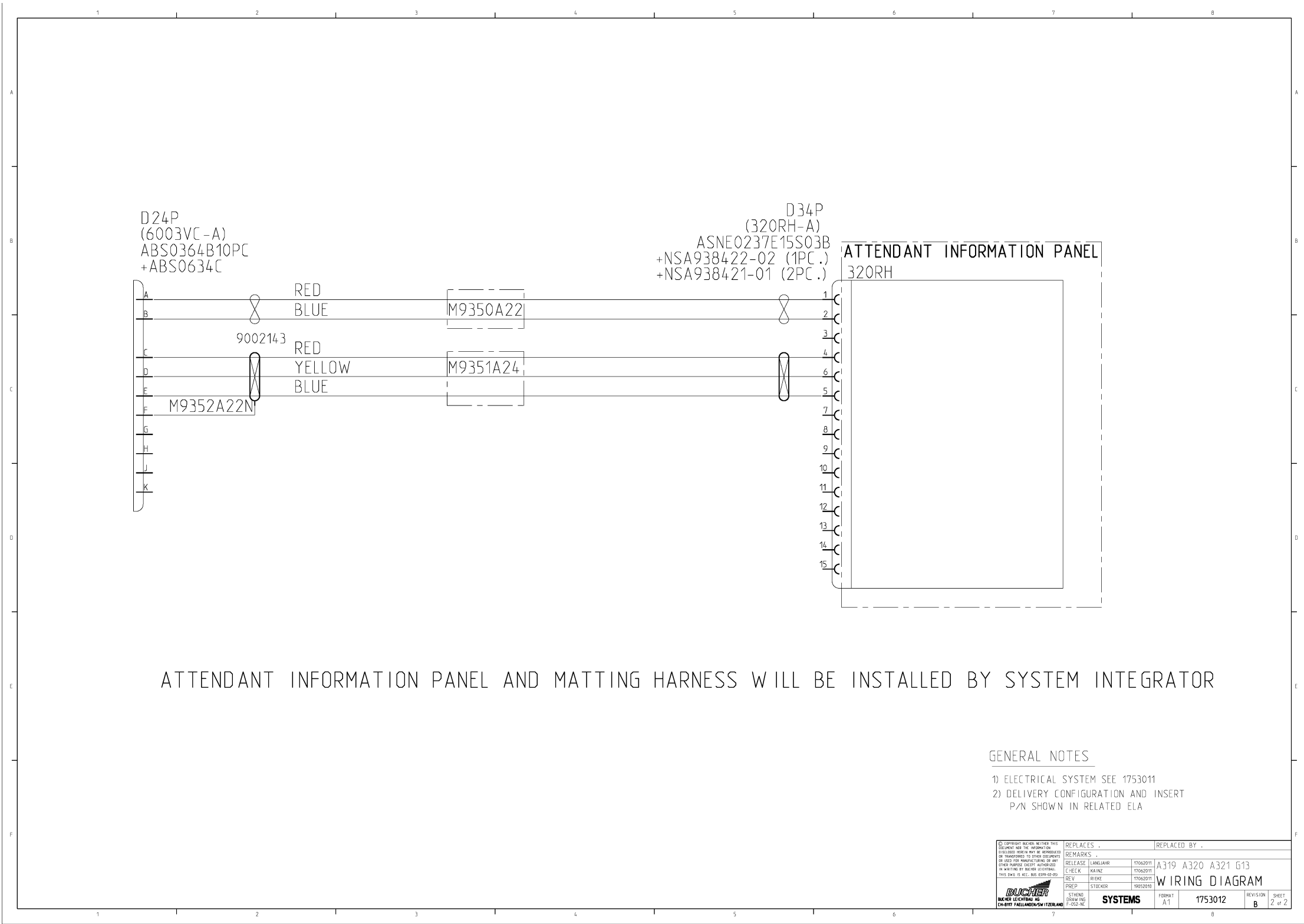
GENERAL NOTES

1) ELECTRICAL SYSTEM SEE 1753011

2) DELIVERY CONFIGURATION AND INSERT P/N SHOWN IN RELATED ELA

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REMARKS .		RELEASE	LANGUAGE
CHECK		KAJANE	17062011
REV		RYENE	17062011
PREP		STUCKER	19052019
BUCHER LEICHTBAU AG CH-8177 Fällanden/CH (Zürich)		SYSTEMS	FORMAT A1
1753012		REVISION B	SHEET 1 of 2

GALLEY WIRING DIAGRAM - 1753012
FIGURE 2001 [SHEET 1 OF 2]



GALLEY WIRING DIAGRAM - 1753012
FIGURE 2001 [SHEET 2 OF 2]

TASK 25-32-24-990-822-A00

4. GALLEY HARNESS

- A. Galley Harness 1753023, Rev. A - Record of Revisions ([FIG 2002 \[Sheet 1 of 4\]](#))
- B. Galley Harness 1753023, Rev. A - List of Effective Pages ([FIG 2002 \[Sheet 2 of 4\]](#))
- C. Galley Harness 1753023, Rev. A - General Notes ([FIG 2002 \[Sheet 3 of 4\]](#))
- D. Galley Harness 1753023, Rev. A - Parts List ([FIG 2002 \[Sheet 4 of 4\]](#))

[illegible]

GALLEY HARNESS - 1753023
FIGURE 2002 [SHEET 2 OF 4]

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES

General Notes: 1.) no 3D Harness drawing 2.) Next assembly see 1753011 3.) Wiring Diagram see 1753012 4.) Wiring Board No. -	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="2" rowspan="4" style="text-align: center; vertical-align: middle;"> BUCHER Bucher Leichtbau AG CH-8117 Fallanden </td> <td colspan="2" style="text-align: center;"> NEXT ASSY 1753011 </td> <td colspan="2" style="text-align: center;"> A319 A320 A321 </td> </tr> <tr> <td style="text-align: center;">RELEASE</td> <td style="text-align: center;">Jan.28.2011</td> <td style="text-align: center;">WL</td> <td colspan="2" rowspan="3" style="text-align: center; vertical-align: middle;"> DOCUMENT NUMBER 1753023 </td> </tr> <tr> <td style="text-align: center;">CHECK</td> <td style="text-align: center;">Jan.28.2011</td> <td style="text-align: center;">TK</td> </tr> <tr> <td style="text-align: center;">REV.</td> <td style="text-align: center;">Jan.28.2011</td> <td style="text-align: center;">DRI</td> </tr> <tr> <td colspan="2" rowspan="2" style="text-align: center; vertical-align: middle;"> © COPYRIGHT BUCHER. NEITHER THIS DOCUMENT NOR THE INFORMATION DISCLOSED HEREIN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING BY BUCHER LEICHTBAU AG. </td> <td style="text-align: center;">PREP.</td> <td style="text-align: center;">Mar.11.2010</td> <td style="text-align: center;">CST</td> <td style="text-align: center;"> SHEET 3 of 4 REV. A </td> </tr> </table>	 BUCHER Bucher Leichtbau AG CH-8117 Fallanden		NEXT ASSY 1753011		A319 A320 A321		RELEASE	Jan.28.2011	WL	DOCUMENT NUMBER 1753023		CHECK	Jan.28.2011	TK	REV.	Jan.28.2011	DRI	© COPYRIGHT BUCHER. NEITHER THIS DOCUMENT NOR THE INFORMATION DISCLOSED HEREIN MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING BY BUCHER LEICHTBAU AG.		PREP.	Mar.11.2010	CST	SHEET 3 of 4 REV. A
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GALLEY HARNESS - 1753023
 FIGURE 2002 [SHEET 3 OF 4]

[illegible]

GALLEY HARNESS - 1753023
FIGURE 2002 [SHEET 4 OF 4]

BUCHER
COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

TASK 25-32-24-990-821-A00

5. GALLEY WIRE KIT

- | A. Galley Wire Kit 1753016, Rev. A - Record of Revisions ([FIG 2003 \[Sheet 1 of 3\]](#))
- | B. Galley Wire Kit 1753016, Rev. A - List of Effective Pages ([FIG 2003 \[Sheet 2 of 3\]](#))
- | C. Galley Wire Kit 1753016, Rev. A - Wire Layout and Marking List ([FIG 2003 \[Sheet 3 of 3\]](#))

WIRE LAY OUT AND MARKING LIST

25-32-24

[illegible]

GALLEY WIRE KIT - 1753016
FIGURE 2003 [SHEET 2 OF 3]

WIRE LAY OUT AND MARKING LIST

GALLEY WIRE KIT - 1753016
FIGURE 2003 [SHEET 3 OF 3]

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DISASSEMBLY

TASK 25-32-24-000-831-A00

1. GENERAL

- A. This pageblock gives instructions for the disassembly of the Galley G13.
- B. Disassemble the unit only if repair is necessary and only to the step necessary for repair.
- C. Before disassembly, do a visual inspection of the Galley G13 as described in [CHECK](#).
- D. Do a test of the Galley G13 as described in [TESTING AND FAULT ISOLATION](#).
- E. For numbers in parenthesis which follow item names in the procedures, refer to the figures and item numbers in the [ILLUSTRATED PARTS LIST](#).

TASK 25-32-24-000-833-A00

2. PROCEDURE

SUBTASK 25-32-24-010-132-A00

A. REMOVAL OF THE ELECTRICAL SYSTEM

NOTE: For identification of the ground points, refer to the wiring diagram in the pageblock [SCHEMATICS AND WIRING DIAGRAMS](#).

NOTE: All ground points are marked BLUE.

- (1) Remove the screw ([FIG 2 - 190](#)), the lock washer ([FIG 2 - 100](#)) and the washers ([FIG 2 - 200](#)), ([FIG 2 - 210](#)) to disconnect the ground points:
- (2) Remove the panhead screw ([FIG 2 - 170](#)), the washer ([FIG 2 - 220](#)), ([FIG 2 - 270](#)) and the spacer ([FIG 2 - 20](#)).
- (3) Remove the panhead screws ([FIG 2 - 110](#)) and the washer ([FIG 2 - 220](#)).
- (4) Remove the panhead screw ([FIG 2 - 150](#)), the washer ([FIG 2 - 220](#)) and the spacer ([FIG 2 - 10](#)).
- (5) Remove the panhead screws ([FIG 2 - 120](#)), the washer ([FIG 2 - 220](#)) and the cover ([FIG 2 - 40](#)).
- (6) Remove the panhead screws ([FIG 2 - 130](#)), ([FIG 2 - 140](#)), the spacer ([FIG 2 - 30](#)) and the wiring brackets ([FIG 2 - 230](#)).
- (7) Remove the panhead screws ([FIG 2 - 80](#)), the washer ([FIG 2 - 280](#)) and the wiring brackets ([FIG 2 - 230](#)).
- (8) Remove the screw ([FIG 2 - 80](#)) and the hexagonal nut ([FIG 2 - 290](#)).
- (9) Remove the screws ([FIG 2 - 70](#)) and the cover ([FIG 2 - 50](#)).
- (10) Remove the screw ([FIG 2 - 180](#)) and the washer ([FIG 2 - 220](#)).
- (11) Remove the screws ([FIG 2 - 80](#)), ([FIG 2 - 90](#)) and the cover ([FIG 2 - 60](#)).
- (12) Remove the panhead screw ([FIG 2 - 160](#)), the washer ([FIG 2 - 220](#)), the spacer ([FIG 2 - 30](#)) and the wiring bracket ([FIG 2 - 230](#)).

- (13) Remove the galley harness (FIG 2 - 250).

NOTE: Replace the galley harness (FIG 2 - 250) only if damaged or detached.

- (14) Remove the galley label kit (FIG 2 - 240).

NOTE: Replace the galley label kit (FIG 2 - 240) only if damaged or detached.

SUBTASK 25-32-24-000-132-A00

B. REMOVAL OF THE DOOR INSTALLATION

- (1) Remove the panhead screws (FIG 6 - 20) and the door assy (FIG 6 - 10).
- (2) Remove the panhead screws (FIG 6 - 40) and the door assy (FIG 6 - 30).
- (3) Remove the screws (FIG 6 - 60) and the door assy (FIG 6 - 50).
- (4) Remove the door assy (FIG 6 - 70).
- (5) Remove the screws (FIG 6 - 90) and the door assy (FIG 6 - 80).
- (6) Remove the screws (FIG 6 - 110) and the door assy (FIG 6 - 100).
- (7) Remove the screws (FIG 6 - 130) and the door assy (FIG 6 - 120).
- (8) Remove the screws (FIG 6 - 150) and the door complete (FIG 6 - 140).
- (9) Remove the screws (FIG 6 - 170) and the door assy (FIG 6 - 160).
- (10) Remove the screws (FIG 6 - 190), (FIG 6 - 200) and the rail assy (FIG 6 - 180).
- (11) Disassembly of the Rail Assy
 - (a) Remove the screws (FIG 10 - 30) and the stop (FIG 10 - 40) from the rail (FIG 10 - 50).
 - (b) Remove the bumpers (FIG 10 - 20) from the support (FIG 10 - 10).
- (12) Remove the panhead screws (FIG 6 - 220) and the bumpers (FIG 6 - 210).
- (13) Remove the screws (FIG 6 - 300) and the spacer (FIG 6 - 290).
- (14) Remove the screws (FIG 6 - 350) and the bumper (FIG 6 - 340).
- (15) Remove the screws (FIG 6 - 370) and the bumper (FIG 6 - 360).
- (16) Remove the panhead screws (FIG 6 - 390) and the retainers (FIG 6 - 380).
- (17) Remove the panhead screw (FIG 6 - 260), the screws (FIG 6 - 270), the washers (FIG 6 - 280) and the cover (FIG 6 - 250).
- (18) Remove the screws (FIG 6 - 470) and the hinge assy (FIG 6 - 460).
- (19) Remove the screws (FIG 6 - 240) and the retainer (FIG 6 - 230).
- (20) Remove the panhead screws (FIG 6 - 390), the washers (FIG 6 - 280) and the retainer (FIG 6 - 400):

- (21) Remove the screws (FIG 6 - 430), (FIG 6 - 440), (FIG 6 - 450) and the spacers (FIG 6 - 410), (FIG 6 - 420).
- (22) Remove the panhead screws (FIG 6 - 220), the screws (FIG 6 - 270), the bolts (FIG 6 - 330), the washers (FIG 6 - 280), (FIG 6 - 320) and the spacer (FIG 6 - 310).

SUBTASK 25-32-24-000-133-A00

C. REMOVAL OF THE LATCH INSTALLATION

- (1) Remove the screws (FIG 7 - 20) and the latch assy (FIG 7 - 10), (FIG 7 - 30).
- (2) Remove the rod assy (FIG 7 - 40).
- (3) Disassembly of the Rod Assy
Remove the washers (FIG 12 - 20), the lock washer (FIG 12 - 30) and the basic rod assy (FIG 12 - 10).
- (4) Remove the screws (FIG 7 - 20) and the latch assy (FIG 7 - 60).
- (5) Remove the screws (FIG 7 - 20) and the latch assy (FIG 7 - 50).

SUBTASK 25-32-24-000-134-A00

D. REMOVAL OF THE ANGLE GUIDE INSTALLATION

- (1) Remove the screws (FIG 8 - 10) and the angle guide (FIG 8 - 20).
- (2) Remove the screws (FIG 8 - 10), (FIG 8 - 30), the angle guide (FIG 8 - 60) and the spacer (FIG 8 - 70).
- (3) Remove the screws (FIG 8 - 30), (FIG 8 - 40) and the angle guide (FIG 8 - 50).
- (4) Remove the screws (FIG 8 - 80) and the spacer (FIG 8 - 120).
- (5) Remove the screws (FIG 8 - 10), (FIG 8 - 90), the angle guide (FIG 8 - 100) and the cover (FIG 8 - 110).
- (6) Remove the screws (FIG 8 - 10) and the angle guides (FIG 8 - 130), (FIG 8 - 140).
- (7) Remove the screws (FIG 8 - 10), (FIG 8 - 170), the angle guide (FIG 8 - 150), (FIG 8 - 180) and the doublers (FIG 8 - 160).

SUBTASK 25-32-24-000-131-A00

E. DISASSEMBLY OF THE GALLEY ASSEMBLY

- (1) Remove the panhead screws (FIG 11 - 20) and the folding table assy (FIG 3 - 10), (FIG 3 - 20).
- (2) Remove the screws (FIG 3 - 30) and the business class sign (FIG 3 - 40).
- (3) Remove the screws (FIG 3 - 50) and the complete decor panel (FIG 3 - 60).
- (4) Disassembly of the Complete Decor Panel
 - (a) Remove the doubler (FIG 3 - 80) from the decor panel assy (FIG 3 - 70).

NOTE: Replace the doubler (FIG 3 - 80) only if damaged or detached.

- (b) Remove the decor foil (FIG 3 - 90).

NOTE: Replace the decor foil (FIG 3 - 90) only if damaged or detached.

(5) Disassembly of the Galley Assembly – Miscellaneous Parts

- (a) Remove the panhead screws (FIG 4 - 10), the washers (FIG 4 - 20) and the pocket (FIG 4 - 30).
- (b) Remove the screws (FIG 4 - 40) and the paper clip (FIG 4 - 50).
- (c) Remove the panhead screws (FIG 4 - 10), (FIG 4 - 190), the washers (FIG 4 - 70) and the cover (FIG 4 - 200).
- (d) Remove the strip (FIG 4 - 90).
- (e) Remove the panhead screws (FIG 4 - 60), the washers (FIG 4 - 70), the flat end caps (FIG 4 - 80) and the bumper (FIG 4 - 100).
- (f) Remove the screws (FIG 4 - 210), (FIG 4 - 220), the shims (FIG 4 - 230) and the straps (FIG 4 - 240), (FIG 4 - 250).
- (g) Remove the screws (FIG 4 - 110) and the flap (FIG 4 - 120).
- (h) Remove the screws (FIG 4 - 130) and the bumper (FIG 4 - 140).
- (i) Remove the panhead screws (FIG 4 - 150), the washers (FIG 4 - 70), the bumper (FIG 4 - 180) and the spacers (FIG 4 - 160), (FIG 4 - 170).
- (j) Remove the bumpers (FIG 4 - 260), (FIG 4 - 270).

(6) Disassembly of the Galley Assembly - Guides, Strips

- (a) Remove the panhead screws (FIG 5 - 10), (FIG 5 - 30) and the wheel guides (FIG 5 - 20), (FIG 5 - 40).
- (b) Remove the rivets (FIG 5 - 190) and the rub strips (FIG 5 - 50), (FIG 5 - 60), (FIG 5 - 70), (FIG 5 - 80), (FIG 5 - 90).

NOTE: Replace the rub strips (FIG 5 - 50), (FIG 5 - 60), (FIG 5 - 70), (FIG 5 - 80), (FIG 5 - 90) only if damaged or detached.

- (c) Remove the screws (FIG 5 - 110), the washers (FIG 5 - 100) and the coat hook (FIG 5 - 120).
- (d) Remove the guides (FIG 5 - 130), (FIG 5 - 140).
- (e) Remove the coat hook (FIG 5 - 150).
- (f) Remove the protection caps (FIG 5 - 160).
- (g) Remove the screws (FIG 5 - 210) and the blocks (FIG 5 - 200).
- (h) Remove the decor foil (FIG 5 - 170) from the structure (FIG 5 - 180).

NOTE: Replace the decor foil (FIG 5 - 170) only if damaged or detached.

SUBTASK 25-32-24-010-137-A00

F. REMOVAL OF THE UPPER ATTACHMENT

- (1) Remove the bolts (FIG 9 - 90), the washers (FIG 9 - 100) and the lanyards (FIG 9 - 110) together with the ball lock bolt (FIG 9 - 80).
- (2) Remove the ball lock bolt (FIG 9 - 80) from the lanyard (FIG 9 - 110).
- (3) Remove the bolts (FIG 9 - 120), the washers (FIG 9 - 40) and the support (FIG 9 - 130).
- (4) Remove the bolts (FIG 9 - 10), the washers (FIG 9 - 40) and the plate (FIG 9 - 60) together with the strips (FIG 9 - 50) and the support (FIG 9 - 70).
- (5) Remove the screws (FIG 9 - 20), the washers (FIG 9 - 30), the strips (FIG 9 - 50) and the support (FIG 9 - 70).

SUBTASK 25-32-24-000-136-A00

G. DISASSEMBLY OF THE FOLDING TABLE ASSY

WARNING: DISCONNECT THE GASPER SPRING UNDER COMPRESSION CAREFULLY.

- (1) Remove the panhead screws (FIG 11 - 20) and the sleeve (FIG 11 - 80) to disconnect the gasper spring (FIG 11 - 70), (FIG 11 - 70A) from the holder (FIG 11 - 50).
- (2) Remove the screws (FIG 11 - 90), the sleeve (FIG 11 - 100) and the gasper spring (FIG 11 - 70), (FIG 11 - 70A).
- (3) Remove the panhead screws (FIG 11 - 30) and the hinge assy (FIG 11 - 40) from the table assy (FIG 11 - 10), (FIG 11 - 10A).
- (4) Remove the screws (FIG 11 - 130), the primary latch (FIG 11 - 110) and the secondary latch (FIG 11 - 120).
- (5) Remove the screws (FIG 11 - 60) and the holder (FIG 11 - 50) from the galley structure.
- (6) Remove the decor foil (FIG 11 - 140).

NOTE: Replace the decor foil (FIG 11 - 140) only if damaged or detached.

SUBTASK 25-32-24-040-132-A00

H. DISASSEMBLY OF THE DOORS

- (1) Disassembly of the Door Assy PNR 1753453
 - (a) Remove the panhead screws (FIG 13 - 50), the holder (FIG 13 - 40) and the basic hinge assy (FIG 13 - 30) of the hinge assy (FIG 13 - 20).
 - (b) Remove the screws (FIG 13 - 80), the retainer (FIG 13 - 100) and the rework handle (FIG 13 - 90).

- (c) Remove the panhead screws (FIG 13 - 60) and the rub strips (FIG 13 - 70).
- (d) Remove the strip (FIG 13 - 110).
- (e) Remove the screws (FIG 13 - 60), the washers (FIG 13 - 120), the flat end caps (FIG 13 - 140) and the bumper (FIG 13 - 130).
- (f) Remove the protection (FIG 13 - 150) and the adhesive film (FIG 13 - 160).

NOTE: Replace the protection (FIG 13 - 150) only if damaged or detached.

- (g) Remove the protection (FIG 13 - 170) and the adhesive film (FIG 13 - 180).

NOTE: Replace the protection (FIG 13 - 170) only if damaged or detached.

- (h) Remove the bumpers (FIG 13 - 190).
- (i) Remove the decor foil (FIG 13 - 200) from the door (FIG 13 - 10).

NOTE: Replace the decor foil (FIG 13 - 200) only if damaged or detached.

(2) Disassembly of the Door Assy PNR 1753462 and 1753459

- (a) Remove the panhead screw (FIG 13A - 50), the holder (FIG 13A - 40) and the basic hinge assy (FIG 13A - 30) of the hinge assy (FIG 13A - 20).
- (b) Remove the screws (FIG 13A - 80), the attachment sheet (FIG 13A - 90) and the primary latch (FIG 13A - 60).
- (c) Remove the screws (FIG 13A - 80), the attachment sheet (FIG 13A - 90) and the secondary latch (FIG 13A - 70).
- (d) Remove the bumpers (FIG 13A - 100).
- (e) Remove the decor foil (FIG 13A - 110) from the door (FIG 13A - 10), (FIG 13A - 10A).

NOTE: Replace the decor foil (FIG 13A - 110) only if damaged or detached.

(3) Disassembly of the Door Assy PNR 1753450

- (a) Remove the screws (FIG 13B - 110) and the door (FIG 13B - 10) from the attachment sheet (FIG 13B - 210).
- (b) Remove the panhead screws (FIG 13B - 50), the holder (FIG 13B - 40) and the basic hinge (FIG 13B - 30) of the door hinge (FIG 13B - 20).
- (c) Remove the screws (FIG 13B - 80), the attachment sheet (FIG 13B - 90) and the primary latch (FIG 13B - 60).
- (d) Remove the screws (FIG 13B - 80), the attachment sheet (FIG 13B - 90) and the secondary latch (FIG 13B - 70).
- (e) Remove the bumpers (FIG 13B - 100) from the door (FIG 13B - 10).

- (f) Remove the screws (FIG 13B - 120) and the stop (FIG 13B - 130) from the attachment sheet (FIG 13B - 210).
- (g) Remove the screws (FIG 13B - 140), the cuvettes (FIG 13B - 150), the washers (FIG 13B - 190), the ball bearings (FIG 13B - 180), the rolls (FIG 13B - 170), the bushes (FIG 13B - 160) and the leaf spring (FIG 13B - 200).
- (h) Remove the decor foil (FIG 13B - 220) from the door (FIG 13B - 10).

NOTE: Replace the decor foil (FIG 13B - 220) only if damaged or detached.

- (4) Disassembly of the Door Assy PNR 1753465
 - (a) Remove the panhead screws (FIG 13C - 50), the holder (FIG 13C - 40) and the basic hinge assy (FIG 13C - 30) of the hinge assy (FIG 13C - 20).
 - (b) Remove the screws (FIG 13C - 80), the attachment sheet (FIG 13C - 90) and the primary latch (FIG 13C - 60).
 - (c) Remove the screws (FIG 13C - 80), the attachment sheet (FIG 13C - 100) and the secondary latch (FIG 13C - 70).
 - (d) Remove the closer assy (FIG 13C - 110).
 - (e) Remove the bumpers (FIG 13C - 120) from the door (FIG 13C - 10).
- (5) Disassembly of the Door Assy PNR 1753468
 - (a) Remove the panhead screws (FIG 13D - 50), the holder (FIG 13D - 40) and the basic hinge assy (FIG 13D - 30) of the hinge assy (FIG 13D - 20).
 - (b) Remove the screws (FIG 13D - 80), the attachment sheet (FIG 13D - 90) and the primary latch (FIG 13D - 60).
 - (c) Remove the screws (FIG 13D - 80), the attachment sheet (FIG 13D - 100) and the secondary latch (FIG 13D - 70).
 - (d) Remove the closer assy (FIG 13D - 110).
 - (e) Remove the bumpers (FIG 13D - 120) from the door (FIG 13D - 10).
- (6) Disassembly of the Door Assy PNR 1753471
 - (a) Remove the panhead screws (FIG 13E - 50), the holder (FIG 13E - 40) and the basic hinge assy (FIG 13E - 30) of the hinge assy (FIG 13E - 20).
 - (b) Remove the screws (FIG 13E - 80), the attachment sheet (FIG 13E - 90) and the primary latch (FIG 13E - 60).
 - (c) Remove the screws (FIG 13E - 80), the attachment sheet (FIG 13E - 90) and the secondary latch (FIG 13E - 70).
 - (d) Remove the closer assy (FIG 13E - 100).
 - (e) Remove the bumpers (FIG 13E - 110) from the door (FIG 13E - 10).

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- (7) Disassembly of the Door Assy PNR 1753478
- (a) Remove the panhead screws (FIG 13F - 50), the holder (FIG 13F - 40) and the basic hinge assy (FIG 13F - 30) of the hinge assy (FIG 13F - 20).
 - (b) Remove the screws (FIG 13F - 80), the attachment sheet (FIG 13F - 90) and the primary latch (FIG 13F - 60).
 - (c) Remove the screws (FIG 13F - 80), the attachment sheet (FIG 13F - 90) and the secondary latch (FIG 13F - 70).
 - (d) Remove the closer assy (FIG 13F - 100).
 - (e) Remove the bumpers (FIG 13F - 110) from the door (FIG 13F - 10).
 - (f) Remove the panhead screws (FIG 13F - 120), the holder (FIG 13F - 130) and the bolt (FIG 13F - 140).
- (8) Disassembly of the Door Assy PNR 1753481
- (a) Remove the screws (FIG 13G - 30), the attachment sheet (FIG 13G - 40) and the secondary latch (FIG 13G - 20).
 - (b) Remove the panhead screws (FIG 13G - 50), the holder (FIG 13G - 60) and the bolt (FIG 13G - 70) from the door assy (FIG 13G - 10).

SUBTASK 25-32-24-010-134-A00

I. REMOVAL OF THE PLACARD INSTALLATION

NOTE: Only replace the placards if they are damaged or detached (refer to FIG 14).

Carefully replace damaged or detached placards (FIG 14).



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CLEANING

TASK 25-32-24-100-841-A00

1. GENERAL

This pageblock gives procedures to clean the Galley G13.

TASK 25-32-24-94A-841-A00

2. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
LINT-FREE COTTON CLOTH (AMS 3819)	LOCALLY AVAILABLE
MILD SOAP (SOAP)	LOCALLY AVAILABLE
PROTECTIVE CLOTHING	LOCALLY AVAILABLE
RESISTANT GLOVES	LOCALLY AVAILABLE
SPLASH GOGGLES	LOCALLY AVAILABLE

LIST OF MATERIALS
TABLE 4001

TASK 25-32-24-100-842-A00

3. CLEANING OF THE GALLEY G13

WARNING: OBEY THE MANUFACTURER'S INSTRUCTIONS AT ALL TIMES WHEN YOU USE SPECIFIED MATERIALS.

WARNING: CLEAN ALL COMPONENTS IN A WELL LIT AREA WITH GOOD AIRFLOW.

WARNING: PUT ON SPLASH GOGGLES, RESISTANT GLOVES AND PROTECTIVE CLOTHING.

WARNING: DO NOT EAT OR DRINK IN THE WORKING AREA.

WARNING: MOST CLEANING SOLVENTS ARE POISONOUS AND SKIN IRRITANT. PREVENT INHALING FUMES. PREVENT EXTENDED CONTACT WITH THE SKIN.

WARNING: CLEAN YOUR HANDS WHEN WORK IS COMPLETED. IN CASE OF SKIN CONTACT WITH CLEANING SOLVENTS, CLEAN WITH MILD SOAP (SOAP) AND WATER. IN CASE OF EYE CONTACT, FLUSH WITH LOT OF WATER AND GET MEDICAL AID.

WARNING: MOST CLEANING SOLVENTS ARE FLAMMABLE AND MUST BE KEPT AWAY FROM HEAT OR OPEN FLAME. CLEANING AREAS MUST HAVE SUFFICIENT AND CLEAR WARNING NOTICES TO TELL PEOPLE OF THE DANGEROUS AREA.

CAUTION: ONLY USE DETERGENTS WITH PH-VALUE BETWEEN PH 7 AND PH 9.

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CAUTION: DO NOT USE ABRASIVE MATERIALS TO CLEAN PRINTED AREAS OR PLASTIC SURFACES. ABRASIVE MATERIALS CAN CAUSE DAMAGE TO PRINTED AREAS AND PLASTIC SURFACES. USE A CLEAN LINT-FREE COTTON CLOTH (AMS 3819).

SUBTASK 25-32-24-100-141-A00

A. CLEANING OF THE METAL STRUCTURES

- (1) Cleaning of Structure Parts
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 1.B. (1).
- (2) Cleaning of Stainless Steel
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 1.B. (2).
- (3) Cleaning of Metal Parts
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 1.B. (3).
- (4) Drying
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 1.B. (4).

SUBTASK 25-32-24-100-142-A00

B. CLEANING OF THE HONEYCOMB STRUCTURE

CAUTION: DO NOT USE DETERGENTS ON THE HONEYCOMB STRUCTURE.

- (1) Cleaning of Structure Parts
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 2.B. (1).

SUBTASK 25-32-24-100-144-A00

C. CLEANING OF THE ELECTRICAL SYSTEM

- (1) Cleaning of Electrical Installation Parts
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 3.B. (1).
- (2) Drying
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 3.B. (2).

SUBTASK 25-32-24-100-143-A00

D. CLEANING OF THE WATER SYSTEM

- (1) Cleaning, Degreasing and Disinfection of the Potable Water System
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 4.B.
(1).
- (2) Cleaning of the Drain Lines from the Coffee Maker Rail
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 4.B.
(2).

SUBTASK 25-32-24-100-145-A00

E. CLEANING OF POWDER COATING / DECOR FOIL

- (1) Cleaning of Powder Coated Surfaces
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 6.B.
(1).
- (2) Cleaning of Decor Foil
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 6.B.
(2).
- (3) Drying
Refer to Standard Practices Manual (SPM) 20-00-01 Chapter CLEANING, Para 6.B.
(3).

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CHECK

TASK 25-32-24-210-851-A00

1. GENERAL

- A. This pageblock gives the procedures to examine the Galley G13 for damage and the necessary detailed checks and adjustments.
- B. Units from the storage or removed from the aircraft must be examined for damage.
- C. Worn or damaged parts, which do not align with inspection requirements, must be replaced in accordance with the pageblocks [DISASSEMBLY](#), [ASSEMBLY](#) and [STORAGE INCLUDING TRANSPORTATION](#).

TASK 25-32-24-94D-851-A00

2. LIST OF STANDARD TOOLS

The standard tools that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
FLASH LIGHT	LOCALLY AVAILABLE

LIST OF STANDARD TOOLS
TABLE 5001

TASK 25-32-24-200-851-A00

3. GENERAL CHECK

- A. Use a flash light to do a visual check of all component items of the Galley G13 for damage and cleanliness. Examine the component items for:
 - Corrosion
 - Cracks
 - Damaged screw threads
 - Damaged surface treatment
 - Dents
 - Distortion
 - Wear
 - Damaged and / or missing labels.
- B. Replace defective parts.

NOTE: For the removal of corrosion, refer to the pageblock [REPAIR](#).

TASK 25-32-24-210-852-A00

4. DETAILED CHECKS AND ADJUSTMENTS

SUBTASK 25-32-24-210-151-A00

A. JOINTS

Carefully examine the joints for:

- Damage or signs of damage
- Operation
- Correct attachment and adjustment.

SUBTASK 25-32-24-210-152-A00

B. LATCH ASSEMBLY

Examine the latches for smooth and correct operation.

SUBTASK 25-32-24-210-153-A00

C. BUMPERS AND RUB STRIPS

- (1) Examine the bumpers and rub strips for wear and damage.
- (2) Replace rub strips that show 50% wear.

SUBTASK 25-32-24-210-154-A00

D. ATTACHMENTS

- (1) Examine the attachment point areas and the fittings for corrosion and damage.
- (2) Do an ultrasonic test or x-ray test for the detection of cracks.
- (3) Replace parts found with cracks with new original parts.

SUBTASK 25-32-24-210-155-A00

E. SEALING

Examine the sealing in all areas at intervals, especially of the work tables and waste compartments.

SUBTASK 25-32-24-210-156-A00

F. PLACARDS

Examine all placards for availability, condition and attachment (for the placard location, refer to the Placard Installation [FIG 14](#)).

SUBTASK 25-32-24-210-157-A00

G. ELECTRICAL SYSTEM

- (1) Visually examine all components for obvious signs of damage, corrosion, or indication of overheating.



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- (2) Examine the wiring and components for loose connections.
- (3) Examine all switches and circuit breakers for condition and operation.
- (4) Examine all relays for signs of overheating.
- (5) Examine all work lights for defective bulbs or holders.
- (6) Examine all connections for cleanliness.

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REPAIR

TASK 25-32-24-300-861-A00

1. GENERAL

This pageblock contains repair instructions on the Galley G13.

TASK 25-32-24-94D-861-A00

2. LIST OF STANDARD TOOLS

The standard tools that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
STANDARD METAL REPAIR TOOLS	LOCALLY AVAILABLE

LIST OF STANDARD TOOLS
TABLE 6001

TASK 25-32-24-94A-861-A00

3. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
ACRYLIC POWDER COATING (4007E90060A10)	IGP PULVERTECHNIK AG INDUSTRIE STELZ KIRCHBERG CH-9500 WIL SWITZERLAND
DOUBLE-SIDED ADHESIVE TAPE (SCOTCH 3M 9473)	LOCALLY AVAILABLE
EPOXY POWDER COATING (0209A70350A00)	IGP PULVERTECHNIK AG INDUSTRIE STELZ KIRCHBERG CH-9500 WIL SWITZERLAND

LIST OF MATERIALS
TABLE 6002

TASK 25-32-24-300-862-A00

4. TECHNIQUES AND PRECAUTIONS

WARNING: **MAKE SURE THAT ALL POWER SOURCES ARE DISCONNECTED BEFORE REPAIR.**

CAUTION: REPAIR BEYOND WHAT IS LISTED IN THE CMM, PLEASE CONTACT BUCHER LEICHTBAU AG FOR FURTHER INFORMATION.

- A. Repair of small dents and deformation of structural skins and frames can be done with standard metal repair tools.
- B. Before disconnecting electrical plugs or wiring, make sure that identification tags are attached to ensure correct location.

TASK 25-32-24-300-864-A00

5. REPAIR OF THE GALLEY G13

WARNING: **MAKE SURE THAT ALL POWER SOURCES ARE DISCONNECTED BEFORE REPAIR.**

CAUTION: PARTS NOT LISTED IN THIS PROCEDURE MUST BE RETURNED TO BUCHER LEICHTBAU AG FOR REPAIR.

CAUTION: CORROSION REPAIR IS ONLY PERMITTED FOR SHELVES, SHEETS, PANELS AND ANGLES. FRAMES OR ATTACHMENT PARTS MUST BE REPLACED.

CAUTION: REPAIR IS ONLY PERMITTED FOR COMPARTMENT PANELS, SHELVES AND SHEETS. FRAMES OR ATTACHMENT PARTS MUST BE REPLACED.

SUBTASK 25-32-24-300-161-A00

A. REPAIR GENERAL

Damaged parts of the Galley G13 structure must be replaced with original Bucher Leichtbau AG spare parts. The PNRs are shown on the placards.

SUBTASK 25-32-24-300-162-A00

B. REPAIR OF CORRODED METAL STRUCTURES

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 1.

SUBTASK 25-32-24-300-163-A00

C. REPAIR OF DAMAGED METAL COMPARTMENT SHEETS

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 2.

SUBTASK 25-32-24-300-164-A00

D. REPAIR OF COMPOUND STRUCTURES (HONEYCOMB)

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 3.

SUBTASK 25-32-24-300-165-A00

E. REPAIR OF DECOR FOIL

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 4.

SUBTASK 25-32-24-300-166-A00

F. REPAIR OF THE ELECTRICAL SYSTEM

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 7.

SUBTASK 25-32-24-300-167-A00

G. REPLACEMENT OF THE PLACARDS

- (1) Use new double-sided adhesive tape (Scotch 3M 9473) for detached placards.
- (2) Remove and replace damaged or unreadable placards.

TASK 25-32-24-300-865-A00

6. SURFACE FINISHING

SUBTASK 25-32-24-300-169-A00

A. POWDER COATED PARTS

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 4.

NOTE: For detailed color specifications, refer to the [TABLE 6003](#).

NOTE: All damaged removable parts must be sent back to Bucher Leichtbau AG for the replacement of the powder coating.

SUBTASK 25-32-24-300-168-A00

B. WET PAINTING

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter REPAIR 5.

NOTE: For detailed color specifications, refer to the [TABLE 6003](#).

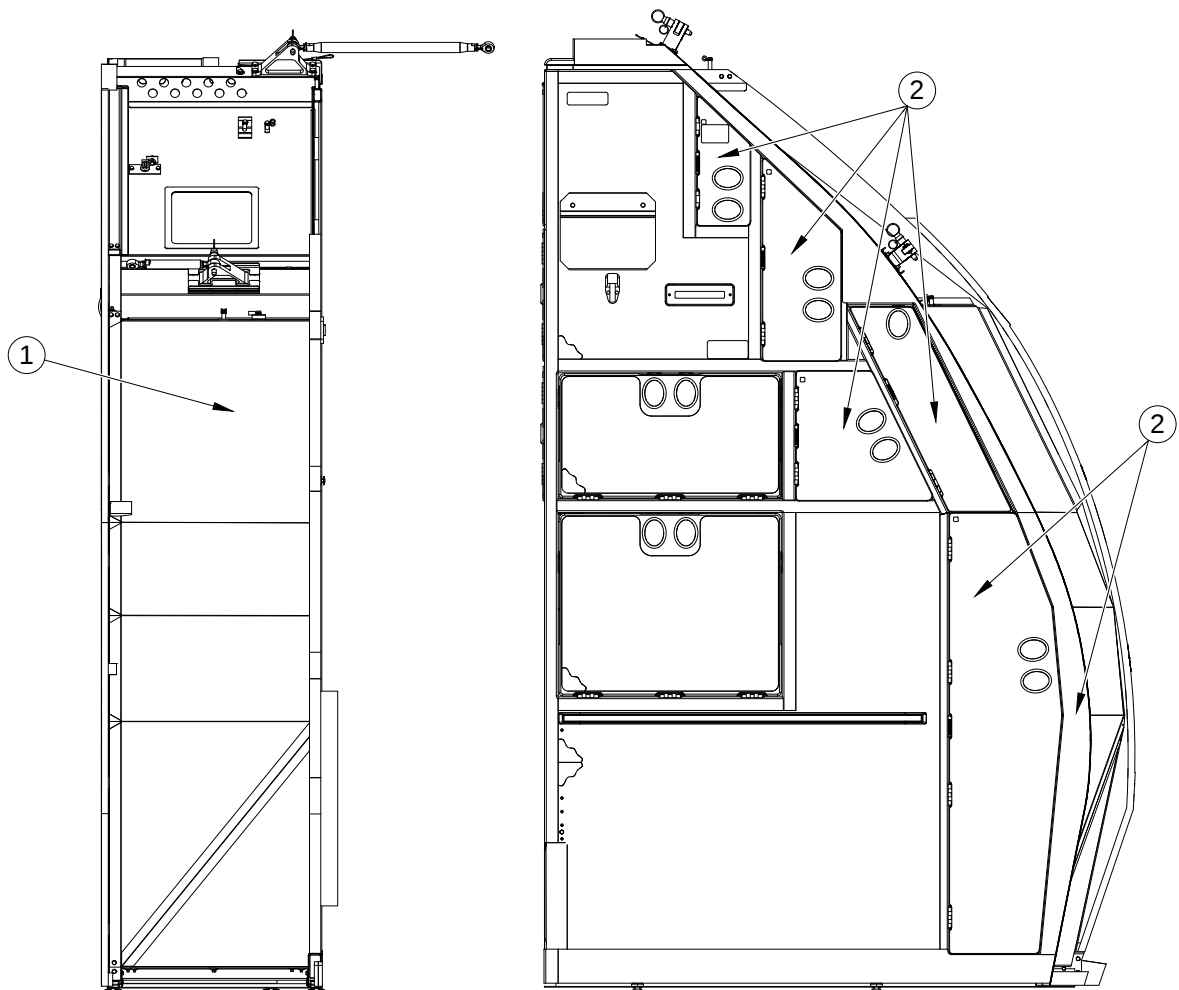
BUCHER
COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

SUBTASK 25-32-24-300-170-A00

C. SURFACE FINISHING MATERIALS

ITEM	TYPE OF COMPONENT	COLOR
1	All Inner and Outer Non-Decorated Sheet Metal Surfaces	Light Grey Epoxy Powder Coating (0209A70350A00)
2	Doors, Trims	White Aluminium Acrylic Powder Coating (4007E90060A10)

POWDER COATED PARTS
TABLE 6003



POWDER COATED PARTS
FIGURE 6001

TASK 25-32-24-300-863-A00

7. SEALING OF THE GALLEY G13 AFTER REPAIR OR ASSEMBLY

Refer to Standard Practices Manual (SPM) 20-00-01 Chapter SEALING.

ASSEMBLY

TASK 25-32-24-400-871-A00

1. GENERAL

- A. This pageblock gives instructions for the assembly of the Galley G13.
- B. Assemble the unit only if repair is necessary and only to the step necessary for repair.
- C. Before disassembly, do a visual inspection of the Galley G13 as described in [CHECK](#).
- D. Do a test of the Galley G13 as described in [TESTING AND FAULT ISOLATION](#).
- E. For numbers in parenthesis which follow item names in the procedures, refer to the figures and item numbers in the [ILLUSTRATED PARTS LIST](#).

TASK 25-32-24-94A-871-A00

2. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
BLUE BONDING VARNISH (4125/6407)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
HARDENER (0613/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
SECURING ADHESIVE (POLYFLEX 444)	CAGE: SJ190 GYSO AG
THINNER (0580/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
THREADLOCKING COMPOUND (LOCTITE 243)	LOCALLY AVAILABLE

LIST OF MATERIALS
TABLE 7001

TASK 25-32-24-400-872-A00

3. PROCEDURE

SUBTASK 25-32-24-440-171-A00

A. ASSEMBLY OF THE DOORS

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK [FITS AND CLEARANCES](#) TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Assembly of the Door Assy PNR 1753481
 - (a) Install the bolt (FIG 13G - 70) and the holder (FIG 13G - 60) with the panhead screws (FIG 13G - 50) to the door assy (FIG 13G - 10).
 - (b) Install the secondary latch (FIG 13G - 20) and the attachment sheet (FIG 13G - 40) with the screws (FIG 13G - 30).
- (2) Assembly of the Door Assy PNR 1753478
 - (a) Install the bolt (FIG 13F - 140) and the holder (FIG 13F - 130) with the panhead screws (FIG 13F - 120).
 - (b) Install the bumpers (FIG 13F - 110) to the door (FIG 13F - 10).
 - (c) Install the closer assy (FIG 13F - 100).
 - (d) Install the secondary latch (FIG 13F - 70) and the attachment sheet (FIG 13F - 90) with the screws (FIG 13F - 80).
 - (e) Install the primary latch (FIG 13F - 60) and the attachment sheet (FIG 13F - 90) with the screws (FIG 13F - 80).
 - (f) Install the basic hinge assy (FIG 13F - 30) of the hinge assy (FIG 13F - 20) and the holder (FIG 13F - 40) with the panhead screws (FIG 13F - 50).
- (3) Assembly of the Door Assy PNR 1753471
 - (a) Install the bumpers (FIG 13E - 110) to the door (FIG 13E - 10).
 - (b) Install the closer assy (FIG 13E - 100).
 - (c) Install the secondary latch (FIG 13E - 70) and the attachment sheet (FIG 13E - 90) with the screws (FIG 13E - 80).
 - (d) Install the primary latch (FIG 13E - 60) and the attachment sheet (FIG 13E - 90) with the screws (FIG 13E - 80).
 - (e) Install the basic hinge assy (FIG 13E - 30) of the hinge assy (FIG 13E - 20) and the holder (FIG 13E - 40) with the panhead screws (FIG 13E - 50).
- (4) Assembly of the Door Assy PNR 1753468
 - (a) Install the bumpers (FIG 13D - 120) to the door (FIG 13D - 10).
 - (b) Install the closer assy (FIG 13D - 110).
 - (c) Install the secondary latch (FIG 13D - 70) and the attachment sheet (FIG 13D - 100) with the screws (FIG 13D - 80).
 - (d) Install the primary latch (FIG 13D - 60) and the attachment sheet (FIG 13D - 90) with the screws (FIG 13D - 80).
 - (e) Install the basic hinge assy (FIG 13D - 30) of the hinge assy (FIG 13D - 20) and the holder (FIG 13D - 40) with the panhead screws (FIG 13D - 50).
- (5) Assembly of the Door Assy PNR 1753465
 - (a) Install the bumpers (FIG 13C - 120) to the door (FIG 13C - 10).

- (b) Install the closer assy (FIG 13C - 110).
 - (c) Install the secondary latch (FIG 13C - 70) and the attachment sheet (FIG 13C - 100) with the screws (FIG 13C - 80).
 - (d) Install the primary latch (FIG 13C - 60) and the attachment sheet (FIG 13C - 90) with the screws (FIG 13C - 80).
 - (e) Install the basic hinge assy (FIG 13C - 30) of the hinge assy (FIG 13C - 20) and the holder (FIG 13C - 40) with the panhead screws (FIG 13C - 50).
- (6) Assembly of the Door Assy PNR 1753450
- (a) Install the decor foil (FIG 13B - 220) to the door (FIG 13B - 10).

NOTE: Replace the decor foil (FIG 13B - 220) only if damaged or detached.
 - (b) Install the leaf spring (FIG 13B - 200), the bushes (FIG 13B - 160), the rolls (FIG 13B - 170), the ball bearings (FIG 13B - 180), the washers (FIG 13B - 190) and the cuvettes (FIG 13B - 150) with the screws (FIG 13B - 140).
 - (c) Install the stop (FIG 13B - 130) with the screws (FIG 13B - 120) to the attachment sheet (FIG 13B - 210).
 - (d) Install the bumpers (FIG 13B - 100) to the door (FIG 13B - 10).
 - (e) Install the secondary latch (FIG 13B - 70) and the attachment sheet (FIG 13B - 90) with the screws (FIG 13B - 80).
 - (f) Install the primary latch (FIG 13B - 60) and the attachment sheet (FIG 13B - 90) with the screws (FIG 13B - 80).
 - (g) Install the basic hinge (FIG 13B - 30) of the door hinge (FIG 13B - 20) and the holder (FIG 13B - 40) with the panhead screws (FIG 13B - 50).
 - (h) Install the door (FIG 13B - 10) with the screws (FIG 13B - 110) to the attachment sheet (FIG 13B - 210).
- (7) Assembly of the Door Assy PNR 1753462 and 1753459
- (a) Install the decor foil (FIG 13A - 110) to the door (FIG 13A - 10), (FIG 13A - 10A).

NOTE: Replace the decor foil (FIG 13A - 110) only if damaged or detached.
 - (b) Install the bumpers (FIG 13A - 100).
 - (c) Install the secondary latch (FIG 13A - 70) and the attachment sheet (FIG 13A - 90) with the screws (FIG 13A - 80).
 - (d) Install the primary latch (FIG 13A - 60) and the attachment sheet (FIG 13A - 90) with the screws (FIG 13A - 80).
 - (e) Install the basic hinge assy (FIG 13A - 30) of the hinge assy (FIG 13A - 20) and the holder (FIG 13A - 40) with the panhead screw (FIG 13A - 50).

- (8) Assembly of the Door Assy PNR 1753453
- (a) Install the decor foil (FIG 13 - 200) to the door (FIG 13 - 10).
- NOTE: Replace the decor foil (FIG 13 - 200) only if damaged or detached.
- (b) Install the bumpers (FIG 13 - 190).
- (c) Install the protection (FIG 13 - 170) with the adhesive film (FIG 13 - 180).
- NOTE: Replace the protection (FIG 13 - 170) only if damaged or detached.
- (d) Install the protection (FIG 13 - 150) with the adhesive film (FIG 13 - 160).
- NOTE: Replace the protection (FIG 13 - 150) only if damaged or detached.
- (e) Install the bumper (FIG 13 - 130) and the flat end caps (FIG 13 - 140) with the screws (FIG 13 - 60) and the washers (FIG 13 - 120).
- (f) Install the strip (FIG 13 - 110).
- (g) Install the rub strips (FIG 13 - 70) with the panhead screws (FIG 13 - 60).
- (h) Install the rework handle (FIG 13 - 90) and the retainer (FIG 13 - 100) with the screws (FIG 13 - 80).
- (i) Install the basic hinge assy (FIG 13 - 30) of the hinge assy (FIG 13 - 20) and the holder (FIG 13 - 40) with the panhead screws (FIG 13 - 50).

SUBTASK 25-32-24-400-171-A00

B. ASSEMBLY OF THE FOLDING TABLE ASSY

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the decor foil (FIG 11 - 140).
- NOTE: Replace the decor foil (FIG 11 - 140) only if damaged or detached.
- (2) Install the holder (FIG 11 - 50) with the screws (FIG 11 - 60) to the galley structure.
- (3) Install the primary latch (FIG 11 - 110) and the secondary latch (FIG 11 - 120) with the screws (FIG 11 - 130).
- (4) Install the hinge assy (FIG 11 - 40) with the panhead screws (FIG 11 - 30) to the table assy (FIG 11 - 10), (FIG 11 - 10A).
- (5) Install the gasper spring (FIG 11 - 70), (FIG 11 - 70A) and the sleeve (FIG 11 - 100) with the screws (FIG 11 - 90).

WARNING: CONNECT THE GASPER SPRING UNDER COMPRESSION CAREFULLY.

- (6) Connect the gasper spring (FIG 11 - 70), (FIG 11 - 70A) to the holder (FIG 11 - 50) and install the sleeve (FIG 11 - 80) with the panhead screws (FIG 11 - 20).

SUBTASK 25-32-24-410-171-A00

C. INSTALLATION OF THE UPPER ATTACHMENT

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the support (FIG 9 - 70) and the strips (FIG 9 - 50) with the screws (FIG 9 - 20) and the washers (FIG 9 - 30).
- (2) Install the plate (FIG 9 - 60) together with the strips (FIG 9 - 50) and the support (FIG 9 - 70) with the bolts (FIG 9 - 10) and the washers (FIG 9 - 40).
- (3) Install the support (FIG 9 - 130) with the bolts (FIG 9 - 120) and the washers (FIG 9 - 40).
- (4) Install the ball lock bolt (FIG 9 - 80) to the lanyard (FIG 9 - 110).
- (5) Install the lanyards (FIG 9 - 110) together with the ball lock bolt (FIG 9 - 80) with the bolts (FIG 9 - 90) and the washers (FIG 9 - 100).

SUBTASK 25-32-24-400-172-A00

D. ASSEMBLY OF THE GALLEY ASSEMBLY

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Assembly of the Galley Assembly - Guides, Strips
 - (a) Install the decor foil (FIG 5 - 170) to the structure (FIG 5 - 180).

NOTE: Replace the decor foil (FIG 5 - 170) only if damaged or detached.
 - (b) Install the blocks (FIG 5 - 200) with the screws (FIG 5 - 210).
 - (c) Install the protection caps (FIG 5 - 160).
 - (d) Install the coat hook (FIG 5 - 150).
 - (e) Install the guides (FIG 5 - 130), (FIG 5 - 140).
 - (f) Install the coat hook (FIG 5 - 120) with the screws (FIG 5 - 110) and the washers (FIG 5 - 100).

- (g) Install the rub strips (FIG 5 - 50), (FIG 5 - 60), (FIG 5 - 70), (FIG 5 - 80), (FIG 5 - 90) with the rivets (FIG 5 - 190).

NOTE: Replace the rub strips (FIG 5 - 50), (FIG 5 - 60), (FIG 5 - 70), (FIG 5 - 80), (FIG 5 - 90) only if damaged or detached.

- (h) Install the wheel guides (FIG 5 - 20), (FIG 5 - 40) with the panhead screws (FIG 5 - 10), (FIG 5 - 30).

(2) Assembly of the Galley Assembly – Miscellaneous Parts

- (a) Install the bumpers (FIG 4 - 260), (FIG 4 - 270).
- (b) Install the bumper (FIG 4 - 180) and the spacers (FIG 4 - 160), (FIG 4 - 170) with the panhead screws (FIG 4 - 150) and the washers (FIG 4 - 70).
- (c) Install the bumper (FIG 4 - 140) with the screws (FIG 4 - 130).
- (d) Install the flap (FIG 4 - 120) with the screws (FIG 4 - 110).
- (e) Install the straps (FIG 4 - 240), (FIG 4 - 250) and the shims (FIG 4 - 230) with the screws (FIG 4 - 210), (FIG 4 - 220).
- (f) Install the bumper (FIG 4 - 100) and the flat end caps (FIG 4 - 80) with the panhead screws (FIG 4 - 60) and the washers (FIG 4 - 70).
- (g) Install the strip (FIG 4 - 90).
- (h) Install the cover (FIG 4 - 200) with the panhead screws (FIG 4 - 10), (FIG 4 - 190) and the washers (FIG 4 - 70).
- (i) Install the paper clip (FIG 4 - 50) with the screws (FIG 4 - 40).
- (j) Install the pocket (FIG 4 - 30) with the panhead screws (FIG 4 - 10) and the washers (FIG 4 - 20).

(3) Assembly of the Complete Decor Panel

- (a) Install the decor foil (FIG 3 - 90).

NOTE: Replace the decor foil (FIG 3 - 90) only if damaged or detached.

- (b) Install the doubler (FIG 3 - 80) to the decor panel assy (FIG 3 - 70).

NOTE: Replace the doubler (FIG 3 - 80) only if damaged or detached.

NOTE: Attach the doubler (FIG 3 - 80) with securing adhesive (Polyflex 444).

- (4) Install the complete decor panel (FIG 3 - 60) with the screws (FIG 3 - 50).
- (5) Install the business class sign (FIG 3 - 40) with the screws (FIG 3 - 30).
- (6) Install the folding table assy (FIG 3 - 10), (FIG 3 - 20) with the panhead screws (FIG 11 - 20).

SUBTASK 25-32-24-400-173-A00

E. INSTALLATION OF THE ANGLE GUIDE INSTALLATION

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the angle guide (FIG 8 - 150), (FIG 8 - 180) and the doublers (FIG 8 - 160) with the screws (FIG 8 - 10), (FIG 8 - 170).
- (2) Install the angle guides (FIG 8 - 130), (FIG 8 - 140) with the screws (FIG 8 - 10).
- (3) Install the cover (FIG 8 - 110) and the angle guide (FIG 8 - 100) with the screws (FIG 8 - 10), (FIG 8 - 90).
- (4) Install the spacer (FIG 8 - 120) with the screws (FIG 8 - 80).
- (5) Install the angle guide (FIG 8 - 50) with the screws (FIG 8 - 30), (FIG 8 - 40).
- (6) Install the spacer (FIG 8 - 70) and the angle guide (FIG 8 - 60) with the screws (FIG 8 - 10), (FIG 8 - 30).
- (7) Install the angle guide (FIG 8 - 20) with the screws (FIG 8 - 10).

SUBTASK 25-32-24-400-174-A00

F. INSTALLATION OF THE LATCH INSTALLATION

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the latch assy (FIG 7 - 50) with the screws (FIG 7 - 20).
- (2) Install the latch assy (FIG 7 - 60) with the screws (FIG 7 - 20).
- (3) Assembly of the Rod Assy
Install the basic rod assy (FIG 12 - 10) with the washers (FIG 12 - 20) and the lock washer (FIG 12 - 30).
- (4) Install the rod assy (FIG 7 - 40).
- (5) Install the latch assy (FIG 7 - 10), (FIG 7 - 30) with the screws (FIG 7 - 20).

SUBTASK 25-32-24-400-175-A00

G. INSTALLATION OF THE DOOR INSTALLATION

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the spacer (FIG 6 - 310) with the panhead screws (FIG 6 - 220), the screws (FIG 6 - 270), the bolts (FIG 6 - 330) and the washers (FIG 6 - 280), (FIG 6 - 320).
- (2) Install the spacers (FIG 6 - 410), (FIG 6 - 420) with the screws (FIG 6 - 430), (FIG 6 - 440), (FIG 6 - 450).
- (3) Install the retainer (FIG 6 - 400) with the panhead screws (FIG 6 - 390) and the washers (FIG 6 - 280).
- (4) Install the retainer (FIG 6 - 230) with the screws (FIG 6 - 240).
- (5) Install the hinge assy (FIG 6 - 460) with the screws (FIG 6 - 470).
- (6) Install the cover (FIG 6 - 250) with the panhead screw (FIG 6 - 260), the screws (FIG 6 - 270) and the washers (FIG 6 - 280).
- (7) Install the retainers (FIG 6 - 380) with the panhead screws (FIG 6 - 390).
- (8) Install the bumper (FIG 6 - 360) with the screws (FIG 6 - 370).
- (9) Install the bumper (FIG 6 - 340) with the screws (FIG 6 - 350).
- (10) Install the spacer (FIG 6 - 290) with the screws (FIG 6 - 300).
- (11) Install the bumpers (FIG 6 - 210) with the panhead screws (FIG 6 - 220).
- (12) Assembly of the Rail Assy
 - (a) Install the bumpers (FIG 10 - 20) to the support (FIG 10 - 10).
 - (b) Install the stop (FIG 10 - 40) to the rail (FIG 10 - 50) with the screws (FIG 10 - 30).
- (13) Install the rail assy (FIG 6 - 180) with the screws (FIG 6 - 190), (FIG 6 - 200).
- (14) Install the door assy (FIG 6 - 160) with the screws (FIG 6 - 170).
- (15) Install the door complete (FIG 6 - 140) with the screws (FIG 6 - 150).
- (16) Install the door assy (FIG 6 - 120) with the screws (FIG 6 - 130).
- (17) Install the door assy (FIG 6 - 100) with the screws (FIG 6 - 110).
- (18) Install the door assy (FIG 6 - 80) with the screws (FIG 6 - 90).
- (19) Install the door assy (FIG 6 - 70).
- (20) Install the door assy (FIG 6 - 50) with the screws (FIG 6 - 60).
- (21) Install the door assy (FIG 6 - 30) with the panhead screws (FIG 6 - 40).
- (22) Install the door assy (FIG 6 - 10) with the panhead screws (FIG 6 - 20).

SUBTASK 25-32-24-410-172-A00

H. INSTALLATION OF THE ELECTRICAL SYSTEM

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK [FITS AND CLEARANCES](#) TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

CAUTION: AFTER THE INSTALLATION OF THE ELECTRICAL SYSTEM, EXAMINE ALL CABLES FOR CENTRAL POSITION WITHOUT FREE SPACE IN THE GROMMETS. MAKE SURE THAT THERE IS NO FORCE ON THE CABLES AND THE GROMMETS, AND THAT THE GROMMETS ARE IN POSITION.

NOTE: For identification of the ground points, refer to the wiring diagram in the pageblock [SCHEMATICS AND WIRING DIAGRAMS](#).

- (1) Install the galley harness ([FIG 2 - 250](#)).

NOTE: Replace the galley harness ([FIG 2 - 250](#)) only if damaged or detached.

- (2) Install the cover ([FIG 2 - 60](#)) with the screws ([FIG 2 - 80](#)), ([FIG 2 - 90](#)).
- (3) Install the screw ([FIG 2 - 180](#)) and the washer ([FIG 2 - 220](#)).
- (4) Install the cover ([FIG 2 - 50](#)) with the screws ([FIG 2 - 70](#)).
- (5) Install the wiring brackets ([FIG 2 - 230](#)) and the spacer ([FIG 2 - 30](#)) with the panhead screws ([FIG 2 - 130](#)), ([FIG 2 - 140](#)).
- (6) Install the wiring brackets ([FIG 2 - 230](#)) and the spacer ([FIG 2 - 30](#)) with the panhead screws ([FIG 2 - 160](#)) and the washer ([FIG 2 - 220](#)).
- (7) Install the wiring brackets ([FIG 2 - 230](#)) with the screws ([FIG 2 - 80](#)), the washer ([FIG 2 - 280](#)) and the hexagonal nut ([FIG 2 - 290](#)).
- (8) Install the cover ([FIG 2 - 40](#)) with the panhead screws ([FIG 2 - 120](#)) and the washer ([FIG 2 - 220](#)).
- (9) Install the spacer ([FIG 2 - 10](#)) with the panhead screw ([FIG 2 - 150](#)) and the washer ([FIG 2 - 220](#)), ([FIG 2 - 270](#)).
- (10) Install the panhead screws ([FIG 2 - 110](#)) and the washer ([FIG 2 - 220](#)).
- (11) Install the spacer ([FIG 2 - 20](#)) with the panhead screw ([FIG 2 - 170](#)) and the washer ([FIG 2 - 220](#)).
- (12) Install the screw ([FIG 2 - 190](#)), the lock washer ([FIG 2 - 100](#)) and the washers ([FIG 2 - 200](#)), ([FIG 2 - 210](#)) to connect the ground points.
- (13) Install the galley label kit ([FIG 2 - 240](#)).

NOTE: Replace the galley label kit ([FIG 2 - 240](#)) only if damaged or detached.

(14) Application of the Color Compound to the Ground Points

CAUTION: OBEY THE INSTRUCTIONS GIVEN BY THE MANUFACTURER
WHEN YOU PREPARE, MIX AND APPLY THE COLOR
COMPOUND.

- (a) Mix the color compound with two (2) parts of the blue bonding varnish (4125/6407) and one (1) part of the hardener (0613/9000) (refer to the instructions of the manufacturer).

NOTE: If the color compound is too thick, you can mix the
compound with the thinner (0580/9000).

- (b) Apply a thick layer of the color compound to all ground point connections.

SUBTASK 25-32-24-410-173-A00

I. INSTALLATION OF THE PLACARD INSTALLATION

NOTE: Only replace the placards if they are damaged or detached (refer to
[FIG 14](#)).

Carefully replace damaged or detached placards ([FIG 14](#)).



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FITS AND CLEARANCES

TASK 25-32-24-800-881-A00

1. TORQUE VALUES

For general torque values refer to the Airbus Process Specification AIPS01-02-008, Issue 1 and the corresponding Boeing Specification.

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SPECIAL TOOLS, FIXTURES, EQUIPMENT AND CONSUMABLES

TASK 25-32-24-940-891-A00

1. LIST OF TOOLS AND EQUIPMENT

The equipment and tools in the list are necessary for the maintenance of the component.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SPECIFICATION	SUPPLIER'S CODE	USE
			T F I
METRAHIT 271 MILLIOHMMETER AND DIGITAL-MULTIMETER (PNR: M227B)		CAGE: D0290 GMC-I MESSTECHNIK GMBH	X

LIST OF TOOLS AND EQUIPMENT
TABLE 9001

TASK 25-32-24-94D-891-A00

2. LIST OF STANDARD TOOLS

The standard tools in the list are necessary for the maintenance of the component.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE	USE	
		C H E	R E P
FLASH LIGHT	LOCALLY AVAILABLE	X	
STANDARD METAL REPAIR TOOLS	LOCALLY AVAILABLE		X

LIST OF STANDARD TOOLS
TABLE 9002

TASK 25-32-24-94A-891-A00

3. LIST OF MATERIALS

The consumables in the list are necessary for the maintenance of the component.

NOTE: Equivalent alternatives can be used for items in the list.

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ITEM	SUPPLIER'S CODE	USE					
		T F I	C L E	R E P	A S Y	I N S	S T O
ACRYLIC POWDER COATING (4007E90060A10)	IGP PULVERTECHNIK AG INDUSTRIE STELZ KIRCHBERG CH-9500 WIL SWITZERLAND			X			
BLUE BONDING VARNISH (4125/6407)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH	X			X	X	
DOUBLE-SIDED ADHESIVE TAPE (SCOTCH 3M 9473)	LOCALLY AVAILABLE			X			
EPOXY POWDER COATING (0209A70350A00)	IGP PULVERTECHNIK AG INDUSTRIE STELZ KIRCHBERG CH-9500 WIL SWITZERLAND			X			
FLOOR SEAL 2 (DA4-653-3SF8)	CAGE: D2504 MG SILIKON GMBH					X	
HARDENER (0613/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH	X			X	X	
LINT-FREE COTTON CLOTH (AMS 3819)	LOCALLY AVAILABLE		X				
MILD SOAP (SOAP)	LOCALLY AVAILABLE		X				
PRIMER (NOVASIL 1217)	CAGE: FAPE3 AIRBUS SAS					X	
PROTECTIVE CLOTHING	LOCALLY AVAILABLE		X				
RESISTANT GLOVES	LOCALLY AVAILABLE		X				
SECURING ADHESIVE (POLYFLEX 444)	CAGE: SJ190 GYSO AG				X		
SILICA GEL (WISESORB MD-1000G)	LOCALLY AVAILABLE						X
SPLASH GOGGLES	LOCALLY AVAILABLE		X				
THINNER (0580/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH	X			X	X	
THREADLOCKING COMPOUND (LOCTITE 243)	LOCALLY AVAILABLE				X	X	

LIST OF MATERIALS
TABLE 9003



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ILLUSTRATED PARTS LIST

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

INTRODUCTION

TASK 25-32-24-99F-901-A00

1. IPL INTRODUCTION

A. General Information

This ILLUSTRATED PARTS LIST (IPL) contains all replaceable parts of the Galley G13.

B. Organization

(1) The IPL has the following sections:

(a) Introduction

The introduction gives the basic data that is necessary to use the IPL.

The introduction contains a list of vendors (LOV).

(b) Numerical Index

This section lists part numbers in alphanumerical sequence with reference to the figure and item numbers and units per assy.

The structure of the part numbers is as follows (from the left side to the right side):

- A through Z (without "O" as zero)

- 0 to 9.

For subsequent rows, the order is:

- a dash

- A through Z (without "O" as zero)

- 0 to 9.

(c) Optional Vendor Index

The optional vendor index (OVI) lists the standard part numbers and the related optional part numbers of Bucher Leichtbau AG.

(d) Detailed Parts List

1 Column "FIG. / ITEM"

The first number in the first line of a page shows the number of the figure that shows the part. The second number shows the item number by which the part is identified on the illustration. A dash in front of the item number shows that the part is not illustrated.

2 Column "PART NUMBER"

The part number column has the original manufacturer's part numbers. When standard part numbers are used, the standard part number is listed in this column.

3 Column "AIRL. STOCK NO."

The column airline stock number is blank for airline internal use.

4 Column "IND"

The indenture system shows the connection of the parts and the assemblies to next higher assemblies that follow:

0 Assembly

1 Detail parts of assembly or sub-assembly

2 Detail parts of sub-assembly or sub-sub-assembly

5 Column "NOMENCLATURE"a Attaching Parts

Attaching parts are written ATTACHING PARTS and are listed immediately after the parts which they attach. The *** symbol follows the last item of the attaching parts group.

b Vendor Codes

Parts made by companies other than Bucher Leichtbau AG are identified by an applicable vendor code after the nomenclature.

Vendor codes are written with current issues of U.S. Federal Supply Codes for Manufacturer Handbooks H4-1, H4-2 and H4-3 and have the letter "V".

c Optional Part

The optional parts identify the manufacturer's part number.

6 Column "EFF CODE"

The effectivity column shows parts connections to units or assemblies which are almost the same but have small differences. These units or assemblies have reference letters such as 1A, 1B, 1C, etc.

Parts which are not the same in all configurations but are related to one or more of the next higher assy, are identified with the letter or letters of the top item.

When a component is part of all top items, the effectivity column is blank.

7 Column "UPA"

The column units per assy contains the quantity of a part required in the sequence of only one next higher assembly. For items with

variable quantities, the letters "AR" are put in the quantity column to show "As Required". When items are recorded for reference function, they are identified with "RF".

(e) Explanation of Terms and Symbols

- 1 Part numbers with more than 15 characters require the introduction of a dummy part number with a cross-reference to the overlength part number. This will be shown in the detailed parts list as follows:
"ORDER OVERLENGTH PNR (Vx)".
- 2 Part numbers amended with a capital letter (shown in the nomenclature column) means, that this equipment is improved without any change to the operational effect.
- 3 The term "REPLACED BY" means that the part in the part number column is replaced by and is interchangeable with the part number shown in the notation.
- 4 The term "REPLACES" means that the part in the part number column replaces and is interchangeable with the part number shown in the notation.
- 5 The term "SUPERSEDED BY" means that the part in the part number column is replaced by and is not interchangeable with the part number shown in the notation.
- 6 The term "SUPERSEDES" means that the part in the part number column replaces and is not interchangeable with the part number shown in the notation.
- 7 The term "ALTPN" means that the part is an alternative for another part with equal value, weight, dimension, etc. It can be noted with some specifications or fully interchangeable.
- 8 The term "OPTIONAL PART" means that the part is fully equal to other variants listed without any differing specifications. It can be used in any instance where the optional part is referenced.
- 9 The term "NP" means that the part is not procurable. Order next higher assembly.
- 10 The term "LFM" means that part number in the nomenclature column is specified as raw material and is required to fabricate the subject part classified as optional "Make or Buy".

C. How to use the IPL

- (1) If the part number is known
 - (a) Find the part number in the numerical index and record the figure and the item number.
 - (b) Turn to the figure.
 - (c) Find the part on the illustration and in the parts list by the item number.

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- (2) If the part number is unknown
- (a) Refer to Figure 1 and find the figure item number of the part.
 - (b) Record the figure item number.
 - (c) Turn to the figure parts list and find the related part number.

2. LIST OF VENDORS

MFR	VENDOR ADDRESS
21213	SCHNELLER INC. 6019 POWDERMILL RD. 44240-7109 KENT, OH USA
31845	SEALTH AERO MARINE CO. 16001 MILL CREEK BLVD SE 98012 BOTHELL, WA USA
34941	HARPER ENGINEERING CO 200 S TOBIN STREET 98055-1307 RENTON, WA USA
C1008	LUFTHANSA TECHNIK AG CUSTOMER SUPPORT WEG BEIM JAEGER 193 D-22335 HAMBURG GERMANY
C8678	DECORATIVE PRODUCTS GMBH KURT-FISCHER-STR. 32 D-22926 AHRENSBURG GERMANY
D1882	KRUEGER ARTHUR TECHNIK IN KUNSTSTOFF P.O. BOX 1207 22885 BARSBUETTEL GERMANY
D2457	SKF EUROPEAN CENTER GUNNAR-WESTER-STRASSE 12 D-97421 SCHWEINFURT GERMANY
D4296	AIRBUS INDUSTRIE MATERIAL SUPPORT CENTER WEG BEIM JAEGER 150 D-22335 HAMBURG GERMANY
F6198	AIRBUS OPERATIONS 316, ROUTE DE BAYONNE F-31300 TOULOUSE FRANCE



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MFR	VENDOR ADDRESS
S3026	KVT - KOENIG VERBINDUNGSTECHNIK AG LAGERSTRASSE 8 CH-8953 DIETIKON SWITZERLAND
S3106	ANGST UND PFISTER AG THURGAUERSTRASSE 66 CH-8052 ZUERICH SWITZERLAND
S4453	BUCHER LEICHTBAU AG INDUSTRIESTRASSE 1A CH-8117 FAELLANDEN SWITZERLAND
S7023	BOSSARD LTD FASTENERS STEINHAUSERSTRASSE 70 CH-6305 ZUG SWITZERLAND
S7752	MAAG TECHNIK AG SONNENTALSTR.8 CH-8600 DUEBENDORF SWITZERLAND

LIST OF VENDORS
TABLE 10001

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PART NUMBER 1753000-SERIES

NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
ABS0916B06-0010		13G	80	1
ABS1262C020		21	70	5
ABS1262F010		21	80	5
BN679-5X0-7		12	30A	1
BN681-5X0-7		12	30	1
FCL9508		14	70A	1
H3-1220-1		4	50	1
ICI10035		14	410	1
ICI9497		14	30	1
IF511-9250		14	100	1
IF511-9251		14	110	1
IF511-9252		14	120	1
IF511-9253		14	130	2
IF511-9254		14	140	2
IF511-9255		14	150	1
IF511-9256		14	160	1
IF511-9257		14	170	1
IF511-9258		14	180	1
IF511-9320		14	290	1
IF511-9321		14	300	1
IF511-9322		14	310	1
IF511-9323		14	320	1
IF511-9324		14	330	1
IF511-9325		14	340	1
IF511-9326		14	350	1
IF511-9327		14	360	1
IF511-9328		14	370	1
IF511-9383		14	200	1
IF511-9384		14	230	2
IF511-9386		14	210	1
IF511-9391		14	270	1
IF511-9416		14	380	1
IF511-9420		14	10	1
IF511-9424		14	390	1
IF511-9465		14	220	1
IF511-9476		14	280	1

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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
IF511-9508		14	70	1
IF511-9579		14	240	2
IF511-9580		14	190	2
IF511-9763		14	260	1
IF511-9777		14	50	7
IF511-9778		14	60	1
IF511-9779		14	20	1
IF511-9781		14	250	1
IF511-9782		14	90	2
IF511-9787		14	400	1
MS17990C613		9	80	2
MS21042L06		2	290	1
MS24693S24		5	210	5
MS24693S26		4	40	2
		17	60	2
MS24693S27		13	80	2
MS24693S28		2	80A	1
MS24693S4		3	30	2
MS24693S47		13B	120	2
MS24693S48		2	70	3
MS24693S49		2	80	1
		6	270	2
		10	30	1
		13B	140	3
		17	150A	4
MS24693S50		2	90	4
		3	50	13
		4	220	2
MS24693S51		4	210	2
MS24693S52		6	370	1
MS24693S54		6	350	2
MS24694S1		6	430	2
		13B	110	4
MS24694S12		4	130	4
		6	300	2
MS24694S13		16	10	1



COMPONENT MAINTENANCE MANUAL
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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
MS24694S14		17	20	2
MS24694S16		8	80	1
		16	20	1
		17	10	6
MS24694S2		6	240	2
		8	30	2
		11	130	4
		13A	80	4
		13B	80	4
		13C	80	4
		13D	80	4
		13E	80	4
		13F	80	4
		13G	30	2
MS24694S3		2	70A	3
		6	200	1
		8	90	1
MS24694S4		4	110	4
		6	150	4
		6	470	2
		17	150	4
MS24694S49		7	20	12
MS24694S5		8	10	20
		11	30	6
MS24694S50		8	170	1
MS24694S6		6	450	1
MS24694S7		6	440	1
MS24694S9		6	190	1
		8	40	1
MS35338-43		2	100	2
		18	20	2
MS51957-40		13	50	4
		13A	50	2
		13B	50	4
		13C	50	2
		13D	50	2

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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
		13E	50	2
		13F	50	4
		13F	120	1
		13G	50	1
MS51957-41		13	60	12
MS51957-44		2	180A	3
		4	190	1
MS51957-45		2	120	3
		4	10	5
		6	260	1
MS51957-46		2	130	1
		5	30	1
MS51957-47		2	140	1
		5	10	9
MS51957-48		2	150	1
		4	150	8
MS51957-49		2	160	1
MS51957-51		2	170	1
NAS1096-2-6		9	20	2
NAS1096-2-7		5	110	2
NAS1096-2-8		16	30	4
		19	10	6
NAS1096-2-9		2	180	1
		19	40	10
NAS1096-3-9		2	190	2
		18	10	2
NAS1149D0332J		2	200	2
		18	40	2
NAS1149D0363J		2	210	2
		18	30	2
NAS1149FN632P		2	280	1
NAS1149FN816P		4	20	2
NAS1149FN832P		2	220	10
		4	70	20
		5	100	2
		6	280	5



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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
		9	30	2
		13	120	6
		16	40	4
		19	20	16
NAS1149F0332P		6	320	4
		9	100	2
NAS1149F0363P		2	270	1
NAS1149F0463P		9	40	10
NAS1149F0563P		21	20	5
NAS1202-4		11	60	4
NAS1202-5		11	90	2
NAS1801-08-8		19	10A	6
NAS1801-08-9		19	40A	10
NAS623-2-3		6	20	8
		6	40	4
		6	60	4
		6	90	6
		6	110	6
		6	130	6
		6	170	10
		6	220	6
		11	20	8
NAS623-2-4		4	60	8
		6	390	6
NAS623-3-16		2	170A	1
NAS6603-2		6	330	4
		9	90	2
NAS6604-12		9	10	6
NAS6604-7		9	120	4
NAS6605-14		21	10	5
NSA935504-01		2	230	5
SAM280-23		13C	60	1
		13D	60	1
SAM280-25		11	110	1
		13A	60	1
		13B	60	1

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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
SAM304-2		13E	60	1
		13F	60	1
		11	120	1
		13A	70	1
		13B	70	1
		13C	70	1
		13D	70	1
		13E	70	1
		13F	70	1
		13G	20	1
S010150		5	170	AR
		11	140	AR
S011845		3	90	AR
		13	200	AR
		13A	110	AR
		13B	220	AR
TAPD48BS		5	190	AR
0021255		9	70	1
0021256		9	60	1
0021257		9	50	2
0021308		5	200	5
		17	30	5
0021390		20	20	1
0021394		20	10	1
0046047		5	150	2
0051180		5	160	13
0051251		4	180	4
0052182		7	30	1
0053000		13	20	4
		13A	20	2
		13D	20	2
		13E	20	2
		13F	20	4
0053000H		13	30	4
		13A	30	2
		13D	30	2

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COMPONENT MAINTENANCE MANUAL
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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
		13E	30	2
		13F	30	4
0053002		13B	20	2
0053002H		13B	30	4
0053004		13	40	4
		13A	40	2
		13B	40	4
		13D	40	2
		13E	40	2
		13F	40	4
		13G	60	1
0053005		13C	20	2
0053005H		13C	30	2
0053009		13C	40	2
0053013		13C	110	1
		13D	110	1
		13E	100	1
		13F	100	1
0053068		11	80	2
0099540		4	230	2
0099627		6	380	2
0099633		21	30	30
020017-2		2	10	1
020017-3		2	20	1
020017-6		2	30	1
020017-8		6	420	1
051004-1		4	270	2
051005-2		12	20	2
051121		4	140	2
052133		7	50	2
052174		7	10	2
10200812		11	70A	2
10361328		11	70	2
107177		9	110	2
1150031		11	100	2
1222010605		10	20	4

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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
		13	190	6
		13A	100	6
		13B	100	4
		13C	120	4
		13D	120	4
		13E	110	4
		13F	110	6
123239		13B	150	3
1330108		13A	90	2
		13B	90	2
		13C	100	1
		13D	100	1
		13E	90	2
		13F	90	2
		13G	40	1
1431104		2	40	1
1431327		4	250	1
1431328		4	240	1
1432135		11	40	3
1432136		11	50	2
1520014		8	70	1
1520025		4	170	4
1520032		7	40	1
		12	1	RF
1520032R		12	10	1
1520034		21	60	5
1520035		13C	90	1
		13D	90	1
1520865		6	290	2
1523450		13	100	2
1523457		13	90	1
1523500		3	20	1
		11	1	RF
1523501		11	10	1
1523504		3	10	1
		11	1A	RF

BUCHER
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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
1523505		11	10A	1
1523535		17	160	2
1523540		4	120	1
1653771		17	130	1
1675592		4	200	1
1750001		13B	170	3
1750002		13B	160	3
1750007		6	340	2
1750009		13B	190	3
1750014		10	40	1
1750015		13B	130	1
1750018		13B	200	1
1750019		6	360	1
1753000		1	1	RF
1753000-100		1	1A	RF
1753000-110		1	1B	RF
1753005		1	20	1
		3	1	RF
1753005-110		1	20A	1
		3	1A	RF
1753005RF1		3	140	1
		4	1	RF
1753005RF2		3	150	1
		5	1	RF
1753005UA		3	130	1
		9	1	RF
1753006		1	40	1
		15	1	RF
1753006-07		15	60	1
		21	1	RF
1753006-08		15	40	1
		19	1	RF
1753006-09		15	50	1
		20	1	RF
1753006-100		1	40A	1
		15	1A	RF

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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
1753006-100-07		15	60A	1
		21	1A	RF
1753006-100-08		15	40A	1
		19	1A	RF
1753006-100-09		15	50A	1
		20	1A	RF
1753006-100-11		15	10A	1
		16	1A	RF
1753006-100-13		15	20A	1
		18	1A	RF
1753006-100-15		15	30A	1
		17	1A	RF
1753006-11		15	10	1
		16	1	RF
1753006-110		1	40B	1
		15	1B	RF
1753006-110-07		15	60B	1
		21	1B	RF
1753006-110-08		15	40B	1
		19	1B	RF
1753006-110-09		15	50B	1
		20	1B	RF
1753006-110-11		15	10B	1
		16	1B	RF
1753006-110-13		15	20B	1
		18	1B	RF
1753006-110-15		15	30B	1
		17	1B	RF
1753006-13		15	20	1
		18	1	RF
1753006-15		15	30	1
		17	1	RF
1753008		1	30	1
		14	1	RF
1753008-110		1	30A	1
		14	1A	RF



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NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
1753009		5	180	1
1753011		1	10	1
		2	1	RF
1753019		17	170	1
1753019-100		17	170A	1
1753019-110		17	170B	1
1753020		3	110	1
		7	1	RF
1753021		3	100	1
		6	1	RF
1753022		3	120	1
		8	1	RF
1753023		2	250	1
1753024		2	240	1
1753246		2	50	1
1753266		2	60	1
1753277		16	50	1
1753286		5	120	2
1753288		6	250	1
1753292		13G	70	1
1753293		6	230	1
1753294		6	460	1
1753298		13B	210	1
1753380		16	50A	1
1753450		6	70	1
		13B	1	RF
1753451		13B	10	1
1753453		6	10	1
		13	1	RF
1753454		13	70	2
1753455		13	10	1
1753458		6	410	1
1753459		6	50	1
		13A	1A	RF
1753460		13A	10A	1
1753462		6	30	1

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES

NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
		13A	1	RF
1753463		13A	10	1
1753465		6	80	1
		13C	1	RF
1753466		13C	10	1
1753468		6	120	1
		13D	1	RF
1753469		13D	10	1
1753471		6	100	1
		13E	1	RF
1753472		13E	10	1
1753474		6	310	1
1753476		13	150	1
1753477		13	170	1
1753478		6	160	1
		13F	1	RF
1753479		13F	10	1
1753481		6	140	1
		13G	1	RF
1753482		13G	10	1
1753484		13	130	1
1753485		6	400	1
1753486		13F	140	1
1753487		13F	130	1
1753488		6	210	2
1753490		6	180	1
		10	1	RF
1753491		10	50	1
1753493		10	10	1
1753510		7	60	1
1753512		5	20	1
1753513		5	40	1
1753514		5	50	1
1753515		5	80	2
1753516		5	60	1
1753520		4	160	4



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
1753572		4	260	4
1753574		5	70	1
1753575		5	90	1
1753579		19	30	1
1753700		3	60	1
1753701		3	70	1
1753735		17	140	1
1753736		17	40	1
1753738		17	50	1
1753742		17	110	1
1753743		17	120	1
1753744		17	90	1
1753745		17	80	1
1753747		17	70	1
1753748		8	150	1
1753750		8	180	1
1753753		8	160	2
1753755		19	60	1
1753758		19	70	1
1753761		19	50	1
1753775		17	100	1
1753778		8	50	1
1753779		8	20	1
1753780		8	60	1
1753781		8	140	1
1753782		8	130	1
1753783		4	100	1
1753784		5	140	2
1753785		5	130	2
1753787		8	100	1
1753788		8	110	1
1753789		8	120	1
1753906		3	70A	1
1753907		3	60A	1
1754240		3	80	1
310025-1		21	50	5

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

NUMERICAL INDEX

PART NUMBER	AIRLINE STOCK NUMBER	FIG.	ITEM	TTL REQ
310025-4		21	40	5
321287		9	130	1
618-8		13B	180	3
648-0339		3	40	1
648-0356		4	30	1
9000300		2	260	1
9000387-0150		13	160	1
9000387-0170		13	180	1
9001794-0352		13	110	1
9001794-0788-3		4	90	1
9001796		4	80	2
		13	140	2



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

OPTIONAL VENDOR INDEX

PART NUMBER	VENDOR PART NUMBER	VENDOR CODE
BN679-5X0-7	9000249	S4453
BN681-5X0-7	9002494	S4453
FCL9508	0012284	S4453
H3-1220-1	9000225	S4453
ICI10035	0012282	S4453
ICI9497	0012093G13	S4453
IF511-9250	013163-01	S4453
IF511-9251	013163-02	S4453
IF511-9252	013163-03	S4453
IF511-9253	013163-04	S4453
IF511-9254	013163-05	S4453
IF511-9255	013163-06	S4453
IF511-9256	013163-07	S4453
IF511-9257	013163-08	S4453
IF511-9258	013163-09	S4453
IF511-9320	013167-01	S4453
IF511-9321	013167-02	S4453
IF511-9322	013167-03	S4453
IF511-9323	013167-04	S4453
IF511-9324	013167-05	S4453
IF511-9325	013167-06	S4453
IF511-9326	013167-07	S4453
IF511-9327	013167-08	S4453
IF511-9328	013167-09	S4453
IF511-9383	013166-10	S4453
IF511-9384	013166-20	S4453
IF511-9386	013166-120	S4453
IF511-9391	013166-5	S4453
IF511-9416	013211	S4453
IF511-9420	0012047	S4453
IF511-9424	0013954	S4453
IF511-9465	013166-2	S4453
IF511-9476	013166-7	S4453
IF511-9508	0012109	S4453
IF511-9579	013166-2-5	S4453
IF511-9580	013166-01	S4453

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

OPTIONAL VENDOR INDEX

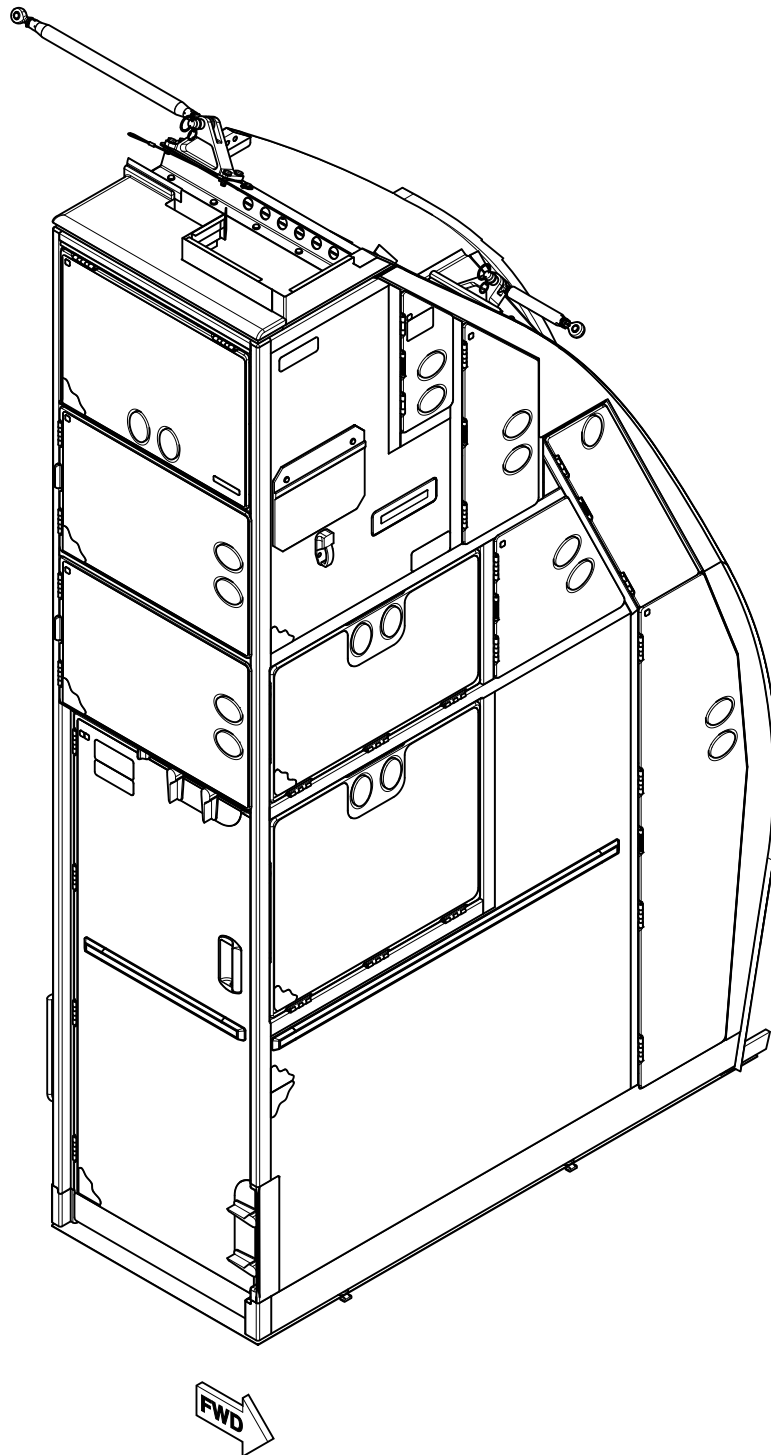
PART NUMBER	VENDOR PART NUMBER	VENDOR CODE
IF511-9763	013166-3-5	S4453
IF511-9777	0012107	S4453
IF511-9778	0012108	S4453
IF511-9779	0012084	S4453
IF511-9781	013166-2-7	S4453
IF511-9782	0012125	S4453
IF511-9787	0012133	S4453
SAM280-23	9001927	S4453
SAM280-25	9001925	S4453
SAM304-2	9001926	S4453
S010150	9002450	S4453
S011845	9002552	S4453
10200812	532053	S7752
	9000104	S4453
10361328	9001565	S4453
107177	300107177	S3026
	9000182	S4453
1222010605	9000150	S4453
618-8	9002762	S4453



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

DETAILED PARTS LIST

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

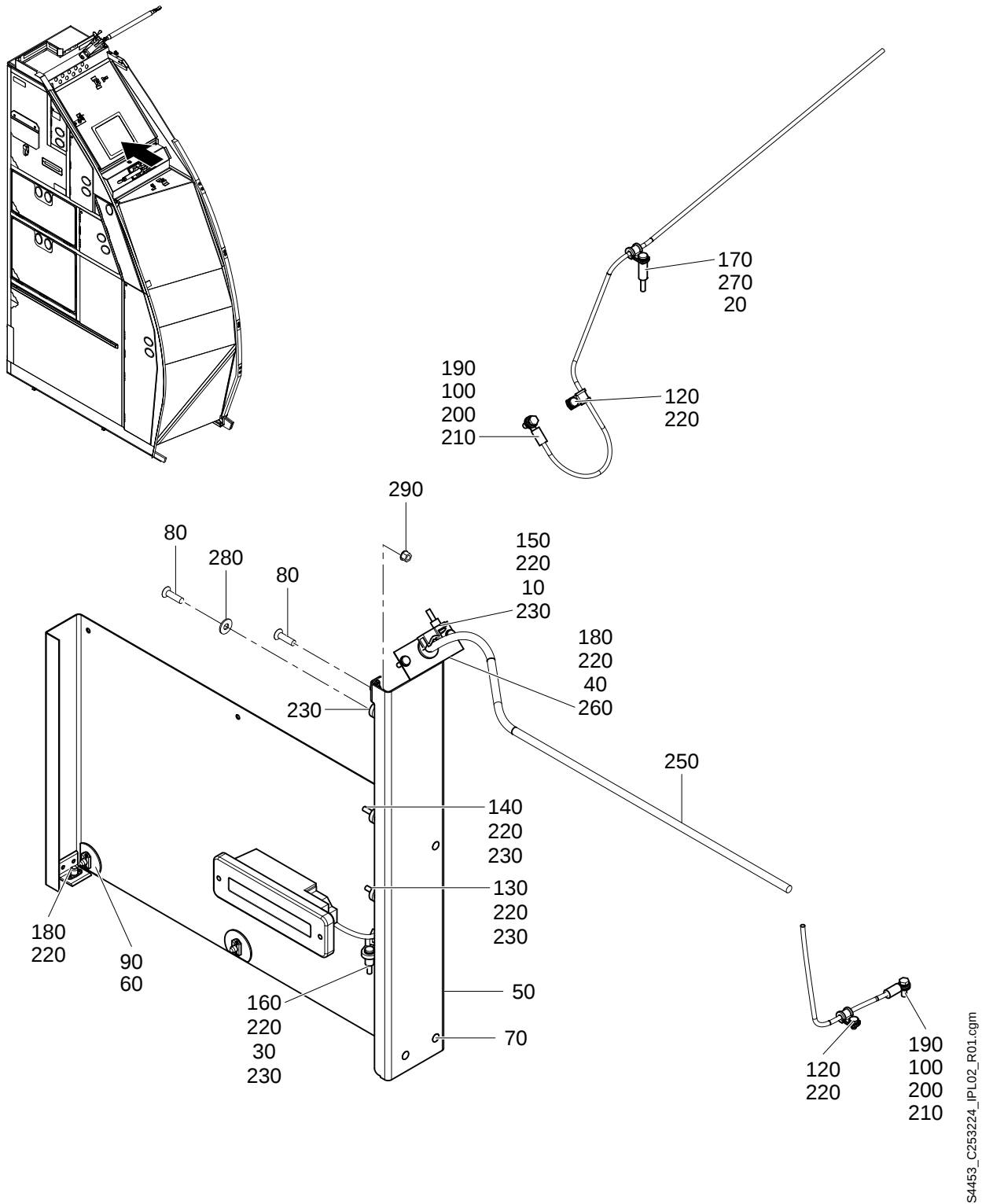


GALLEY G13
FIGURE 1

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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
1						
-	1 1753000		0	GALLEY G13	A	RF
-	1A 1753000-100		0	GALLEY G13	B	RF
R -	1B 1753000-110		0	GALLEY G13	C	RF
-	10 1753011		1	ELECTRICAL SYSTEM FOR DET SEE FIGURE 2	NP	1
R -	20 1753005		1	ASSEMBLY, GALLEY FOR DET SEE FIGURE 3	NP AB	1
R -	20A 1753005-110		1	ASSEMBLY, GALLEY FOR DET SEE FIGURE 3	NP C	1
R -	30 1753008		1	PLACARD INSTALLATION FOR DET SEE FIGURE 14	NP AB	1
R -	30A 1753008-110		1	PLACARD INSTALLATION FOR DET SEE FIGURE 14	NP C	1
-	40 1753006		1	INSTALLATION FOR DET SEE FIGURE 15	NP A	1
-	40A 1753006-100		1	INSTALLATION FOR DET SEE FIGURE 15	NP B	1
R -	40B 1753006-110		1	INSTALLATION FOR DET SEE FIGURE 15	NP C	1

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



ELECTRICAL SYSTEM
 FIGURE 2



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
2						
-	1 1753011		0	ELECTRICAL SYSTEM FOR NHA SEE FIGURE 1	NP	RF
	10 020017-2		1	SPACER		1
	20 020017-3		1	SPACER		1
	30 020017-6		1	SPACER		1
	40 1431104		1	COVER		1
	50 1753246		1	COVER		1
	60 1753266		1	COVER		1
	70 MS24693S48		1	SCREW SUPERSEDED BY 70A		3
-	70A MS24694S3		1	SCREW SUPERSEDES 70		3
	80 MS24693S49		1	SCREW SUPERSEDED BY 80A		1
-	80A MS24693S28		1	SCREW SUPERSEDES 80		1
	90 MS24693S50		1	SCREW		4
	100 MS35338-43		1	WASHER, LOCK		2
	120 MS51957-45		1	SCREW, PANHEAD		3
	130 MS51957-46		1	SCREW, PANHEAD		1
	140 MS51957-47		1	SCREW, PANHEAD		1
	150 MS51957-48		1	SCREW, PANHEAD		1
	160 MS51957-49		1	SCREW, PANHEAD		1
	170 MS51957-51		1	SCREW, PANHEAD SUPERSEDED BY 170A		1
-	170A NAS623-3-16		1	SCREW, PANHEAD SUPERSEDES 170		1
	180 NAS1096-2-9		1	SCREW SUPERSEDED BY 180A		1
-	180A MS51957-44		1	SCREW, PANHEAD SUPERSEDES 180		3
	190 NAS1096-3-9		1	SCREW		2

- ITEM NOT ILLUSTRATED
R

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
	200	NAS1149D0332J	1	WASHER		2
	210	NAS1149D0363J	1	WASHER		2
	220	NAS1149FN832P	1	WASHER		10
	230	NSA935504-01	1	BRACKET, WIRING	VF6198	5
R -	240	1753024	1	LABEL KIT, GALLEY	NP	1
	250	1753023	1	HARNESSE, GALLEY FOR IDENTIFICATION OF BKDN PARTS REFER TO WIRING DIAGRAM		1
	260	9000300	1	GROMMET		1
	270	NAS1149F0363P	1	WASHER		1
	280	NAS1149FN632P	1	WASHER		1
	290	MS21042L06	1	NUT, HEXAGONAL		1

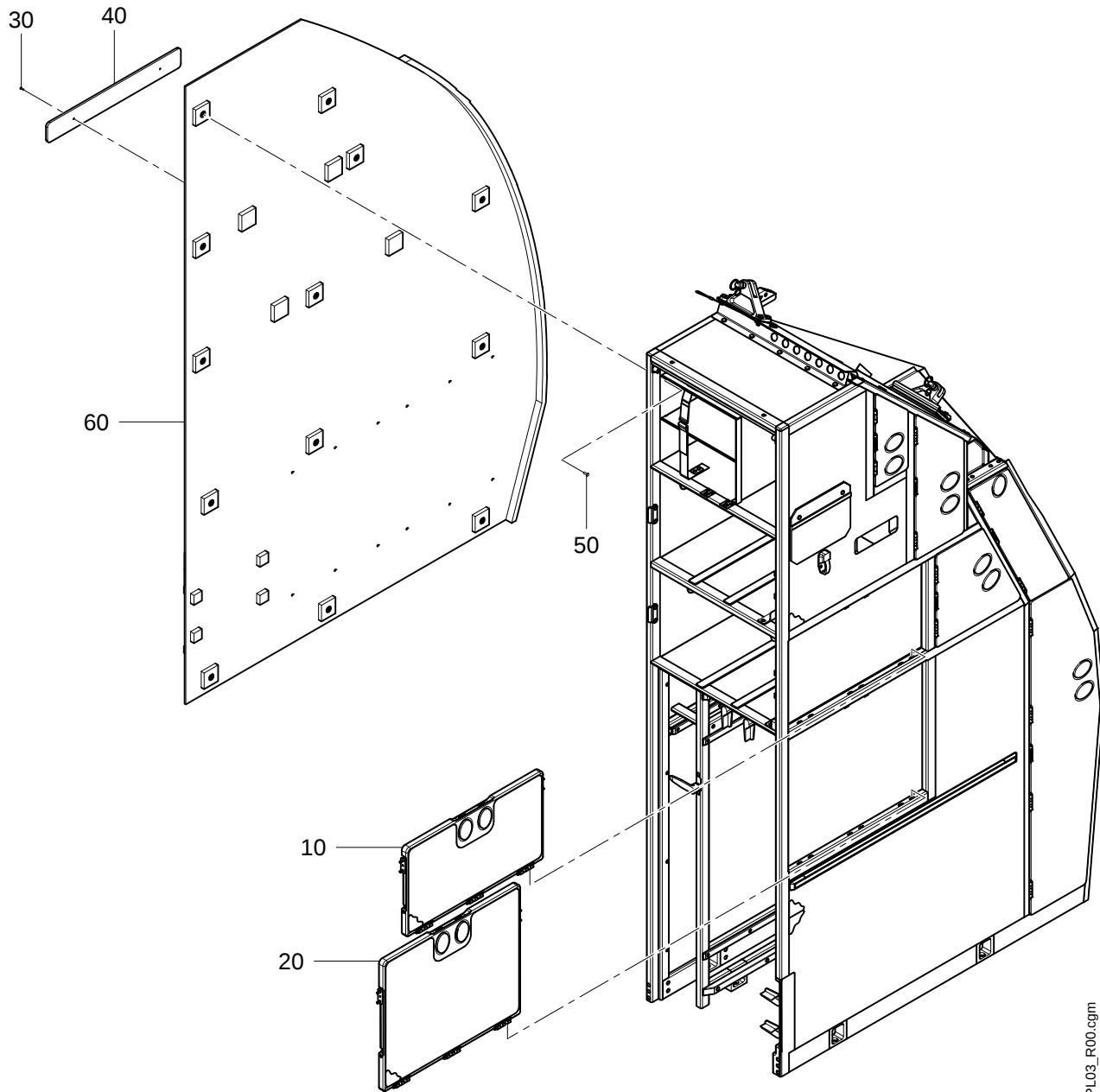
- ITEM NOT ILLUSTRATED

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PART NUMBER 1753000-SERIES



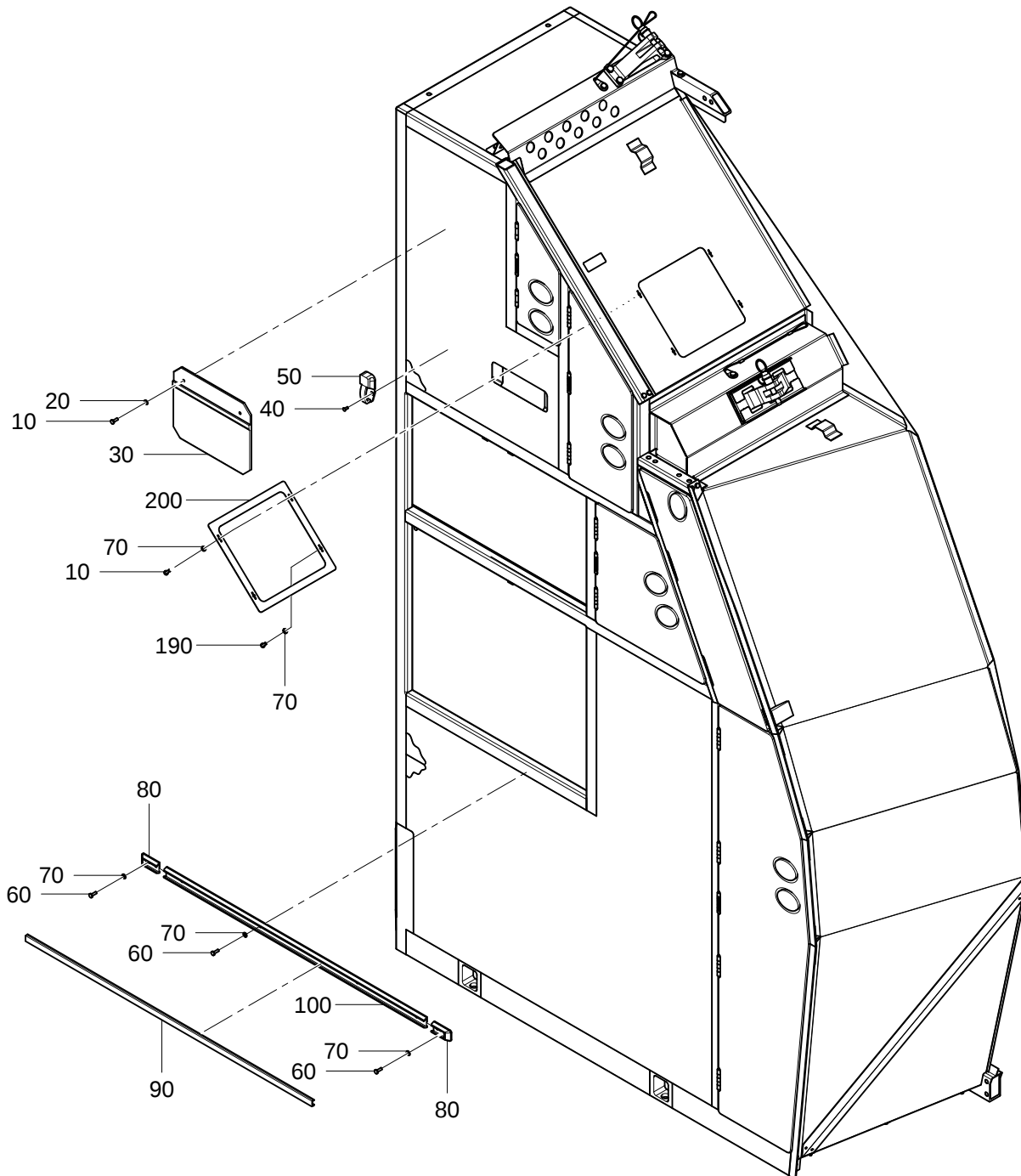
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GALLEY ASSEMBLY
FIGURE 3

COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

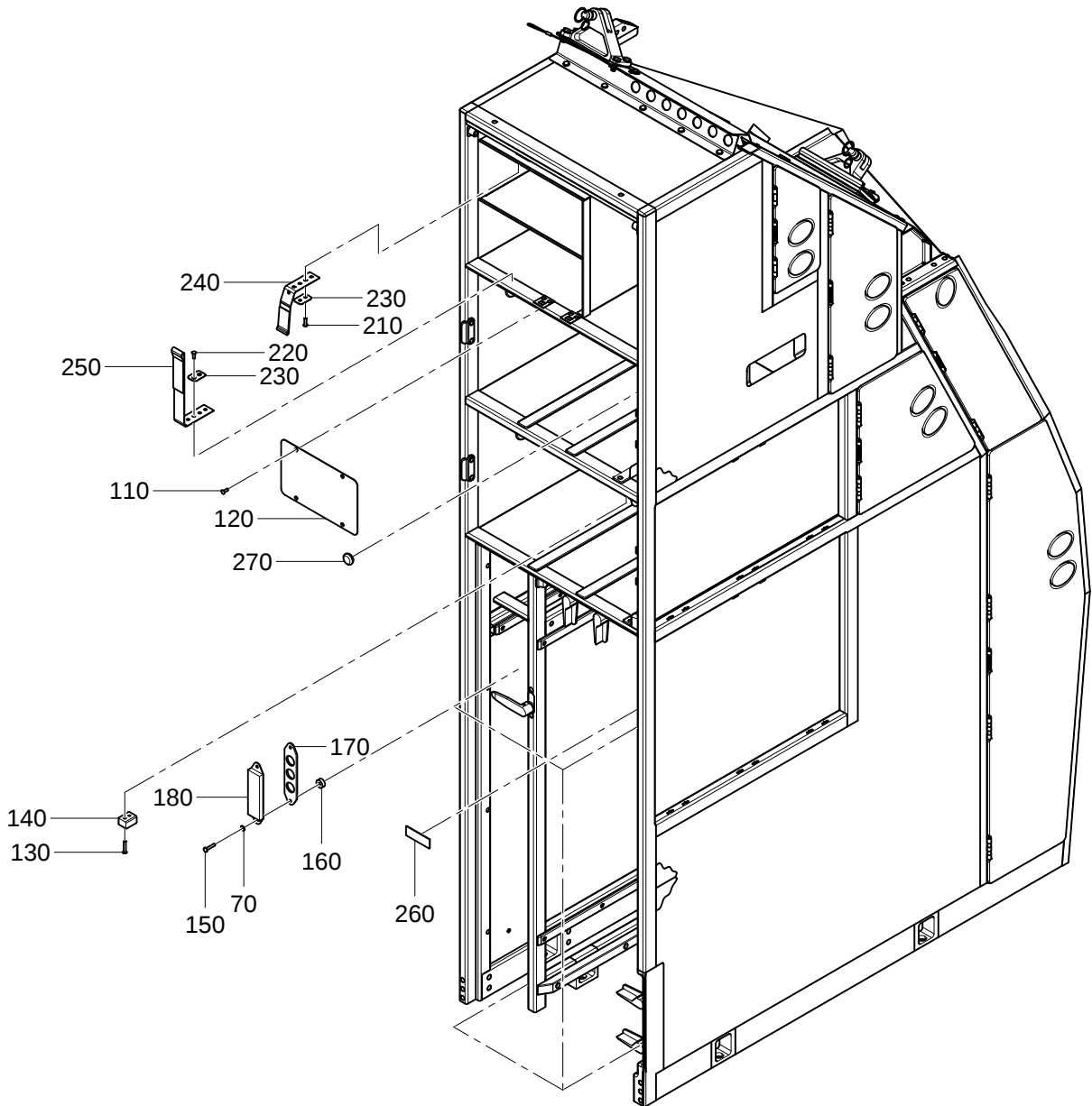
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
3						
R -	1 1753005		0	ASSEMBLY, GALLEY FOR NHA SEE FIGURE 1	NP A	RF
R -	1A 1753005-110		0	ASSEMBLY, GALLEY FOR NHA SEE FIGURE 1	NP B	RF
	10 1523504		1	TABLE ASSY, FOLDING FOR DET SEE FIGURE 11		1
	20 1523500		1	TABLE ASSY, FOLDING FOR DET SEE FIGURE 11		1
	30 MS24693S4		1	SCREW		2
	40 648-0339		1	SIGN, BUSINESS CLASS VD1882		1
	50 MS24693S50		1	SCREW		13
R	60 1753700		1	PANEL, COMPLETE DECOR	A	1
R -	60A 1753907		1	PANEL, COMPLETE DECOR	B	1
R -	70 1753701		2	PANEL ASSY, DECOR	A	1
R -	70A 1753906		2	PANEL ASSY, DECOR	B	1
R -	80 1754240		2	DOUBLER	A	1
-	90 S011845		2	FOIL, DECOR V21213 OPTIONAL PART VS4453 9002552		AR
-	100 1753021		1	DOOR INSTALLATION FOR DET SEE FIGURE 6	NP	1
-	110 1753020		1	LATCH INSTALLATION FOR DET SEE FIGURE 7	NP	1
-	120 1753022		1	GUIDE INSTALLATION, ANGLE FOR DET SEE FIGURE 8	NP	1
-	130 1753005UA		1	ATTACHMENT, UPPER FOR DET SEE FIGURE 9	NP	1
-	140 1753005RF1		1	ASSEMBLY, GALLEY MISCELLANEOUS PARTS FOR DET SEE FIGURE 4	NP	1
-	150 1753005RF2		1	ASSEMBLY, GALLEY GUIDES, STRIPS FOR DET SEE FIGURE 5	NP	1

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GALLEY ASSEMBLY – MISCELLANEOUS PARTS
 FIGURE 4 [SHEET 1 OF 2]



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GALLEY ASSEMBLY – MISCELLANEOUS PARTS
FIGURE 4 [SHEET 2 OF 2]

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

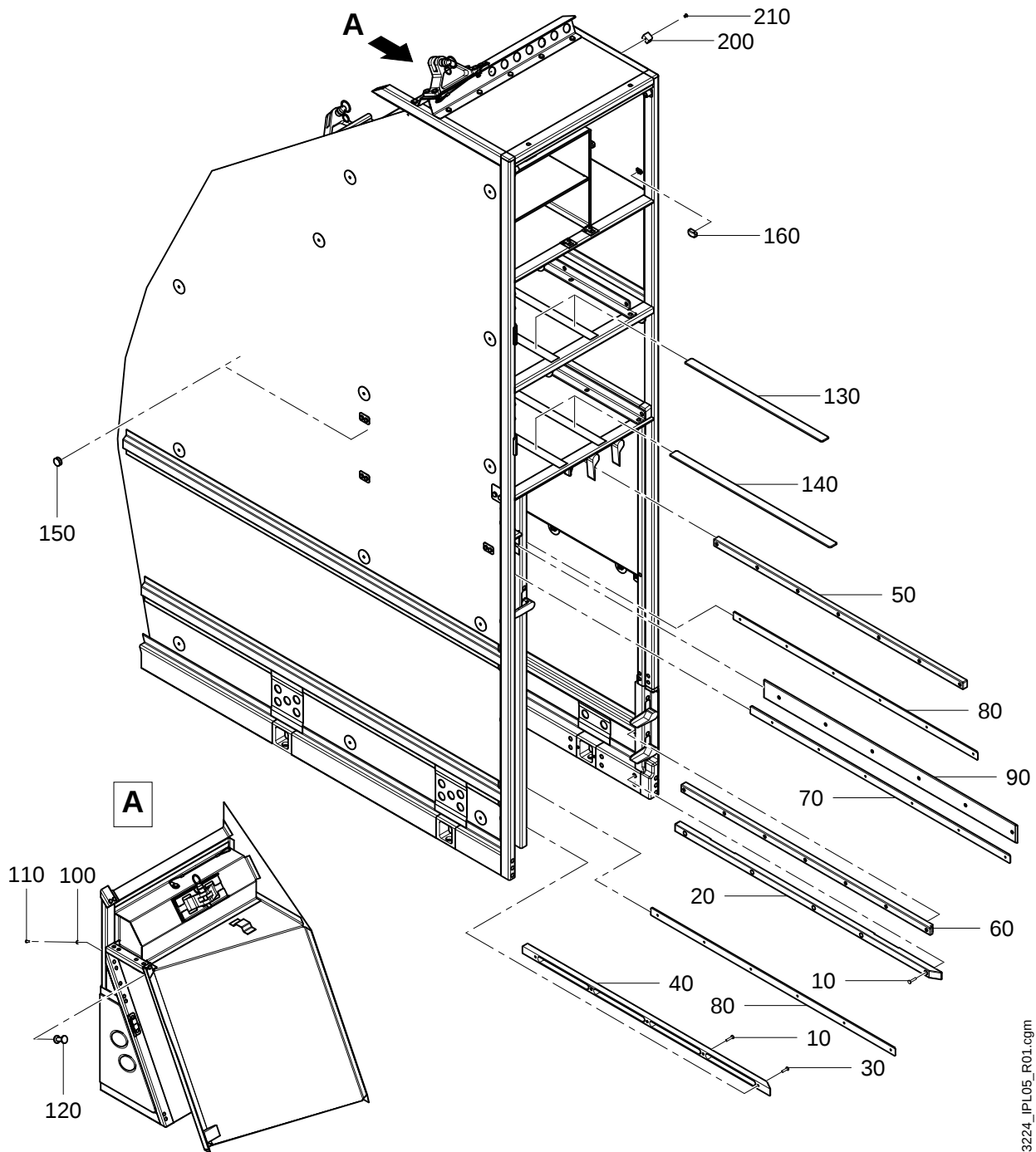
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
4						
-	1 1753005RF1		0	ASSEMBLY, GALLEY MISCELLANEOUS PARTS FOR NHA SEE FIGURE 3	NP	RF
	10 MS51957-45		1	SCREW, PANHEAD		5
	20 NAS1149FN816P		1	WASHER		2
	30 648-0356		1	POCKET, INFO	VD1882	1
	40 MS24693S26		1	SCREW		2
	50 H3-1220-1		1	CLIP, PAPER OPTIONAL PART 9000225	V34941 VS4453	1
	60 NAS623-2-4		1	SCREW, PANHEAD		8
	70 NAS1149FN832P		1	WASHER		20
	80 9001796		1	CAP, FLAT END ORDER OVERLENGTH PNR 414N3300-195BNCSS5000N	VC8678	2
R	90 9001794-0788-3		1	STRIP CUT TO LENGTH LFM 9001794 MM 788	VC8678	1
	100 1753783		1	BUMPER		1
	110 MS24694S4		1	SCREW		4
	120 1523540		1	FLAP		1
	130 MS24694S12		1	SCREW		4
	140 051121		1	BUMPER		2
	150 MS51957-48		1	SCREW, PANHEAD		8
	160 1753520		1	SPACER		4
	170 1520025		1	SPACER		4
	180 0051251		1	BUMPER		4
	190 MS51957-44		1	SCREW, PANHEAD		1
	200 1675592		1	COVER		1
	210 MS24693S51		1	SCREW		2
	220 MS24693S50		1	SCREW		2
	230 0099540		1	SHIM		2
	240 1431328		1	STRAP		1
	250 1431327		1	STRAP		1
	260 1753572		1	BUMPER		4
	270 051004-1		1	BUMPER		2

- ITEM NOT ILLUSTRATED

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 PART NUMBER 1753000-SERIES



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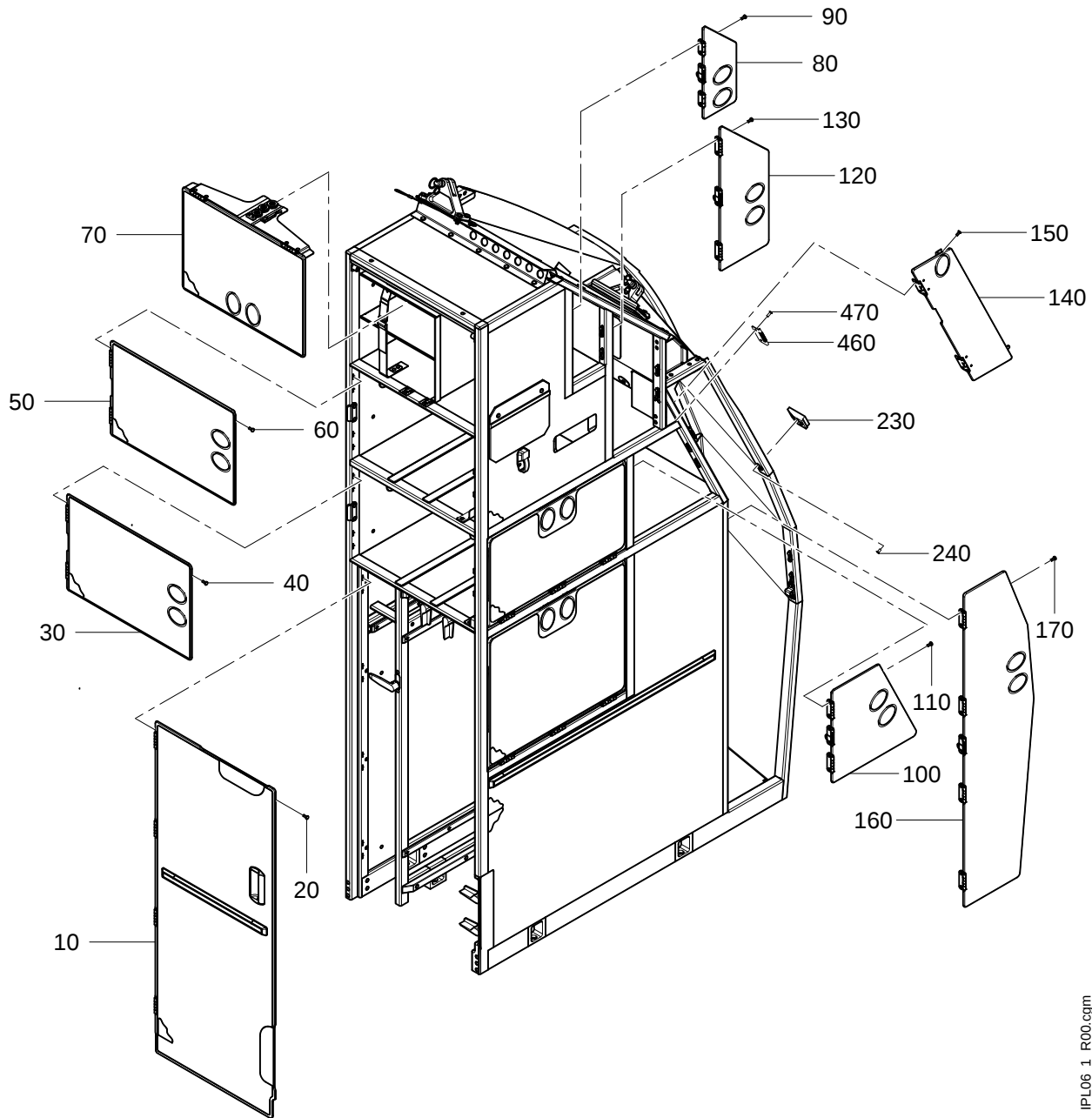
GALLEY ASSEMBLY – GUIDES, STRIPS, HOOKS
 FIGURE 5



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

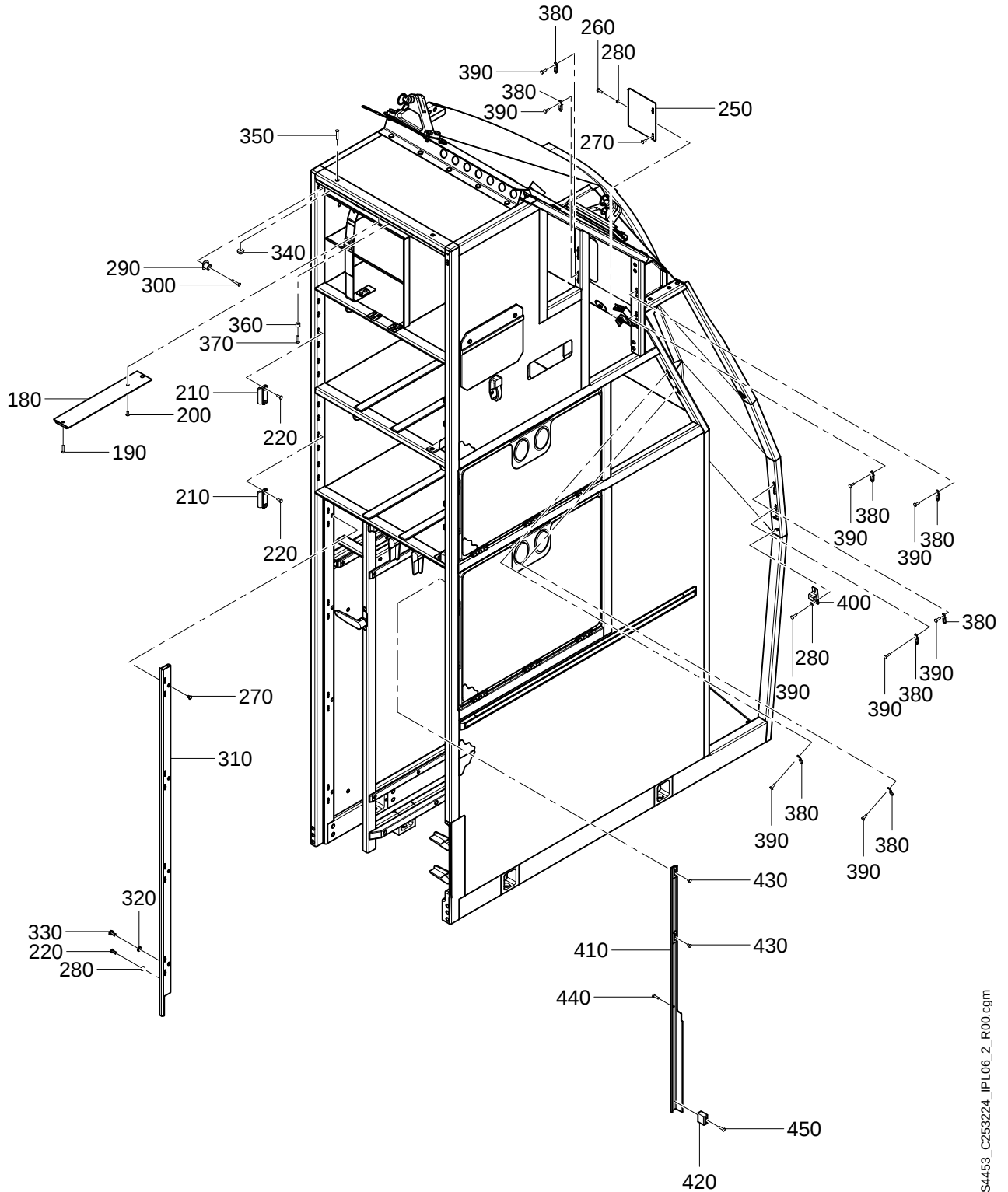
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
5						
-	1	1753005RF2	0	ASSEMBLY, GALLEY GUIDES, STRIPS FOR NHA SEE FIGURE 3	NP	RF
	10	MS51957-47	1	SCREW, PANHEAD		9
	20	1753512	1	GUIDE, WHEEL		1
	30	MS51957-46	1	SCREW, PANHEAD		1
	40	1753513	1	GUIDE, WHEEL		1
	50	1753514	1	STRIP, RUB		1
	60	1753516	1	STRIP, RUB		1
	70	1753574	1	STRIP, RUB		1
	80	1753515	1	STRIP, RUB		2
	90	1753575	1	STRIP, RUB		1
	100	NAS1149FN832P	1	WASHER		2
	110	NAS1096-2-7	1	SCREW		2
	120	1753286	1	HOOK, COAT		2
	130	1753785	1	GUIDE		2
	140	1753784	1	GUIDE		2
	150	0046047	1	HOOK, COAT		2
	160	0051180	1	CAP, PROTECTION CAP 8-32		13
-	170	S010150	1	FOIL, DECOR OPTIONAL PART 9002450	V21213 VS4453	AR
-	180	1753009	1	STRUCTURE	NP	1
-	190	TAPD48BS	1	RIVET		AR
	200	0021308	1	BLOCK		5
	210	MS24693S24	1	SCREW		5

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 COMPONENT MAINTENANCE MANUAL
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DOOR INSTALLATION
 FIGURE 6 [SHEET 1 OF 2]

DOOR INSTALLATION
FIGURE 6 [SHEET 2 OF 2]

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
6						
-	1 1753021		0	DOOR INSTALLATION FOR NHA SEE FIGURE 3	NP	RF
R	10 1753453		1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-04, 013167-05, 0012107, 0012282 COMP 04-05 FOR DET SEE FIGURE 13 ATTACHING PARTS		1
	20 NAS623-2-3		1	SCREW, PANHEAD * * *		8
R	30 1753462		1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-03, 0012107 COMP 03 FOR DET SEE FIGURE 13A ATTACHING PARTS		1
	40 NAS623-2-3		1	SCREW, PANHEAD * * *		4
R	50 1753459		1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-02, 0012107 COMP 02 FOR DET SEE FIGURE 13A ATTACHING PARTS		1
	60 NAS623-2-3		1	SCREW, PANHEAD * * *		4
R	70 1753450		1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-01, 0012284 COMP 01 FOR DET SEE FIGURE 13B		1
R	80 1753465		1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-06, 0012107, 0013954 COMP 06 FOR DET SEE FIGURE 13C ATTACHING PARTS		1
	90 NAS623-2-3		1	SCREW, PANHEAD * * *		6

- ITEM NOT ILLUSTRATED
R

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
R	100	1753471	1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-08, 0012107 COMP 08 FOR DET SEE FIGURE 13E ATTACHING PARTS		1
	110	NAS623-2-3	1	SCREW, PANHEAD * * *		6
R	120	1753468	1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-07, 0012107 COMP 07 FOR DET SEE FIGURE 13D ATTACHING PARTS		1
	130	NAS623-2-3	1	SCREW, PANHEAD * * *		6
	140	1753481	1	DOOR COMPLETE FOR DET SEE FIGURE 13G ATTACHING PARTS		1
	150	MS24694S4	1	SCREW * * *		4
R	160	1753478	1	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-09, 0012107 COMP 09 FOR DET SEE FIGURE 13F ATTACHING PARTS		1
	170	NAS623-2-3	1	SCREW, PANHEAD * * *		10
	180	1753490	1	RAIL ASSY FOR DET SEE FIGURE 10 ATTACHING PARTS		1
	190	MS24694S9	1	SCREW		1
	200	MS24694S3	1	SCREW * * *		1
	210	1753488	1	BUMPER		2
	220	NAS623-2-3	1	SCREW, PANHEAD		6
	230	1753293	1	RETAINER		1
	240	MS24694S2	1	SCREW		2
	250	1753288	1	COVER		1

- ITEM NOT ILLUSTRATED

R

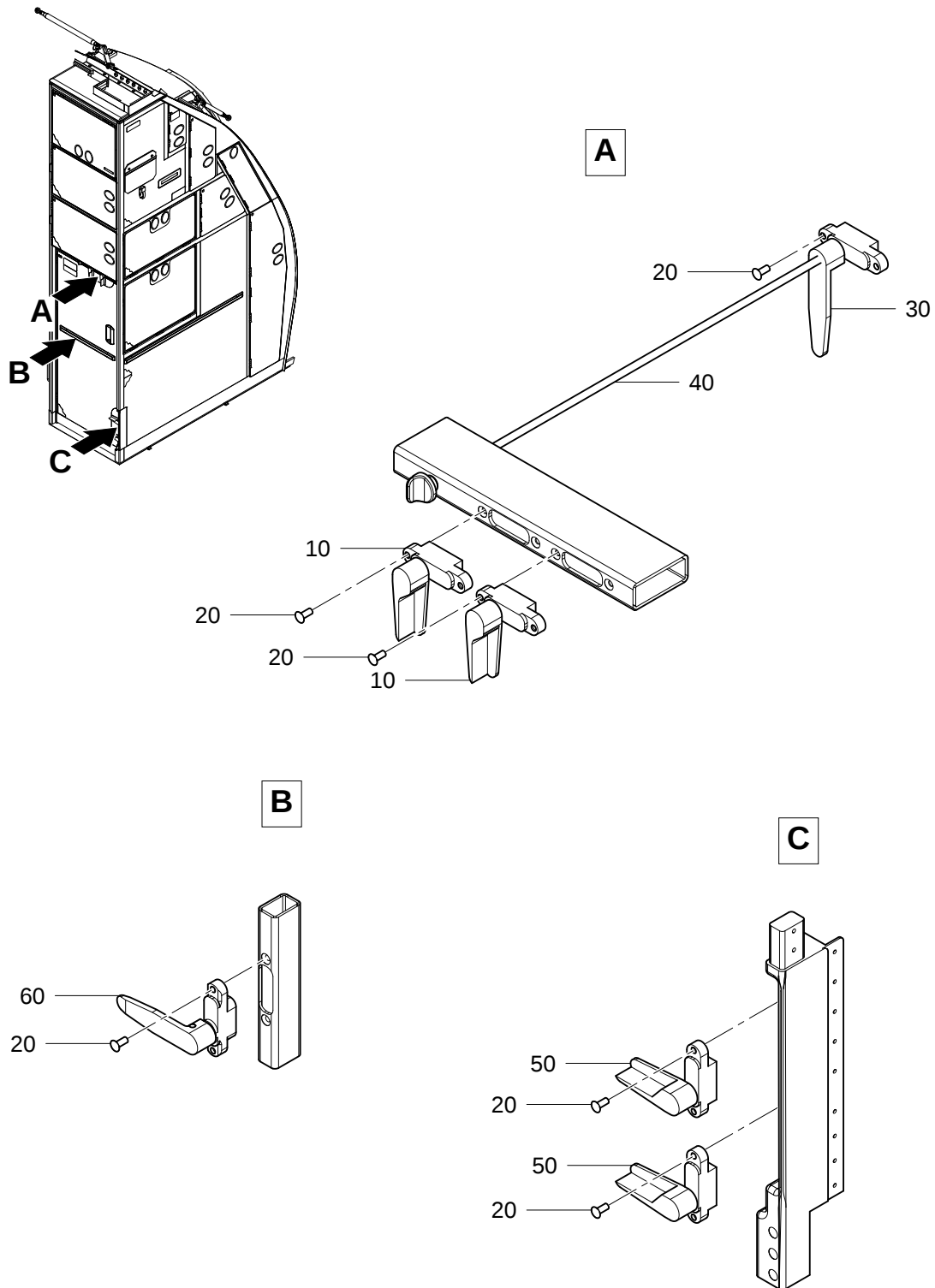
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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
260	MS51957-45		1	SCREW, PANHEAD		1
270	MS24693S49		1	SCREW		2
280	NAS1149FN832P		1	WASHER		5
290	1520865		1	SPACER		2
300	MS24694S12		1	SCREW		2
310	1753474		1	SPACER		1
320	NAS1149F0332P		1	WASHER		4
330	NAS6603-2		1	BOLT		4
340	1750007		1	BUMPER		2
350	MS24693S54		1	SCREW		2
360	1750019		1	BUMPER		1
370	MS24693S52		1	SCREW		1
380	0099627		1	RETAINER		2
390	NAS623-2-4		1	SCREW, PANHEAD		6
400	1753485		1	RETAINER		1
410	1753458		1	SPACER		1
420	020017-8		1	SPACER		1
430	MS24694S1		1	SCREW		2
440	MS24694S7		1	SCREW		1
450	MS24694S6		1	SCREW		1
460	1753294		1	HINGE ASSY		1
470	MS24694S4		1	SCREW		2

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LATCH INSTALLATION
 FIGURE 7

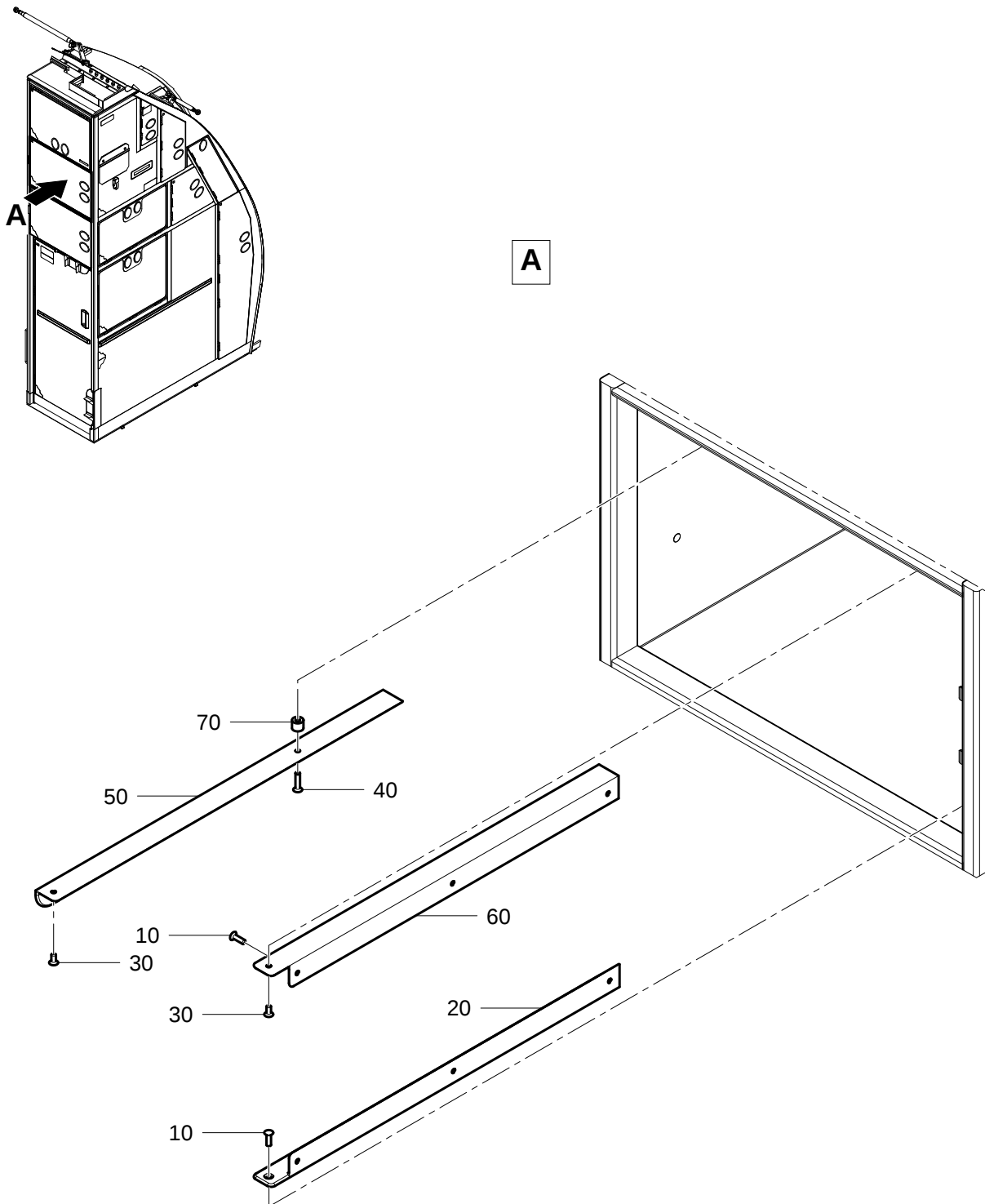
S4453_C253224_IPL07_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

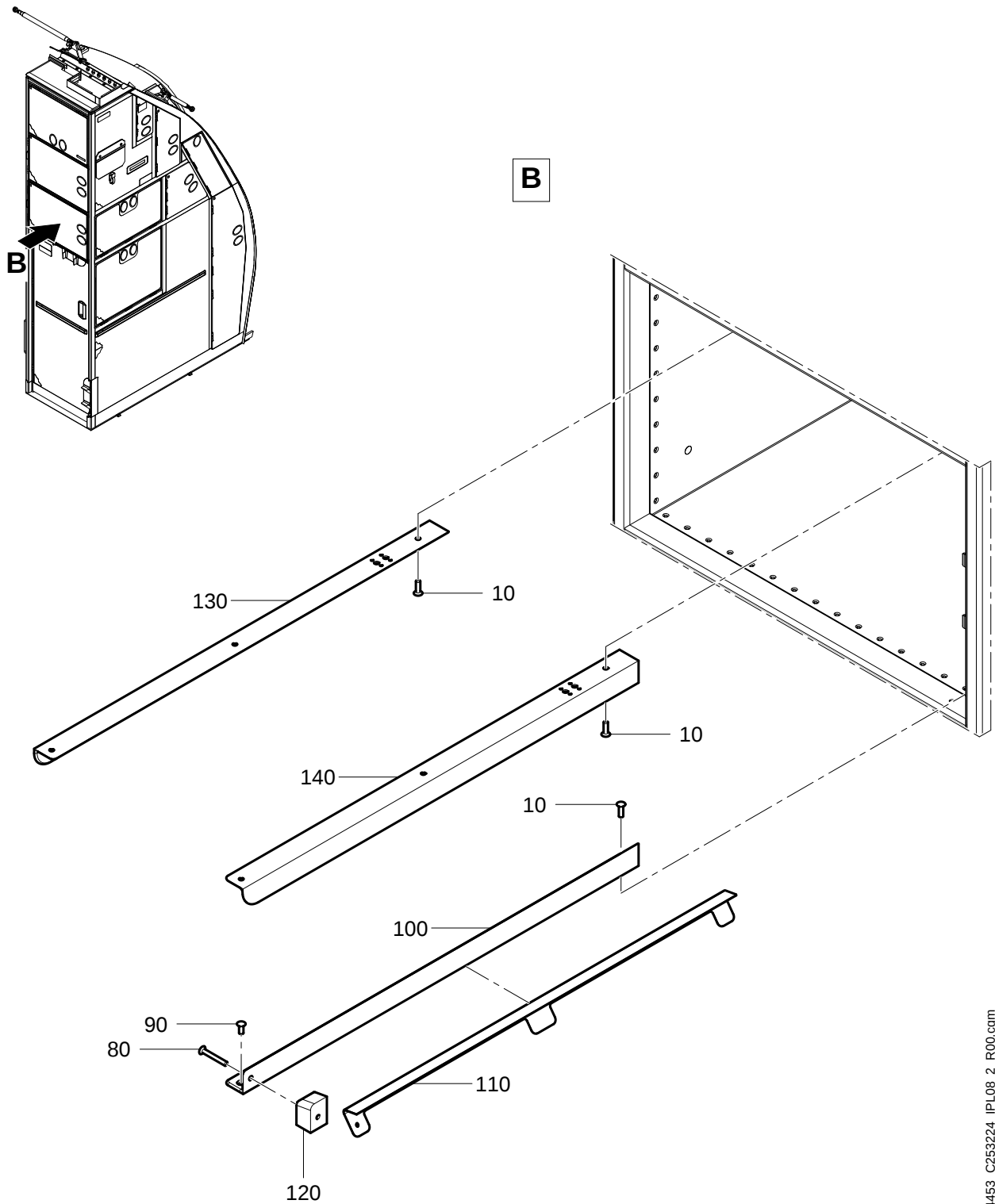
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
7						
-	1 1753020		0	LATCH INSTALLATION FOR NHA SEE FIGURE 3	NP	RF
	10 052174		1	LATCH ASSY		2
	20 MS24694S49		1	SCREW		12
	30 0052182		1	LATCH ASSY		1
	40 1520032		1	ROD ASSY FOR DET SEE FIGURE 12		1
	50 052133		1	LATCH ASSY		2
	60 1753510		1	LATCH ASSY		1

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S4453_C253224_IPL08_1_R00.ogm

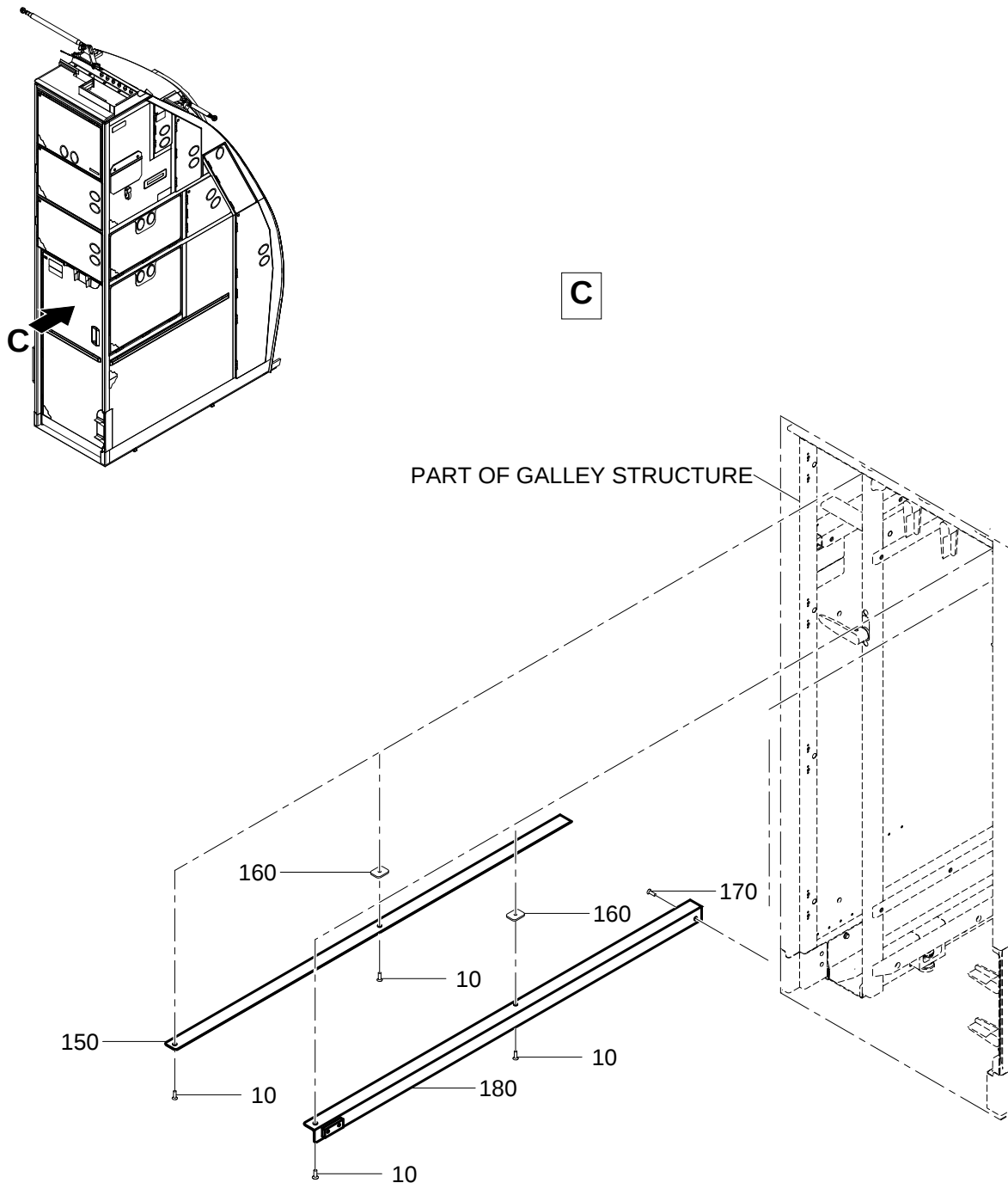
ANGLE GUIDE INSTALLATION
FIGURE 8 [SHEET 1 OF 3]



ANGLE GUIDE INSTALLATION
 FIGURE 8 [SHEET 2 OF 3]

S4453_C253224_IPL08_2_R00.cgm

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES



ANGLE GUIDE INSTALLATION
FIGURE 8 [SHEET 3 OF 3]

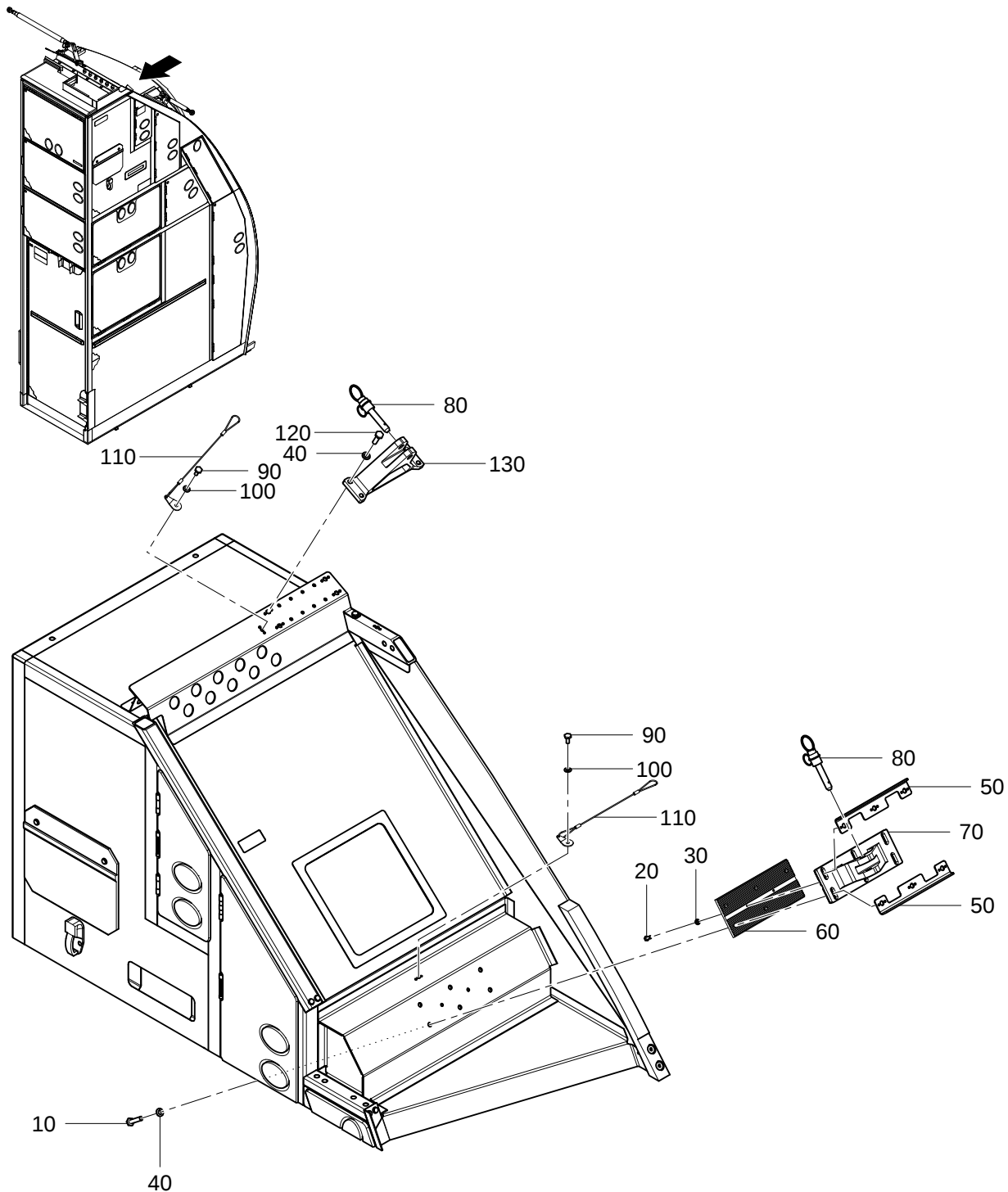
S4453_C253224_PL08_3_R01.ogm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
8						
-	1 1753022		0	GUIDE INSTALLATION, ANGLE FOR NHA SEE FIGURE 3	NP	RF
	10 MS24694S5		1	SCREW		20
	20 1753779		1	GUIDE, ANGLE		1
	30 MS24694S2		1	SCREW		2
	40 MS24694S9		1	SCREW		1
	50 1753778		1	GUIDE, ANGLE		1
	60 1753780		1	GUIDE, ANGLE		1
	70 1520014		1	SPACER		1
	80 MS24694S16		1	SCREW		1
	90 MS24694S3		1	SCREW		1
	100 1753787		1	GUIDE, ANGLE		1
	110 1753788		1	COVER		1
	120 1753789		1	SPACER		1
	130 1753782		1	GUIDE, ANGLE		1
	140 1753781		1	GUIDE, ANGLE		1
	150 1753748		1	GUIDE, ANGLE		1
	160 1753753		1	DOUBLER		2
	170 MS24694S50		1	SCREW		1
	180 1753750		1	GUIDE, ANGLE		1

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



S4453_C253224_IPL09_R00.cgm

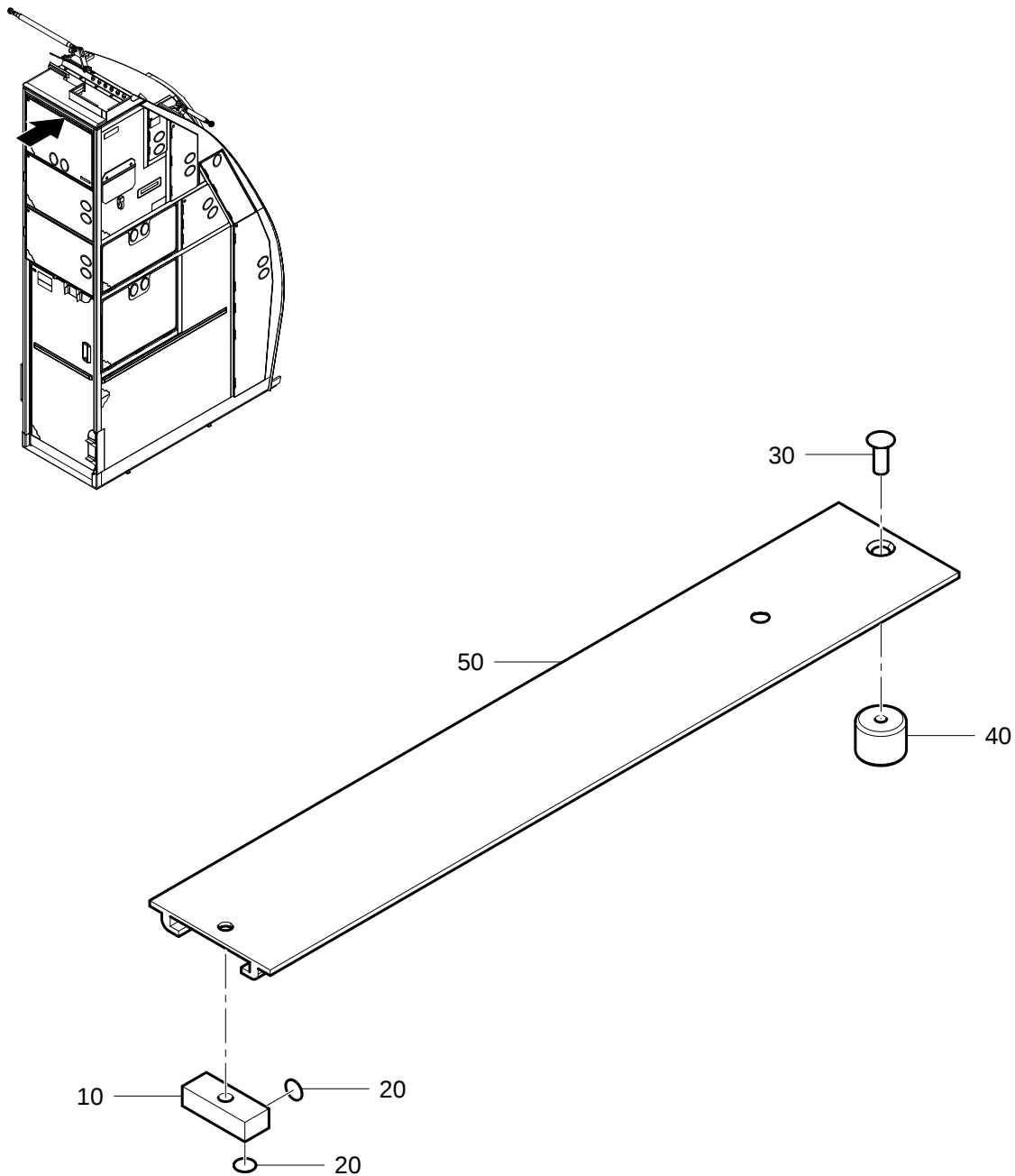
UPPER ATTACHMENT
 FIGURE 9



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
9						
-	1 1753005UA		0	ATTACHMENT, UPPER FOR NHA SEE FIGURE 3	NP	RF
	10 NAS6604-12		1	BOLT		6
	20 NAS1096-2-6		1	SCREW		2
	30 NAS1149FN832P		1	WASHER		2
	40 NAS1149F0463P		1	WASHER		10
	50 0021257		1	STRIP		2
	60 0021256		1	PLATE		1
	70 0021255		1	SUPPORT		1
	80 MS17990C613		1	BOLT, BALL LOCK		2
	90 NAS6603-2		1	BOLT		2
	100 NAS1149F0332P		1	WASHER		2
R	110 107177		1	LANYARD OPTIONAL PART 300107177 9000182	VS3026 VS3026 VS4453	2
	120 NAS6604-7		1	BOLT		4
	130 321287		1	SUPPORT		1

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES



RAIL ASSY
FIGURE 10

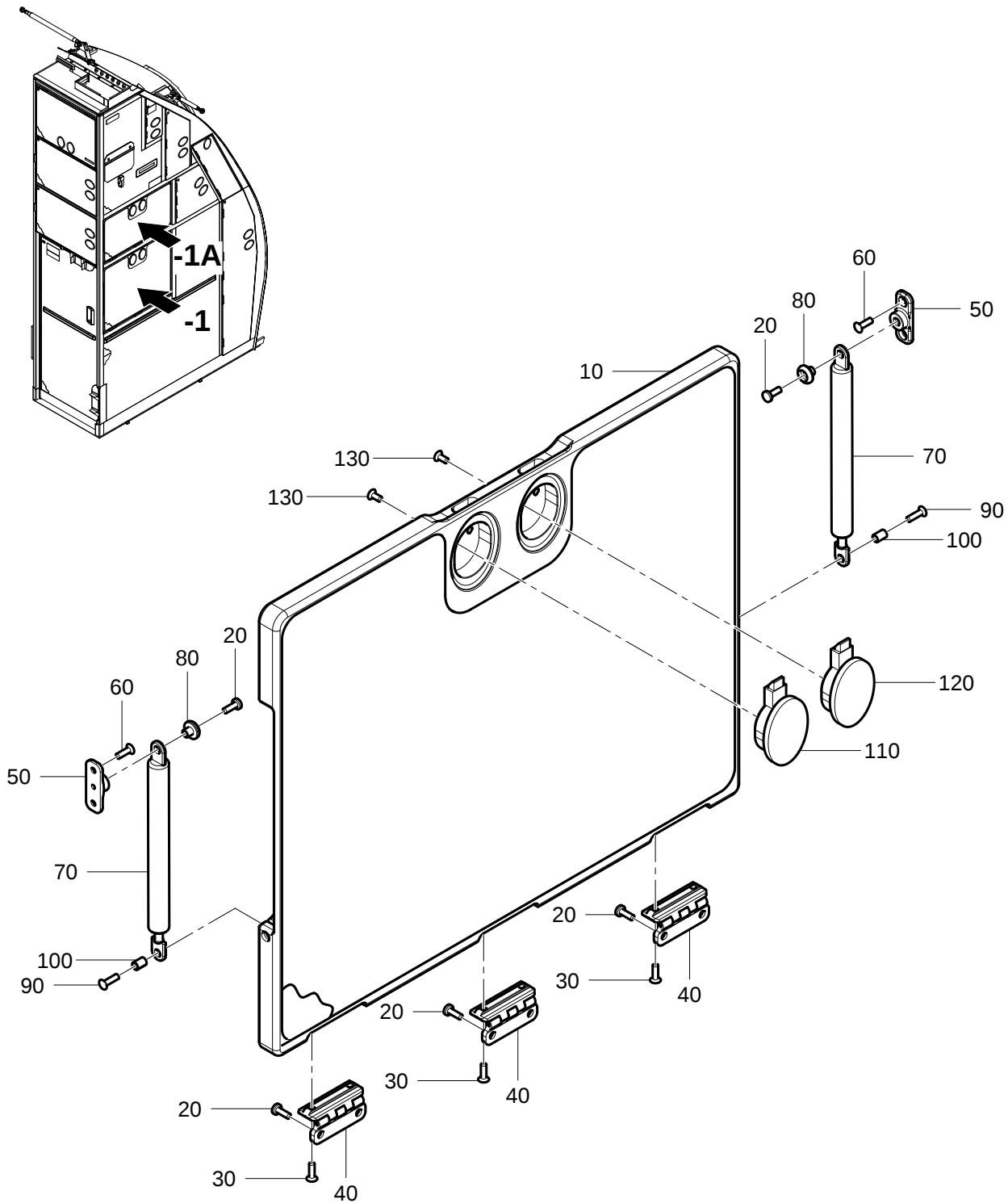
S4453_C253224_IPL10_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
10						
-	1 1753490		0	RAIL ASSY FOR NHA SEE FIGURE 6		RF
	10 1753493		1	SUPPORT		1
	20 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	4
	30 MS24693S49		1	SCREW		1
	40 1750014		1	STOP		1
	50 1753491		1	RAIL		1

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 PART NUMBER 1753000-SERIES



FOLDING TABLE ASSY
 FIGURE 11

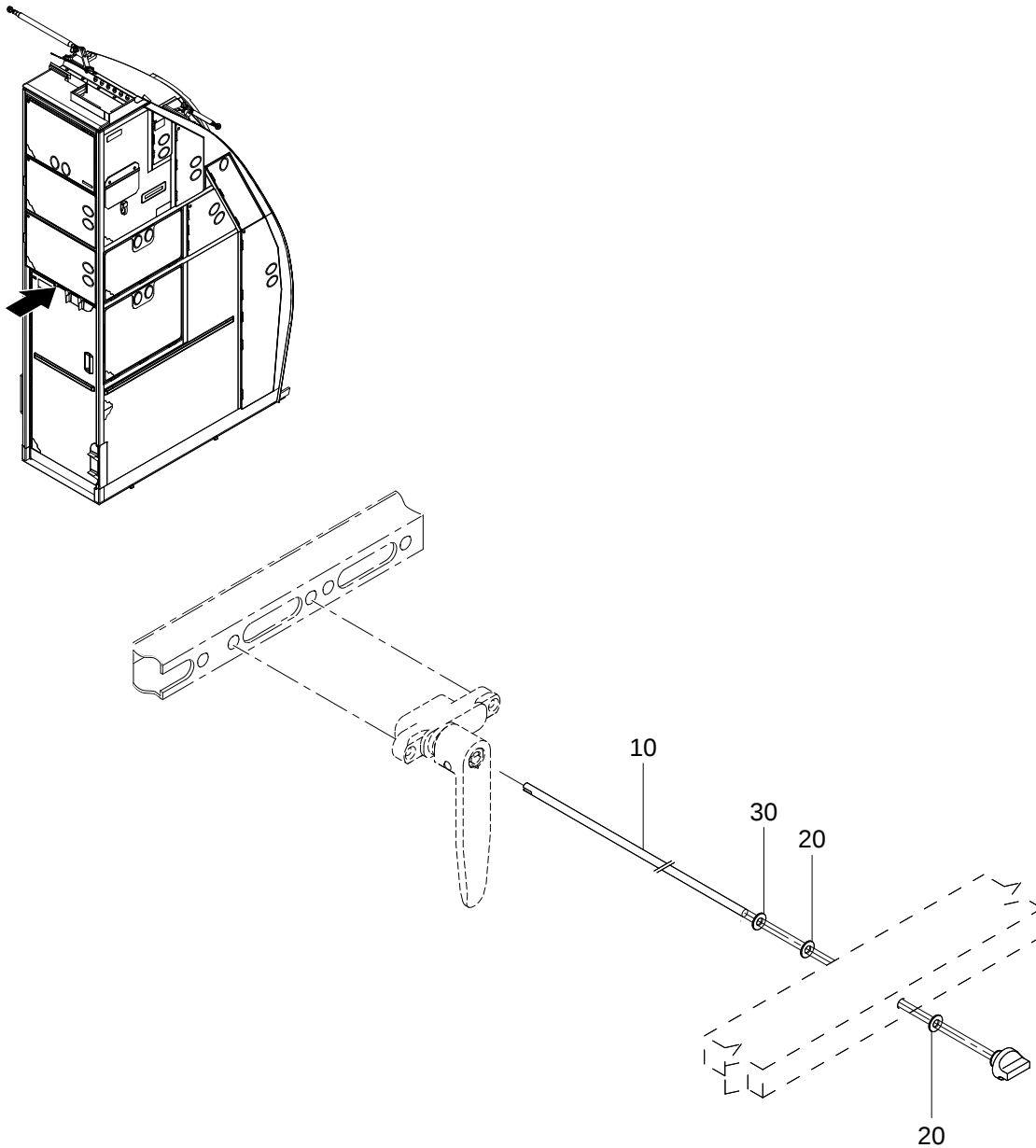
S4453_C253224_IPL11_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
11						
-	1 1523500			0 TABLE ASSY, FOLDING FOR NHA SEE FIGURE 3	A	RF
-	1A 1523504			0 TABLE ASSY, FOLDING FOR NHA SEE FIGURE 3	B	RF
	10 1523501			1 TABLE ASSY	A	1
-	10A 1523505			1 TABLE ASSY	B	1
	20 NAS623-2-3			1 SCREW, PANHEAD		8
	30 MS24694S5			1 SCREW		6
	40 1432135			1 HINGE ASSY		3
	50 1432136			1 HOLDER		2
	60 NAS1202-4			1 SCREW		4
	70 10361328			1 SPRING, GASPER OPTIONAL PART 9001565	VS7752 VS4453	A 2
-	70A 10200812			1 SPRING, GASPER OPTIONAL PART 532053 9000104	VS7752 VS4453	B 2
	80 0053068			1 SLEEVE		2
	90 NAS1202-5			1 SCREW		2
	100 1150031			1 SLEEVE		2
	110 SAM280-25			1 LATCH, PRIMARY OPTIONAL PART 9001925	V31845 VS4453	1
	120 SAM304-2			1 LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	130 MS24694S2			1 SCREW		4
-	140 S010150			1 FOIL, DECOR OPTIONAL PART 9002450	V21213 VS4453	AR

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

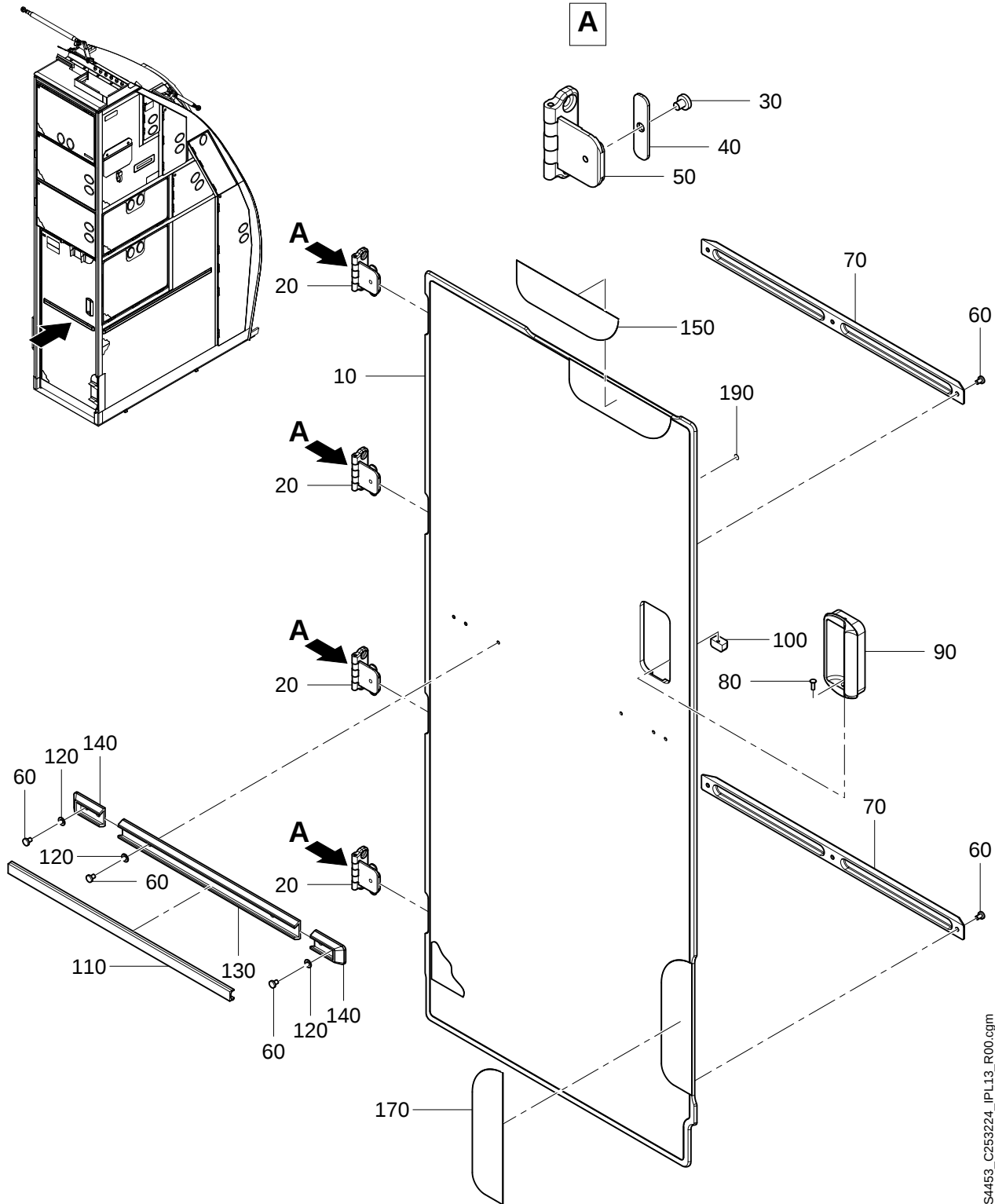


ROD ASSY
FIGURE 12

S4453_C253224_IPL12_R00.cgm

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
12						
-	1 1520032		0	ROD ASSY FOR NHA SEE FIGURE 7		RF
	10 1520032R		1	ROD ASSY, BASIC	NP	1
	20 051005-2		1	WASHER		2
	30 BN681-5X0-7		1	WASHER, LOCK CIRCLIP FOR SHAFTS OPTIONAL PART 9002494 SUPERSEDED BY 30A	VS7023 VS4453	1
R -	30A BN679-5X0-7		1	WASHER, LOCK CIRCLIP FOR SHAFTS OPTIONAL PART 9000249 SUPERSEDES 30	VS7023 VS4453	1

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



DOOR ASSY
 FIGURE 13

S4453_C253224_IPL13_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13						
R -	1 1753453		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-04, 013167-05, 0012107, 0012282 COMP 04-05 FOR NHA SEE FIGURE 6		RF
R	10 1753455		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-04, 013167-05, 0012107, 0012282		1
	20 0053000		1	HINGE ASSY		4
	30 0053000H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053004		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 MS51957-41		1	SCREW, PANHEAD		12
	70 1753454		1	STRIP, RUB		2
	80 MS24693S27		1	SCREW		2
	90 1523457		1	HANDLE, REWORK		1
	100 1523450		1	RETAINER		2
	110 9001794-0352		1	STRIP CUT TO LENGTH LFM 9001794 MM 352	VC8678	1
	120 NAS1149FN832P		1	WASHER		6
	130 1753484		1	BUMPER		1
	140 9001796		1	CAP, FLAT END ORDER OVERLENGTH PNR 414N3300-195BNCSS5000N	VC8678	2
	150 1753476		1	PROTECTION		1
-	160 9000387-0150		1	FILM, ADHESIVE CUT TO LENGTH LFM 9000387 MM 150	VS4453	1
	170 1753477		1	PROTECTION		1
-	180 9000387-0170		1	FILM, ADHESIVE CUT TO LENGTH LFM 9000387 MM 170	VS4453	1

- ITEM NOT ILLUSTRATED

R

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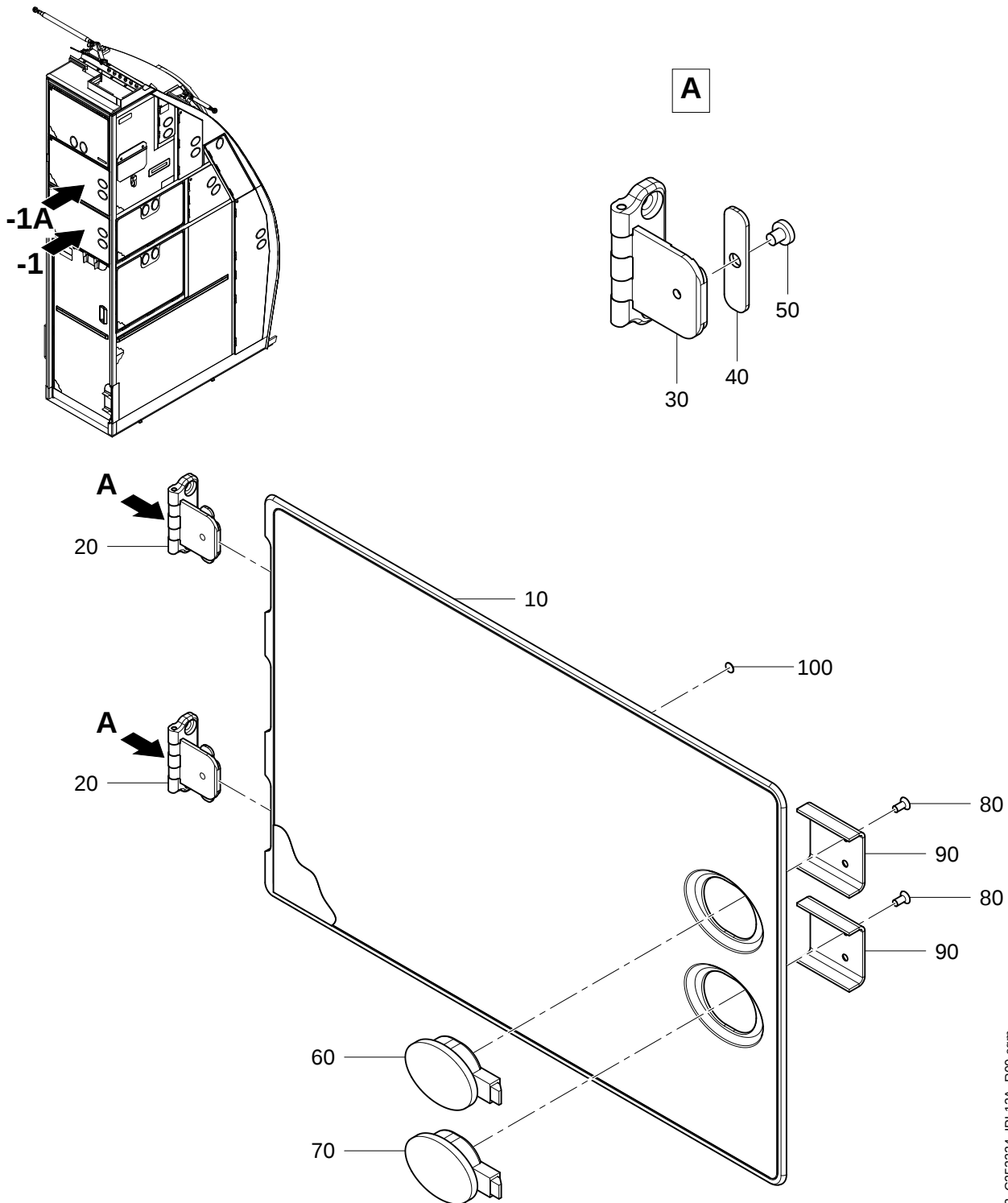
COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
190	1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	6
-	200 S011845		1	FOIL, DECOR OPTIONAL PART 9002552	V21213 VS4453	AR

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



S4453_C253224_IPL13A_R00.cgm

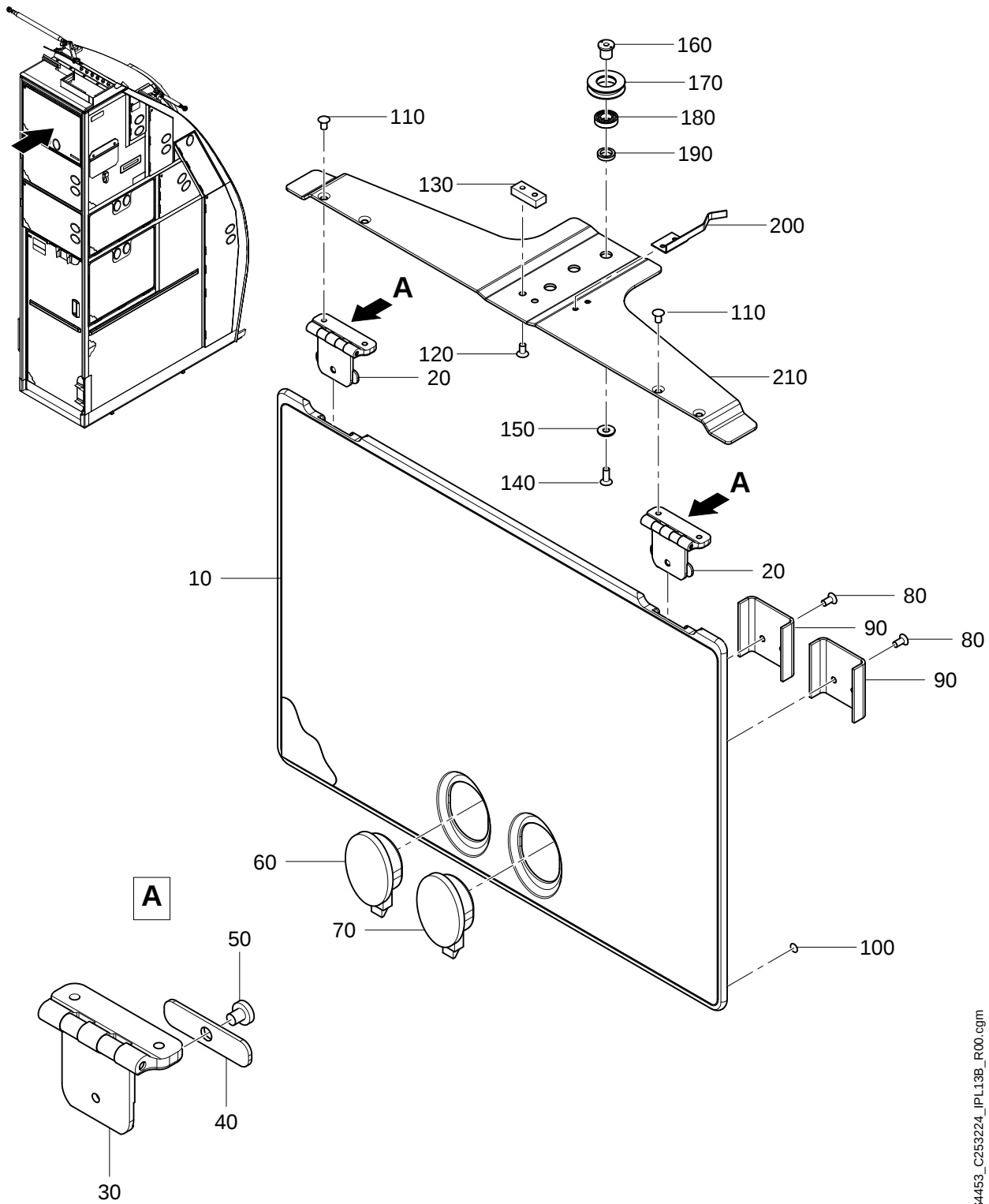
DOOR ASSY
 FIGURE 13A



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13A						
R -	1 1753462		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-03, 0012107 COMP 03 FOR NHA SEE FIGURE 6	A	RF
R -	1A 1753459		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-02, 0012107 COMP 02 FOR NHA SEE FIGURE 6	B	RF
R	10 1753463		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-03, 0012107	A	1
R -	10A 1753460		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-02, 0012107	B	1
	20 0053000		1	HINGE ASSY		2
	30 0053000H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053004		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 SAM280-25		1	LATCH, PRIMARY OPTIONAL PART 9001925	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1330108		1	SHEET, ATTACHMENT		2
	100 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	6
-	110 S011845		1	FOIL, DECOR OPTIONAL PART 9002552	V21213 VS4453	AR

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



DOOR ASSY
 FIGURE 13B

S4453_C253224_IPL13B_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

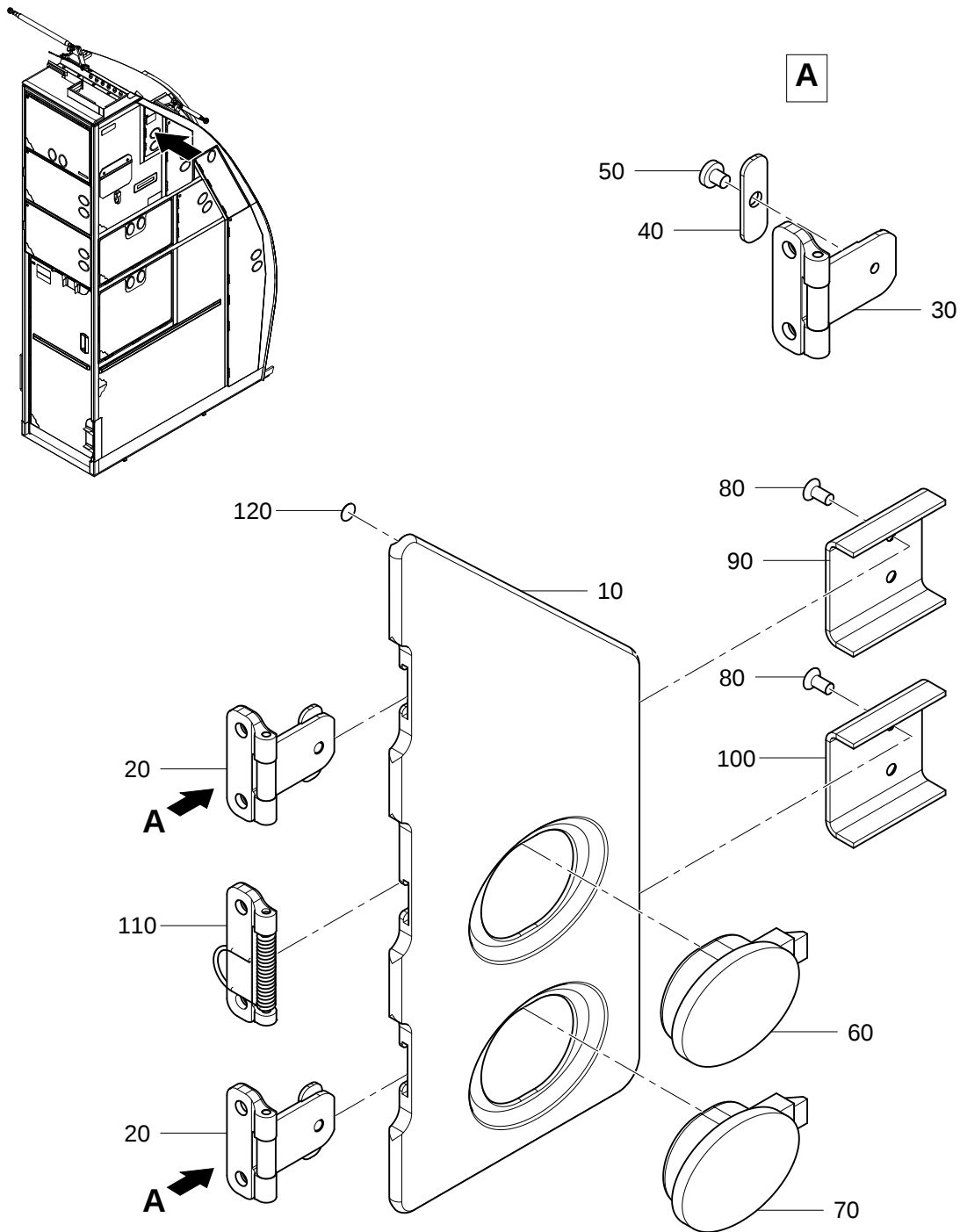
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13B						
R -	1 1753450		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-01, 0012284 COMP 01 FOR NHA SEE FIGURE 6		RF
R	10 1753451		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-01, 0012284		1
	20 0053002		1	HINGE, DOOR		2
	30 0053002H		2	HINGE, BASIC ORDER NHA	NP	2
	40 0053004		2	HOLDER		2
	50 MS51957-40		2	SCREW, PANHEAD		2
	60 SAM280-25		1	LATCH, PRIMARY OPTIONAL PART 9001925	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1330108		1	SHEET, ATTACHMENT		2
	100 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	4
	110 MS24694S1		1	SCREW		4
	120 MS24693S47		1	SCREW		2
	130 1750015		1	STOP		1
	140 MS24693S49		1	SCREW		3
	150 123239		1	CUVETTE		3
	160 1750002		1	BUSH		3
	170 1750001		1	ROLL		3
	180 618-8		1	BEARING, BALL OPTIONAL PART 9002762	VD2457 VS4453	3
	190 1750009		1	WASHER		3
	200 1750018		1	SPRING, LEAF		1
	210 1753298		1	SHEET, ATTACHMENT		1
-	220 S011845		1	FOIL, DECOR OPTIONAL PART 9002552	V21213 VS4453	AR

- ITEM NOT ILLUSTRATED

R

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 PART NUMBER 1753000-SERIES



DOOR ASSY
 FIGURE 13C

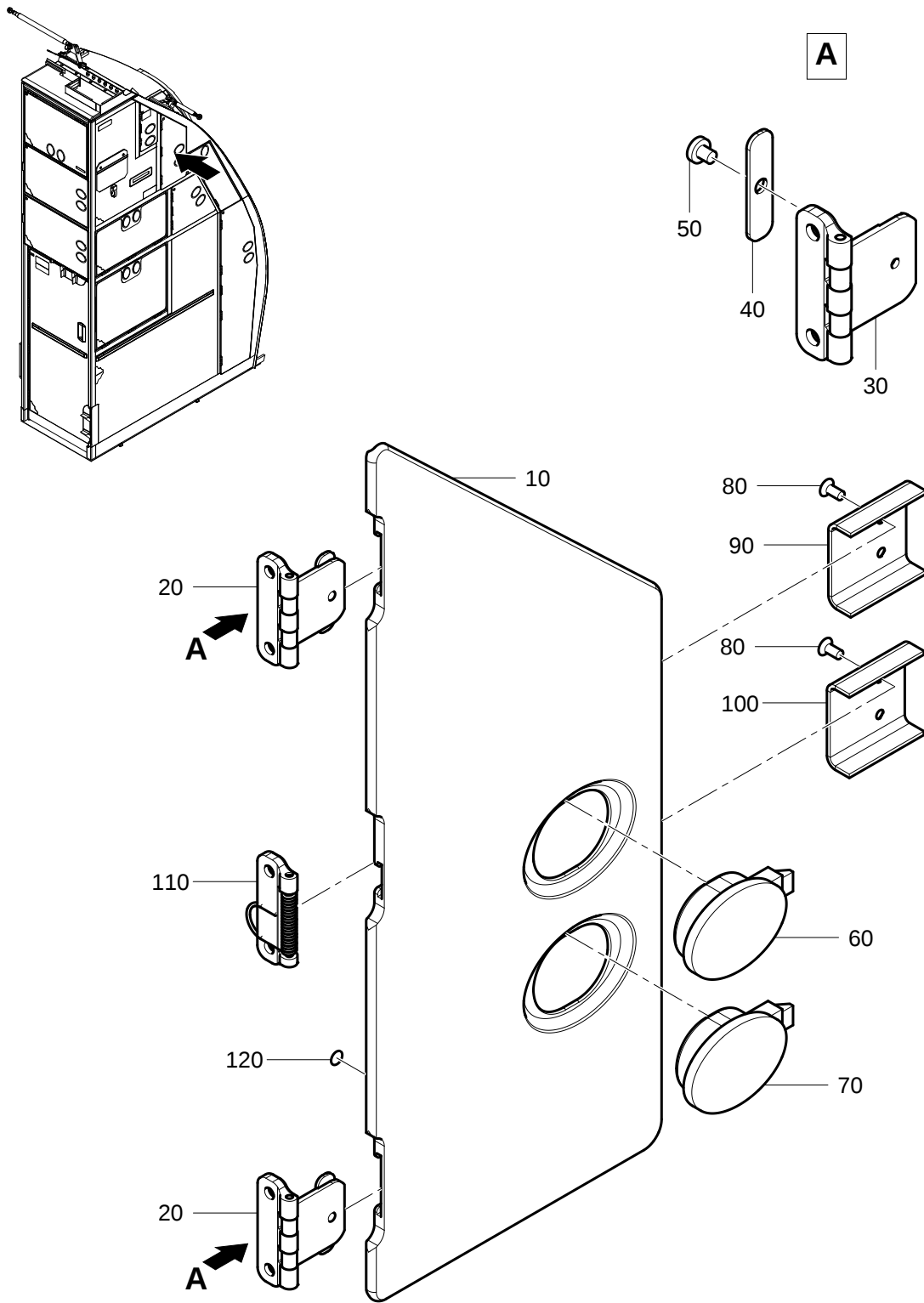
S4453_C253224_IPL13C_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13C						
R -	1 1753465		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-06, 0012107, 0013954 COMP 06 FOR NHA SEE FIGURE 6		RF
R	10 1753466		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-06, 0012107, 0013954		1
	20 0053005		1	HINGE ASSY		2
	30 0053005H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053009		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 SAM280-23		1	LATCH, PRIMARY WITH PADLOCK OPTIONAL PART 9001927	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1520035		1	SHEET, ATTACHMENT		1
	100 1330108		1	SHEET, ATTACHMENT		1
	110 0053013		1	CLOSENER ASSY		1
	120 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	4

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 PART NUMBER 1753000-SERIES



DOOR ASSY
 FIGURE 13D

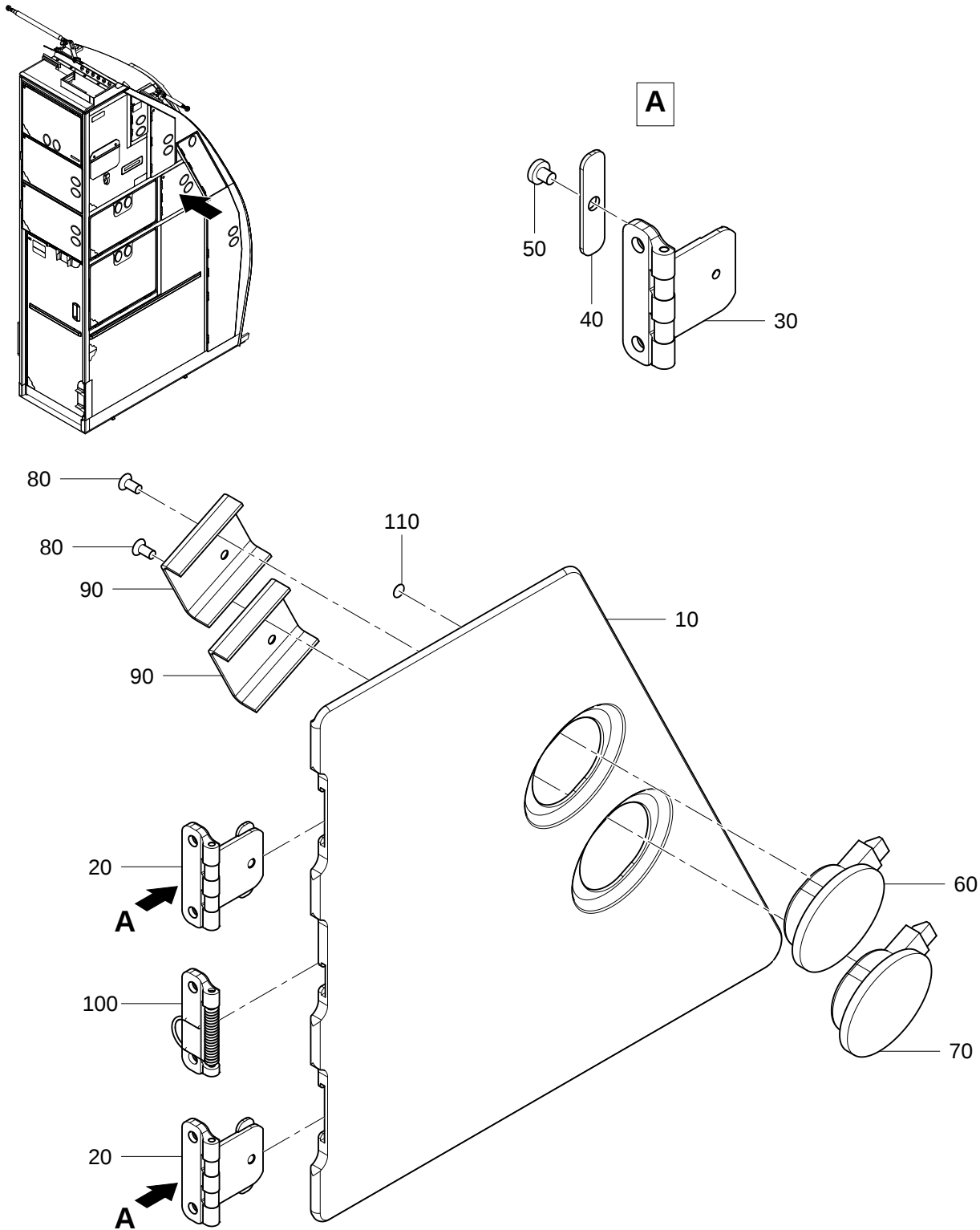
S4453_C253224_IPL13D_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13D						
R -	1 1753468		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-07, 0012107 COMP 07 FOR NHA SEE FIGURE 6		RF
R	10 1753469		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-07, 0012107		1
	20 0053000		1	HINGE ASSY		2
	30 0053000H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053004		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 SAM280-23		1	LATCH, PRIMARY WITH PADLOCK OPTIONAL PART 9001927	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1520035		1	SHEET, ATTACHMENT		1
	100 1330108		1	SHEET, ATTACHMENT		1
	110 0053013		1	CLOSER ASSY		1
	120 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	4

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 PART NUMBER 1753000-SERIES



S4453_C253224_IPL13E_R00.cgm

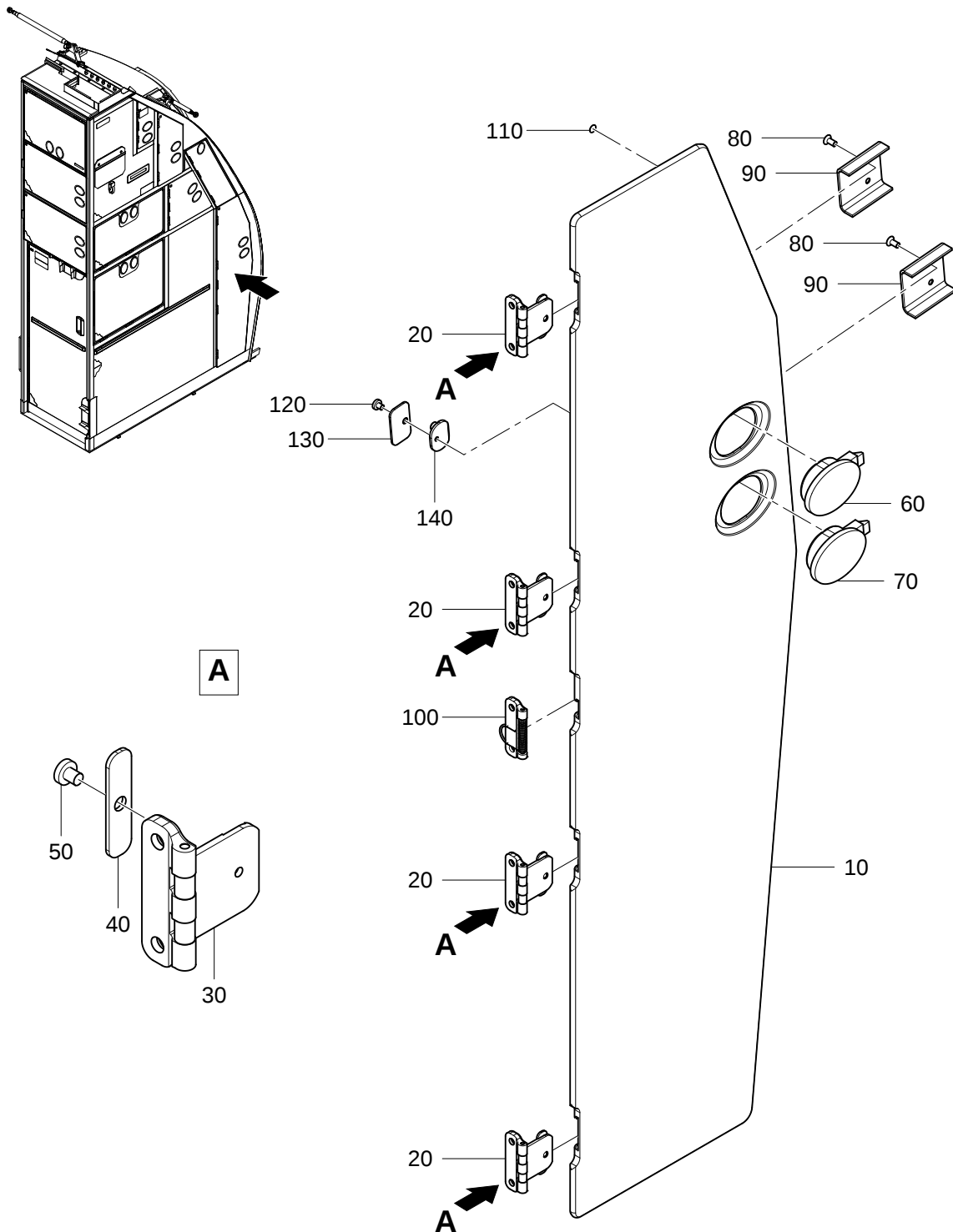
DOOR ASSY
 FIGURE 13E



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13E						
R -	1 1753471		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-08, 0012107 COMP 08 FOR NHA SEE FIGURE 6		RF
R	10 1753472		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-08, 0012107		1
	20 0053000		1	HINGE ASSY		2
	30 0053000H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053004		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 SAM280-25		1	LATCH, PRIMARY OPTIONAL PART 9001925	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1330108		1	SHEET, ATTACHMENT		2
	100 0053013		1	CLOSENER ASSY		1
	110 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	4

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 PART NUMBER 1753000-SERIES



DOOR ASSY
 FIGURE 13F

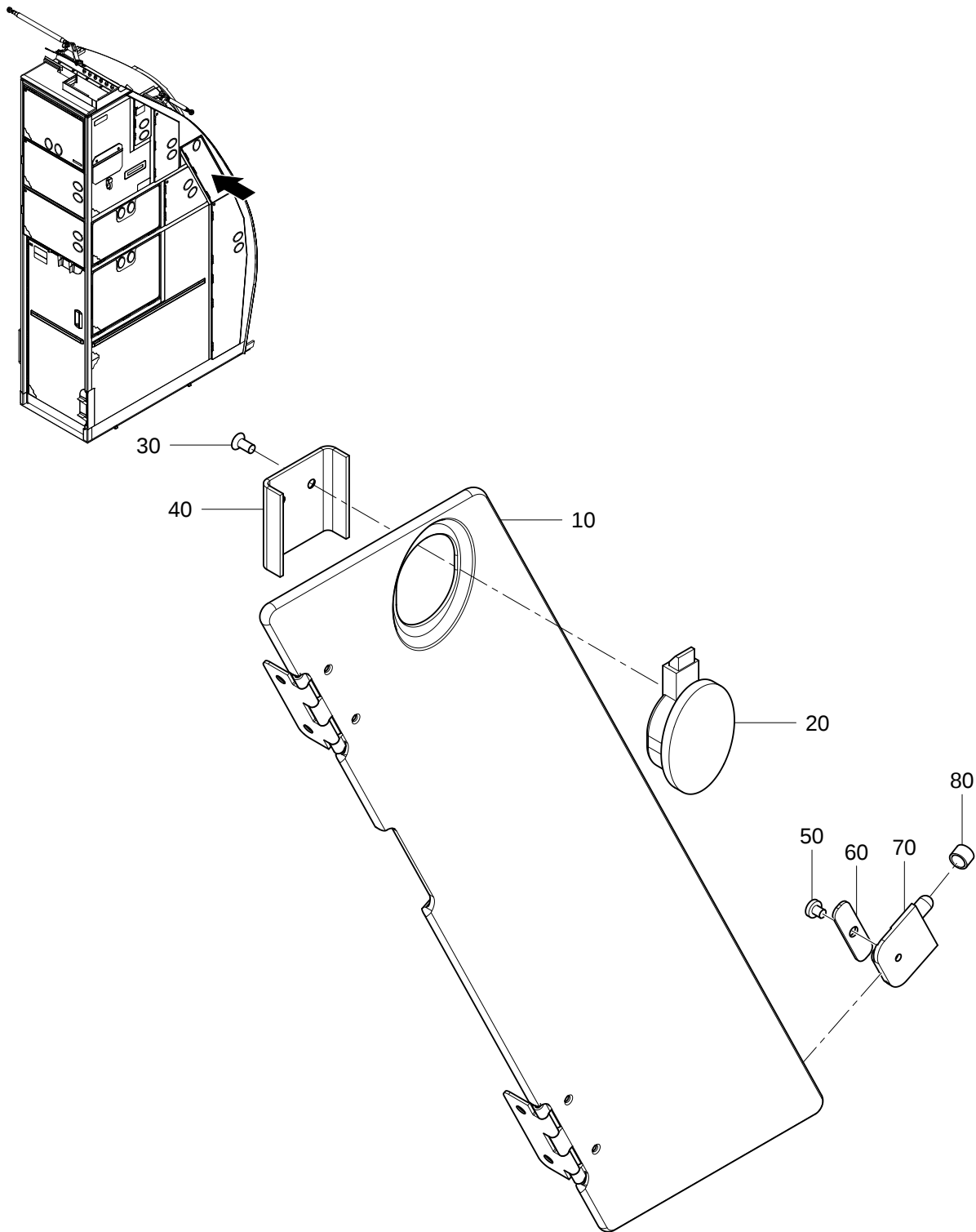
S4453_C253224_IPL13F_R00.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13F						
R -	1 1753478		0	DOOR ASSY ORDER IN ADDITION PLACARD PNR 013167-09, 0012107 COMP 09 FOR NHA SEE FIGURE 6		RF
R	10 1753479		1	DOOR ORDER IN ADDITION PLACARD PNR 013167-09, 0012107		1
	20 0053000		1	HINGE ASSY		4
	30 0053000H		2	HINGE ASSY, BASIC ORDER NHA	NP	1
	40 0053004		2	HOLDER		1
	50 MS51957-40		2	SCREW, PANHEAD		1
	60 SAM280-25		1	LATCH, PRIMARY OPTIONAL PART 9001925	V31845 VS4453	1
	70 SAM304-2		1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	80 MS24694S2		1	SCREW		4
	90 1330108		1	SHEET, ATTACHMENT		2
	100 0053013		1	CLOSENER ASSY		1
	110 1222010605		1	BUMPER OPTIONAL PART 9000150	VS3106 VS4453	6
	120 MS51957-40		1	SCREW, PANHEAD		1
	130 1753487		1	HOLDER		1
	140 1753486		1	BOLT		1

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PART NUMBER 1753000-SERIES



DOOR ASSY
FIGURE 13G

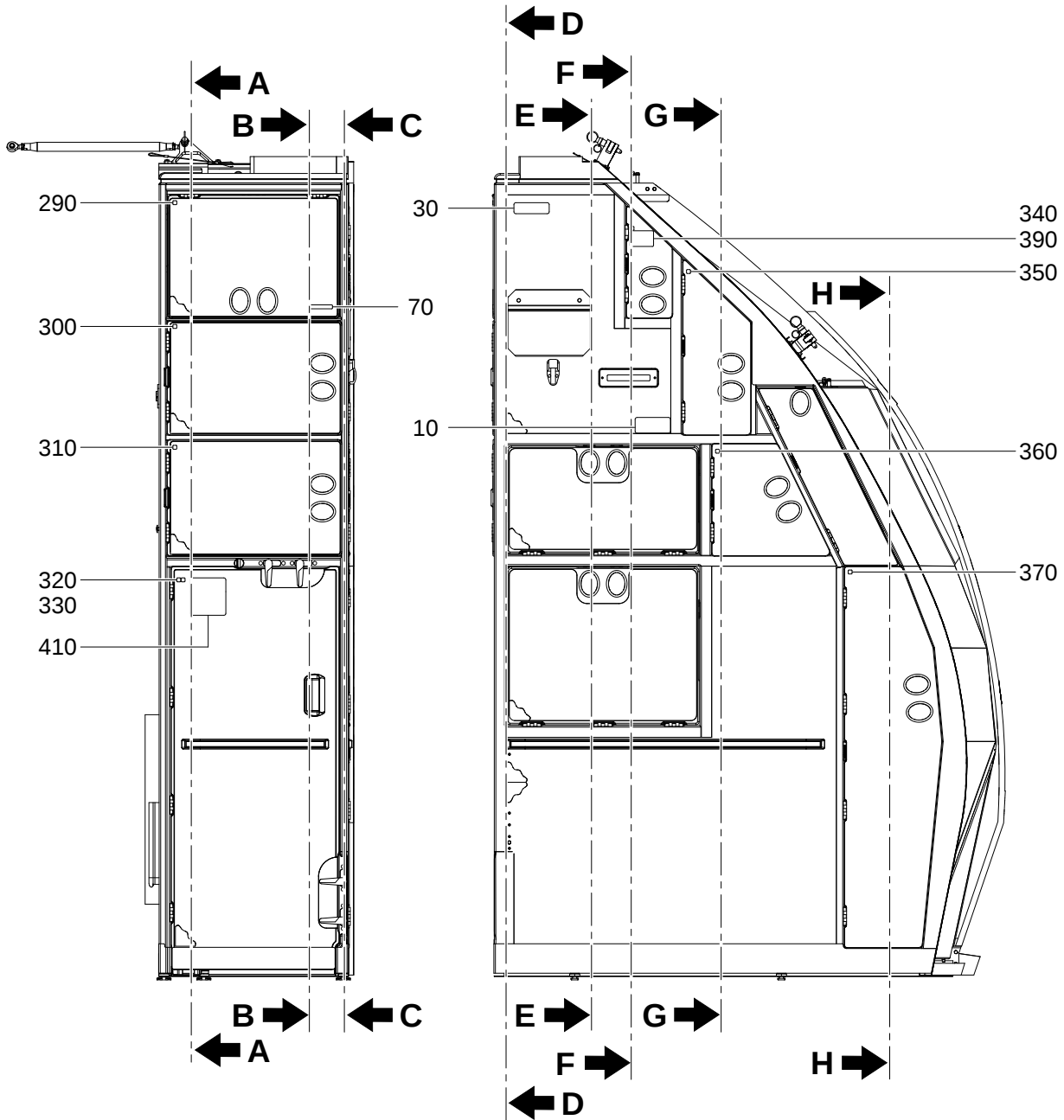
S4453_C253224_IP113G_R01.cgm



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

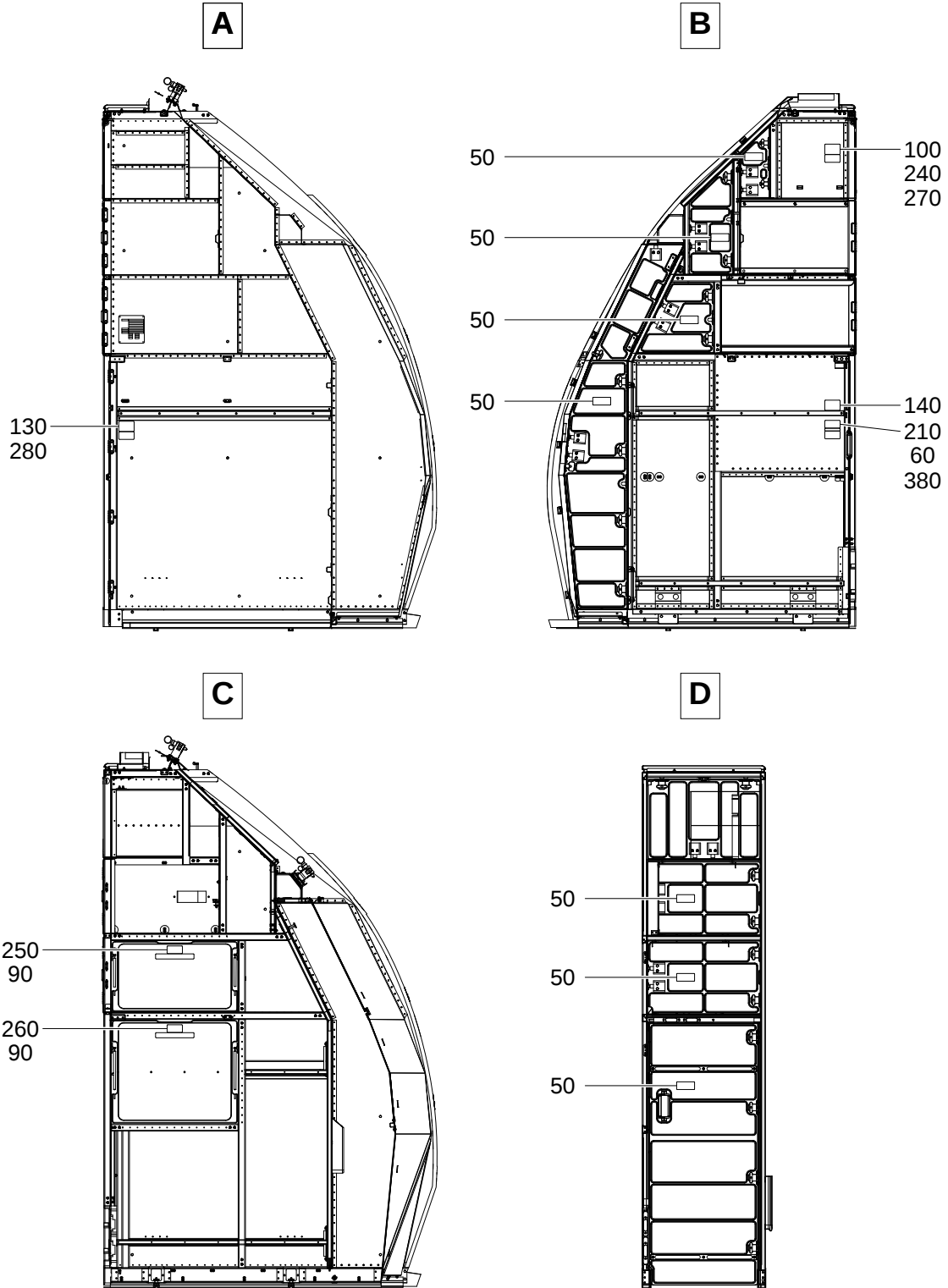
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
13G						
-	1	1753481	0	DOOR COMPLETE FOR NHA SEE FIGURE 6		RF
	10	1753482	1	DOOR ASSY		1
	20	SAM304-2	1	LATCH, SECONDARY OPTIONAL PART 9001926	V31845 VS4453	1
	30	MS24694S2	1	SCREW		2
	40	1330108	1	SHEET, ATTACHMENT		1
	50	MS51957-40	1	SCREW, PANHEAD		1
	60	0053004	1	HOLDER		1
	70	1753292	1	BOLT		1
	80	ABS0916B06-0010	1	SLEEVE, SHRINK	VD4296	1

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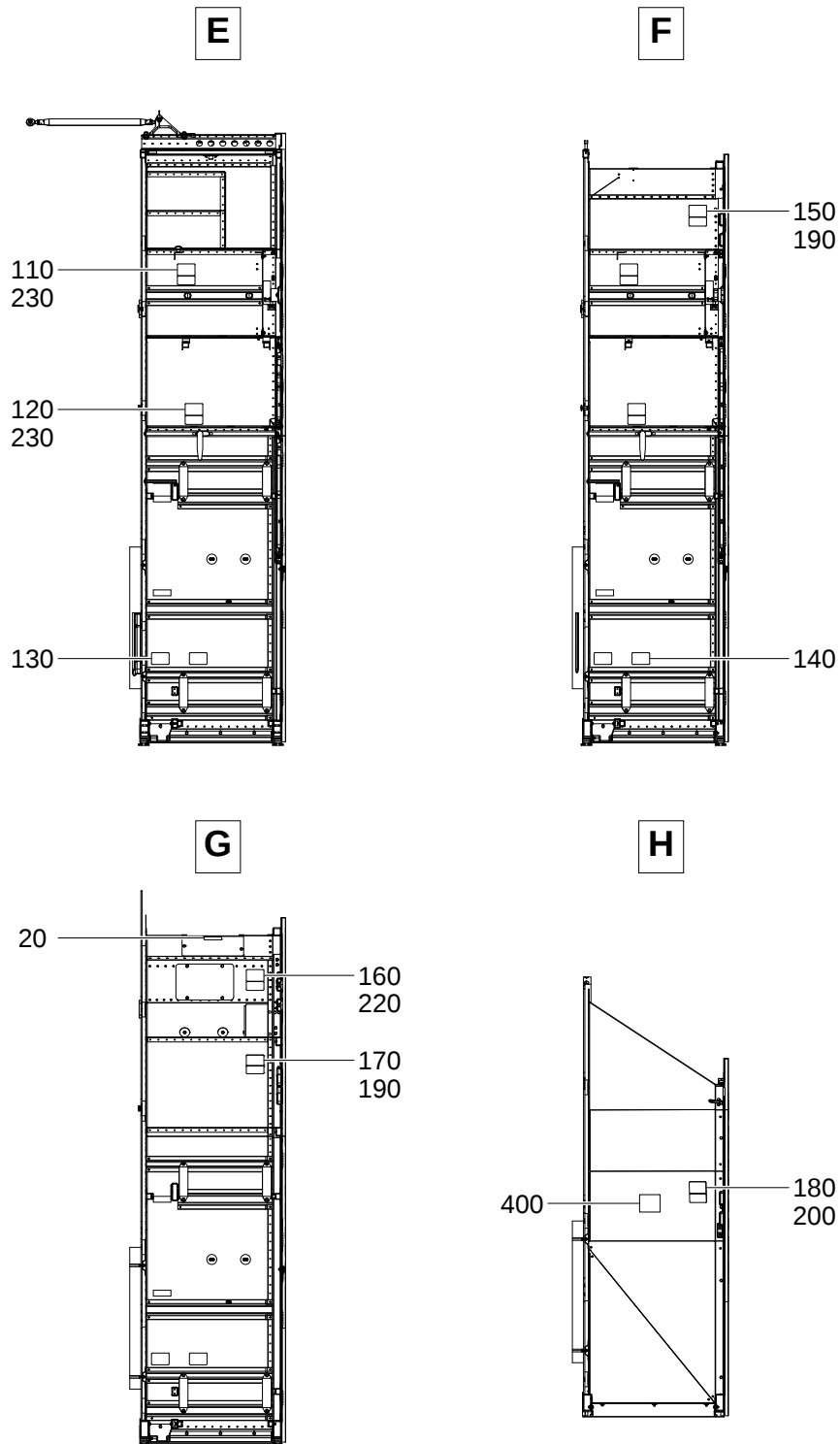
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PLACARD INSTALLATION
 FIGURE 14 [SHEET 1 OF 3]



PLACARD INSTALLATION
 FIGURE 14 [SHEET 2 OF 3]

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PLACARD INSTALLATION
 FIGURE 14 [SHEET 3 OF 3]

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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
14						
R -	1 1753008		0	PLACARD INSTALLATION FOR NHA SEE FIGURE 1	NP A	RF
R -	1A 1753008-110		0	PLACARD INSTALLATION FOR NHA SEE FIGURE 1	NP B	RF
	10 IF511-9420		1	PLACARD VC1008 CLOSE AND LATCH DOORS FOR TAXI, TAKE-OFF, TURBULENT WEATHER AND LANDING OPTIONAL PART 0012047 VS4453		1
	20 IF511-9779		1	PLACARD VC1008 ACCESS TO UPPER ATTACHMENT OPTIONAL PART 0012084 VS4453		1
	30 ICI9497		1	PLACARD VC1008 GALLEY G13 OPTIONAL PART 0012093G13 VS4453		1
	50 IF511-9777		1	PLACARD VC1008 CLOSE AND SECURE IMMEDIATELY WHEN NOT IN USE OPTIONAL PART 0012107 VS4453		7
	60 IF511-9778		1	PLACARD VC1008 HALF SIZE CART ONLY OPTIONAL PART 0012108 VS4453		1
R	70 IF511-9508		1	PLACARD VC1008 NO STOWAGE OPTIONAL PART 0012109 VS4453 SUPERSEDED BY 70A	A	1
R -	70A FCL9508		1	PLACARD VC1008 NO STOWAGE OPTIONAL PART 0012284 VS4453 SUPERSEDES 70		1



COMPONENT MAINTENANCE MANUAL
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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
90	IF511-9782		1	PLACARD TABLE MUST BE STOWED AND SECURED FOR TAXI, TAKE-OFF, TURBULENCE AND LANDING OPTIONAL PART 0012125	VC1008 VS4453	2
100	IF511-9250		1	PLACARD COMPARTMENT 01 OPTIONAL PART 013163-01	VC1008 VS4453	1
110	IF511-9251		1	PLACARD COMPARTMENT 02 OPTIONAL PART 013163-02	VC1008 VS4453	1
120	IF511-9252		1	PLACARD COMPARTMENT 03 OPTIONAL PART 013163-03	VC1008 VS4453	1
130	IF511-9253		1	PLACARD COMPARTMENT 04 OPTIONAL PART 013163-04	VC1008 VS4453	2
140	IF511-9254		1	PLACARD COMPARTMENT 05 OPTIONAL PART 013163-05	VC1008 VS4453	2
150	IF511-9255		1	PLACARD COMPARTMENT 06 OPTIONAL PART 013163-06	VC1008 VS4453	1
160	IF511-9256		1	PLACARD COMPARTMENT 07 OPTIONAL PART 013163-07	VC1008 VS4453	1
170	IF511-9257		1	PLACARD COMPARTMENT 08 OPTIONAL PART 013163-08	VC1008 VS4453	1
180	IF511-9258		1	PLACARD COMPARTMENT 09 OPTIONAL PART 013163-09	VC1008 VS4453	1

- ITEM NOT ILLUSTRATED

R

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
190	IF511-9580		1	PLACARD CAPACITY 1.0 KG - 2.2 LB OPTIONAL PART 013166-01	VC1008 VS4453	2
200	IF511-9383		1	PLACARD CAPACITY 10.0 KG - 22.0 LB OPTIONAL PART 013166-10	VC1008 VS4453	1
210	IF511-9386		1	PLACARD CAPACITY 120.0 KG - 264.6 LB OPTIONAL PART 013166-120	VC1008 VS4453	1
220	IF511-9465		1	PLACARD CAPACITY 2.0 KG - 4.4 LB OPTIONAL PART 013166-2	VC1008 VS4453	1
230	IF511-9384		1	PLACARD CAPACITY 20.0 KG - 44.1 LB OPTIONAL PART 013166-20	VC1008 VS4453	2
240	IF511-9579		1	PLACARD CAPACITY 2.5 KG - 5.5 LB OPTIONAL PART 013166-2-5	VC1008 VS4453	2
250	IF511-9781		1	PLACARD CAPACITY 2.7 KG - 6.0 LB OPTIONAL PART 013166-2-7	VC1008 VS4453	1
260	IF511-9763		1	PLACARD CAPACITY 3.5 KG - 7.7 LB OPTIONAL PART 013166-3-5	VC1008 VS4453	1
270	IF511-9391		1	PLACARD CAPACITY 5.0 KG - 11.0 LB OPTIONAL PART 013166-5	VC1008 VS4453	1
280	IF511-9476		1	PLACARD CAPACITY 7.0 KG - 15.4 LB OPTIONAL PART 013166-7	VC1008 VS4453	1
290	IF511-9320		1	PLACARD COMPARTMENT 01 OPTIONAL PART 013167-01	VC1008 VS4453	1

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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
300	IF511-9321		1	PLACARD COMPARTMENT 02 OPTIONAL PART 013167-02	VC1008 VS4453	1
310	IF511-9322		1	PLACARD COMPARTMENT 03 OPTIONAL PART 013167-03	VC1008 VS4453	1
320	IF511-9323		1	PLACARD COMPARTMENT 04 OPTIONAL PART 013167-04	VC1008 VS4453	1
330	IF511-9324		1	PLACARD COMPARTMENT 05 OPTIONAL PART 013167-05	VC1008 VS4453	1
340	IF511-9325		1	PLACARD COMPARTMENT 06 OPTIONAL PART 013167-06	VC1008 VS4453	1
350	IF511-9326		1	PLACARD COMPARTMENT 07 OPTIONAL PART 013167-07	VC1008 VS4453	1
360	IF511-9327		1	PLACARD COMPARTMENT 08 OPTIONAL PART 013167-08	VC1008 VS4453	1
370	IF511-9328		1	PLACARD COMPARTMENT 09 OPTIONAL PART 013167-09	VC1008 VS4453	1
380	IF511-9416		1	PLACARD ALL CARTS OR NO CARTS MUST BE INSTALLED OPTIONAL PART 013211	VC1008 VS4453	1
390	IF511-9424		1	PLACARD W OPTIONAL PART 0013954	VC1008 VS4453	1

- ITEM NOT ILLUSTRATED
R

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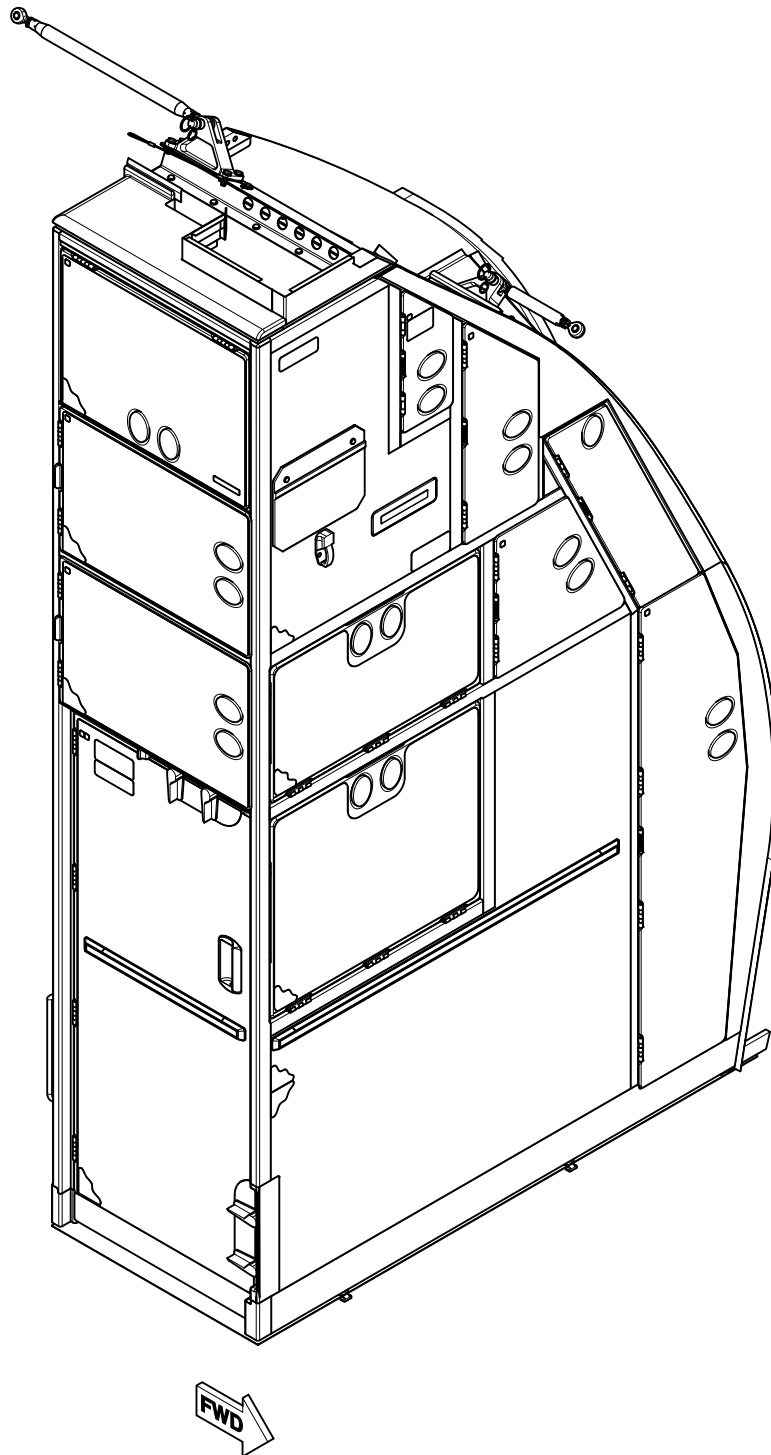
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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
400	IF511-9787		1	PLACARD MAX. COMBINED COMPARTMENT CAPACITY 10.0 KG - 22.0 LB OPTIONAL PART 0012133	VC1008 VS4453	1
410	ICI10035		1	PLACARD CAUTION LATCH, STOW AND SECURE ALL DOORS... OPTIONAL PART 0012282	VC1008 VS4453	1

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES



INSTALLATION
FIGURE 15

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

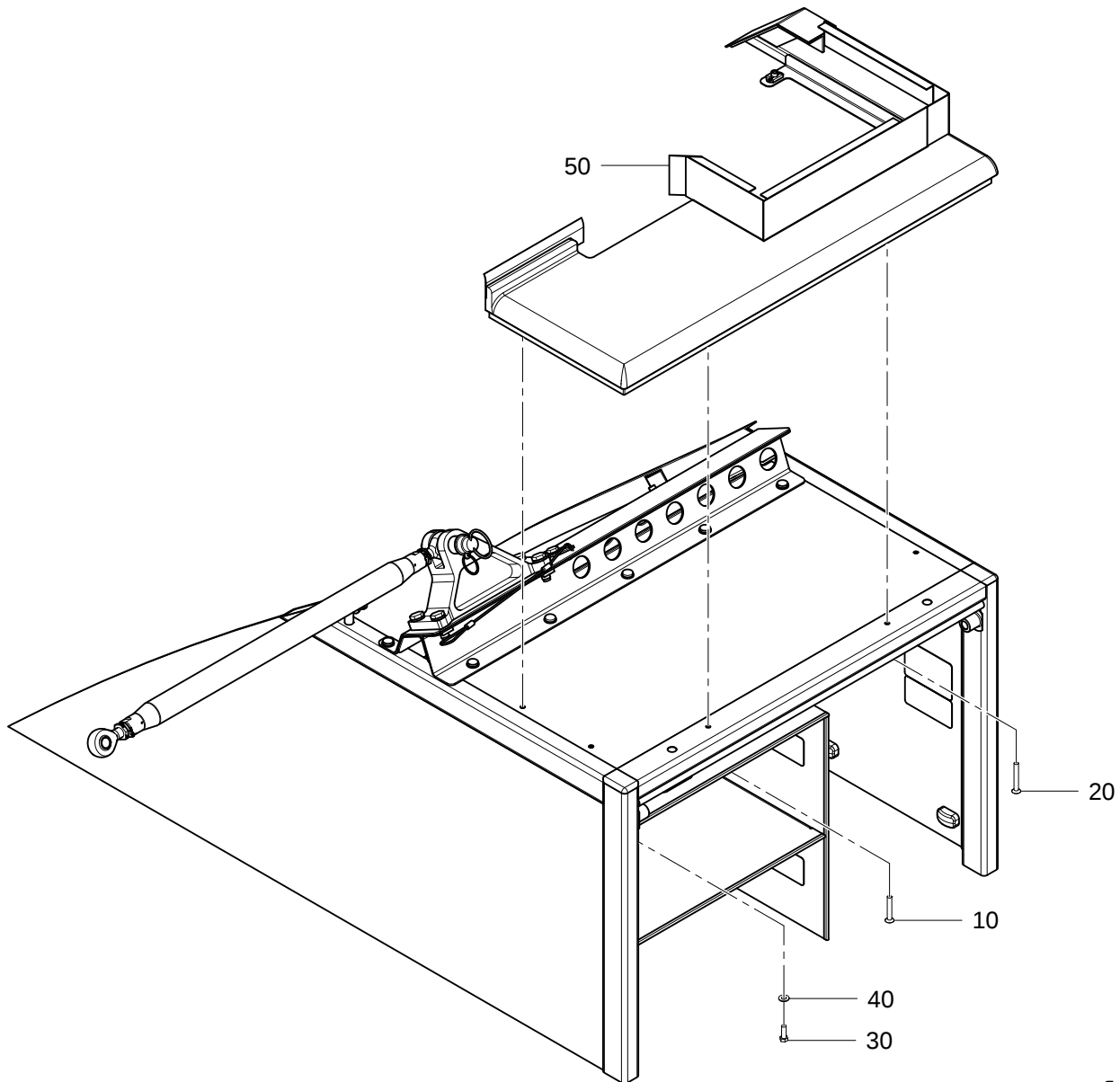
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
15						
-	1 1753006		0	INSTALLATION FOR NHA SEE FIGURE 1	NP A	RF
-	1A 1753006-100		0	INSTALLATION FOR NHA SEE FIGURE 1	NP B	RF
R -	1B 1753006-110		0	INSTALLATION FOR NHA SEE FIGURE 1	NP C	RF
-	10 1753006-11		1	PELMET INSTALLATION FOR DET SEE FIGURE 16	NP A	1
-	10A 1753006-100-11		1	PELMET INSTALLATION FOR DET SEE FIGURE 16	NP B	1
R -	10B 1753006-110-11		1	PELMET INSTALLATION FOR DET SEE FIGURE 16	NP C	1
-	20 1753006-13		1	ELECTRICAL CONNECTION FOR DET SEE FIGURE 18	NP A	1
-	20A 1753006-100-13		1	ELECTRICAL CONNECTION FOR DET SEE FIGURE 18	NP B	1
R -	20B 1753006-110-13		1	ELECTRICAL CONNECTION FOR DET SEE FIGURE 18	NP C	1
-	30 1753006-15		1	MISCELLANEOUS PARTS FOR DET SEE FIGURE 17	NP A	1
-	30A 1753006-100-15		1	MISCELLANEOUS PARTS FOR DET SEE FIGURE 17	NP B	1
R -	30B 1753006-110-15		1	MISCELLANEOUS PARTS FOR DET SEE FIGURE 17	NP C	1
-	40 1753006-08		1	SEALING, LOWER FOR DET SEE FIGURE 19	NP A	1
-	40A 1753006-100-08		1	SEALING, LOWER FOR DET SEE FIGURE 19	NP B	1
R -	40B 1753006-110-08		1	SEALING, LOWER FOR DET SEE FIGURE 19	NP C	1
-	50 1753006-09		1	ATTACHMENT, UPPER FOR DET SEE FIGURE 20	NP A	1
-	50A 1753006-100-09		1	ATTACHMENT, UPPER FOR DET SEE FIGURE 20	NP B	1
R -	50B 1753006-110-09		1	ATTACHMENT, UPPER FOR DET SEE FIGURE 20	NP C	1
-	60 1753006-07		1	ATTACHMENT, LOWER FOR DET SEE FIGURE 21	NP A	1

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 COMPONENT MAINTENANCE MANUAL
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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
- 60A	1753006-100-07		1	ATTACHMENT, LOWER FOR DET SEE FIGURE 21	NP B	1
R - 60B	1753006-110-07		1	ATTACHMENT, LOWER FOR DET SEE FIGURE 21	NP C	1

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PART NUMBER 1753000-SERIES



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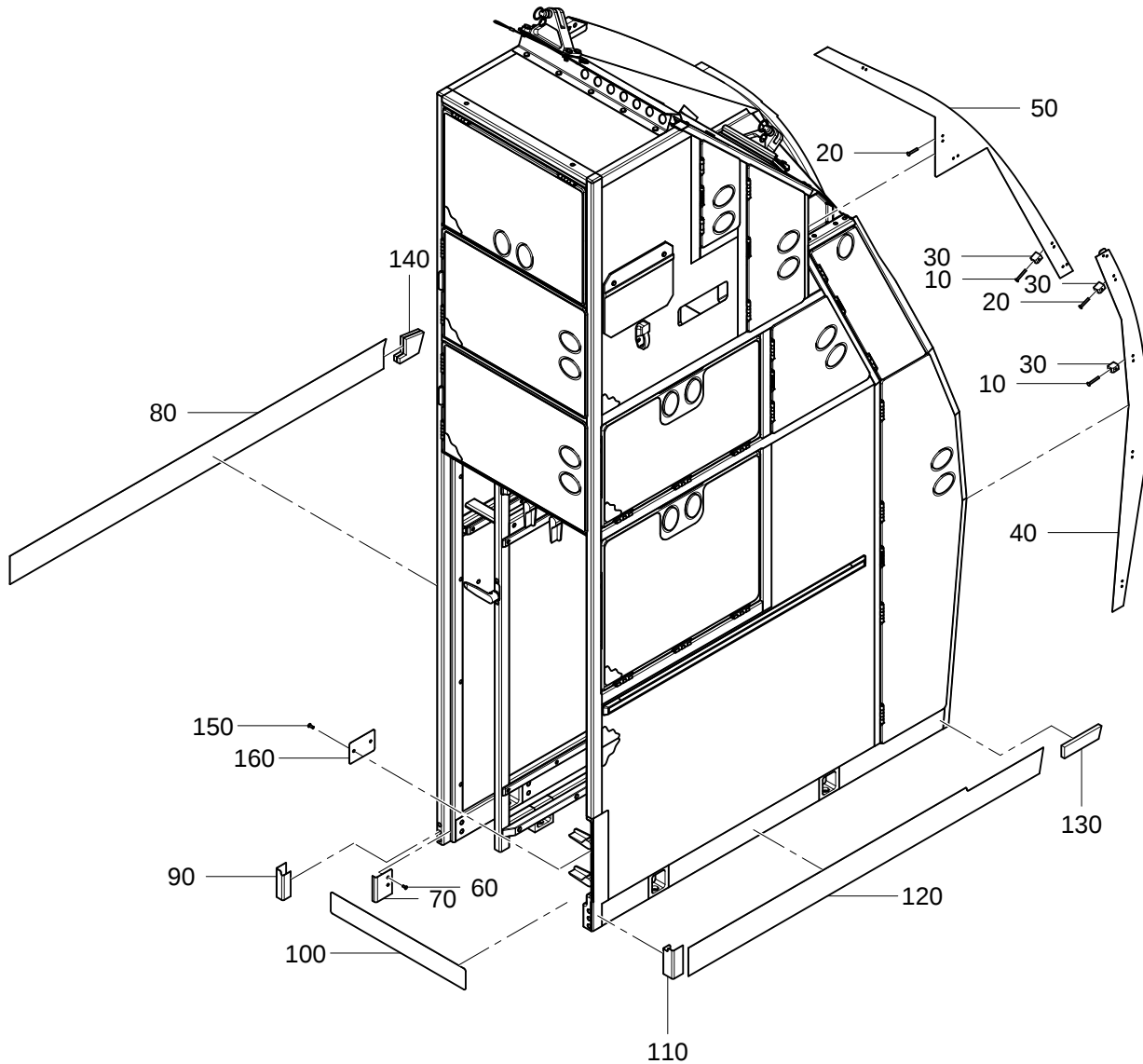
PELMET INSTALLATION
FIGURE 16



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
16						
-	1 1753006-11		0	PELMET INSTALLATION FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-11		0	PELMET INSTALLATION FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-11		0	PELMET INSTALLATION FOR NHA SEE FIGURE 15	NP C	RF
	10 MS24694S13		1	SCREW		1
	20 MS24694S16		1	SCREW		1
	30 NAS1096-2-8		1	SCREW		4
	40 NAS1149FN832P		1	WASHER		4
	50 1753277		1	PELMET ASSY	A	1
R -	50A 1753380		1	PELMET ASSY	BC	1

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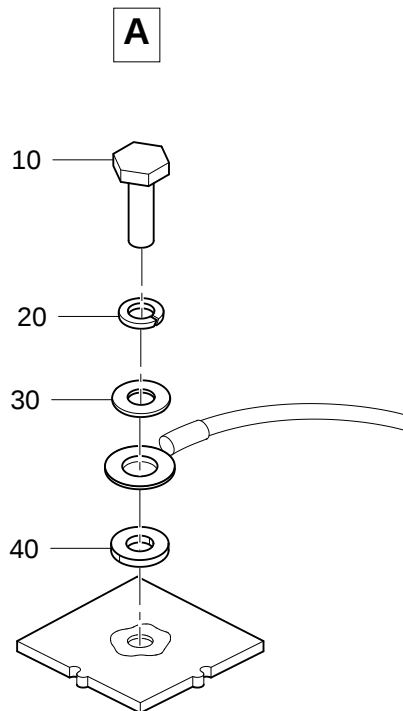
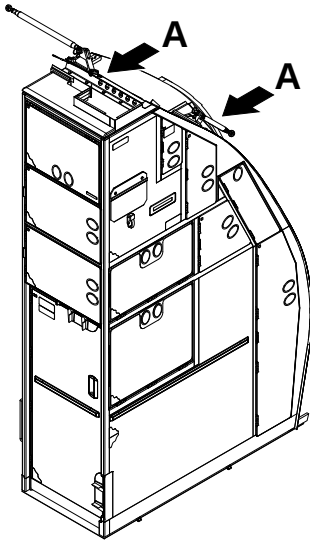
MISCELLANEOUS PARTS
 FIGURE 17

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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
17						
-	1 1753006-15		0	MISCELLANEOUS PARTS FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-15		0	MISCELLANEOUS PARTS FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-15		0	MISCELLANEOUS PARTS FOR NHA SEE FIGURE 15	NP C	RF
	10 MS24694S16		1	SCREW		6
	20 MS24694S14		1	SCREW		2
R	30 0021308		1	BLOCK	AB	5
	40 1753736		1	TRIM		1
	50 1753738		1	TRIM		1
	60 MS24693S26		1	SCREW		2
	70 1753747		1	KICKSTRIP		1
	80 1753745		1	KICKSTRIP		1
	90 1753744		1	KICKSTRIP		1
	100 1753775		1	KICKSTRIP		1
	110 1753742		1	KICKSTRIP		1
	120 1753743		1	KICKSTRIP		1
	130 1653771		1	SEAL		1
	140 1753735		1	BARRIER, MOUSE		1
R	150 MS24694S4		1	SCREW SUPERSEDED BY 150A	AB	4
-	150A MS24693S49		1	SCREW SUPERSEDES 150		4
	160 1523535		1	COVER		2
-	170 1753019		1	PLACARD, DATA	NP A	1
-	170A 1753019-100		1	PLACARD, DATA	NP B	1
R -	170B 1753019-110		1	PLACARD, DATA	NP C	1

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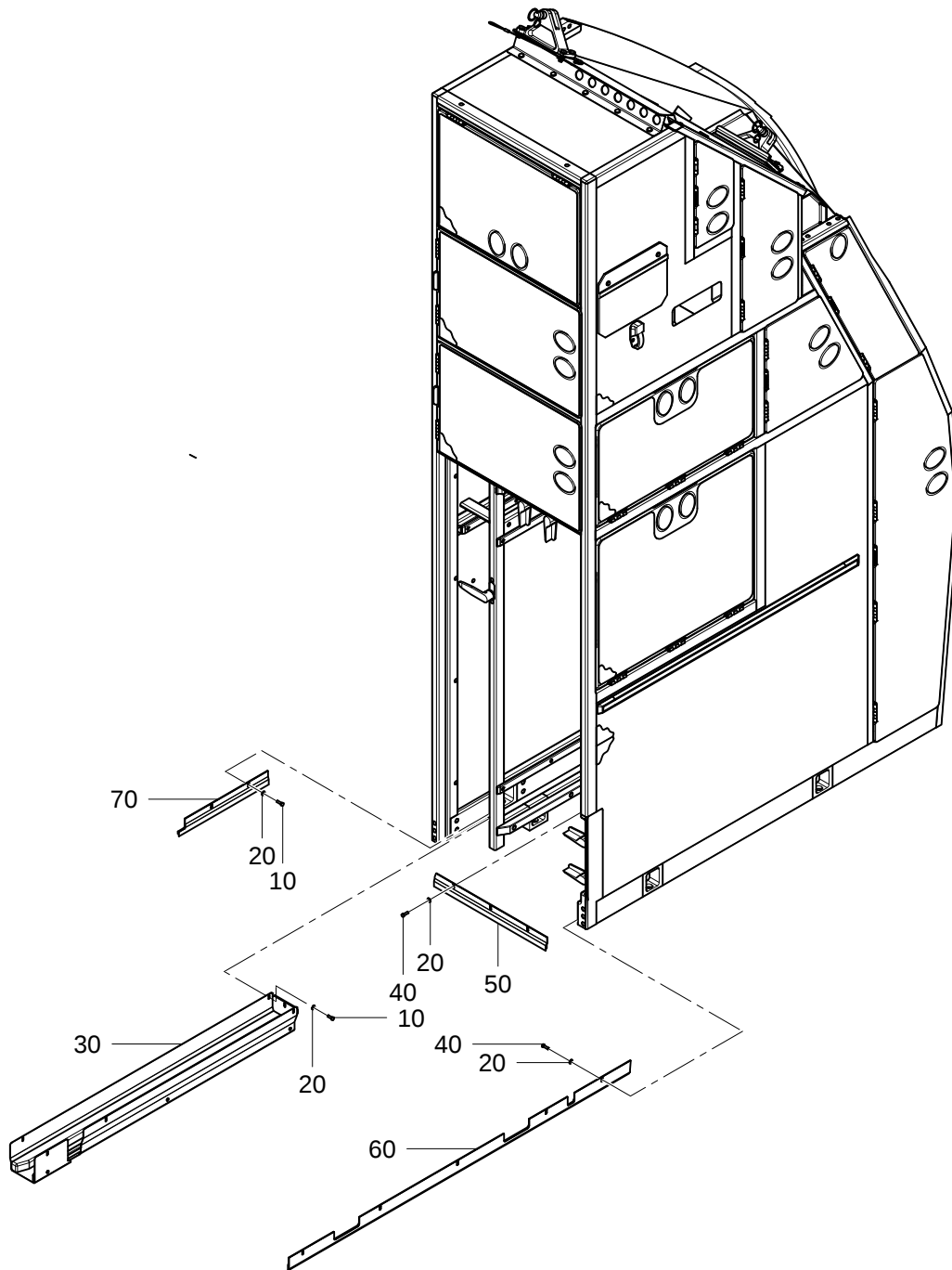


ELECTRICAL CONNECTION
 FIGURE 18

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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
18						
-	1 1753006-13		0	ELECTRICAL CONNECTION FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-13		0	ELECTRICAL CONNECTION FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-13		0	ELECTRICAL CONNECTION FOR NHA SEE FIGURE 15	NP C	RF
	10 NAS1096-3-9		1	SCREW		2
	20 MS35338-43		1	WASHER, LOCK		2
	30 NAS1149D0363J		1	WASHER		2
	40 NAS1149D0332J		1	WASHER		2

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PART NUMBER 1753000-SERIES



LOWER SEALING
FIGURE 19

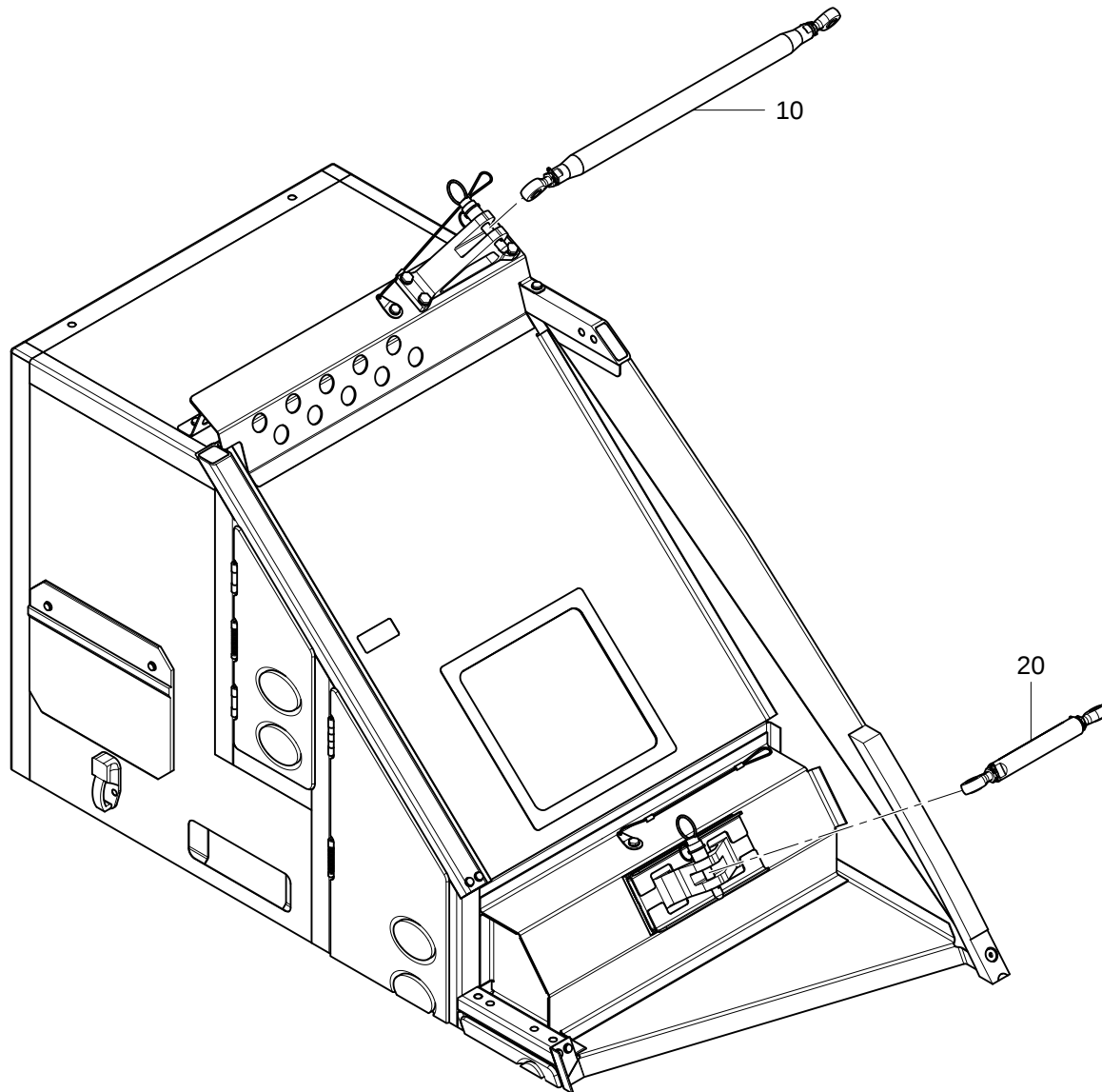
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COMPONENT MAINTENANCE MANUAL
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FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
19						
-	1 1753006-08		0	SEALING, LOWER FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-08		0	SEALING, LOWER FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-08		0	SEALING, LOWER FOR NHA SEE FIGURE 15	NP C	RF
R	10 NAS1096-2-8		1	SCREW SUPERSEDED BY 10A	AB	6
-	10A NAS1801-08-8		1	SCREW SUPERSEDES 10		6
	20 NAS1149FN832P		1	WASHER		16
	30 1753579		1	GUIDE, WHEEL		1
R	40 NAS1096-2-9		1	SCREW SUPERSEDED BY 40A	AB	10
-	40A NAS1801-08-9		1	SCREW SUPERSEDES 40		10
	50 1753761		1	KICKSTRIP		1
	60 1753755		1	KICKSTRIP		1
	70 1753758		1	KICKSTRIP		1

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PART NUMBER 1753000-SERIES



UPPER ATTACHMENT
FIGURE 20

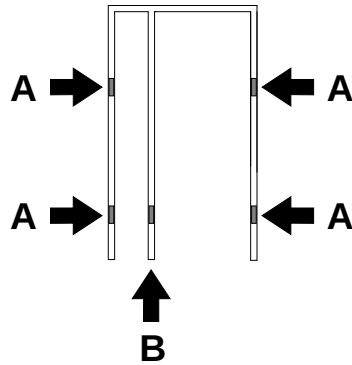
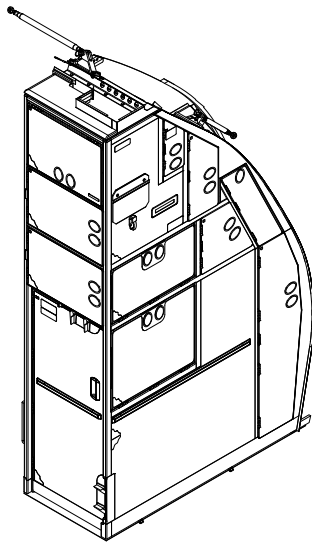
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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

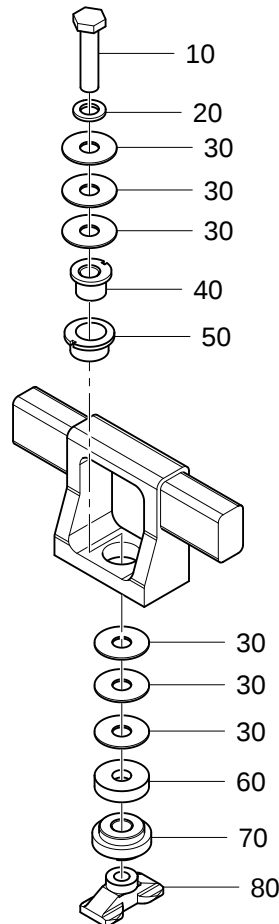
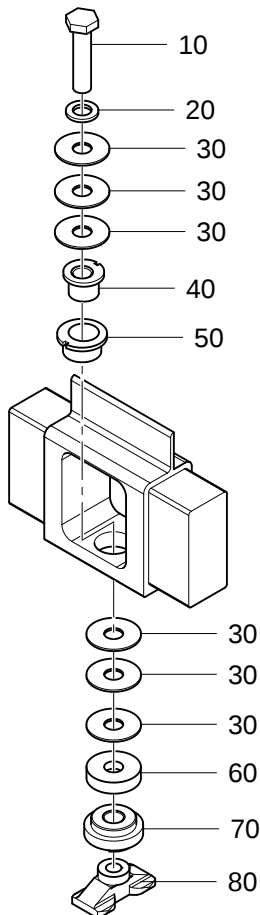
FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
20						
-	1 1753006-09		0	ATTACHMENT, UPPER FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-09		0	ATTACHMENT, UPPER FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-09		0	ATTACHMENT, UPPER FOR NHA SEE FIGURE 15	NP C	RF
	10 0021394		1	ROD, TIE		1
	20 0021390		1	ROD, TIE		1

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 COMPONENT MAINTENANCE MANUAL
 PART NUMBER 1753000-SERIES



A

B



LOWER ATTACHMENT
 FIGURE 21



COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

FIG. ITEM	PART NUMBER	AIRL. STOCK NO.	I N D	NOMENCLATURE	EFF CODE	UPA
21						
-	1 1753006-07		0	ATTACHMENT, LOWER FOR NHA SEE FIGURE 15	NP A	RF
-	1A 1753006-100-07		0	ATTACHMENT, LOWER FOR NHA SEE FIGURE 15	NP B	RF
R -	1B 1753006-110-07		0	ATTACHMENT, LOWER FOR NHA SEE FIGURE 15	NP C	RF
	10 NAS6605-14		1	BOLT		5
	20 NAS1149F0563P		1	WASHER		5
	30 0099633		1	WASHER		30
	40 310025-4		1	BUSH		5
	50 310025-1		1	BUSH		5
	60 1520034		1	SPACER		5
	70 ABS1262C020		1	SPACER	VD4296	5
	80 ABS1262F010		1	FITTING, SEAT RAIL	VD4296	5

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COMPONENT MAINTENANCE MANUAL
PART NUMBER 1753000-SERIES

SPECIAL PROCEDURES

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REMOVAL

TASK 25-32-24-99F-921-A00

1. GENERAL

- A. This pageblock gives instructions for the removal of the Galley G13 from the aircraft.
- B. After removal, the Galley G13 must be fully cleaned as described in [CLEANING](#).

TASK 25-32-24-010-921-A00

2. REMOVAL OF THE GALLEY FROM THE AIRCRAFT

SUBTASK 25-32-24-010-226-A00

A. REMOVAL OF THE PELMET

EFFECT: 1753000

- (1) Remove the screws ([FIG 16 - 10](#)), ([FIG 16 - 20](#)), ([FIG 16 - 30](#)), the washers ([FIG 16 - 40](#)) and the pelmet assy ([FIG 16 - 50](#)).

EFFECT: 1753000-100, 1753000-110

- (2) Remove the screws ([FIG 16 - 10](#)), ([FIG 16 - 20](#)), ([FIG 16 - 30](#)), the washers ([FIG 16 - 40](#)) and the pelmet assy ([FIG 16 - 50A](#)).

SUBTASK 25-32-24-010-228-A00

B. REMOVAL OF THE MISCELLANEOUS PARTS

EFFECT: 1753000, 1753000-100

- (1) Remove the screws ([FIG 17 - 10](#)), ([FIG 17 - 20](#)), the block ([FIG 17 - 30](#)), and the trims ([FIG 17 - 40](#)), ([FIG 17 - 50](#)).

EFFECT: 1753000-110

- (2) Remove the screws ([FIG 17 - 10](#)), ([FIG 17 - 20](#)), and the trims ([FIG 17 - 40](#)), ([FIG 17 - 50](#)).
- (3) Remove the screws ([FIG 17 - 60](#)) and the kickstrip ([FIG 17 - 70](#)).
- (4) Remove the kickstrip ([FIG 17 - 110](#)), ([FIG 17 - 120](#)) and the seal ([FIG 17 - 130](#)).
- (5) Remove the kickstrips ([FIG 17 - 90](#)), ([FIG 17 - 100](#)).
- (6) Remove the kickstrip ([FIG 17 - 80](#)) and the mouse barrier ([FIG 17 - 140](#)).
- (7) Remove the screws ([FIG 17 - 150](#)) and the cover ([FIG 17 - 160](#)).

SUBTASK 25-32-24-010-223-A00

C. REMOVAL OF THE ELECTRICAL CONNECTIONNOTE:

For identification of the ground points, refer to the wiring diagram in the pageblock [SCHEMATICS AND WIRING DIAGRAMS](#).

NOTE:

All screws at ground points are marked BLUE.

- (1) Disconnect the power feeder and the bonding cable in accordance with the Airbus Industries electrical installation drawings.

- (2) Remove the screws (FIG 18 - 10), the lock washers (FIG 18 - 20) and the washers (FIG 18 - 30), (FIG 18 - 40).

SUBTASK 25-32-24-010-225-A00

D. REMOVAL OF THE LOWER SEALING

- (1) Remove the screws (FIG 19 - 10), the washers (FIG 19 - 20) and the wheel guide (FIG 19 - 30).
- (2) Remove the screws (FIG 19 - 10), (FIG 19 - 40), the washers (FIG 19 - 20) and the kickstrips (FIG 19 - 50), (FIG 19 - 60), (FIG 19 - 70).

SUBTASK 25-32-24-010-229-A00

E. REMOVAL OF THE UPPER ATTACHMENT

Remove the ball lock bolt (FIG 9 - 80) and the tie rods (FIG 20 - 10), (FIG 20 - 20).

SUBTASK 25-32-24-010-227-A00

F. REMOVAL OF THE LOWER ATTACHMENT

Remove the bolts (FIG 21 - 10), the washers (FIG 21 - 20), (FIG 21 - 30), the bushes (FIG 21 - 40), (FIG 21 - 50), the spacers (FIG 21 - 70) and the seat rail fittings (FIG 21 - 80).

NOTE: Put the bolts (FIG 21 - 10), the washers (FIG 21 - 20), (FIG 21 - 30), the bushes (FIG 21 - 40), (FIG 21 - 50), the spacers (FIG 21 - 70) and the seat rail fittings (FIG 21 - 80) in a plastic bag and attach it to the galley.

INSTALLATION

TASK 25-32-24-99F-931-A00

1. GENERAL

- A. This pageblock gives instructions for the installation of the Galley G13 to the aircraft.
- B. After installation, the Galley G13 must be fully cleaned as described in [CLEANING](#).

TASK 25-32-24-94A-931-A00

2. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
BLUE BONDING VARNISH (4125/6407)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
FLOOR SEAL 2 (DA4-653-3SF8)	CAGE: D2504 MG SILIKON GMBH
HARDENER (0613/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
PRIMER (NOVASIL 1217)	CAGE: FAPE3 AIRBUS SAS
THINNER (0580/9000)	CAGE: C5543 INTERTURBINE LOGISTIK GMBH
THREADLOCKING COMPOUND (LOCTITE 243)	LOCALLY AVAILABLE

LIST OF MATERIALS
TABLE 13001

TASK 25-32-24-410-931-A00

3. INSTALLATION OF THE GALLEY TO THE AIRCRAFT

SUBTASK 25-32-24-410-231-A00

A. INSTALLATION OF THE LOWER ATTACHMENT

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK [FITS AND CLEARANCES](#) TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

Install the seat rail fittings ([FIG 21 - 80](#)), the spacers ([FIG 21 - 70](#)) and the bushes ([FIG 21 - 40](#)), ([FIG 21 - 50](#)), the bolts ([FIG 21 - 10](#)), the washers ([FIG 21 - 20](#)), ([FIG 21 - 30](#)).

NOTE: The bolts (FIG 21 - 10), the washers (FIG 21 - 20), (FIG 21 - 30), the bushes (FIG 21 - 40), (FIG 21 - 50), the spacers (FIG 21 - 70) and the seat rail fittings (FIG 21 - 80) are stored in a plastic bag and attached to the galley.

SUBTASK 25-32-24-410-232-A00

B. INSTALLATION OF THE UPPER ATTACHMENT

Install the ball lock bolt (FIG 9 - 80) and the tie rods (FIG 20 - 10), (FIG 20 - 20).

SUBTASK 25-32-24-410-233-A00

C. INSTALLATION OF THE LOWER SEALING

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the kickstrips (FIG 19 - 50), (FIG 19 - 60), (FIG 19 - 70) with the screws (FIG 19 - 10), (FIG 19 - 40) and the washers (FIG 19 - 20).
- (2) Install the wheel guide (FIG 19 - 30) with the screws (FIG 19 - 10) and the washers (FIG 19 - 20).
- (3) Seal all gaps and open floor seal ends after assembly.

NOTE: Use Primer (Novasil 1217) and Floor Seal 2 (DA4-653-3SF8) to seal all gaps and open floor seal ends.

SUBTASK 25-32-24-410-234-A00

D. INSTALLATION OF THE ELECTRICAL CONNECTION

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

NOTE: For identification of the ground points, refer to the wiring diagram in the pageblock **SCHEMATICS AND WIRING DIAGRAMS**.

NOTE: All screws at ground points are marked BLUE.

- (1) Install the screws (FIG 18 - 10), the lock washers (FIG 18 - 20) and the washers (FIG 18 - 30), (FIG 18 - 40).

- (2) Application of the Color Compound to the Ground Points

CAUTION: OBEY THE INSTRUCTIONS GIVEN BY THE MANUFACTURER WHEN YOU PREPARE, MIX AND APPLY THE COLOR COMPOUND.

- (a) Prepare the color compound with two (2) parts of the blue bonding varnish (4125/6407) and one (1) part of the hardener (0613/9000).

NOTE: If the color compound is too thick, you can mix the compound with the thinner (0580/9000).

- (b) Apply a thick layer of the color compound to all ground point connections.

- (3) Connect the power feeder and the bonding cable in accordance with the Airbus Industries electrical installation drawings.

SUBTASK 25-32-24-410-235-A00

E. INSTALLATION OF THE MISCELLANEOUS PARTS

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

- (1) Install the cover (FIG 17 - 160) and the screws (FIG 17 - 150).
(2) Install the mouse barrier (FIG 17 - 140) with the kickstrip (FIG 17 - 80).
(3) Install the kickstrips (FIG 17 - 90), (FIG 17 - 100).
(4) Install the seal (FIG 17 - 130) with the kickstrip (FIG 17 - 110), (FIG 17 - 120).
(5) Install the kickstrip (FIG 17 - 70) with the screws (FIG 17 - 60).

EFFECT: 1753000, 1753000-100

- (6) Install the trims (FIG 17 - 40), (FIG 17 - 50) and the block (FIG 17 - 30) with the screws (FIG 17 - 10), (FIG 17 - 20).

EFFECT: 1753000-110

- (7) Install the trims (FIG 17 - 40), (FIG 17 - 50) with the screws (FIG 17 - 10), (FIG 17 - 20).

SUBTASK 25-32-24-410-236-A00

F. INSTALLATION OF THE PELMET

CAUTION: TORQUE ALL SCREWS WITH THE TORQUE VALUES GIVEN IN THE PAGEBLOCK **FITS AND CLEARANCES** TO PREVENT DAMAGE TO THE UNIT.

CAUTION: SAFETY ALL SCREWS WITH THREADLOCKING COMPOUND (LOCTITE 243). LOOSE COMPONENTS CAN CAUSE DAMAGE TO THE UNIT.

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I EFFECT: 1753000-100, 1753000-110

- (1) Install the pelmet assy (FIG 16 - 50A) with the screws (FIG 16 - 10), (FIG 16 - 20), (FIG 16 - 30) and the washers (FIG 16 - 40).

EFFECT: 1753000

- (2) Install the pelmet assy (FIG 16 - 50) with the screws (FIG 16 - 10), (FIG 16 - 20), (FIG 16 - 30) and the washers (FIG 16 - 40).



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SERVICING

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STORAGE INCLUDING TRANSPORTATION

TASK 25-32-24-550-951-A00

1. GENERAL

- A. This pageblock gives instructions for the storage of the Galley G13.
- B. Before storage, the Galley G13 must be fully cleaned as described in [CLEANING](#).
- C. Make sure that all parts which are not installed before storage of the Galley G13, such as attachment / installation parts, bolts and washers, are clearly identified in plastic bags and stowed inside the Galley G13.

TASK 25-32-24-94A-951-A00

2. LIST OF MATERIALS

The materials that follow are used in this section.

NOTE: Equivalent alternatives can be used for items in the list.

ITEM	SUPPLIER'S CODE
SILICA GEL (WISESORB MD-1000G)	LOCALLY AVAILABLE

LIST OF MATERIALS
TABLE 15001

TASK 25-32-24-550-952-A00

3. PROCEDURE

- A. Do not stack the Galley G13.
- B. Keep the Galley G13 in a clean room which has good airflow. Make sure that the temperature is between 10 and 21° C (50 and 70° F) and the humidity level is not more than 65%.
- C. Do not keep the Galley G13 near to corrosive fluids, heat, or ozone generating sources.
- D. Put the Galley G13 in a position which allows the identification label to be easily read.
- E. To absorb moisture that may get into the unit, put silica gel (Wisesorb MD-1000g) inside the Galley G13.
- F. After the Galley G13 has been in storage for one (1) year:
 - (1) Examine the Galley G13 and its component parts for damage.
 - (2) Examine the condition of the silica gel (Wisesorb MD-1000g) and replace it if necessary.

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REWORK

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